

JUMP COMICS



# BLEACH

ブリーチ

25

NO SHAKING THRONE

久保帯人







# BLEACH





★この作品はフィクションです。実在の人物・団体・事件などには、

いっさい関係ありません。著者カラー原画に加え、著者の原画を

もとに集英社でデジタル彩色を行った特別編集版です。





We are all  
Born dead.  
The end exists  
Before anything begins.

If living  
Is a constant quest for awareness,  
The awareness we gain at the end is the real goal.  
In other words, death  
Is the discovery and complete understanding  
Of the end.

We are not permitted to seek awareness.  
Those that cannot transcend death  
Will not find awareness in anything.

**BLEACH 25**

**NO  
SHAKING  
THRONE**

**KUBOTITE**

**JUMP COMICS**





# STARS AND



ヒラコシンゾ

平子真子



クロセキトモ



クロサキイチゴ

黒崎一護



黒崎一護は、死神・朽木ルキアと出会い、虚退治を手伝うことになった。数々の修行を経た後、尸魂界へ潜入、ルキアの処刑阻止も成し遂げるが、静霊廷を巻き込んだ壮絶な戦いの裏で、虚の死神化を謀る藍染の陰謀が判明。そして虚圏へ去った藍染…。現世に帰還した一護は、再び虚退治に奔走。一方、藍染率いる「破面」の襲来に備え、尸魂界は現世にルキア達援軍を投入。だがその直後、グリムジョーの襲撃に敗北した一護。無力感と共に内なる虚の存在に苦しむ一護は、ついに平子達“仮面の軍勢”の元へ…//



# BLEACH ALL

井上織姫

イノウエオリヒメ



猿柿ひよ里

サルガキヒヨリ



ヤマモトケンリュウサイシゲクニ

山本元柳斎重國



# STORIES

# BLEACH 25

## NO SHAKING THRONE

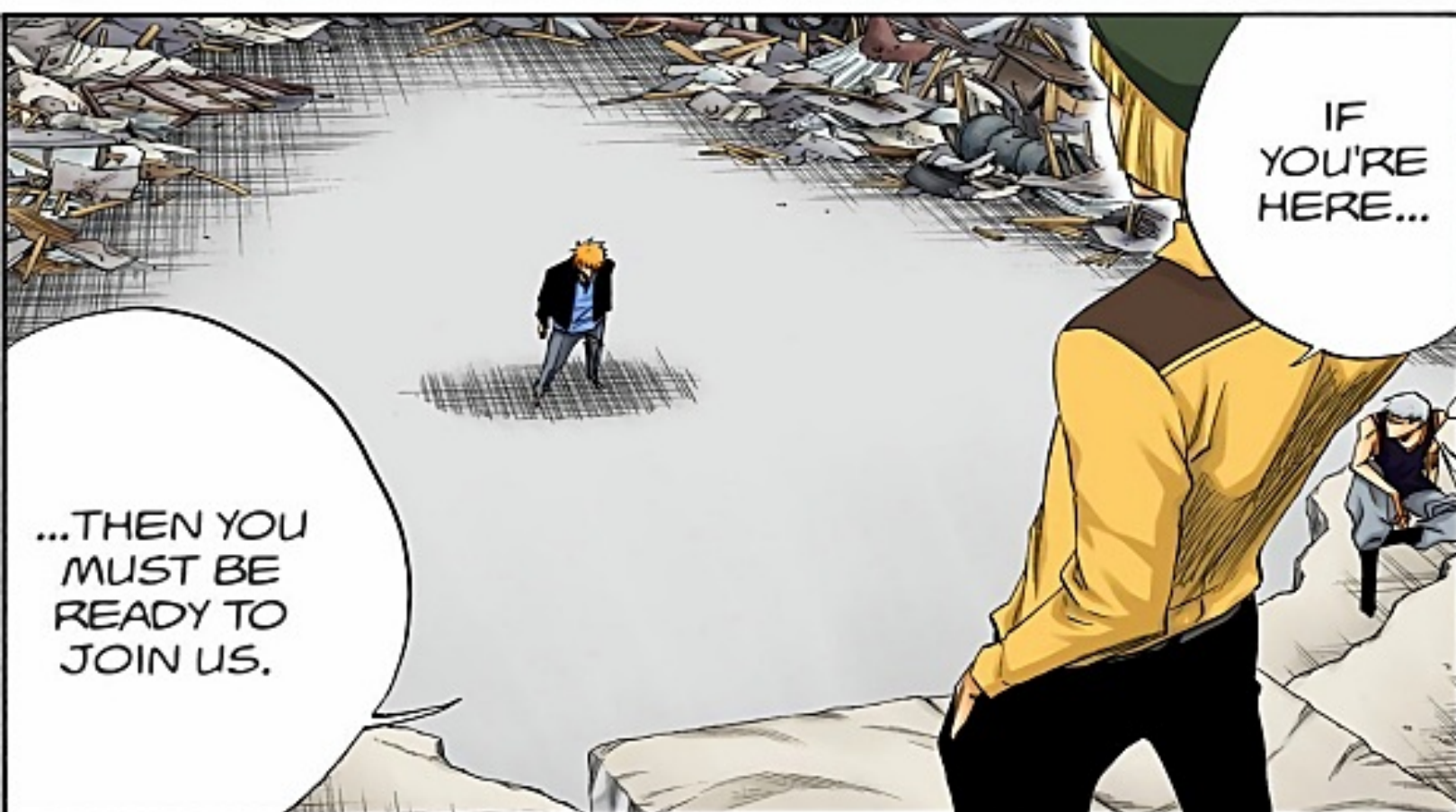
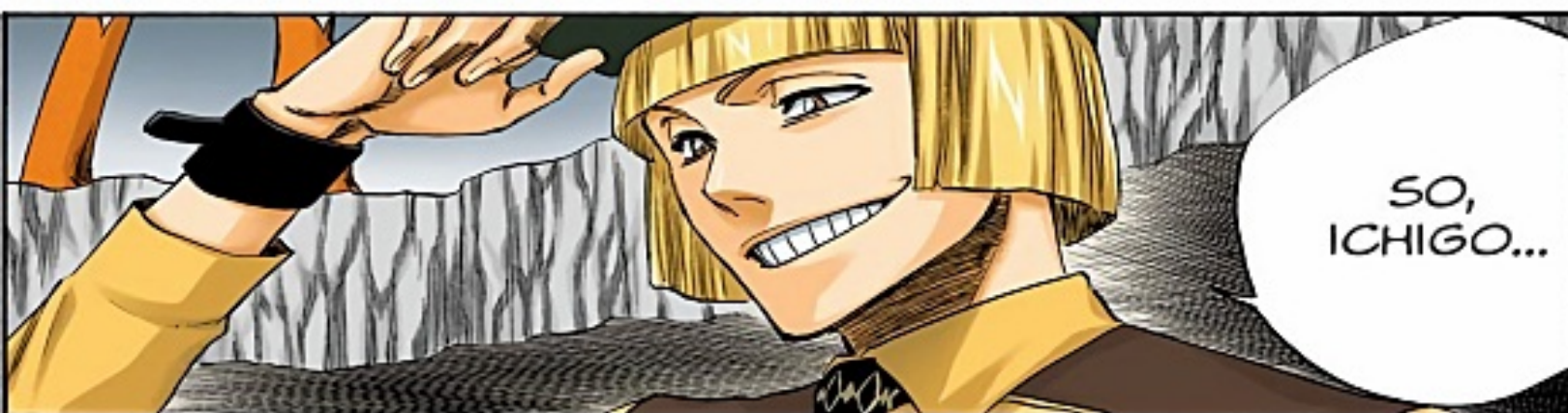
### CONTENTS

---

<u>215.Tug Your God Out</u> タグ・ユア・ゴッド・アウト	7
<u>216.The Suppression of Darkness</u> ザ・サプレッション・オブ・ダークネス	27
<u>217.Hole In My Heart</u> ホール・イン・マイ・ハート	47
<u>218.Dark Side of Universe3</u> ダーク・サイド・オブ・ユニバース3	67
<u>219.Black &amp; White3</u> ブラック・アンド・ホワイト3	91
<u>220.King &amp; His Horse</u> キング・アンド・ヒズ・ホース	111
<u>221.Let Eat The World's End</u> レット・イート・ザ・ワールズ・エンド	131
<u>222.NO SHAKING THRONE</u> ノー・シェイキング・スローン	151
<u>223.The Scarlet Creation</u> ザ・スカーレット・クリエーション	171



## 215. Tug Your God Out











WHAT  
DID  
YOU  
SAY?


Uh...



...TO  
USE  
YOU  
GUYS.



...HOW TO  
CONTROL  
THE  
HOLLOW  
INSIDE  
ME.



...YOU'RE  
GOING TO  
TELL ME...



I'LL NEVER  
JOIN YOUR  
GROUP,  
BUT...



HOW?



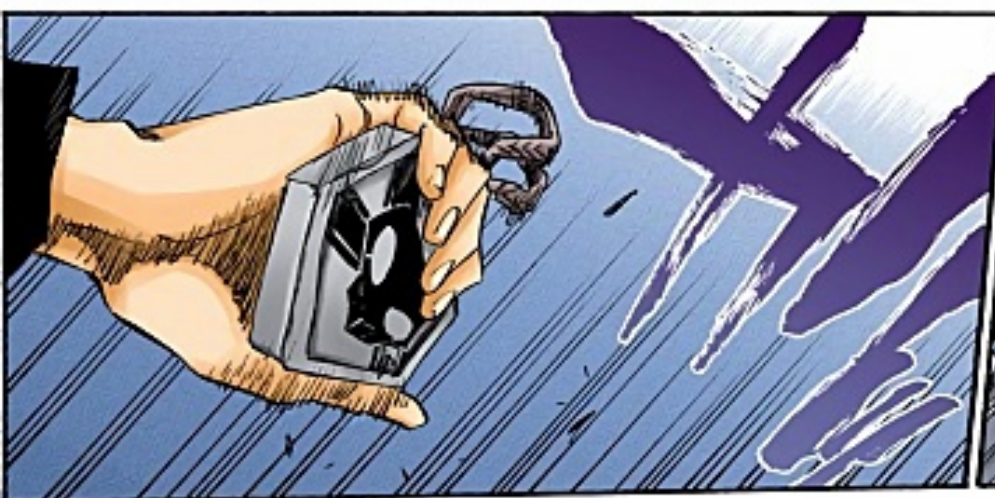
I'LL  
GET  
IT  
OUT OF  
YOU.



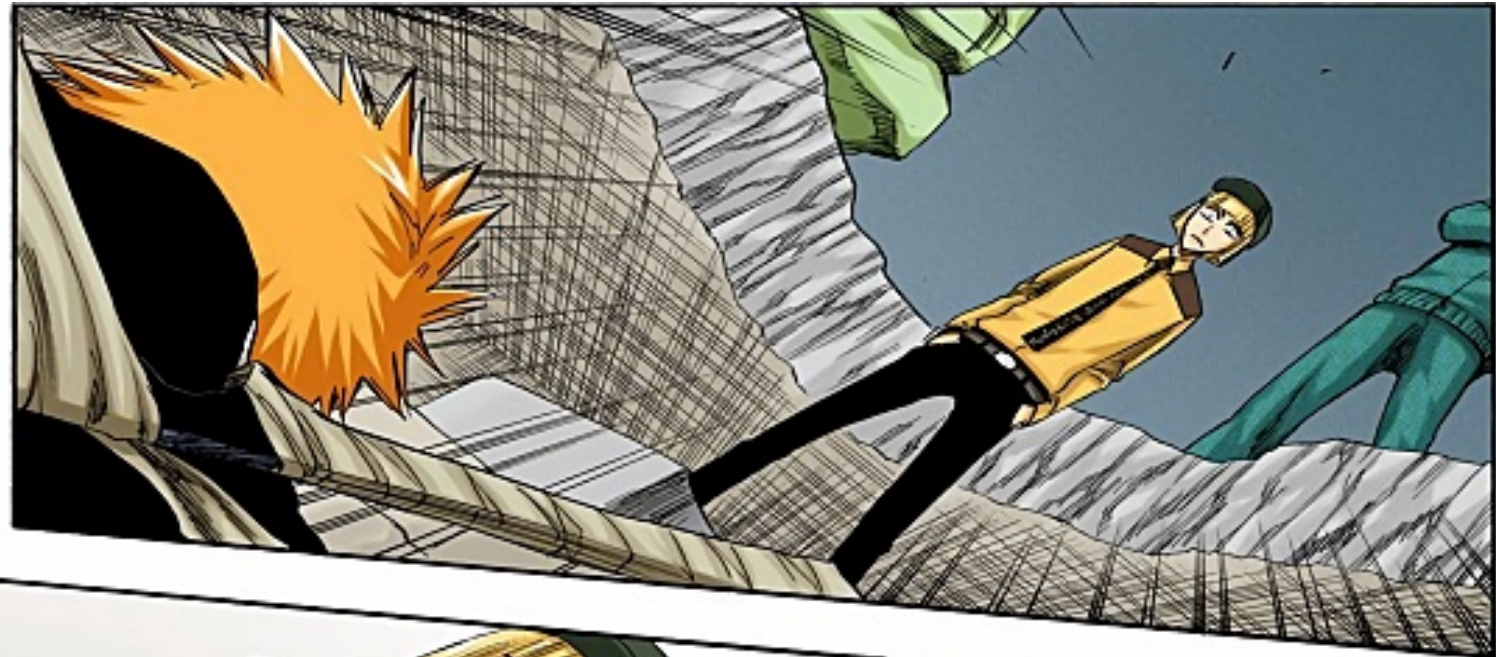
WE'RE  
NOT  
TELLING  
YOU  
SQUAT!

WHO DO  
YOU THINK  
YOU'RE  
DEALING  
WITH?

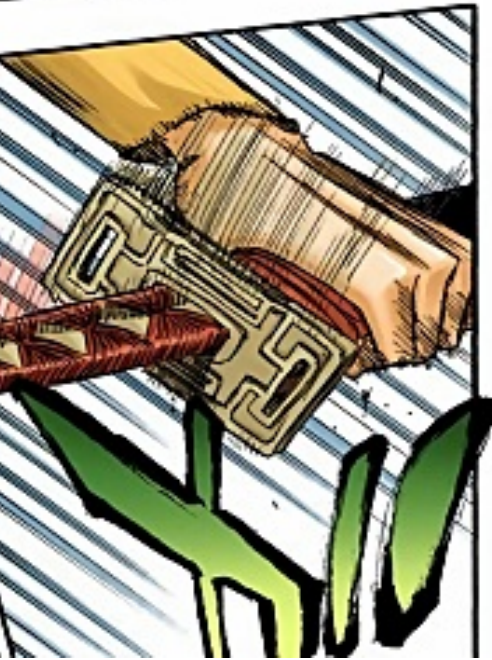








YOU'RE  
GONNA  
BE A  
HAND-  
FUL.











**BLEACH**  
ブリーチ

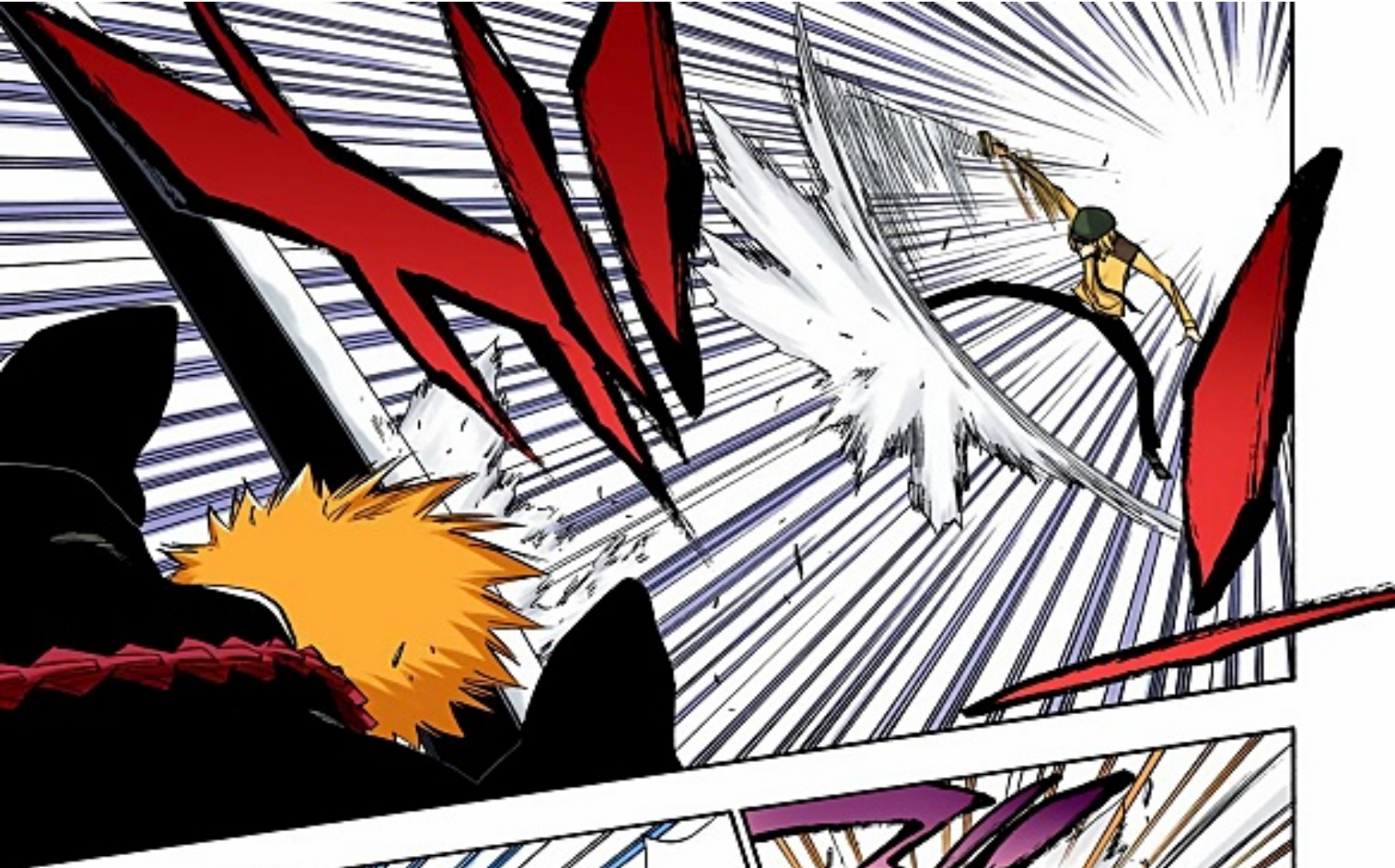
**215.**

***Tug Your God Out***

















MORON.

OPEN  
YOUR  
EYES.

SHINJI'S  
NOT EVEN  
TRYING.



HE'S  
HOLDING  
HIS OWN  
AGAINST  
SHINJI.



I DON'T THINK  
ICHIGO'S  
TRYING HARD  
EITHER.





HE'S  
SCARED.

IT'S  
PLAIN  
AS DAY.

HMPH...



HE'S  
AFRAID OF  
HIS OWN  
INNER  
HOLLOW.

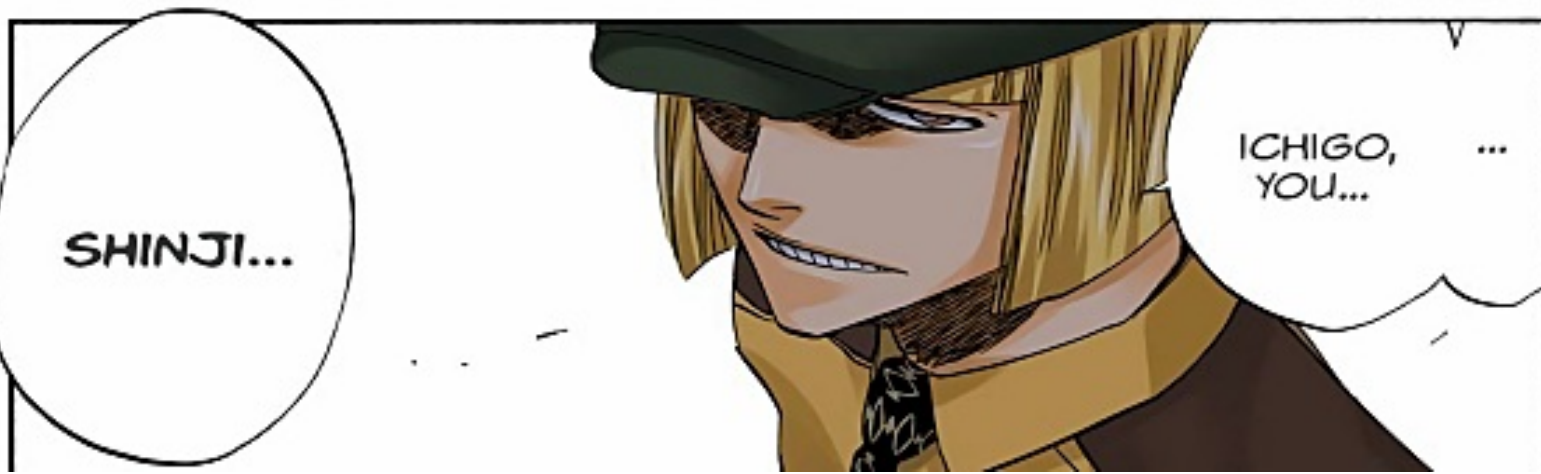
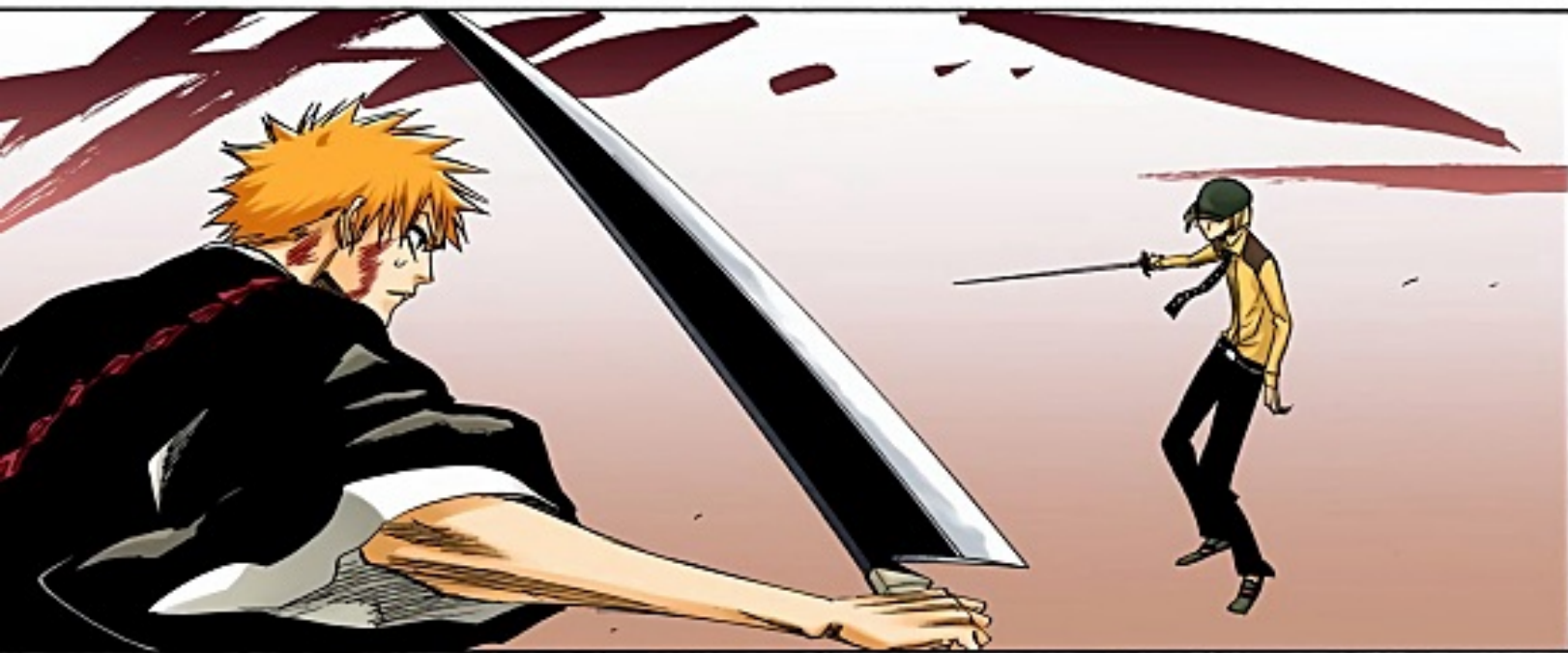
THE  
HOLLOW.



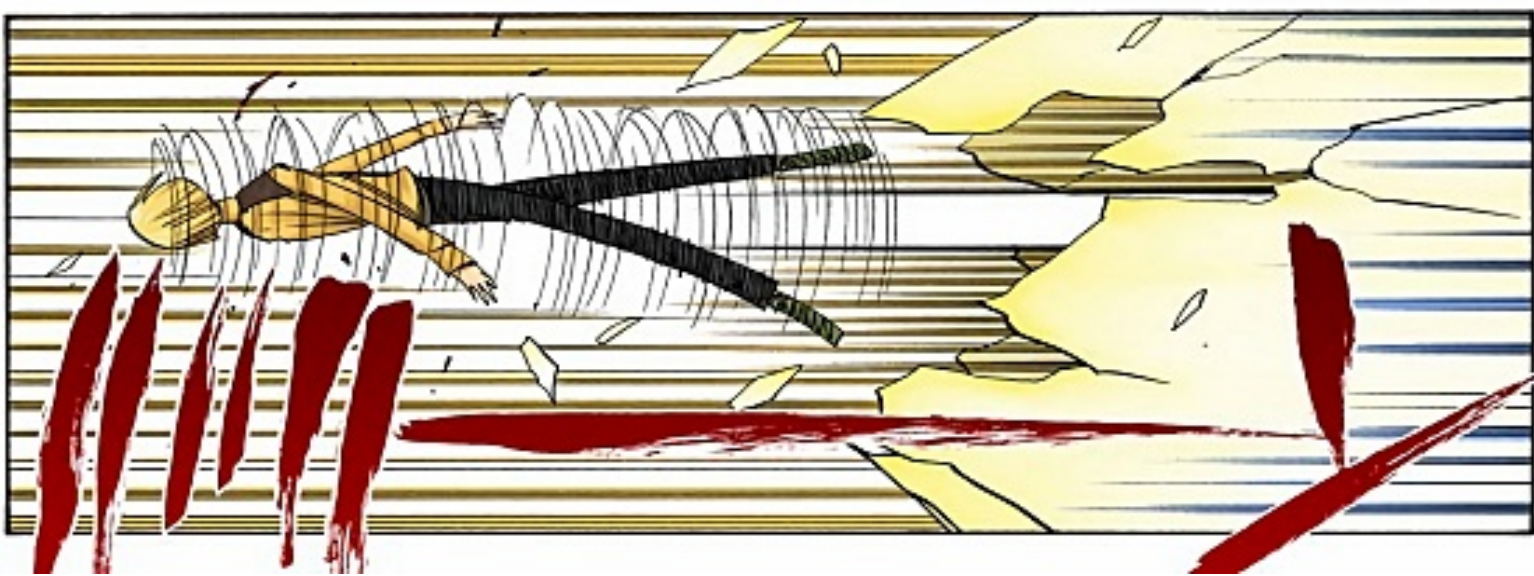
SCARED?  
  
OF  
WHAT?

ARE WE  
ACTUALLY  
CONSIDERING  
ACCEPTING  
THIS KID?

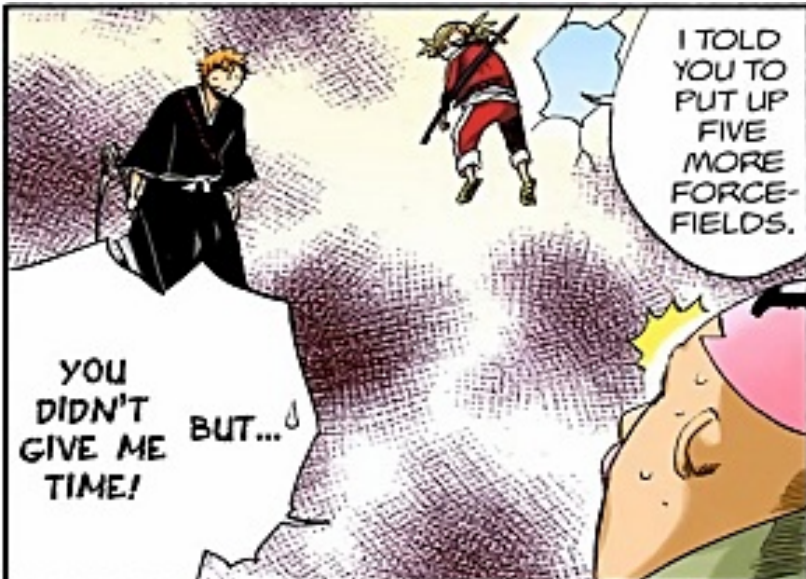






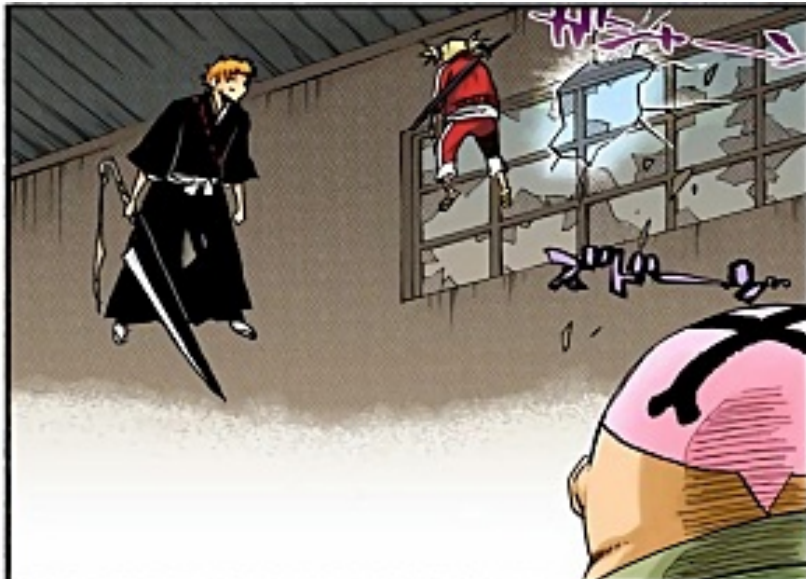






YOU  
DIDN'T  
GIVE ME  
TIME!

I TOLD  
YOU TO  
PUT UP  
FIVE  
MORE  
FORCE-  
FIELDS.



WHATEVER.



ICHIGO...

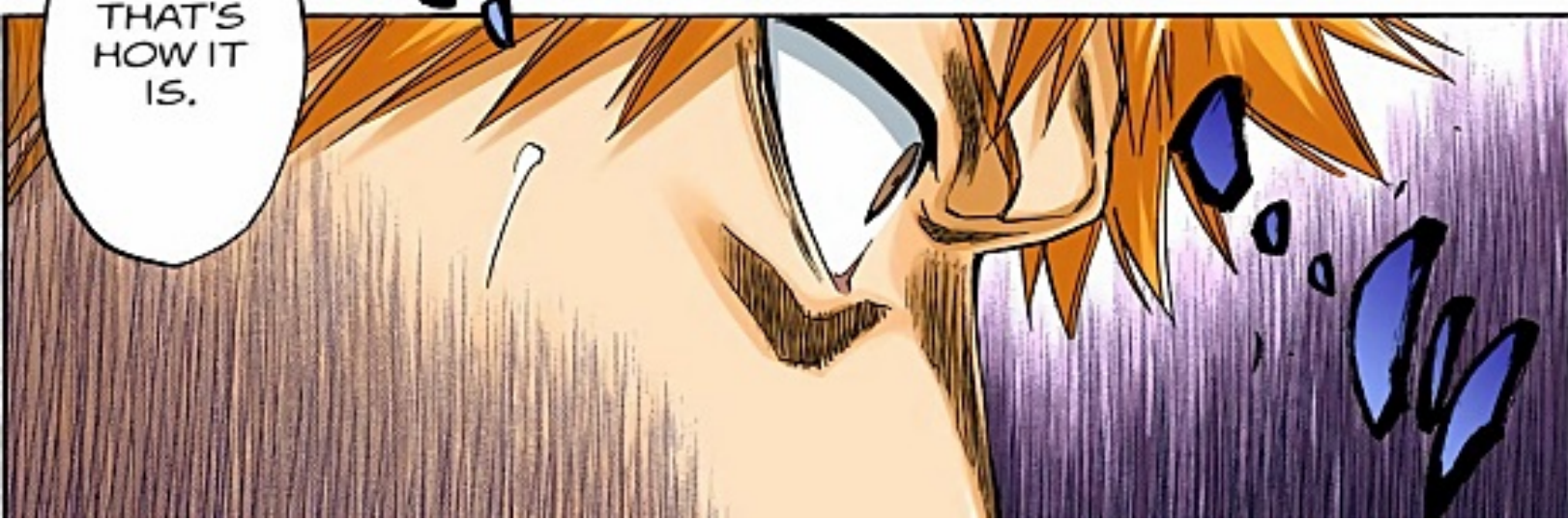


YOU'VE  
GOT  
IT ALL  
WRONG.



LISTEN  
TO ME.







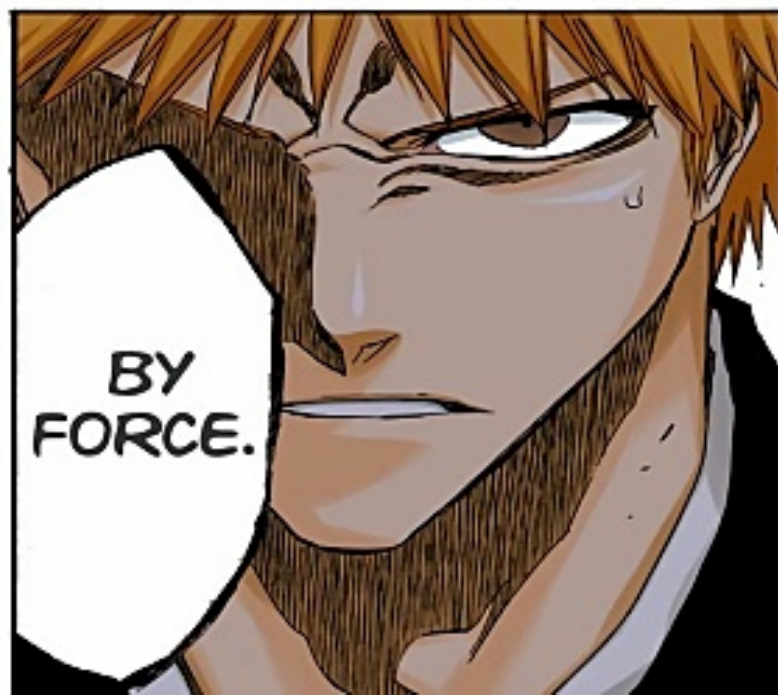






...NO  
CHOICE.







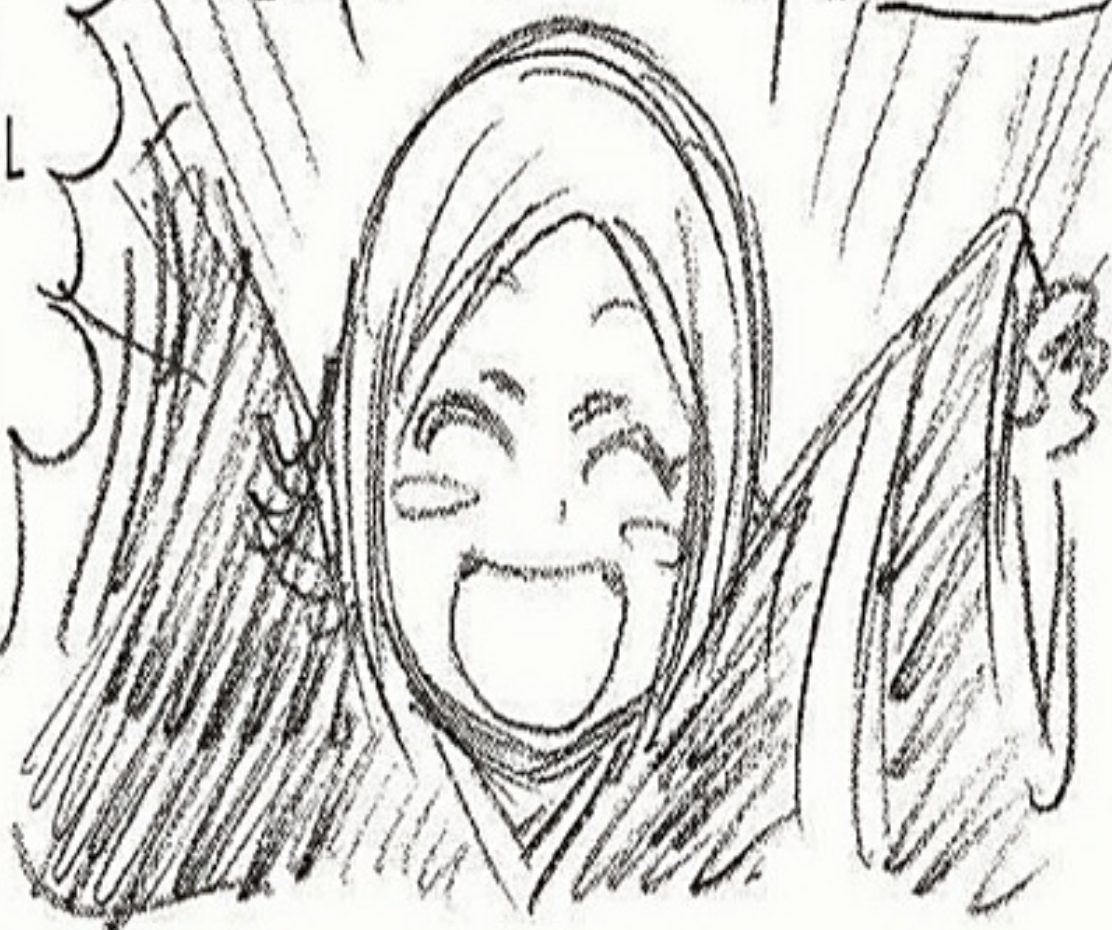
THE  
SOUL  
SOCIETY

SINGLE  
FILE  
!!

ALL  
RIGHT,  
PEOPLE  
!!

THE DAY  
BEFORE  
RUKIA &  
CO. CAME  
TO THE  
WORLD  
OF THE  
LIVING

ALL THOSE  
SELECTED  
TO GO TO  
ICHIGO'S WILL  
RECEIVE A  
SPECIAL SOUL  
CANDY  
TODAY!!







## 216. The Suppression of Darkness








WHAT'RE  
YOU  
AFRAID  
OF?




SO WHY  
SHOULDN'T I  
HOLLOWFY?



WE'RE CALLED  
THE VISOREDS  
BECAUSE WE  
HAVE MASKS  
LIKE HOLLOWES.



IF YOU  
DON'T  
STOP  
BEING  
SUCH A  
BABY AND  
HOLLOWFY  
REAL  
QUICK...

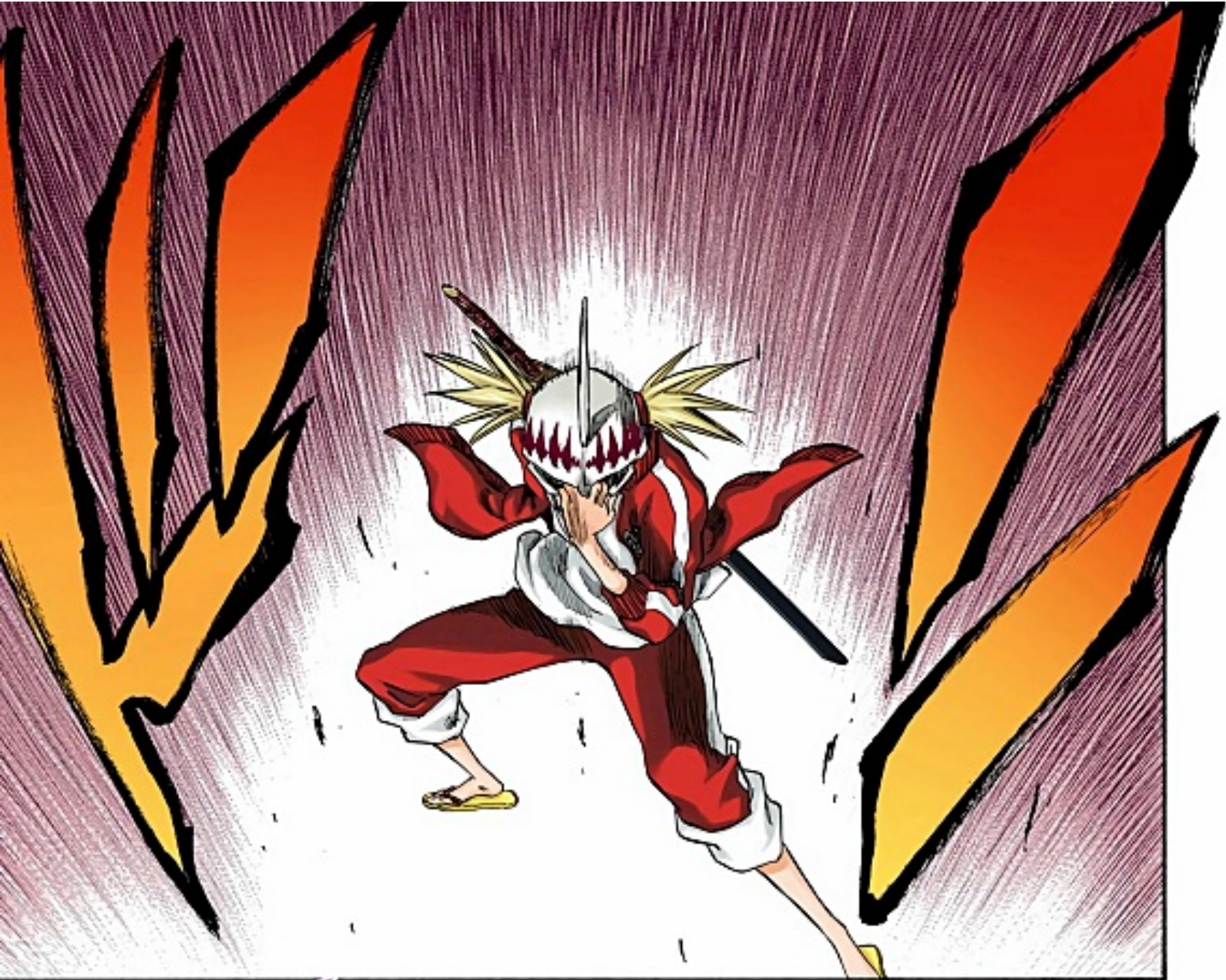


I'M NOT AS  
NICE AS  
SHINJI.



DON'T BE  
SCARED,  
ICHIGO.









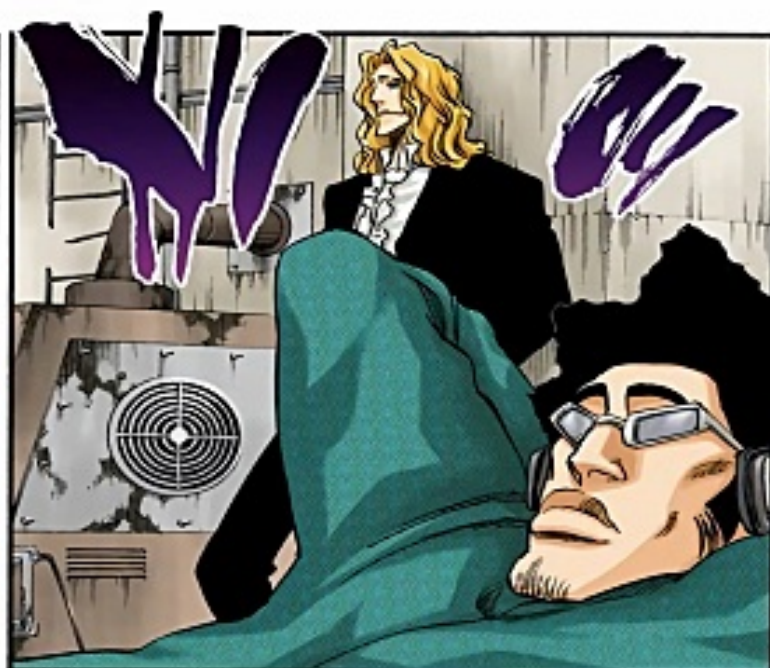
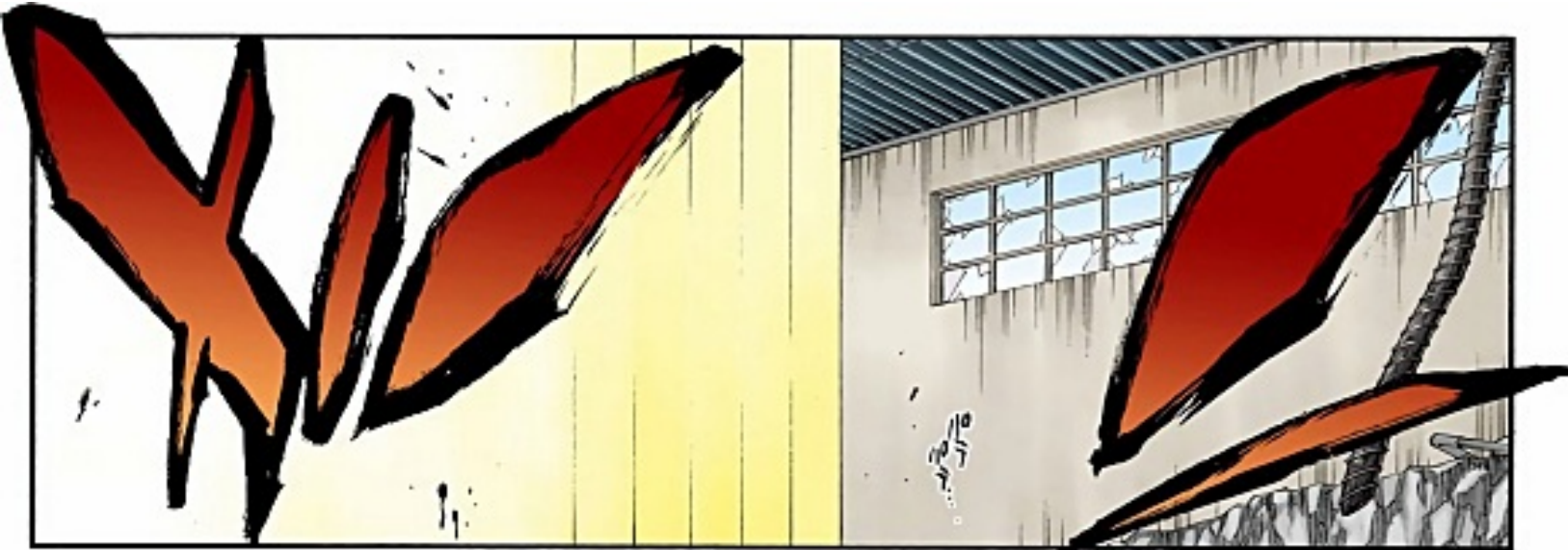




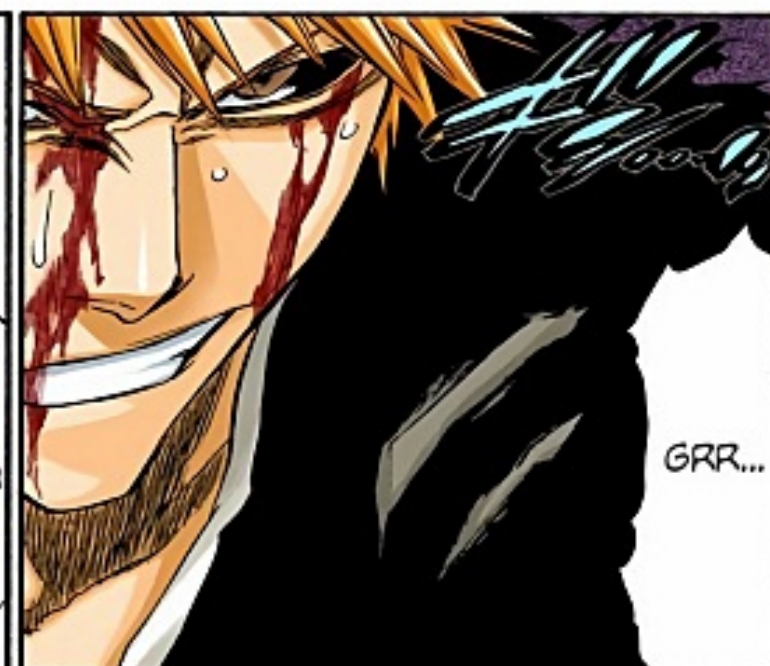
# ***BLEACH***

***216. The Suppression of Darkness***

















IDIOT.

HAVE IT  
YOUR  
WAY!

FINE!

YOU'RE A  
MISER-  
ABLE  
COWARD!

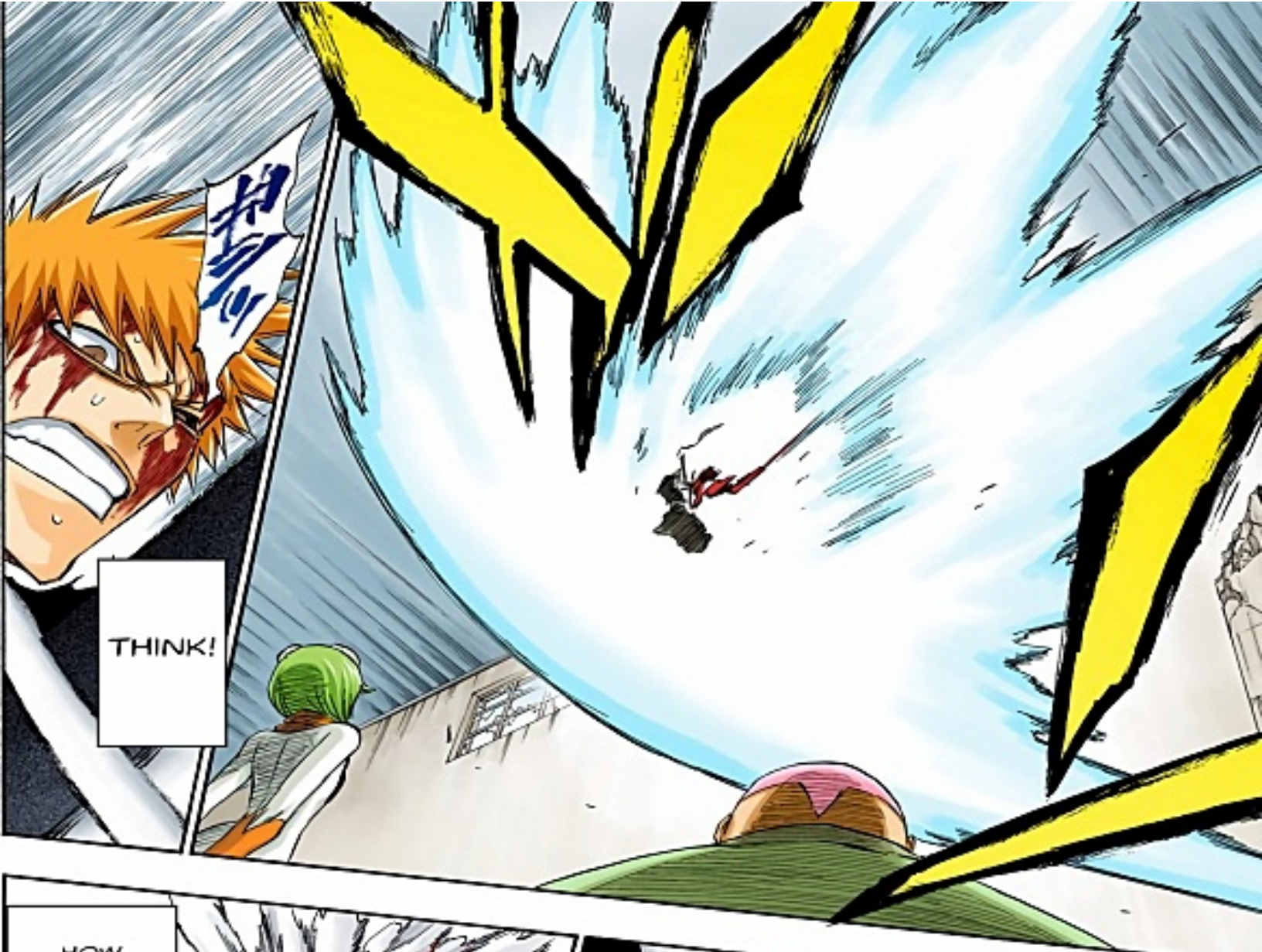
I CAN'T  
EVEN  
STAND  
TO  
LOOK  
AT YOU!

...AND  
THAT'LL  
BE THE  
END OF  
IT!

I'LL  
CUT YOU  
DOWN...

DON'T  
PERFORM  
BANKAI!  
DON'T  
HOLLOWFY!





THINK!

HOW  
DOES  
SHE  
MAKE  
THAT  
MASK  
OBEY  
HER?!

HOW  
DOES  
SHE  
STAY  
IN  
CONTROL  
WHEN  
SHE  
HOLLOW-  
FIES?!

THAT'S  
WHAT  
I  
CAME  
HERE  
FOR!!

...AND  
THINK,  
I  
SHOULD  
BE  
ABLE  
TO  
FIGURE  
IT  
OUT!!

IF I  
LOOK...

I  
CAN  
SEE  
EVERY-  
THING!

SHE'S  
DOING  
IT  
RIGHT  
IN  
FRONT  
OF  
ME!





I WON'T  
HOLLOW-  
FY!

I WON'T  
PERFORM  
BANKAI!



...MY  
SOUL...

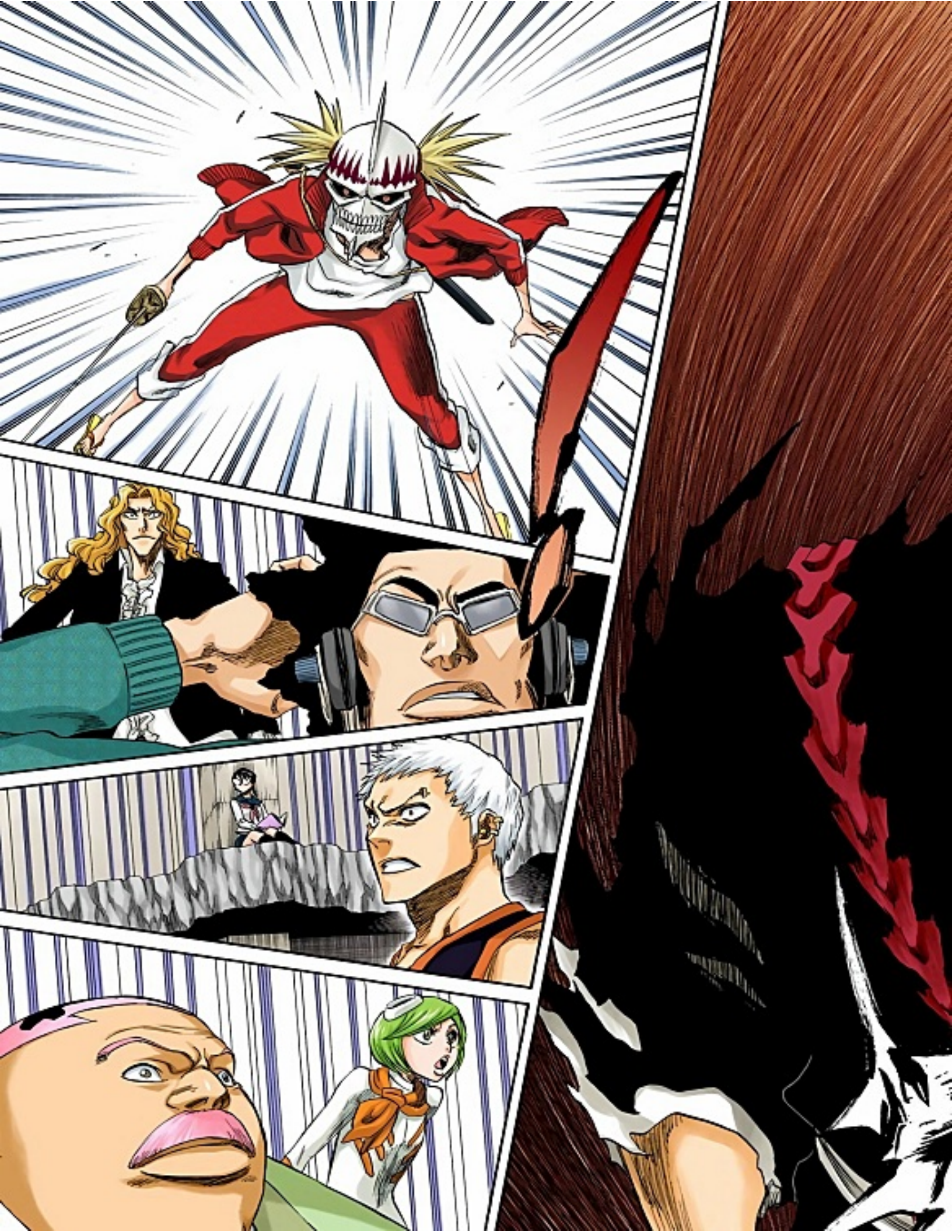
...TO  
HIM...



I'M  
NEVER  
EVER  
GONNA  
OPEN  
UP...



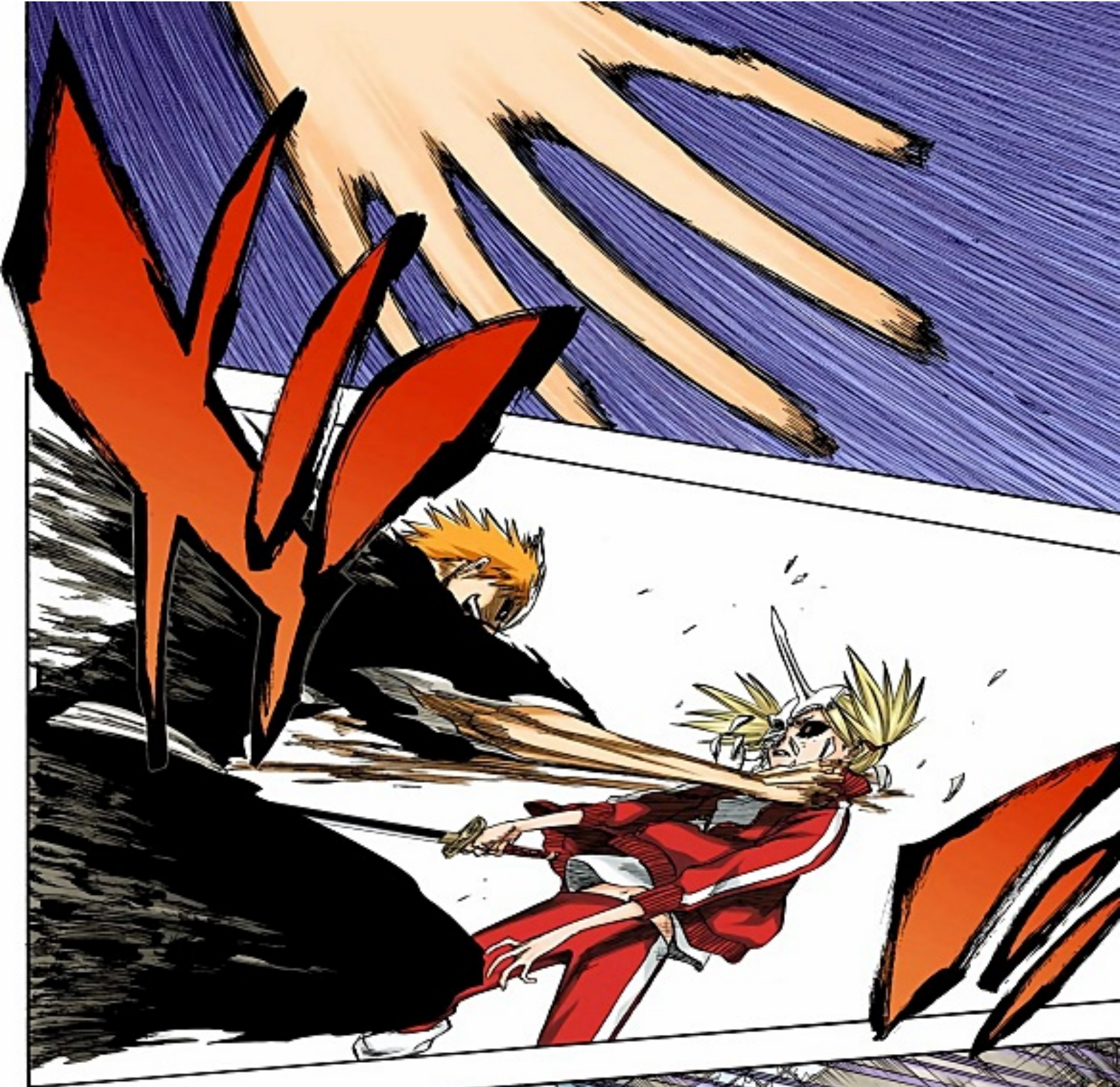




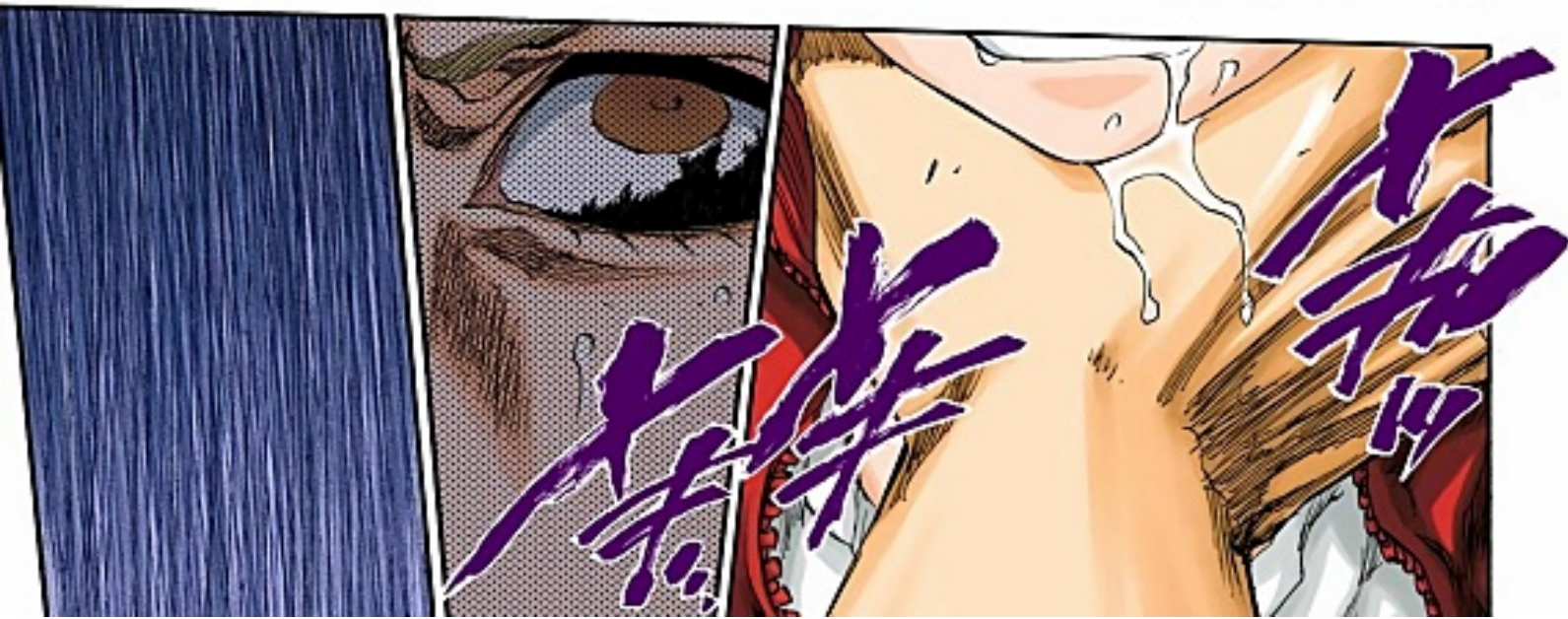
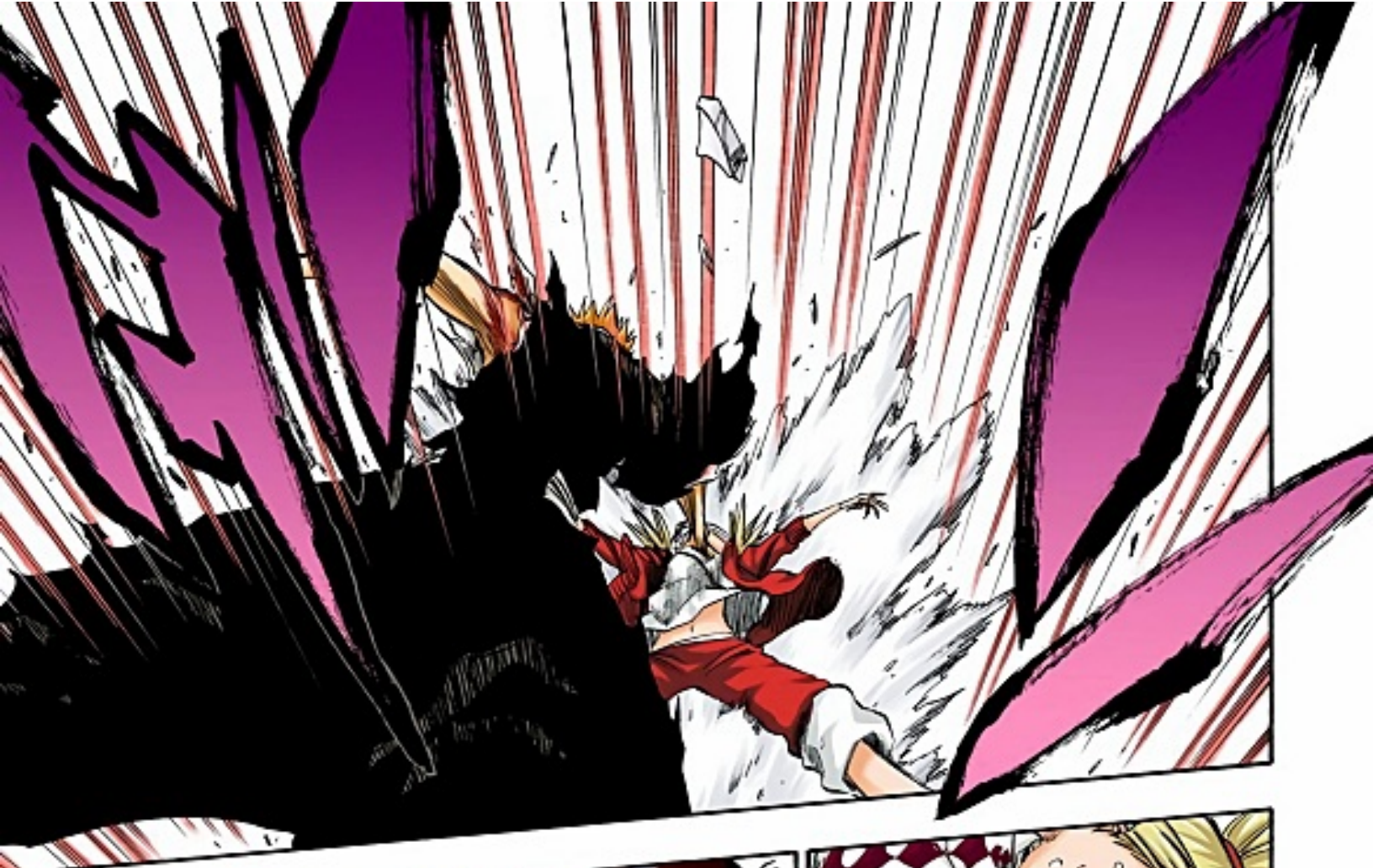




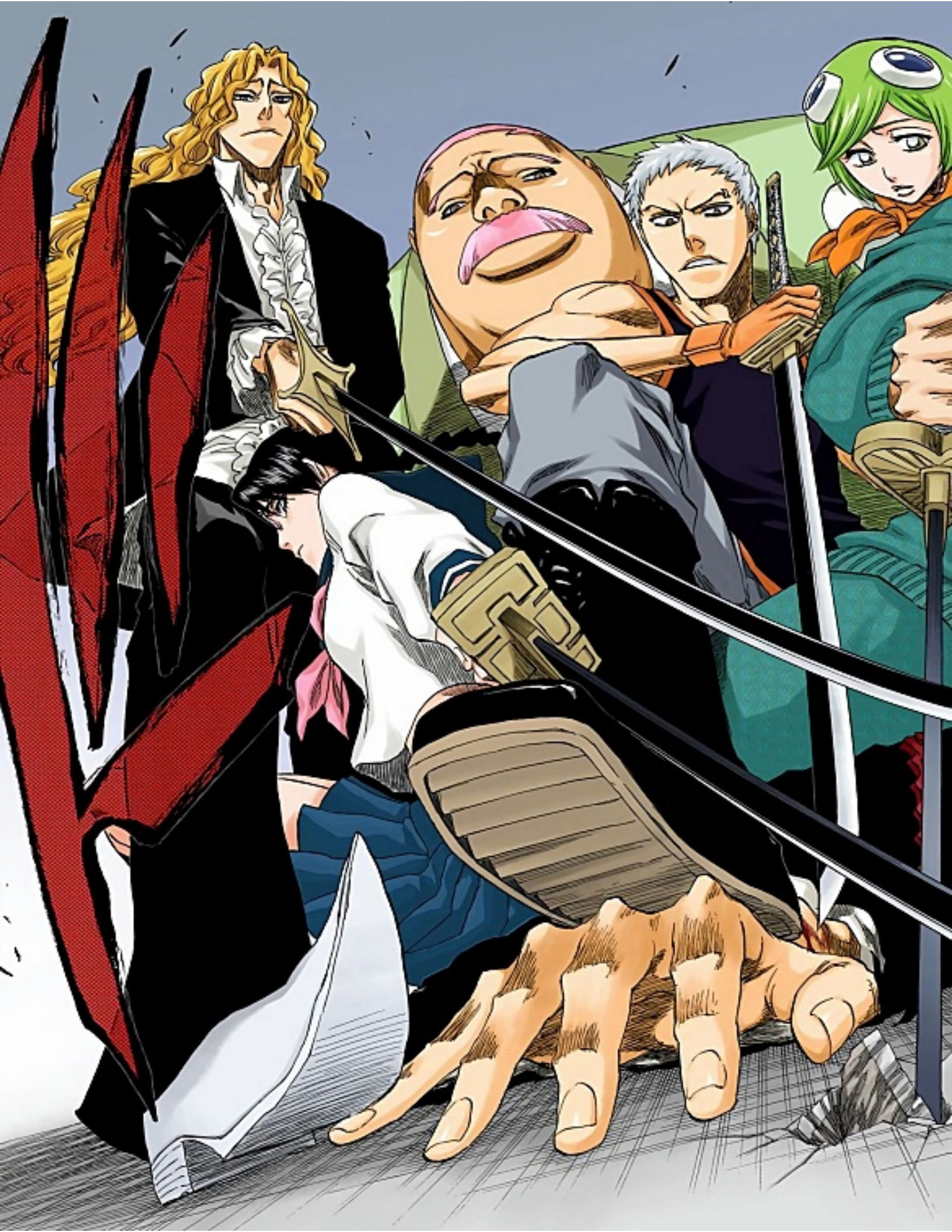








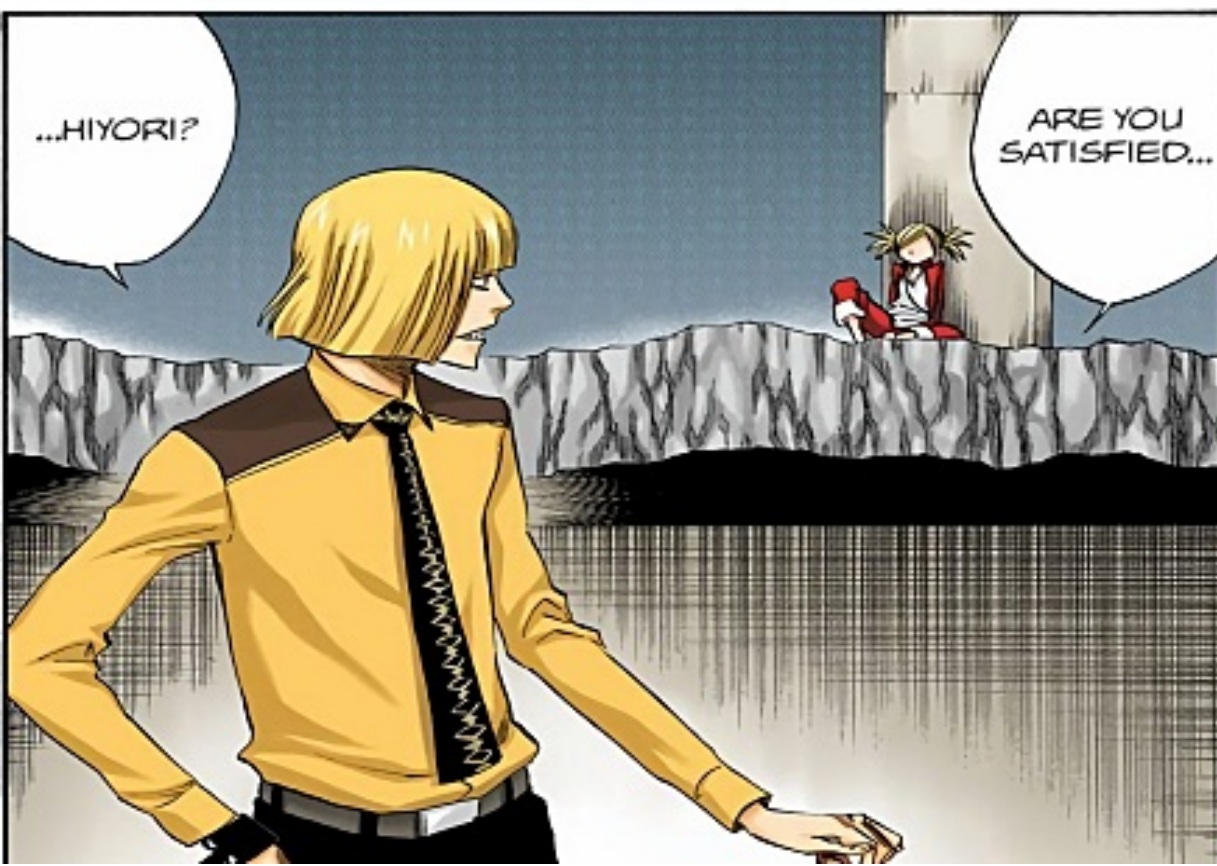
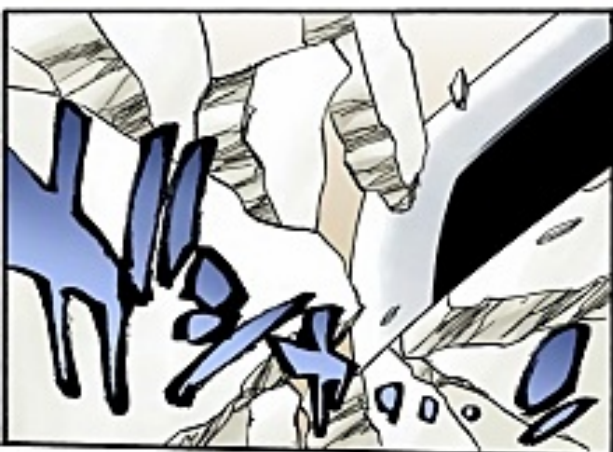
















...WITH  
YOUR  
BODY  
OR  
MIND.

YOU CAN'T  
CONTAIN  
THE  
HOLLOW  
INSIDE  
YOU...



...ICH-  
IGO?

NOW  
DO  
YOU  
GET  
IT...

YOU WANT TO  
LEARN HOW  
TO CONTROL  
YOUR INNER  
HOLLOW,  
SO...

...WE'RE  
GONNA  
HAMMER  
IT INTO  
YOU.

YOU  
PASSED.







BE  
CAREFUL  
OVER  
THERE.

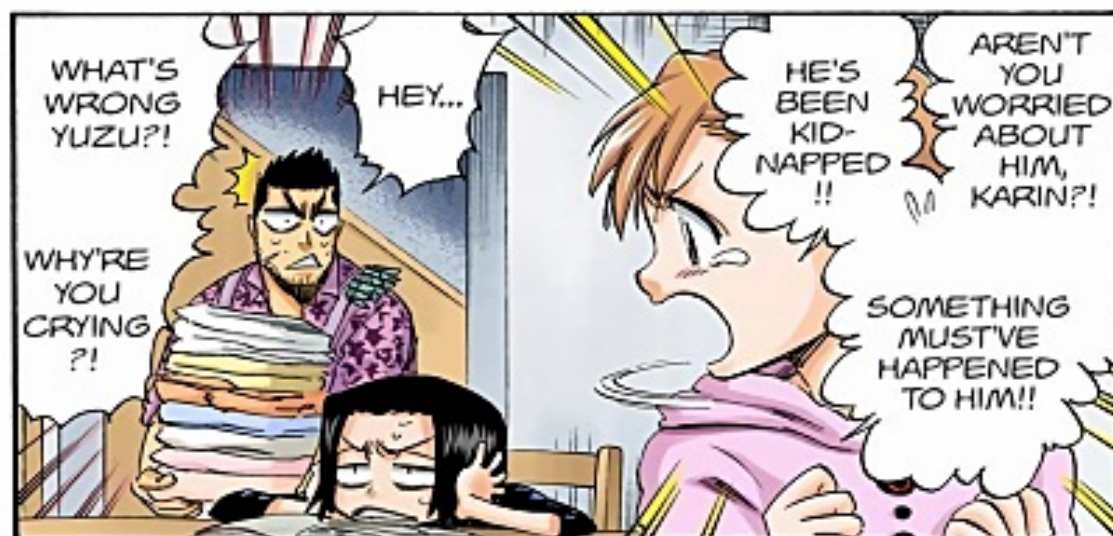
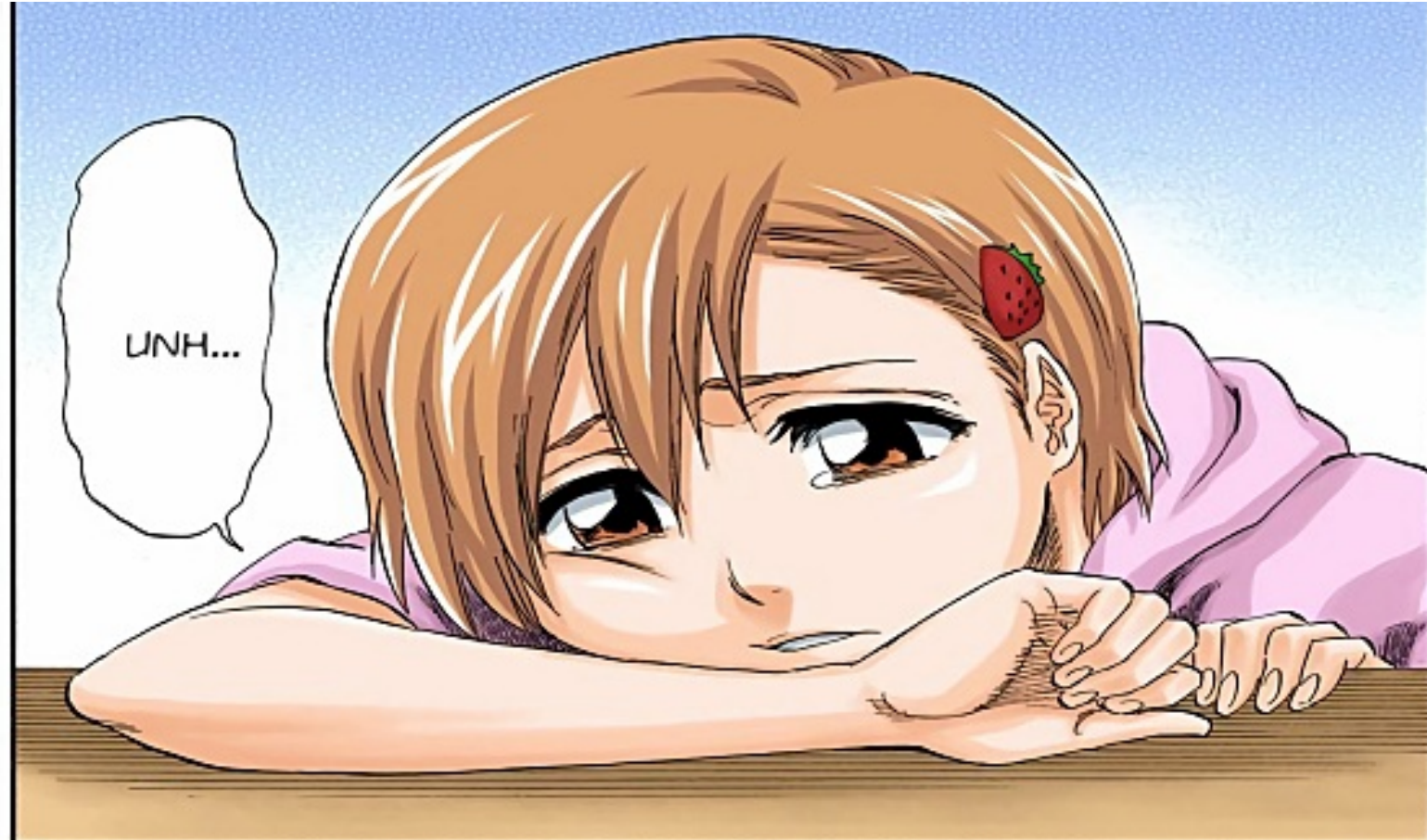
NO  
PROBLEM.

TH...  
THANK  
YOU!!

CHAPPY!  
IT'S  
CHAPPY!!

B

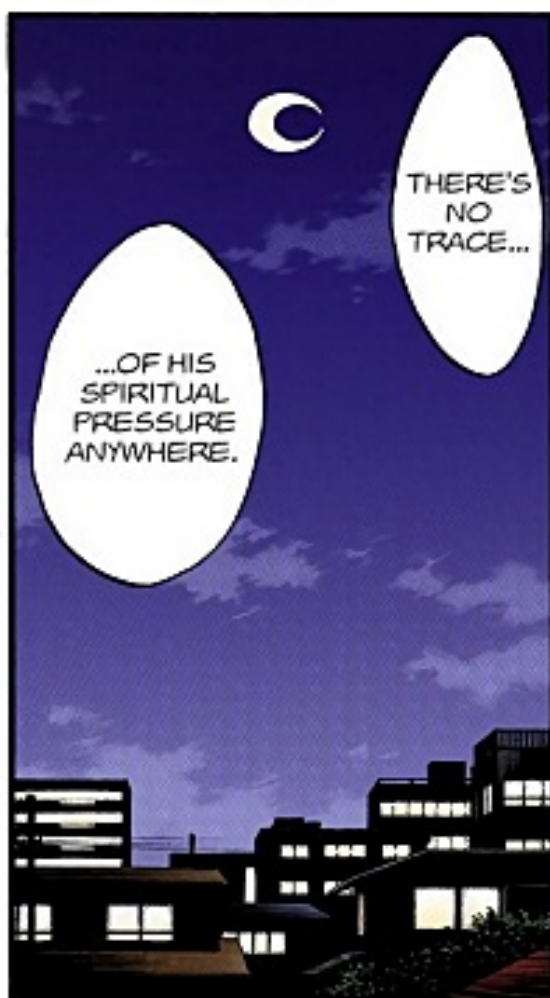




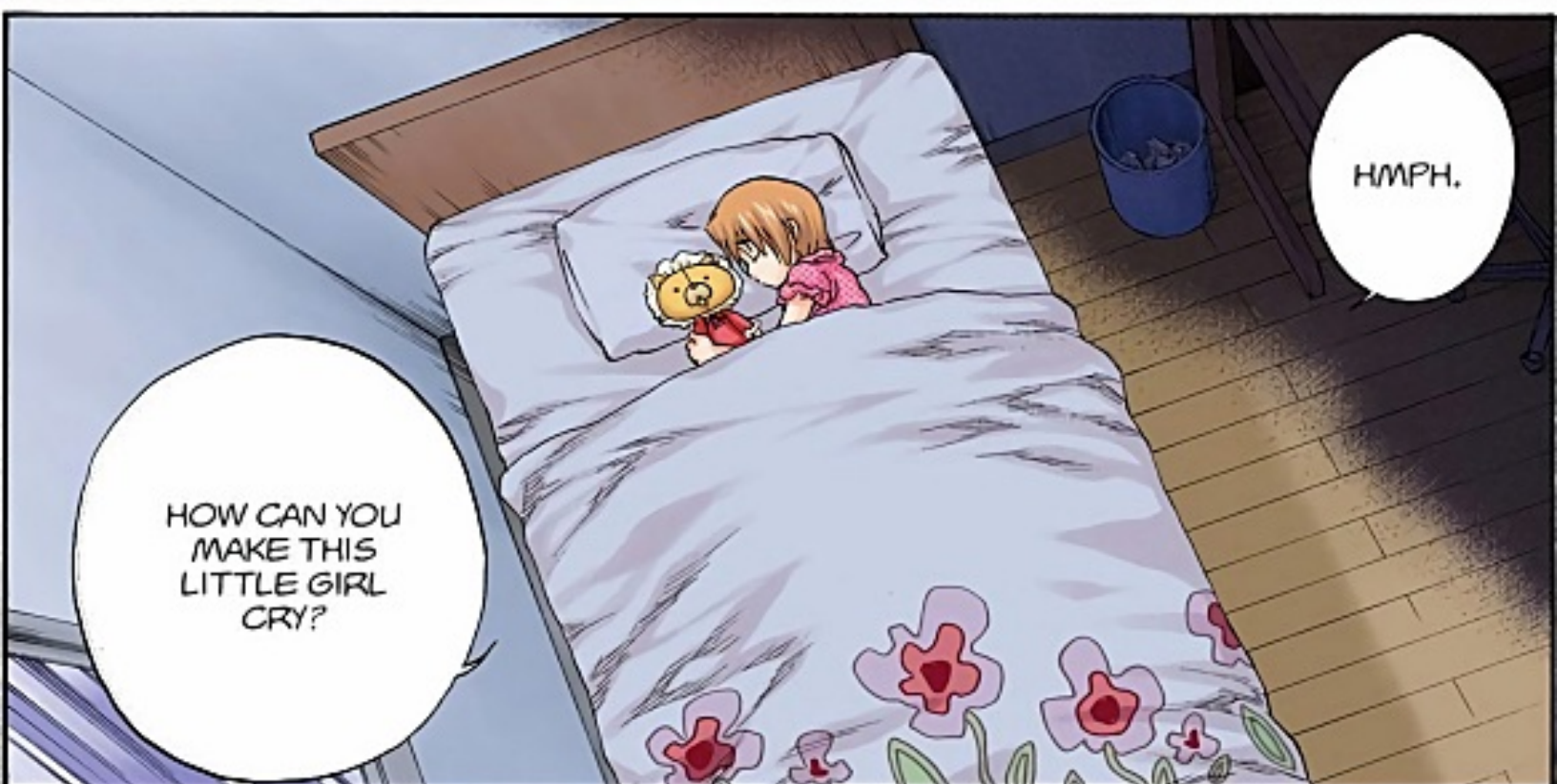












HOW CAN YOU  
MAKE THIS  
LITTLE GIRL  
CRY?

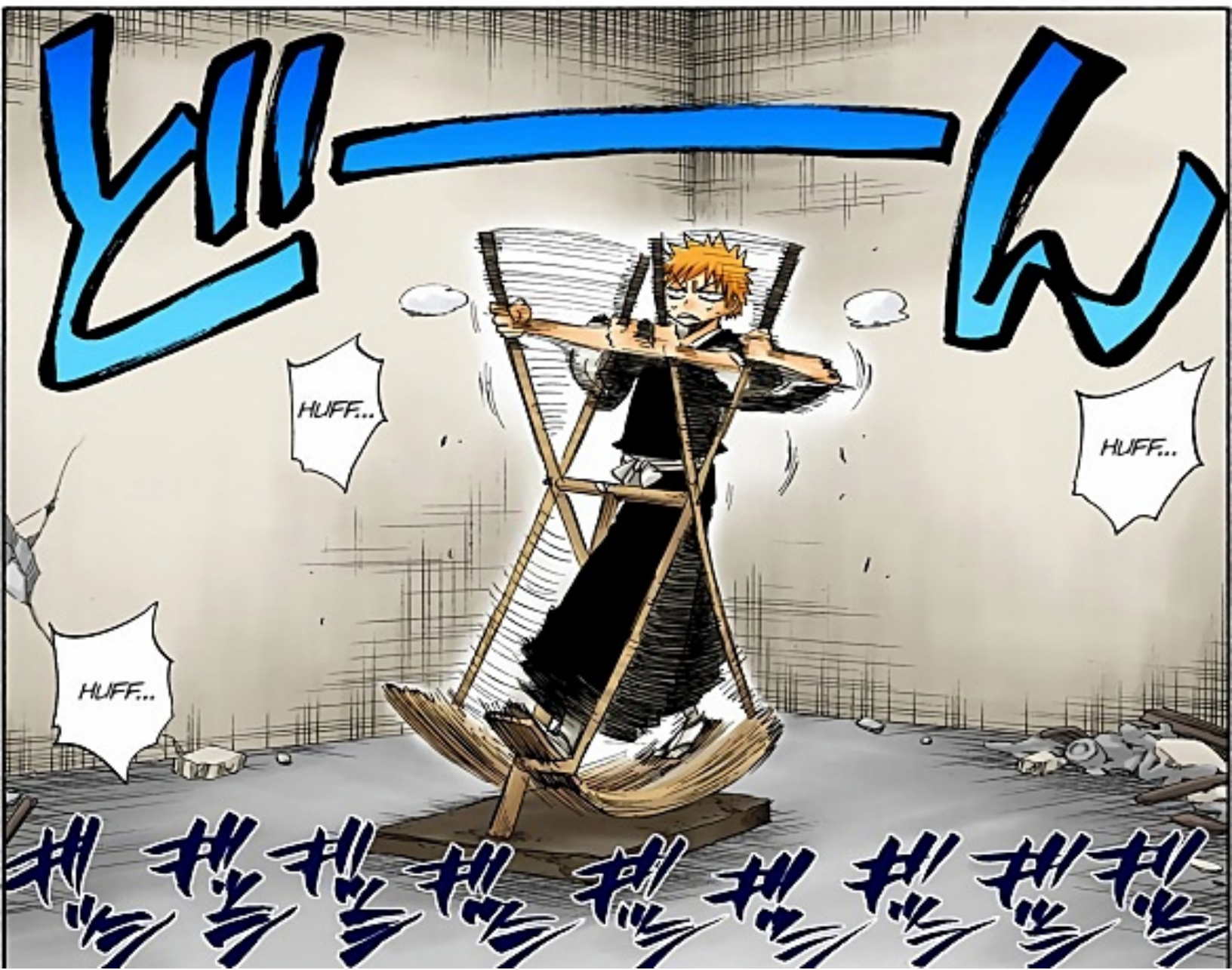
HMPH.

WHAT A LOUSY  
BROTHER.



















BUT WE'RE  
PUTTING  
OURSELVES  
OUT TO TRAIN  
YOU, SO STOP  
COMPLAINING  
AND DO  
WHAT YOU'RE  
TOLD!!

THAT'S  
RIGHT!  
YOU'RE  
CRAZY!!  
YOU'RE AN  
IDIOT!!  
AND YOU'RE  
BALD!!

NO, I'M  
CRAZY  
FOR  
DOING  
IT!!

YOU'RE  
ALL  
CRAZY!

WE'RE  
BACK.



WHY  
ARE  
THEY  
FIGHT-  
ING?

WHAT'S  
GOING  
ON?

WELL  
...

YOU  
SAID IT  
AGAIN  
!!!

AND FOR YOUR  
INFORMATION,  
MY UNIQUE  
TEETH JUST  
HAPPEN TO BE  
CHARMING  
ASSETS, BALDY  
!!

IT'S NOT  
YOUR HEAD  
THAT'S  
BALD, IT'S  
YOUR  
STUPID  
FACE!!

THIS  
ISN'T  
TRAIN-  
ING!!

SHUT UP  
WITH THE  
BALDY  
STUFF,  
SNAGGLE-  
TOOTH!!

OH!  
YEAH,  
YEAH!

WE GOT  
LUNCH.  
LET'S EAT.

JUST  
SHUT  
UP AND  
...

YEAH.

IT'S HIYORI'S  
FAULT FOR NOT  
EXPLAINING ITS  
PURPOSE.

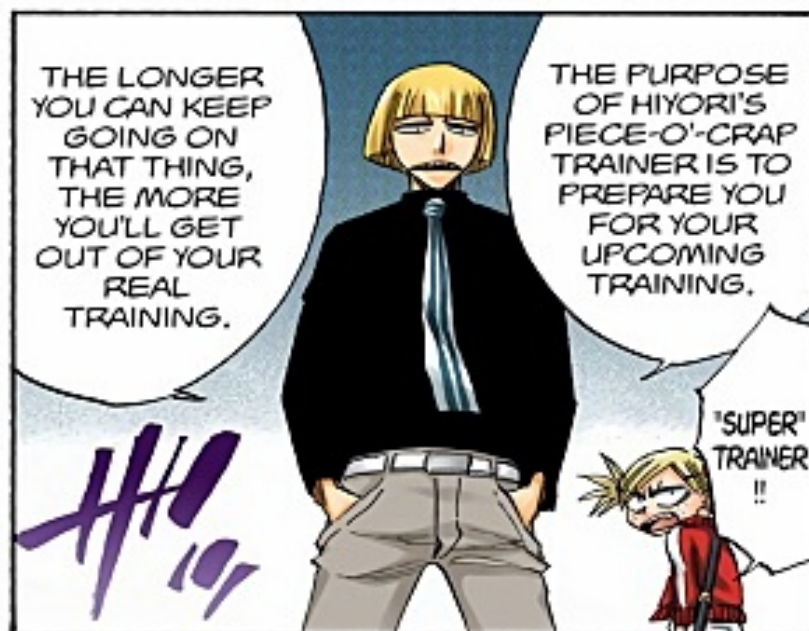
IT TOOK  
HIM THIS  
LONG?!

I GUESS HE  
GOT TIRED  
OF HIYORI'S  
SUPER  
TRAINER.

SHE  
NEVER  
BOTHERS  
TO  
EXPLAIN  
PROPERLY.











I COULD  
RUN ON  
THIS  
STUPID  
THING FOR  
A WEEK!!

YOU  
GOTTA  
BE  
KIDDING  
ME!



SO  
WHY  
WASTE  
TIME  
WITH  
IT?!

WITH THE  
SPIRITUAL  
ENERGY I HAVE  
RIGHT NOW, I  
CAN GO AT  
LEAST FIVE DAYS  
STRAIGHT!!

YOU WANNA  
MEASURE MY  
MAXIMUM SPIRITUAL  
ENERGY OUTPUT BY  
SEEING HOW MANY  
DAYS I CAN KEEP  
RUNNING UNTIL I  
COLLAPSE!!



THAT'S  
WHAT IT  
DOES,  
RIGHT?!

BUT I'VE  
ALREADY  
GOT THIS  
PILE OF  
JUNK  
FIGURED  
OUT!  
  
IT'S  
DESIGNED  
TO DRAIN  
SPIRITUAL  
ENERGY!



I DON'T  
HAVE TIME  
TO PLAY  
AROUND  
WITH YOU  
VISORED!!



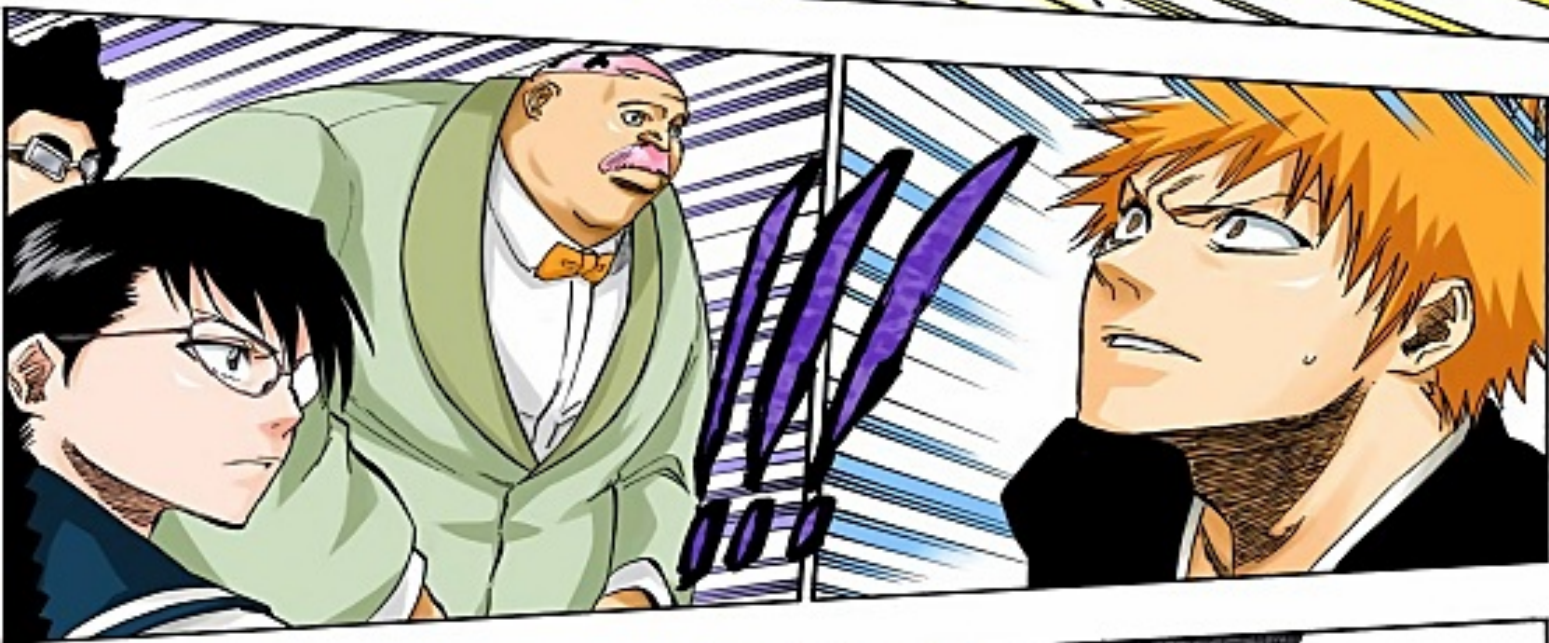
JUST  
TELL ME  
HOW TO  
CONTROL  
MY  
HOLLOW  
!!

I DON'T  
HAVE  
TIME  
FOR  
THIS!!





**SHUT  
UP!!!**



YOU DON'T EVEN  
KNOW HOW LONG  
IT TAKES FOR THE  
HÔGYOKU\* TO  
AWAKEN!

YOU  
DON'T  
HAVE  
TIME?





WHAT DID  
YOU JUST  
SAY?

WAIT...



YOU DON'T  
KNOW  
ANYTHING  
ABOUT THESE  
THINGS, SO  
STOP  
WHINING!

HÔGYOKU,  
HOLLOW-  
FICATION...



...EVEN  
SÔSUKE  
AIZEN.

I  
KNOW  
ALL  
ABOUT  
THAT  
STUFF

...  
HÔGYO-  
KU...  
...THE  
ARRAN-  
CARS...



...DO YOU  
KNOW  
ABOUT  
HÔGYOKU?

HOW  
...

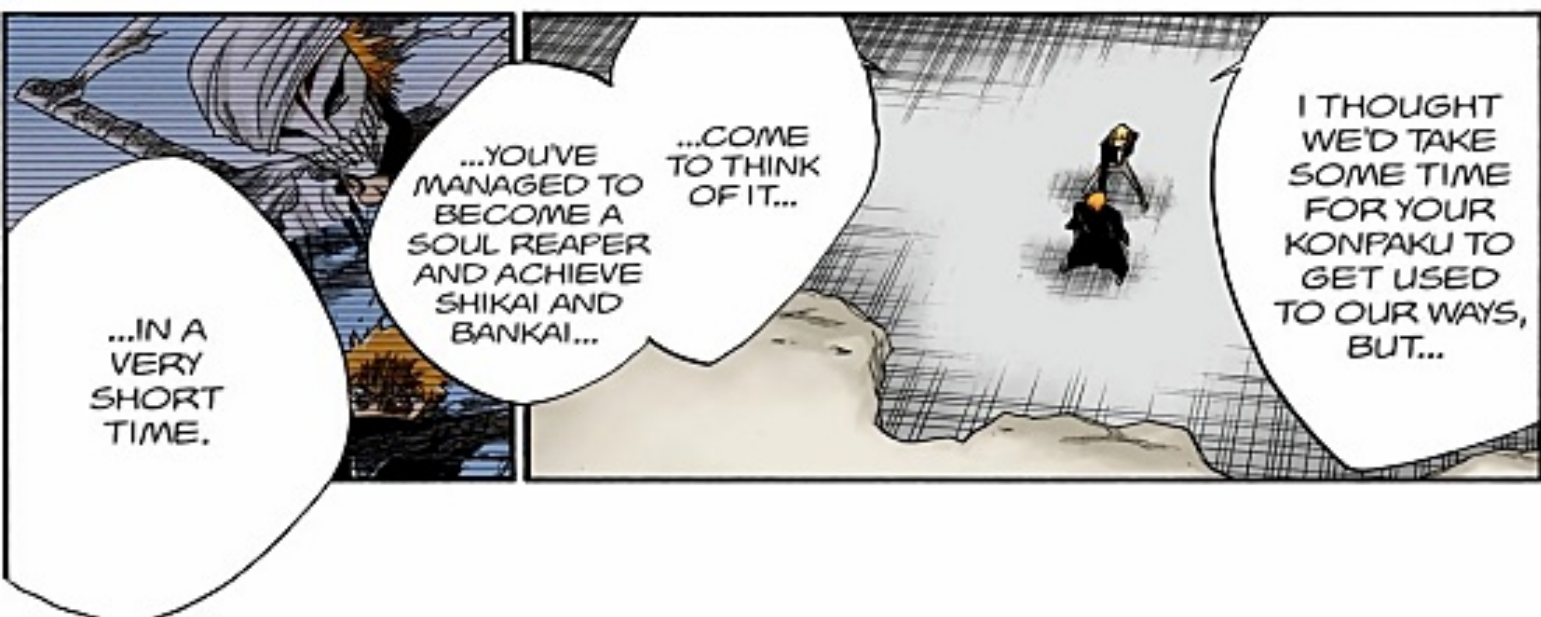


...FOR  
YEARS.



I'VE  
KNOWN  
ABOUT  
THEM...

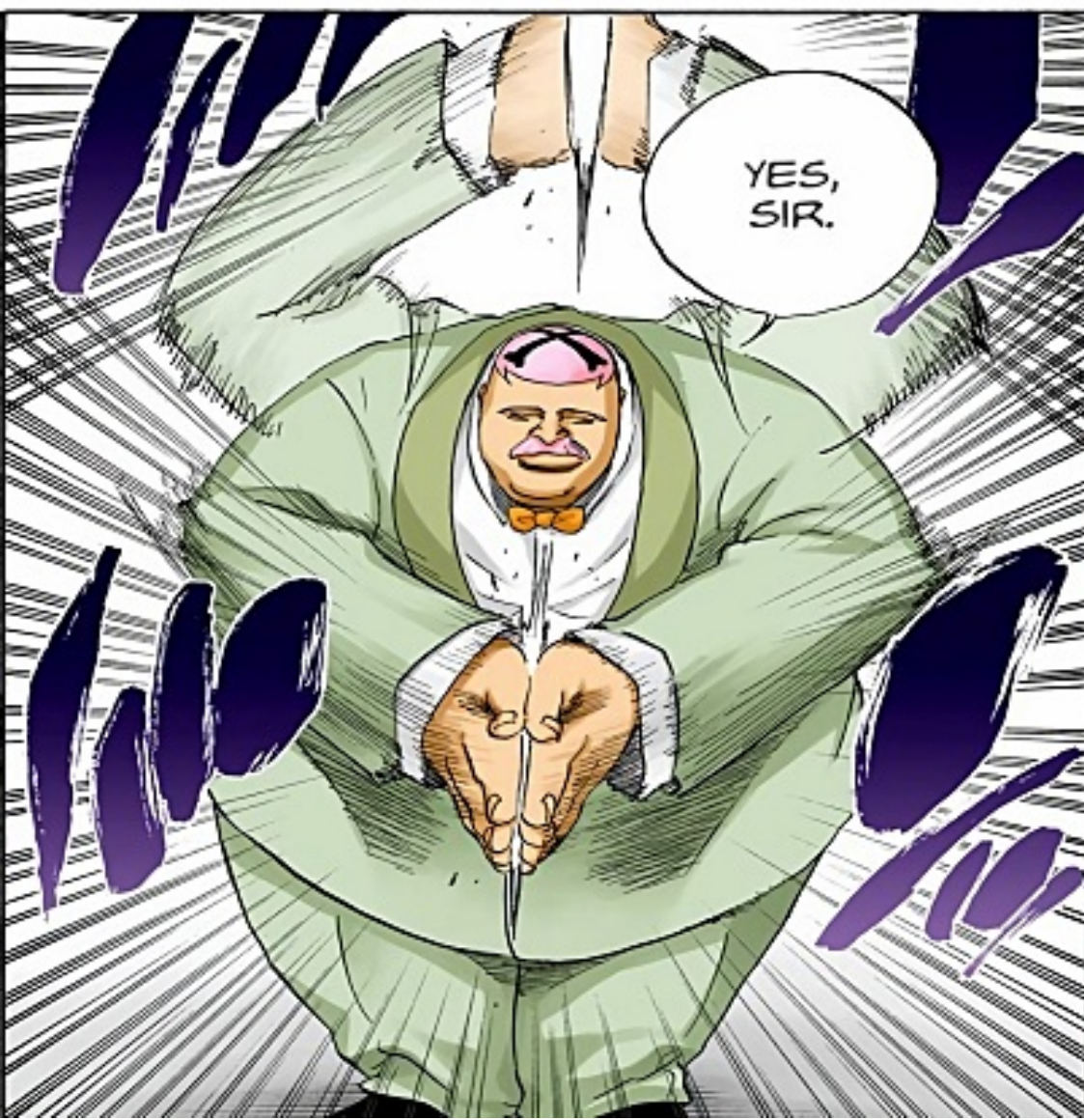
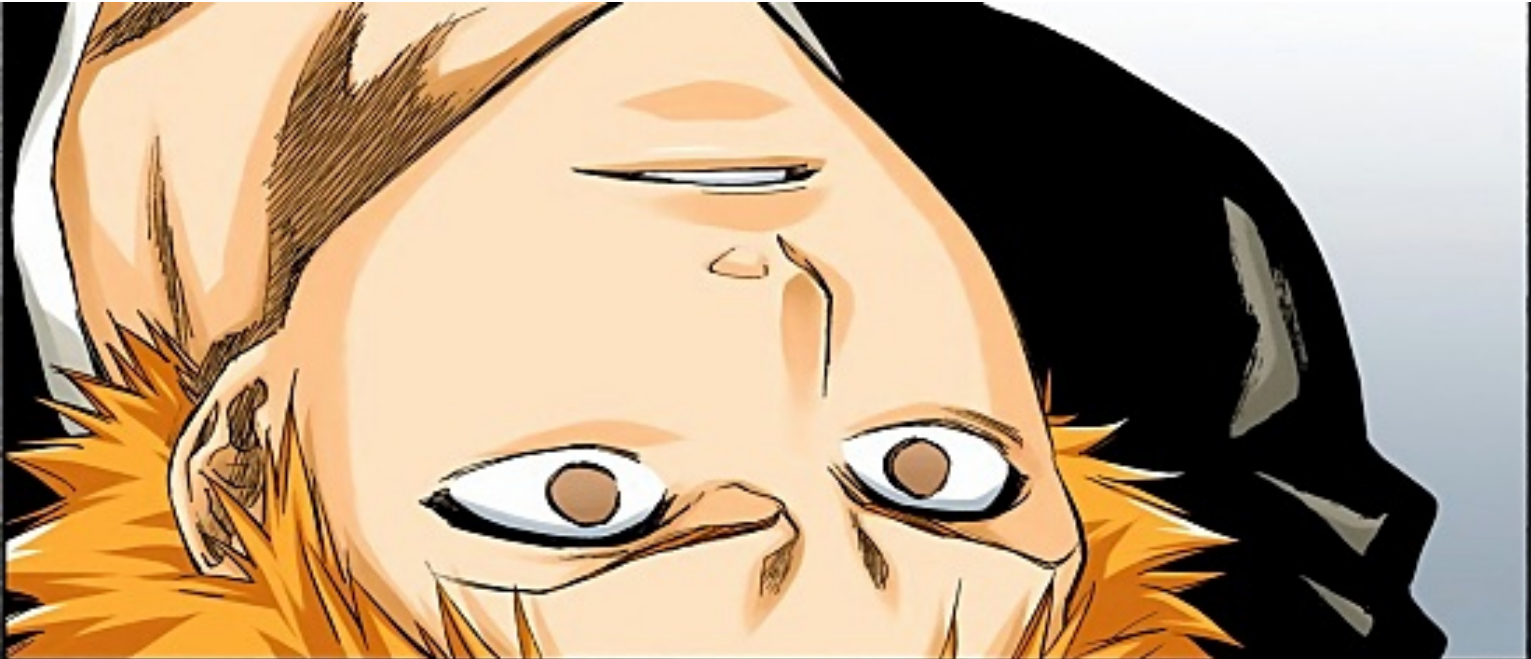




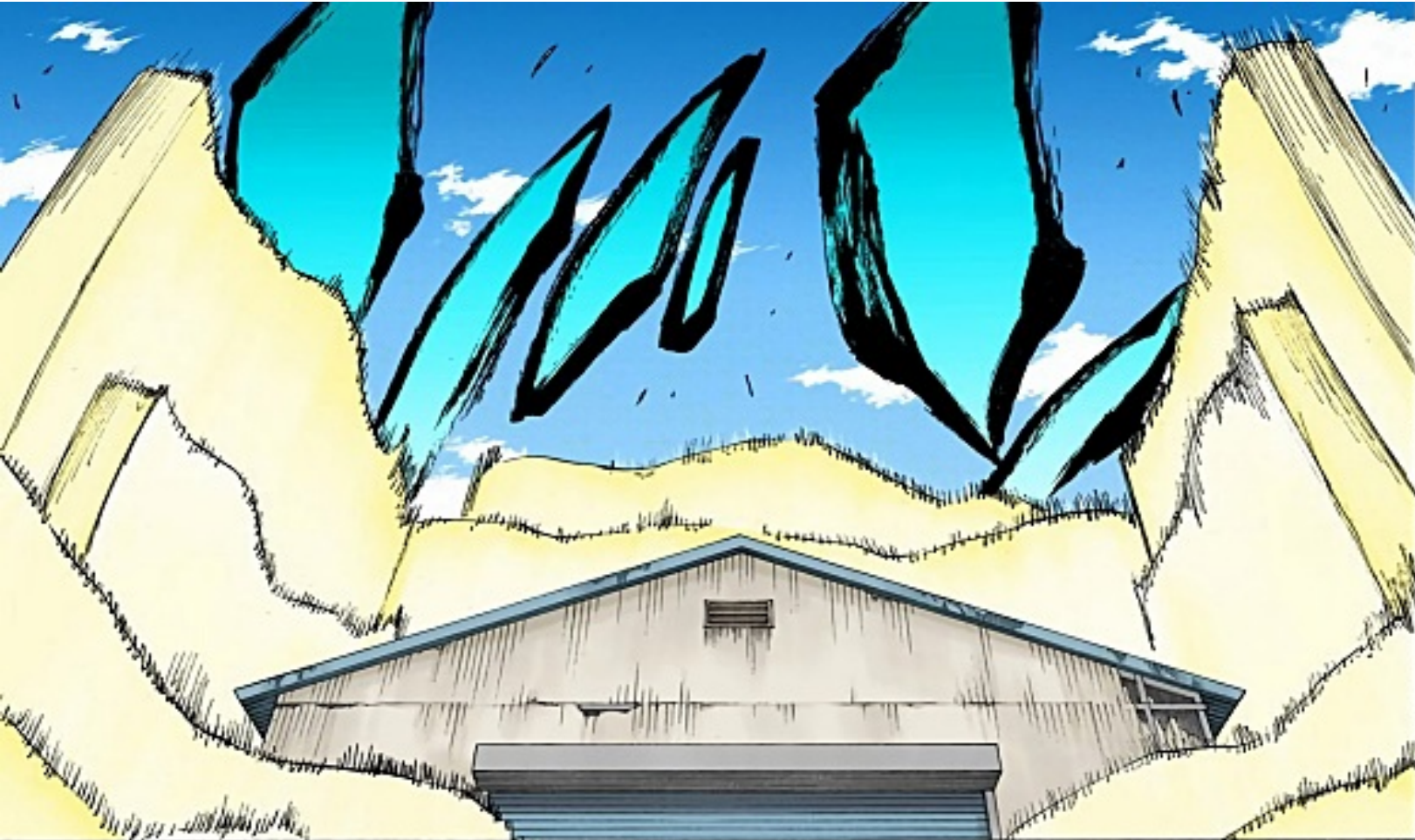






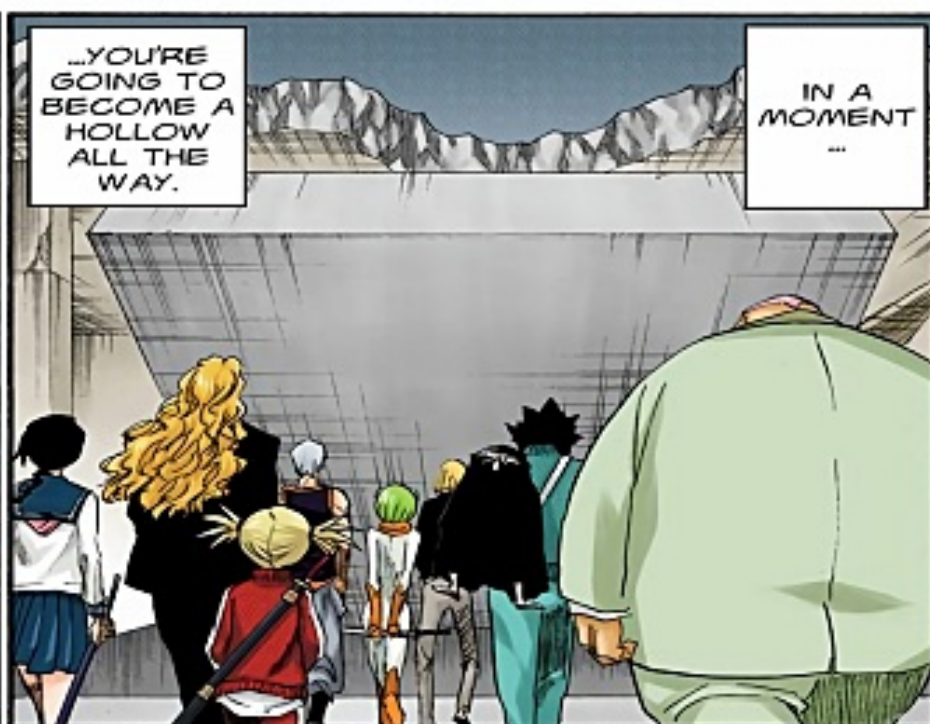






DON'T  
LET IT  
CON-  
SUME  
YOU.

CON-  
SUME  
IT IN-  
STEAD.



...YOU'RE  
GOING TO  
BECOME A  
HOLLOW  
ALL THE  
WAY.

IN A  
MOMENT  
...



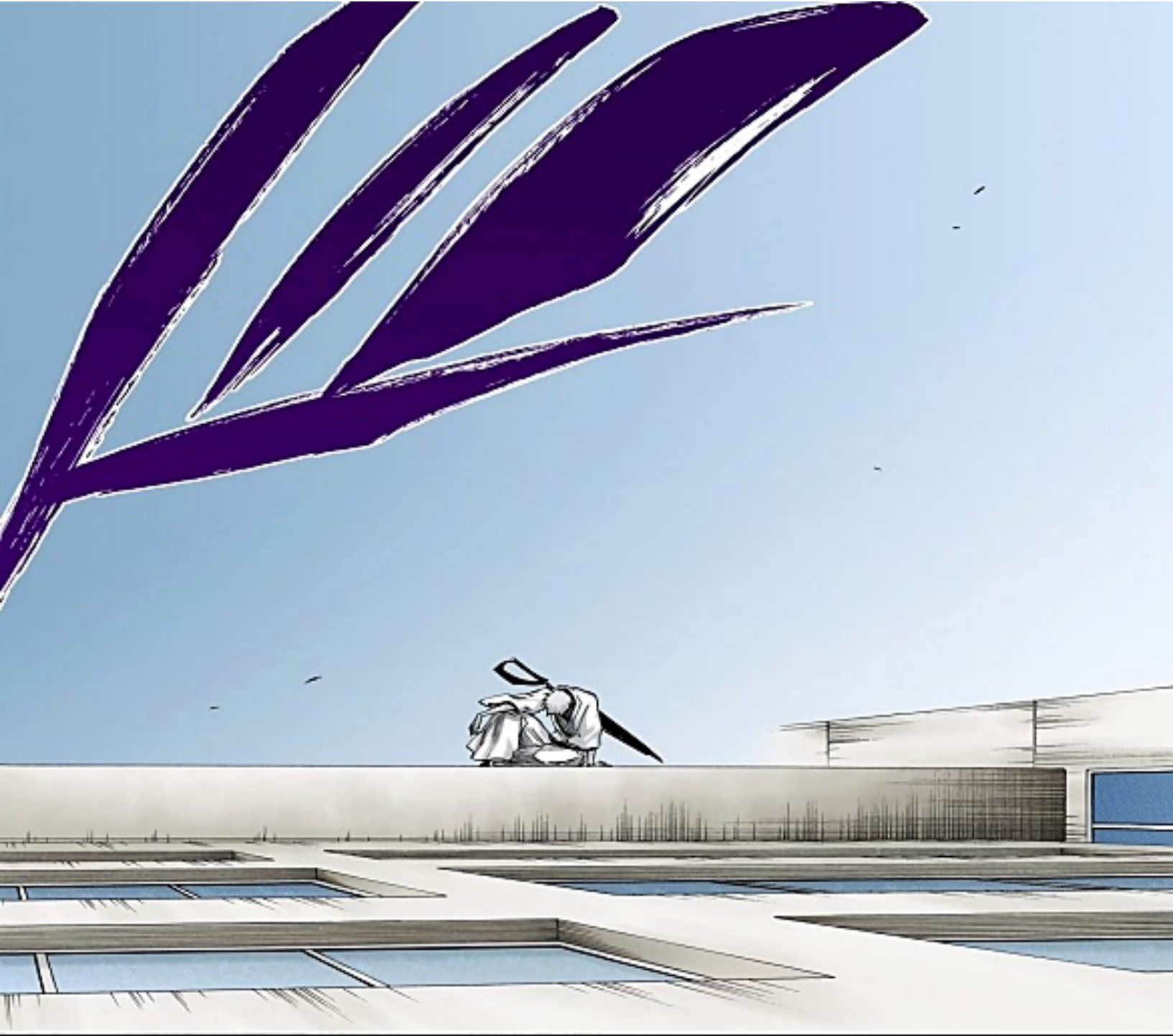
...ICHI-  
GO?

CAN  
YOU  
HEAR  
ME...

...IT'S  
ALL  
OVER.

IF IT  
EATS  
YOU...

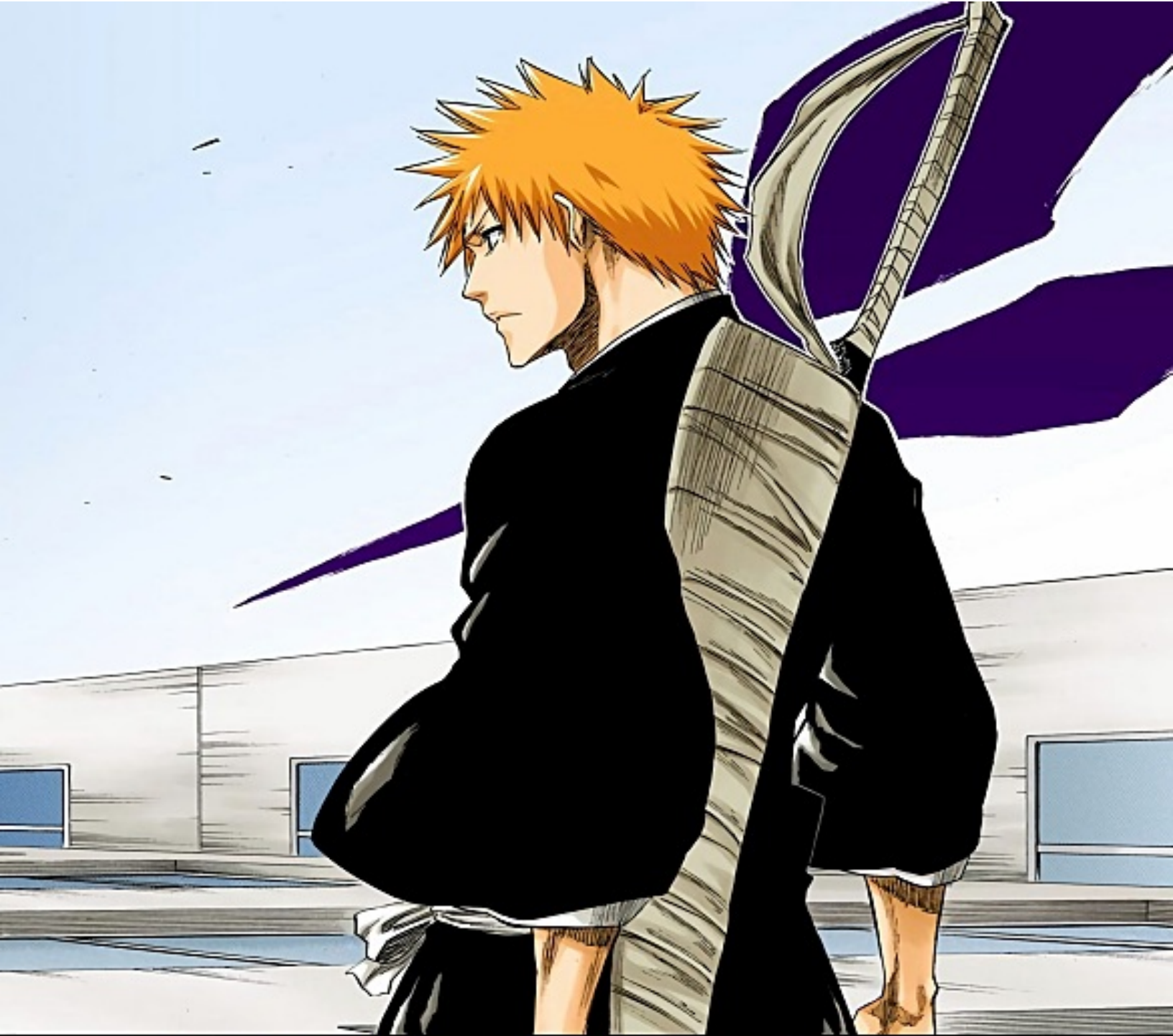




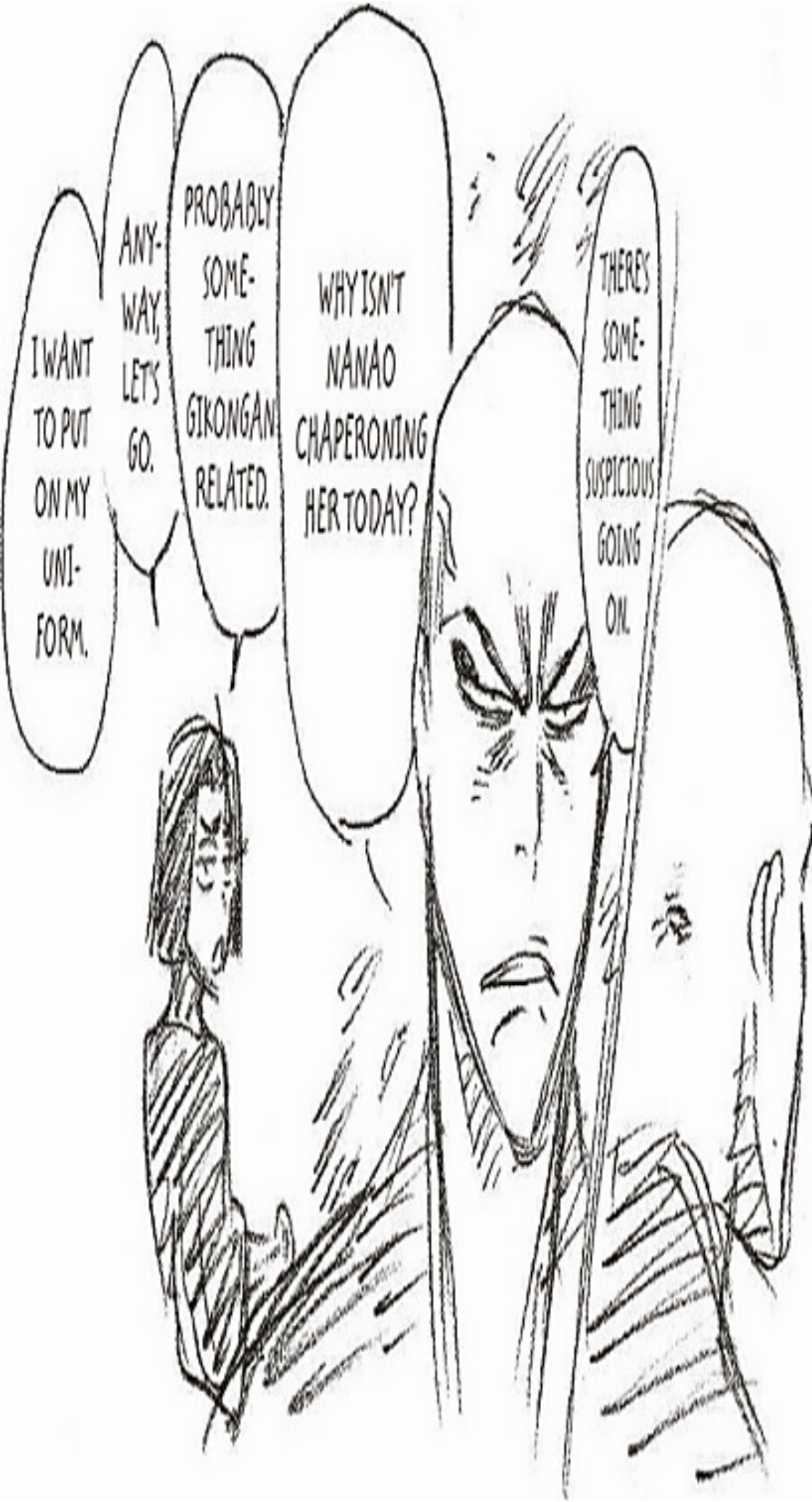
...KING.

IT'S BEEN  
A WHILE...

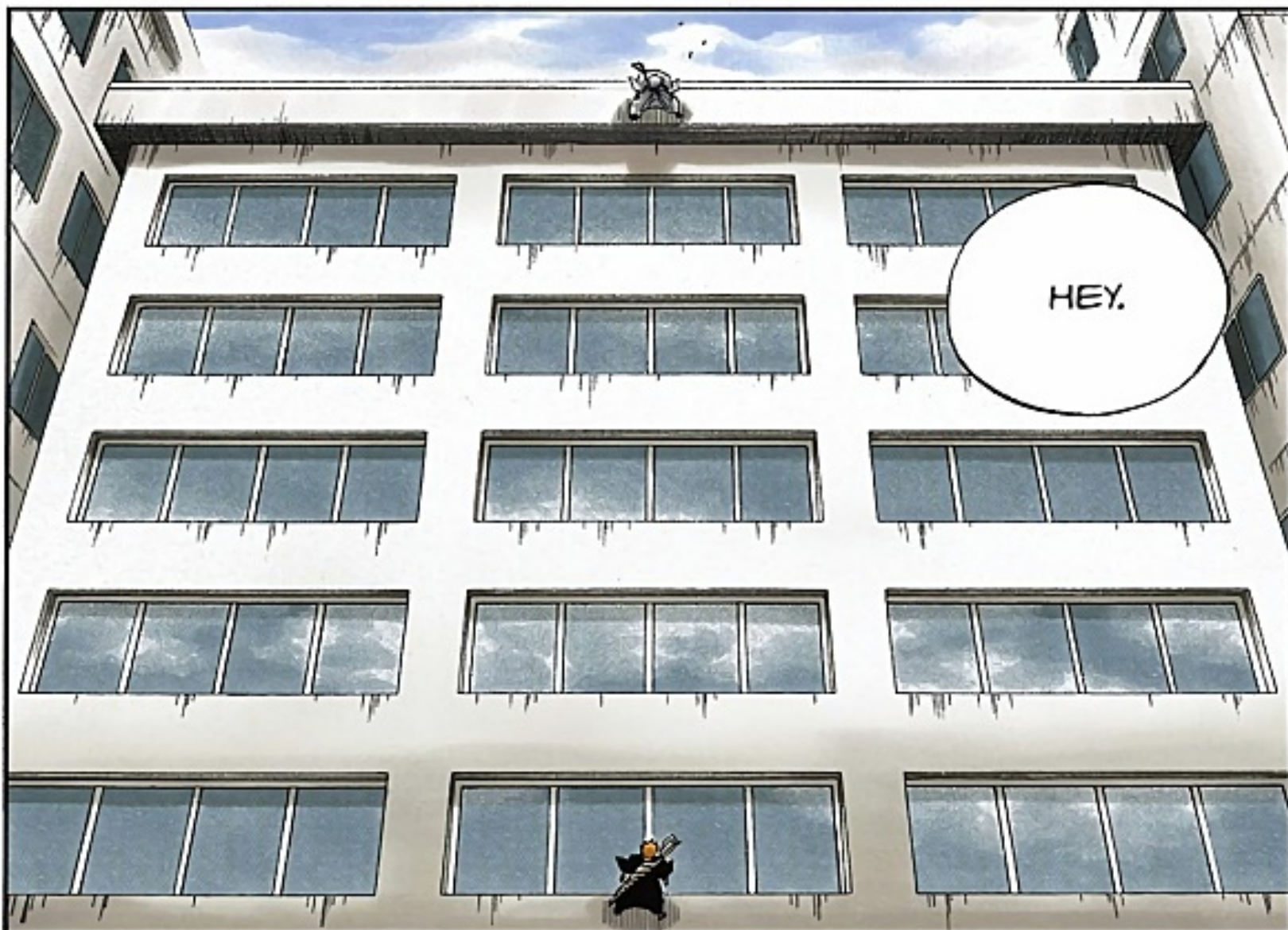
















218: Dark Side of Universe 3



# BLUE ARCH



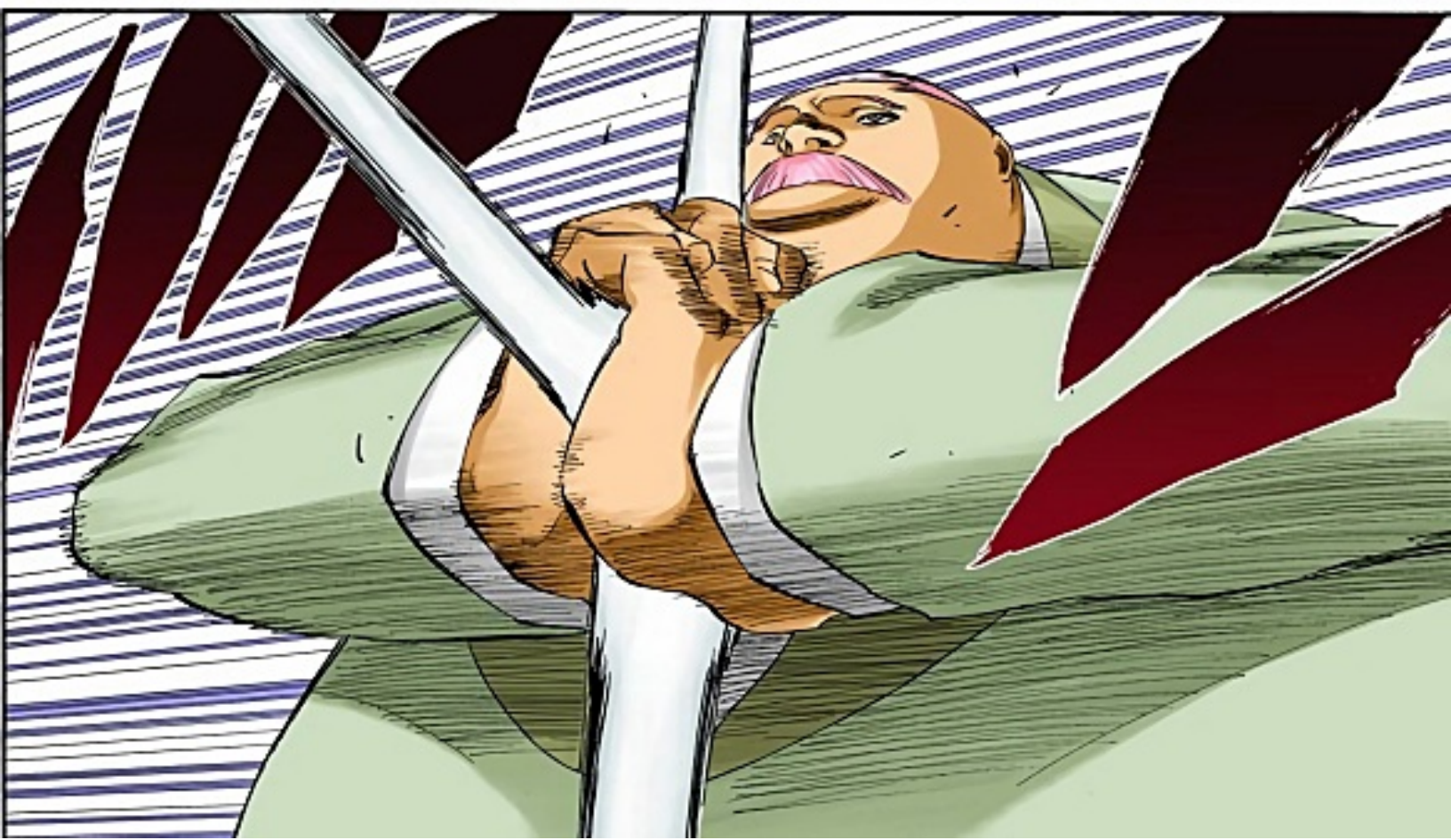
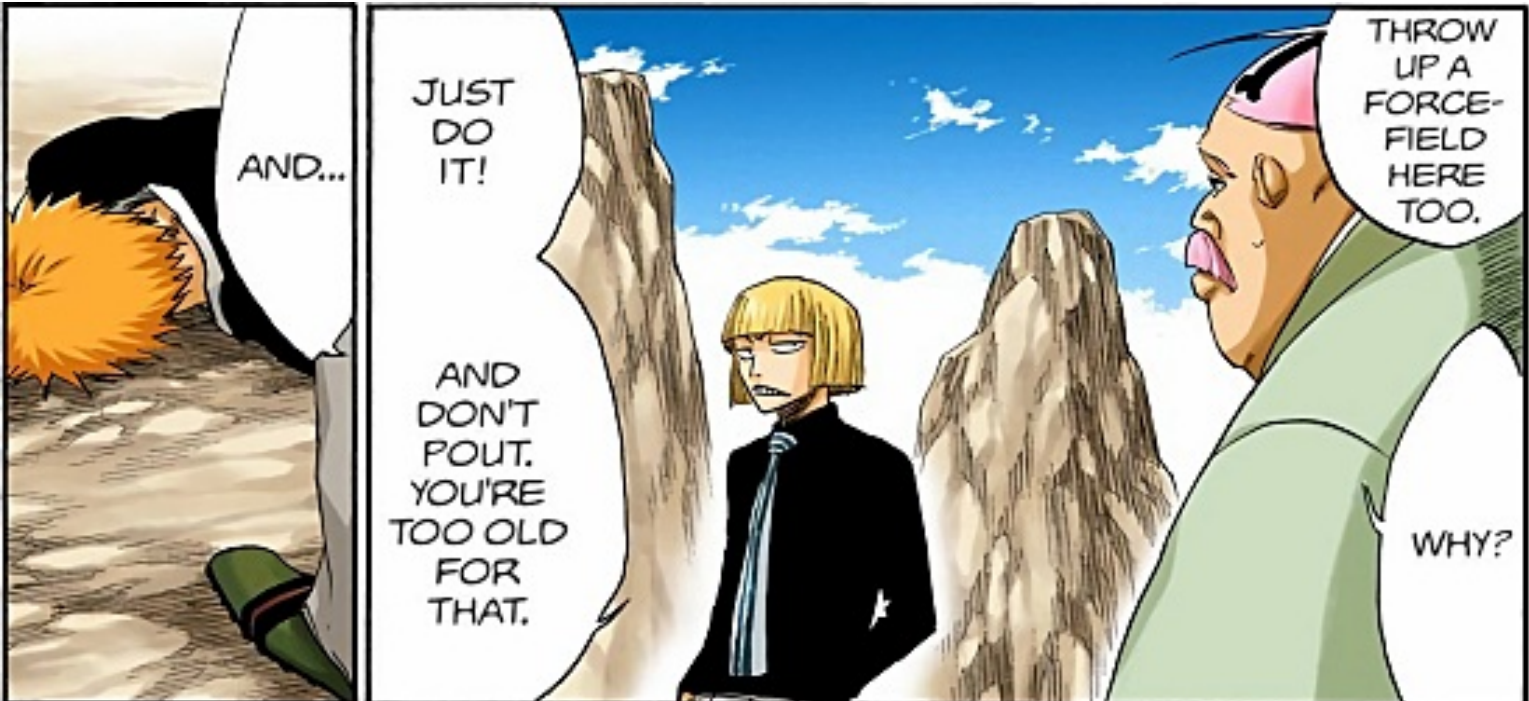














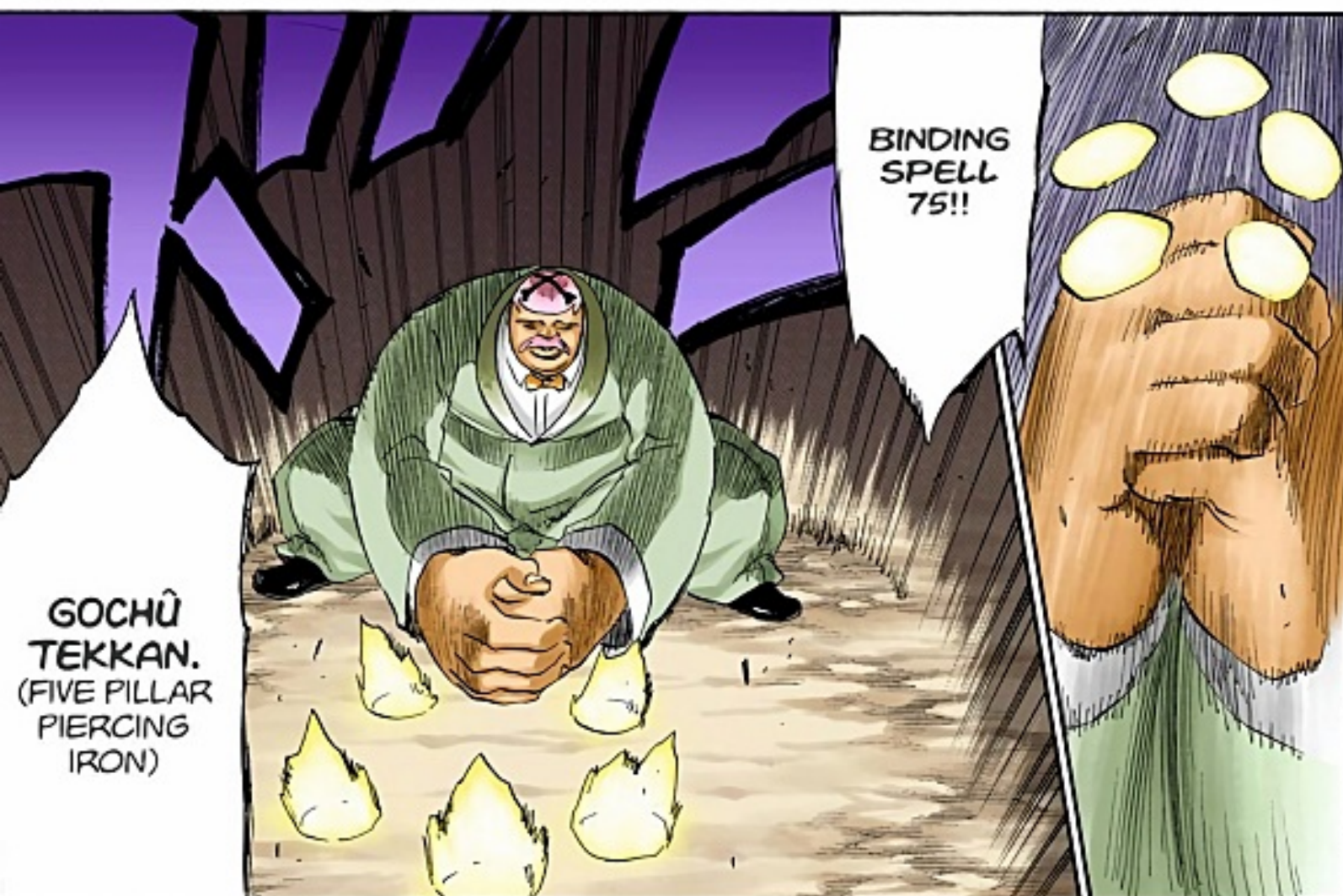


TRANQUIL  
AND  
SOUNDLESS  
TO THE END.

GLOW,  
INCANDES-  
CENT  
IRON...

TOWER  
OF THE  
SHAVEN  
PRIESTS...

WALL  
OF IRON  
SAND...

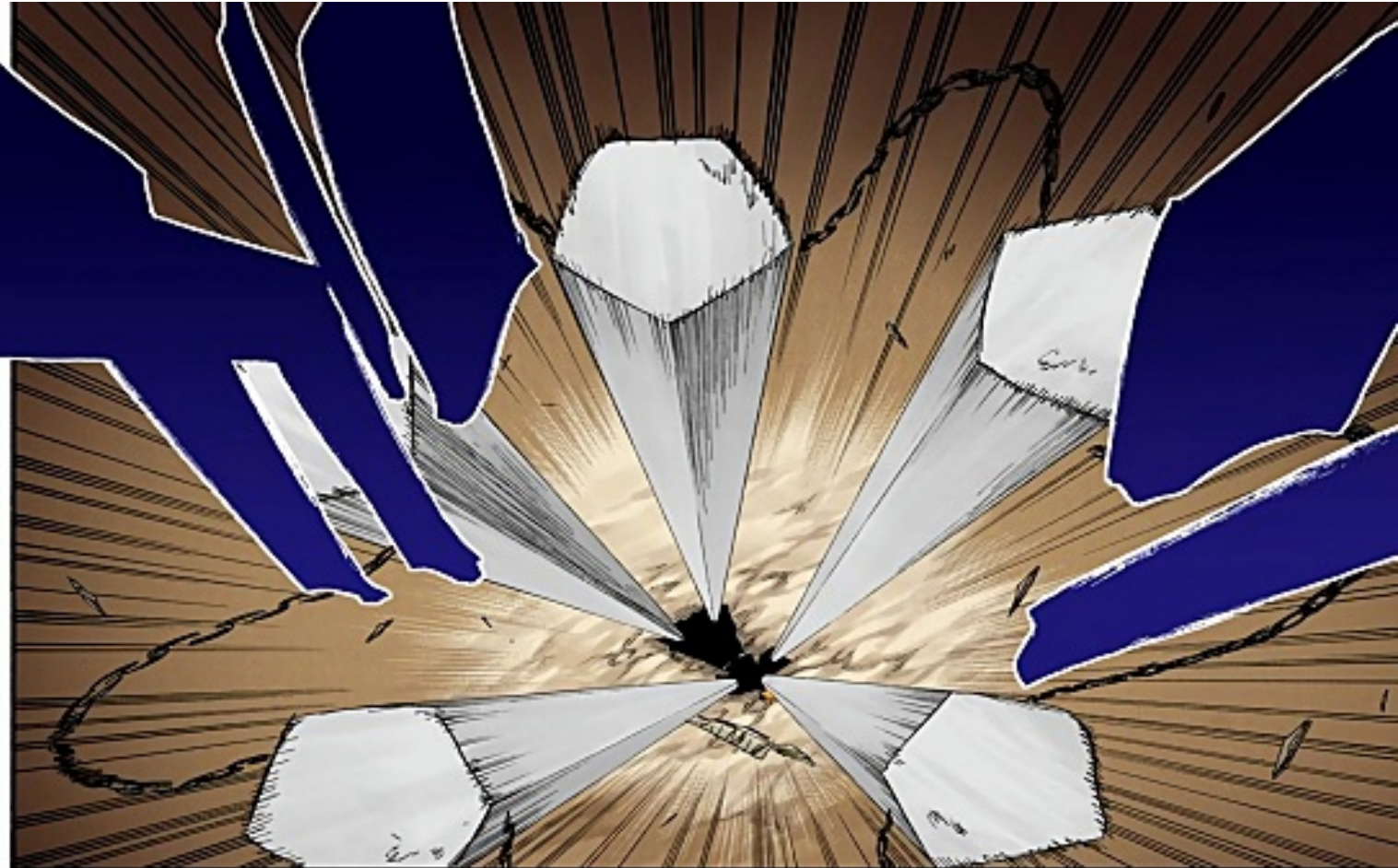


BINDING  
SPELL  
75!!

GOCHŪ  
TEKKAN.  
(FIVE PILLAR  
PIERCING  
IRON)



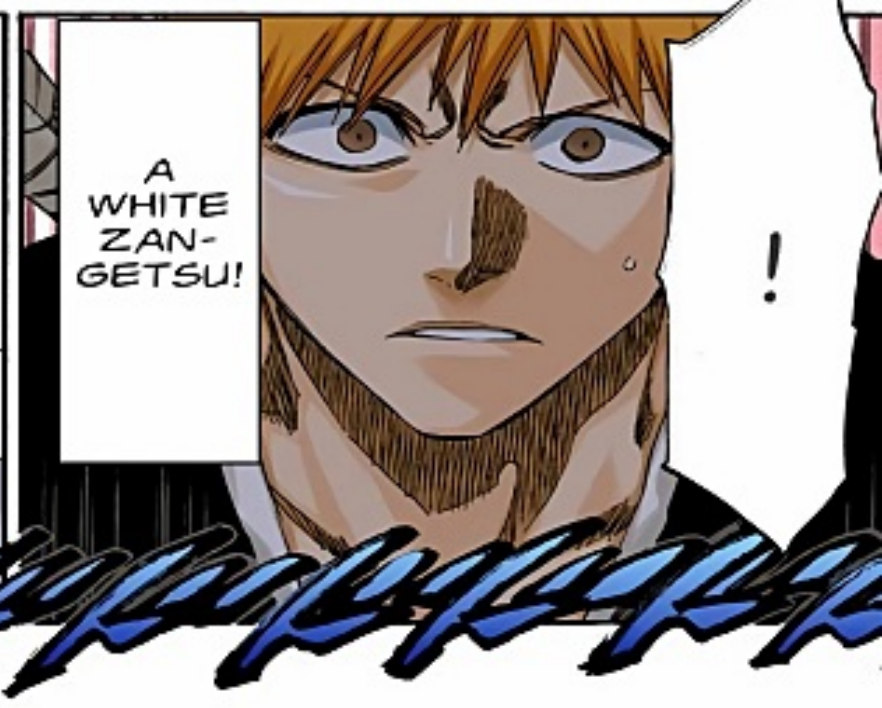




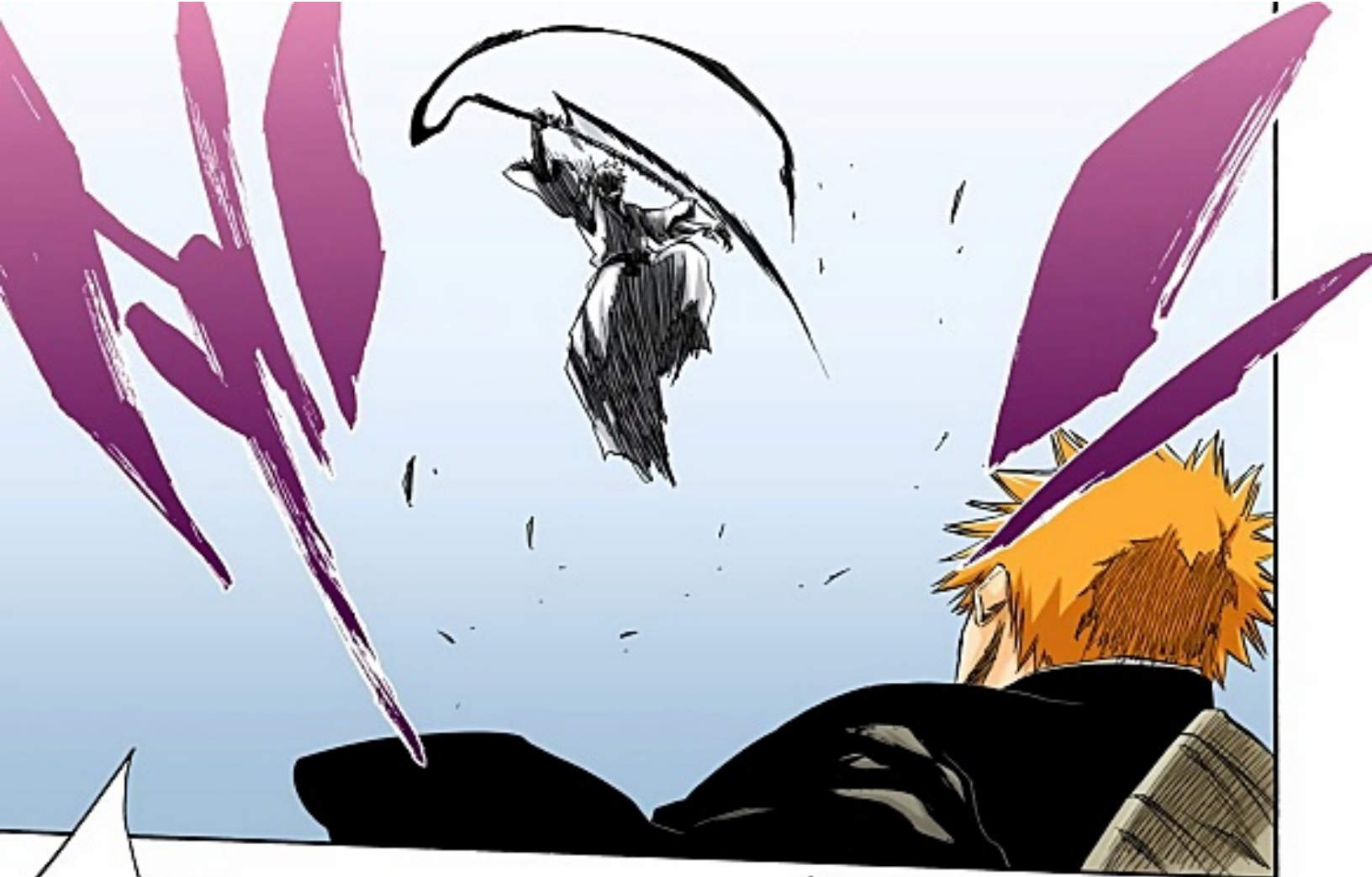




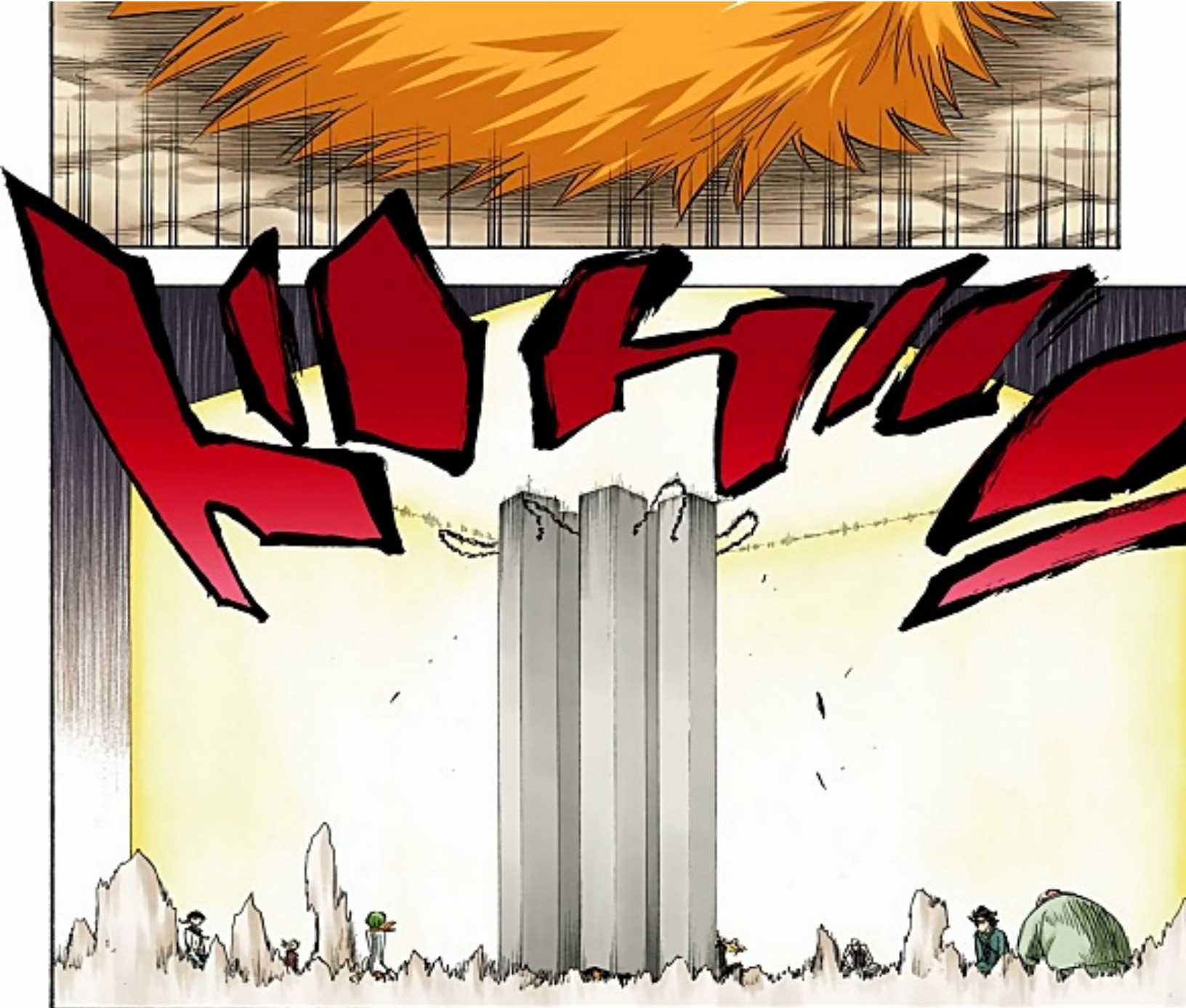










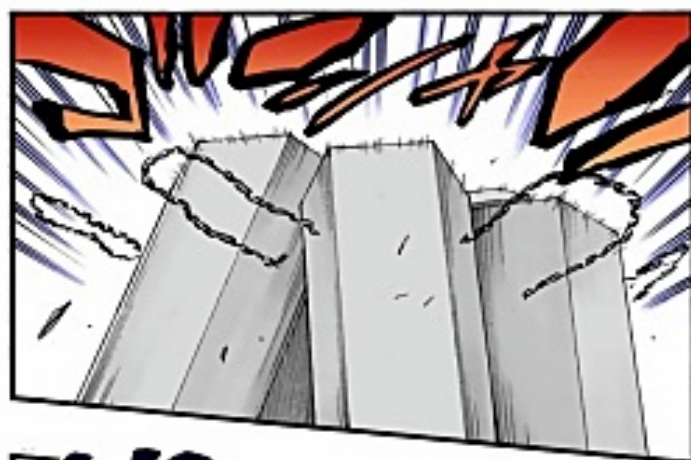




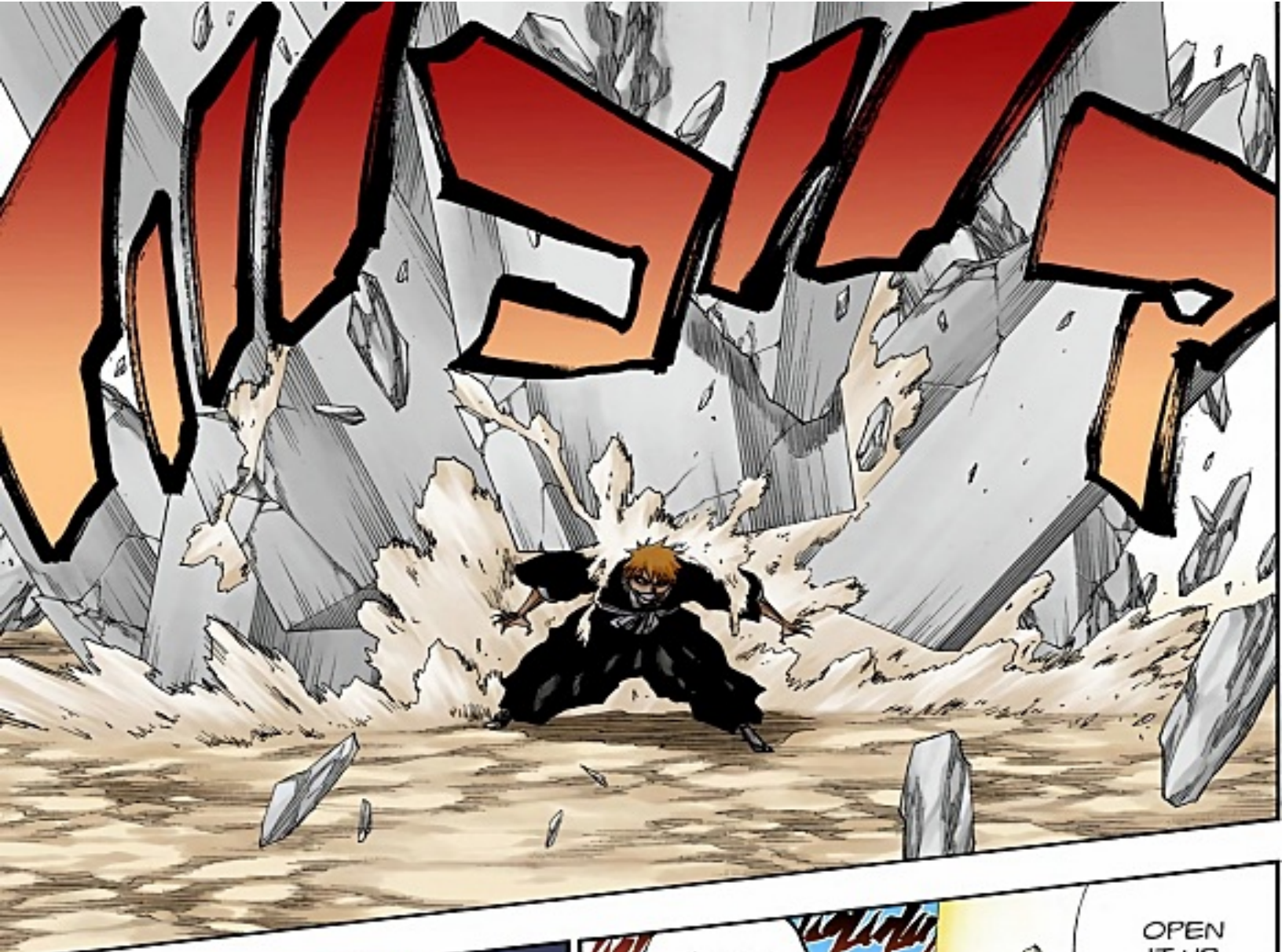
HERE IT  
COMES!















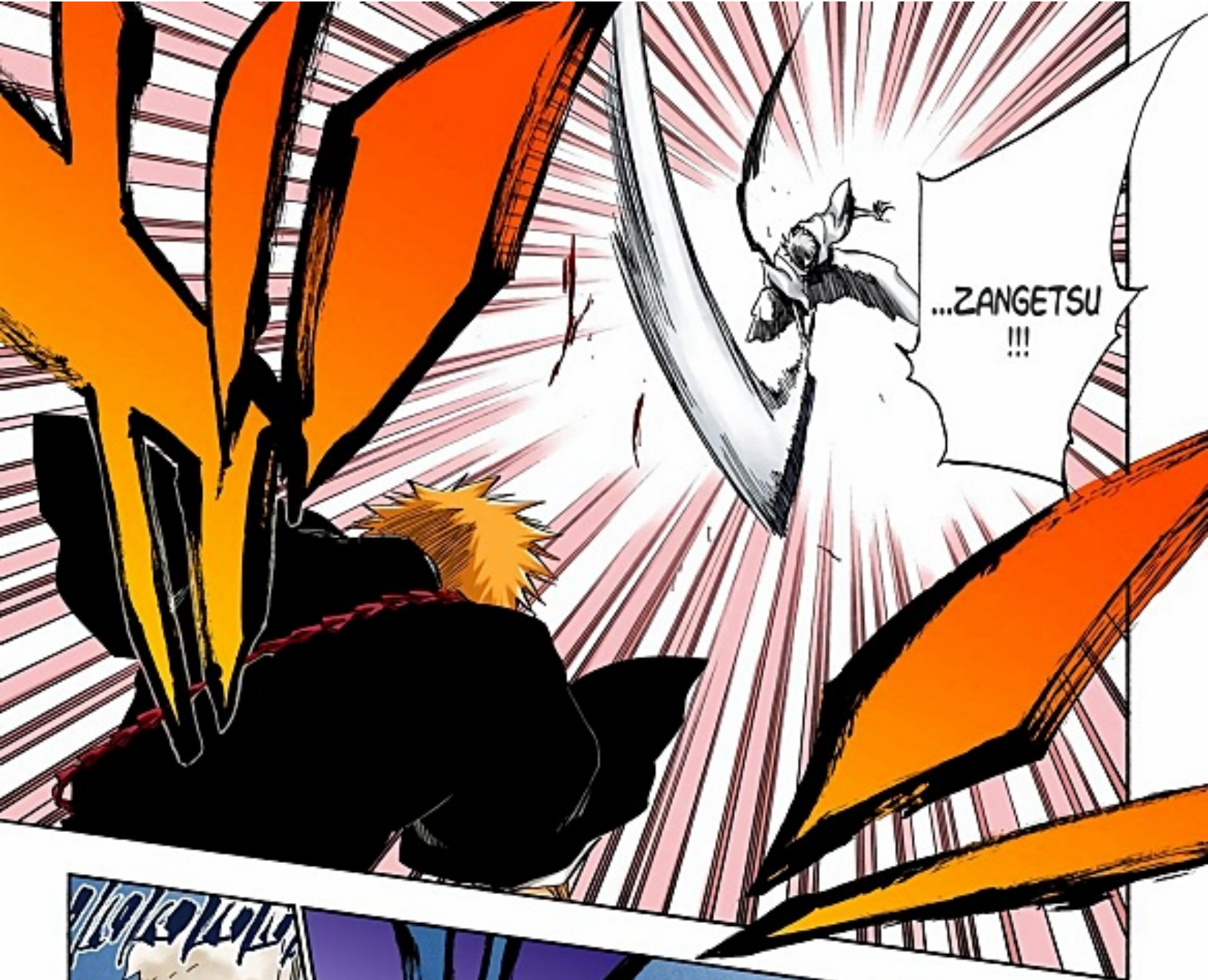




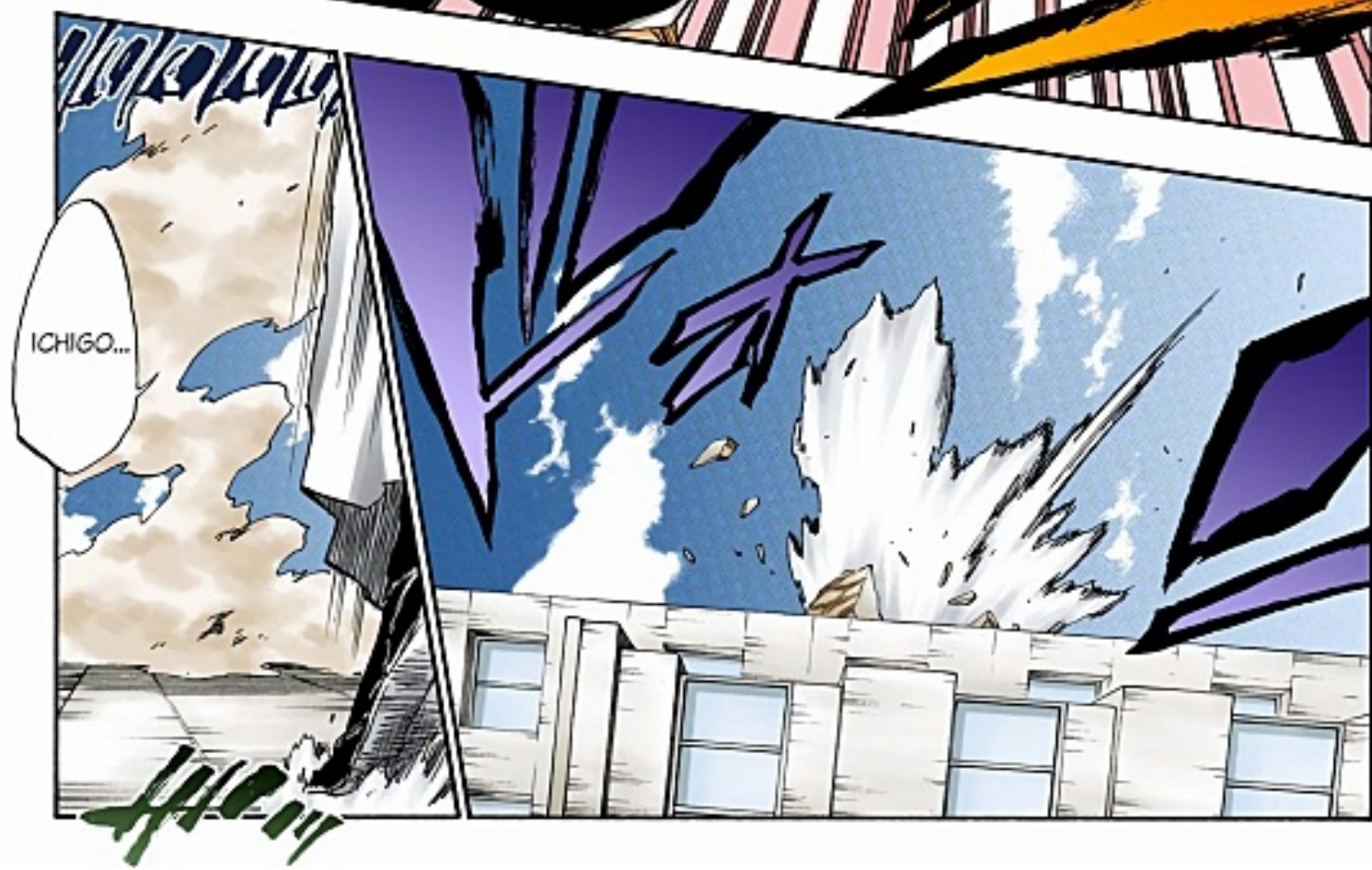








...ZANGETSU  
!!!



ICHIGO...





...BUT  
ZANGETSU  
AND I HAVE  
ALWAYS  
BEEN  
ONE.

MAYBE  
YOU  
DON'T  
KNOW  
IT...



I WAS JUST  
A PART OF  
ZANGETSU  
BEFORE.

ZANGETSU  
AND I ARE  
YOUR  
SPIRIT  
ENERGY.



IT'S  
THE  
SAME  
WITH  
US.

WHEN  
DEATH  
RULES, THE  
BONES  
BECOME  
EXPOSED.

WHEN LIFE  
RULES,  
FLESH  
COVERS  
THE  
BONES.

BUT  
AS OUR  
RELATION-  
SHIP CHANGED,  
SO DID OUR  
APPEARANCE.

WE  
SHARE  
THE  
SAME  
BODY.



...THE  
EASIER IT  
BECAME  
FOR ME TO  
DOMINATE  
YOUR SOUL!

THE MORE  
YOU TRIED TO  
DRAW ON  
ZANGETSU'S  
POWERS...

...AND  
ZANGETSU  
BECAME A  
PART OF  
ME.

I  
BECAME  
DOM-  
INANT...

MY  
POWERS  
INCREASED.





OH,  
YEAH?



DEFEAT  
ME?

IMPOS-  
SIBLE.



...ZANGETSU  
WILL BE...

...THE  
CENTER OF  
MY SPIRITUAL  
POWERS  
AGAIN.

I  
SEE.

THEN IF  
I DEFEAT  
YOU  
HERE...



DON'T  
YOU  
GET IT?

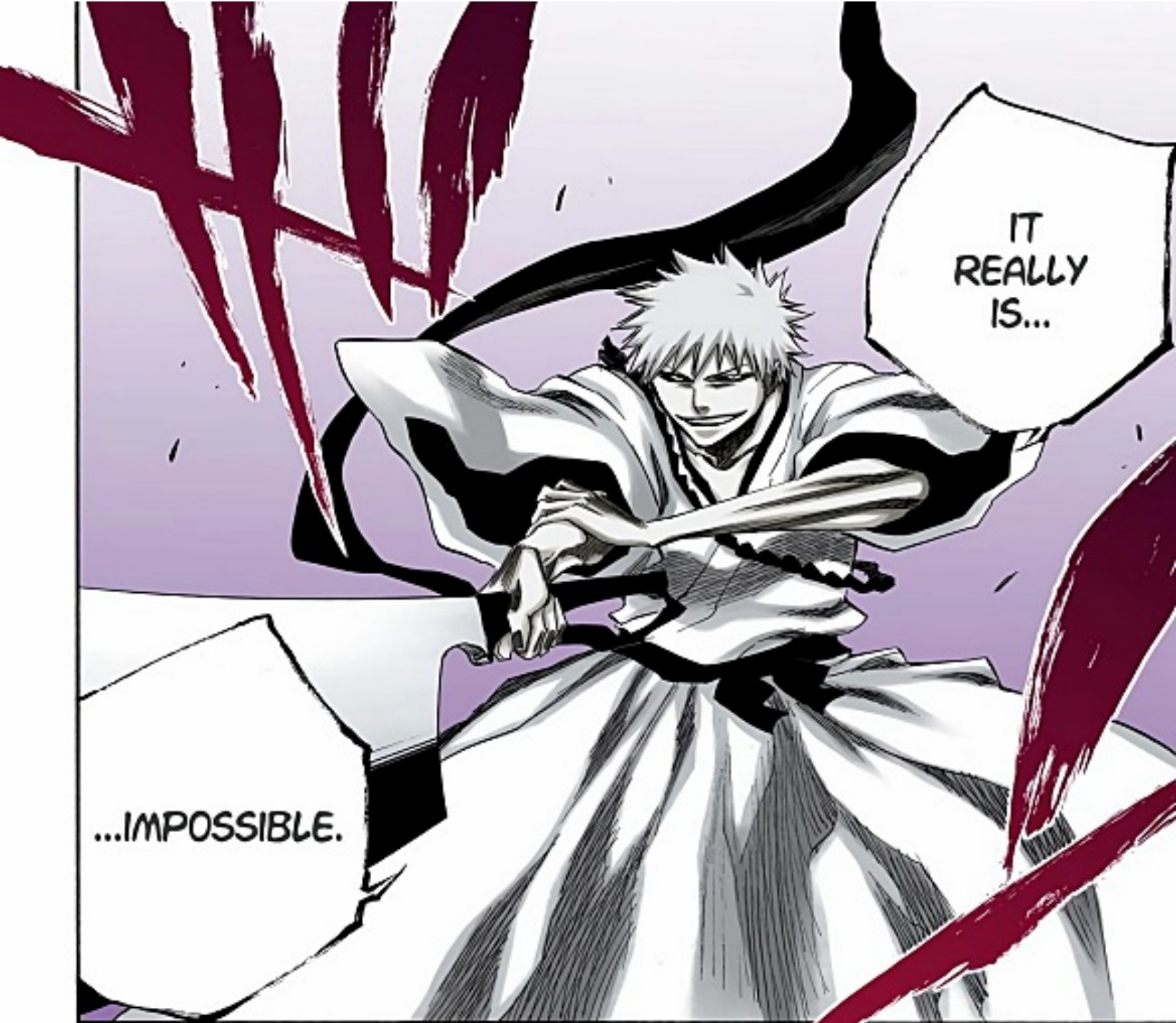


LOOK AT  
THIS...

...BEFORE  
YOU SAY  
THAT.















WHOOOON

POP!

HERE HE COMES !!

DAY OF THE BATTLE WITH ED RAD

IKKAKU

READY, YUMICHIKA ?!

READY!

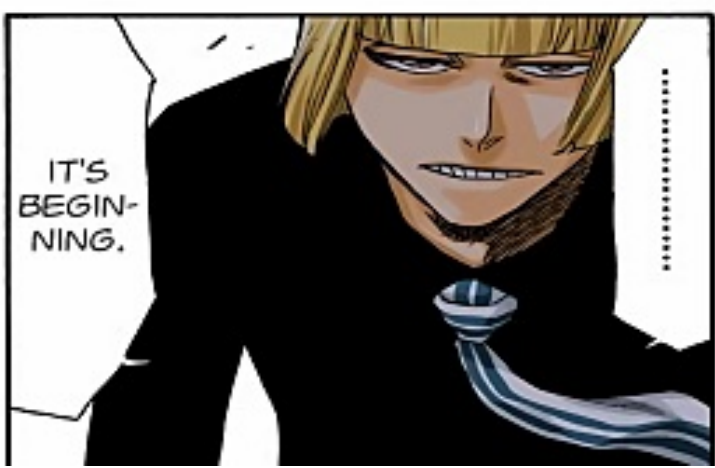
GRAA

GRAA





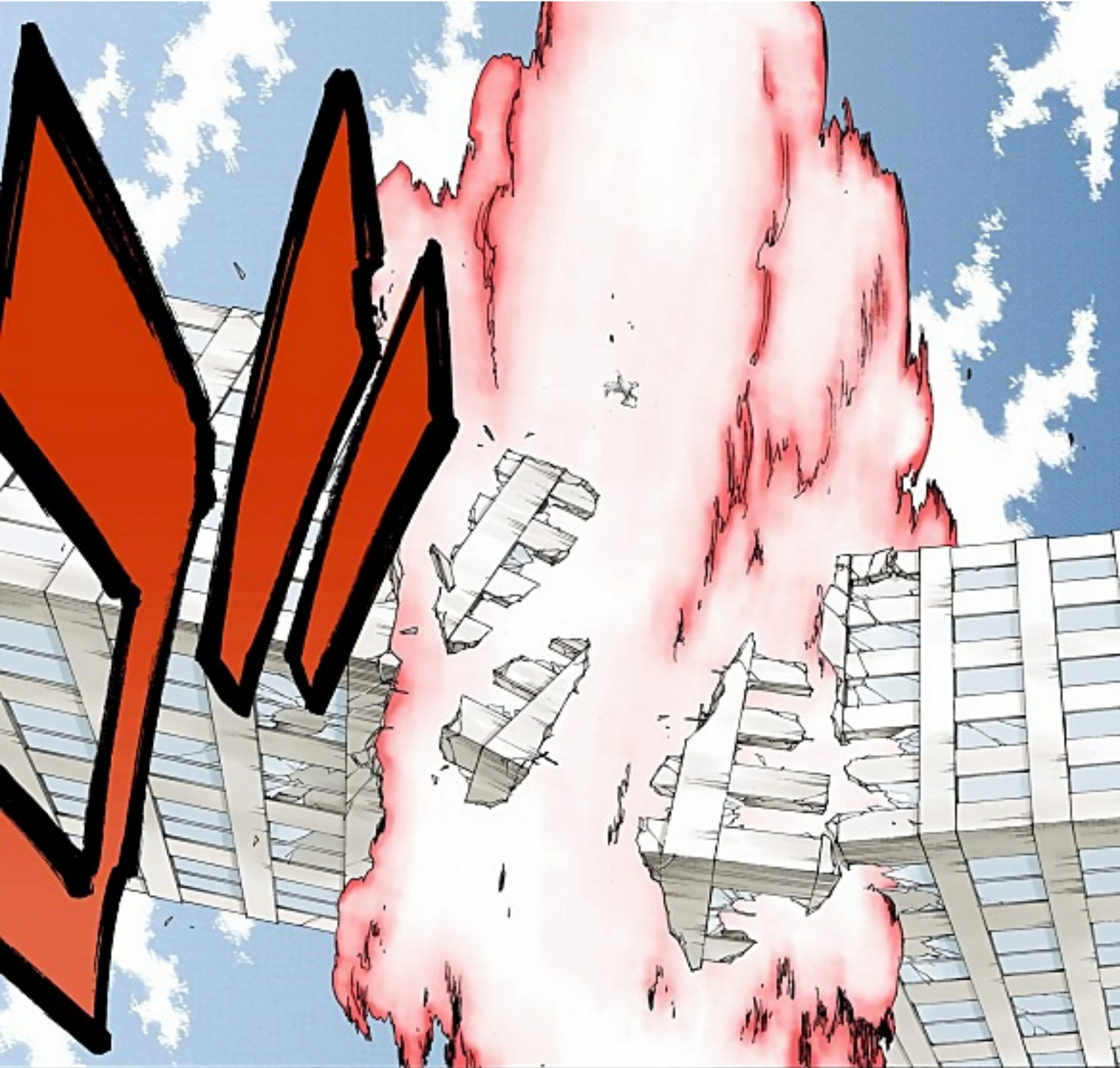








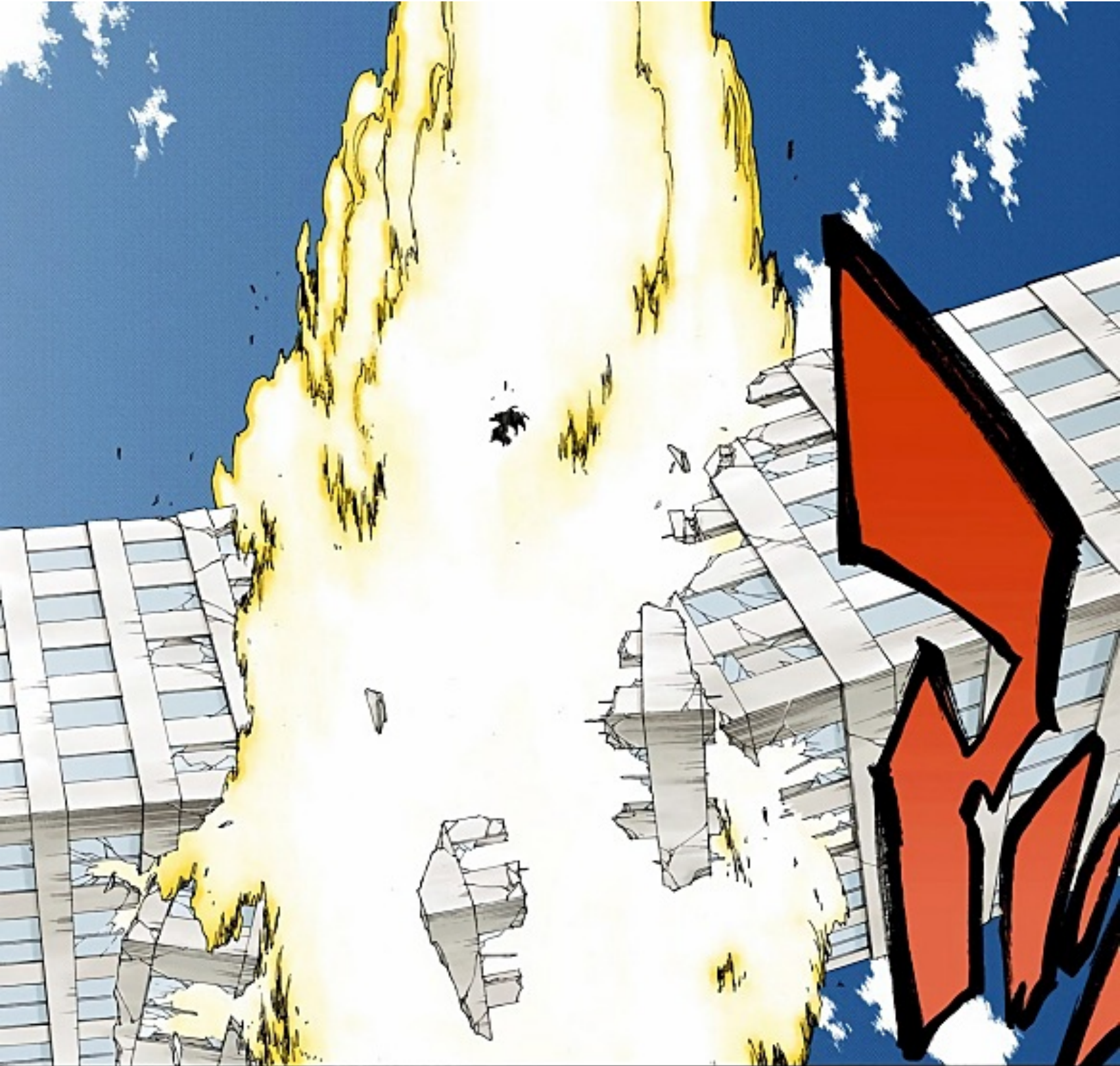




***BLEACH219.***

*レディ・ジョーカー*





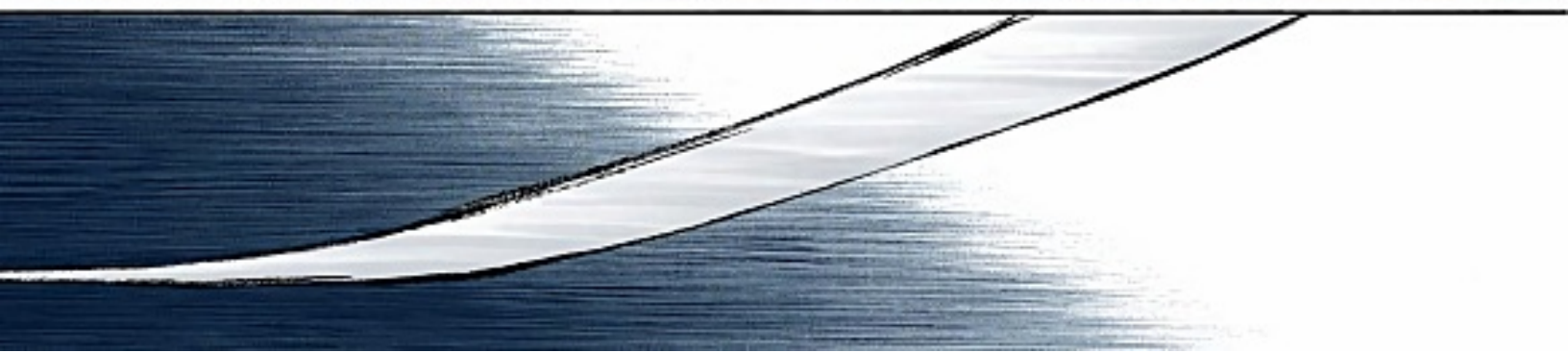
***Black & White 3***















THE  
SAME  
TIME  
YOU  
DID...

WHEN  
DID I?

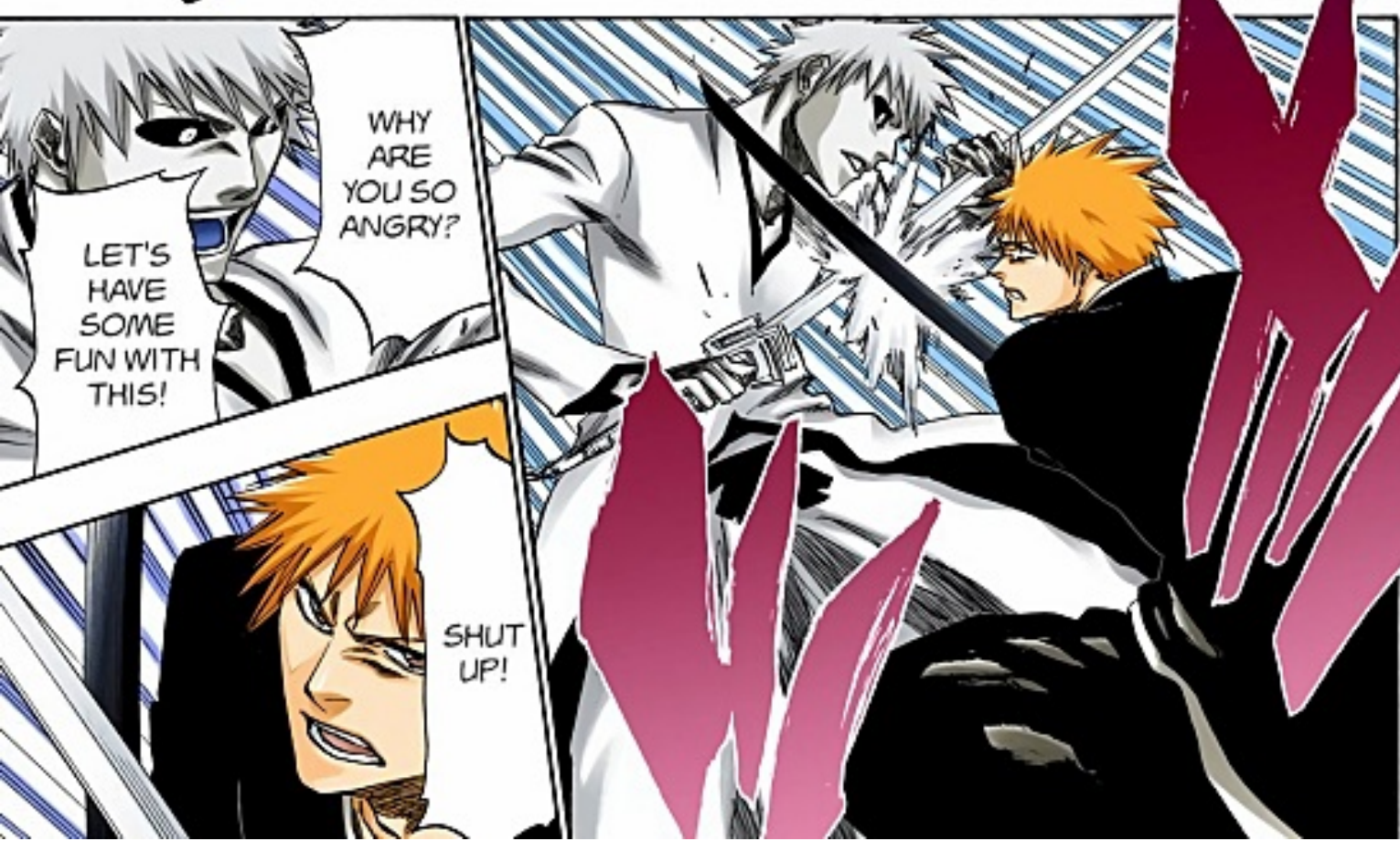
WHEN  
DID  
YOU...

...LEARN  
BANKAI?

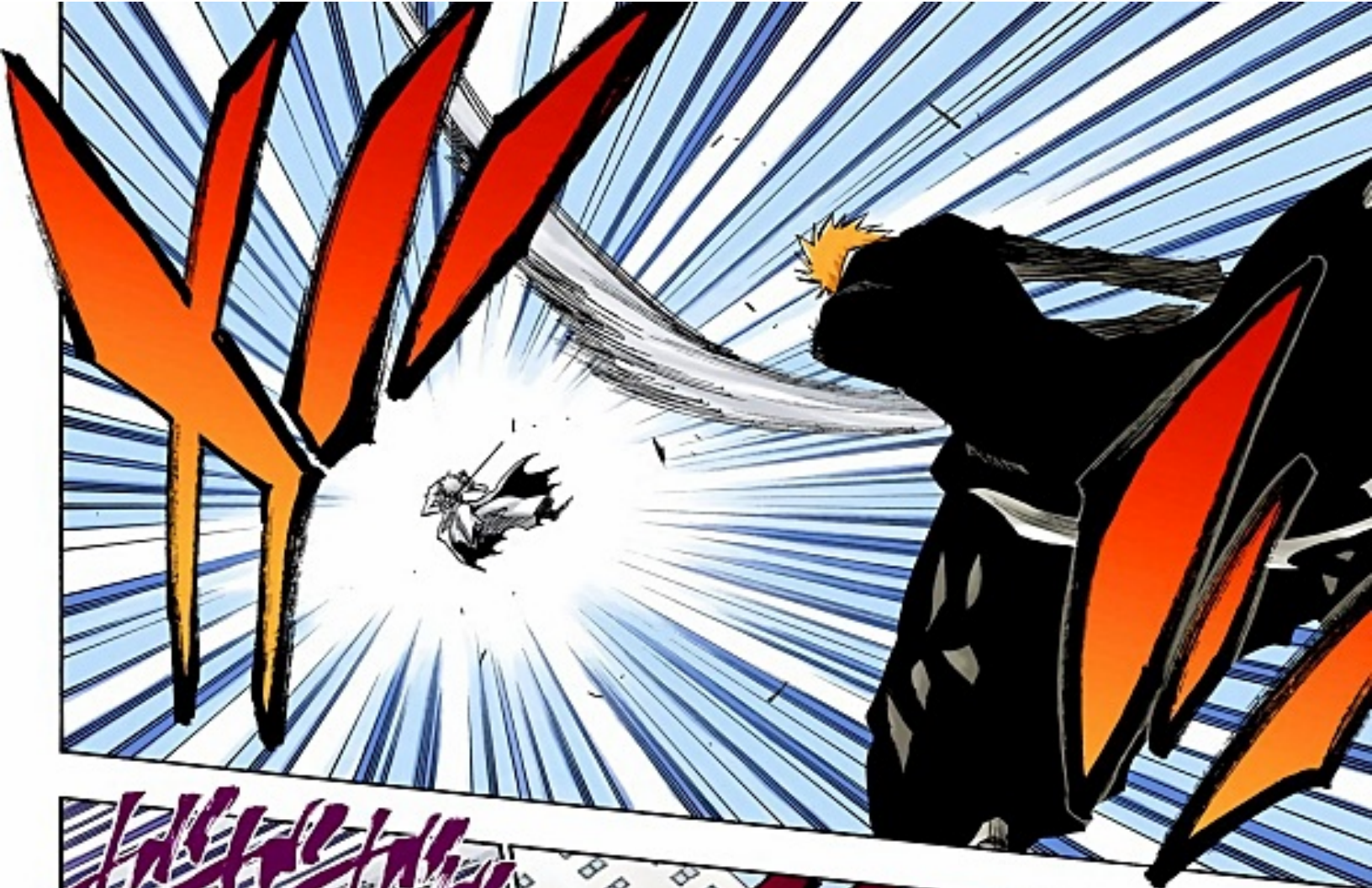


...ICHIGO!



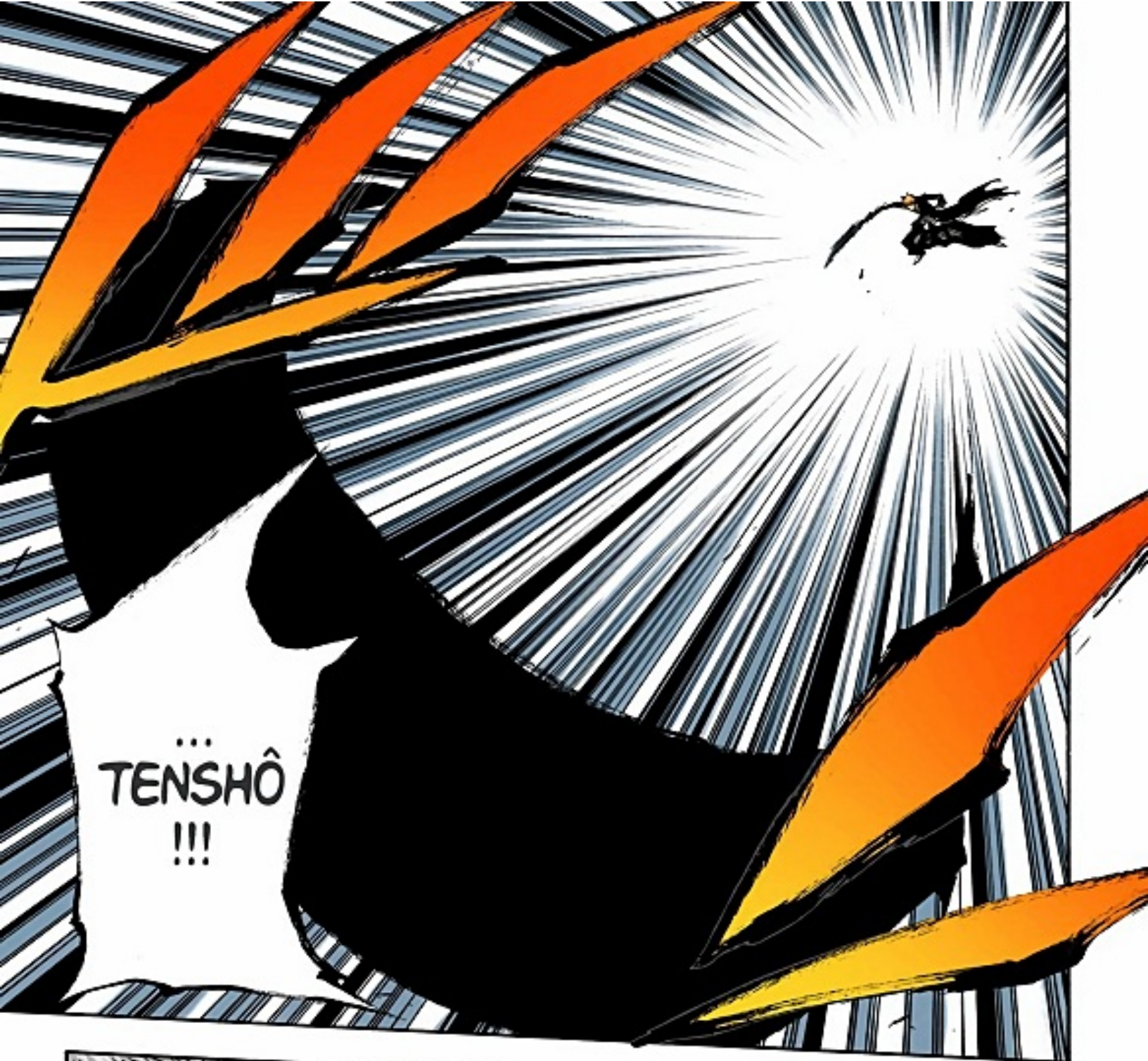




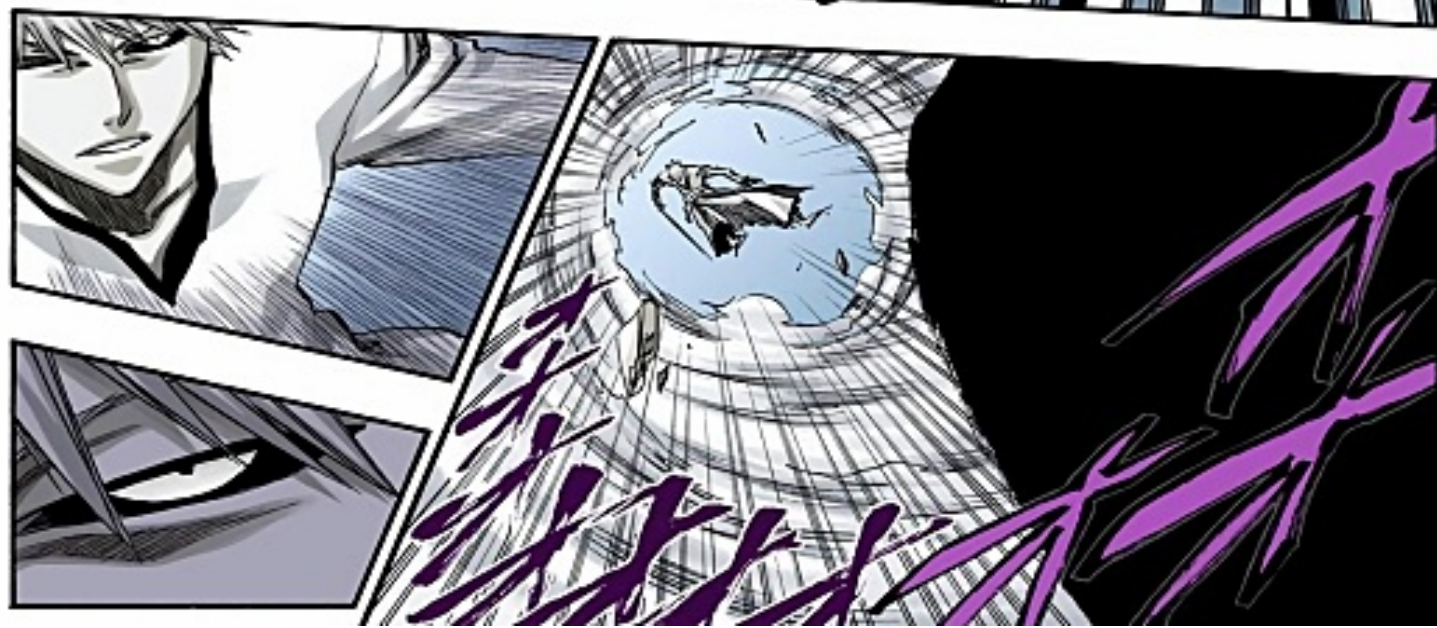


GETSUGA...

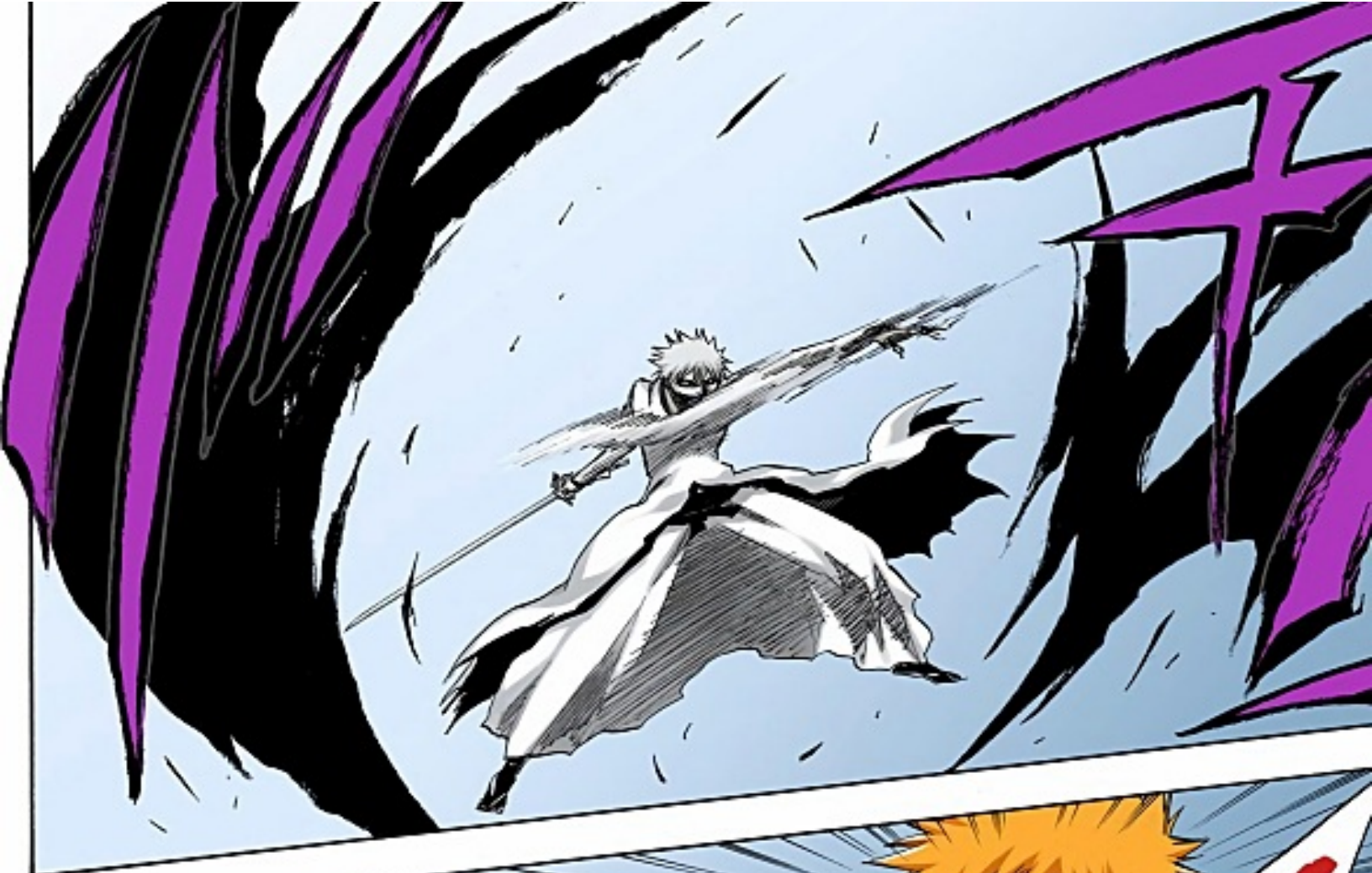




...  
TĒSHÔ  
!!!





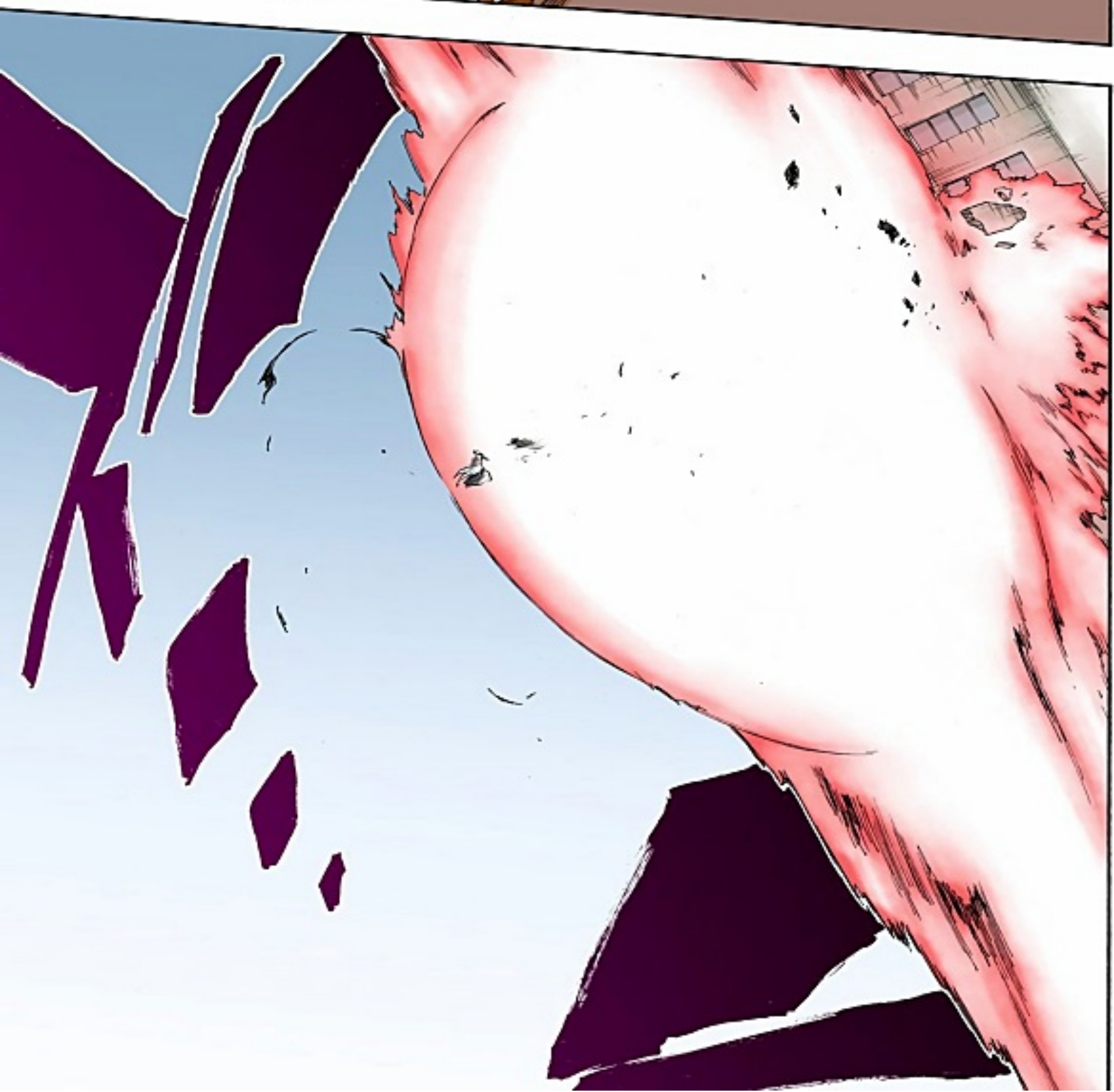


ONE-  
HANDED!

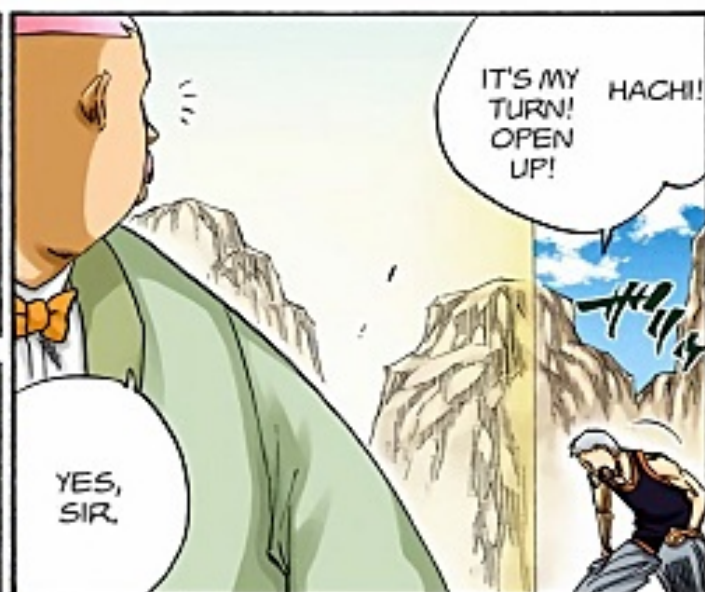
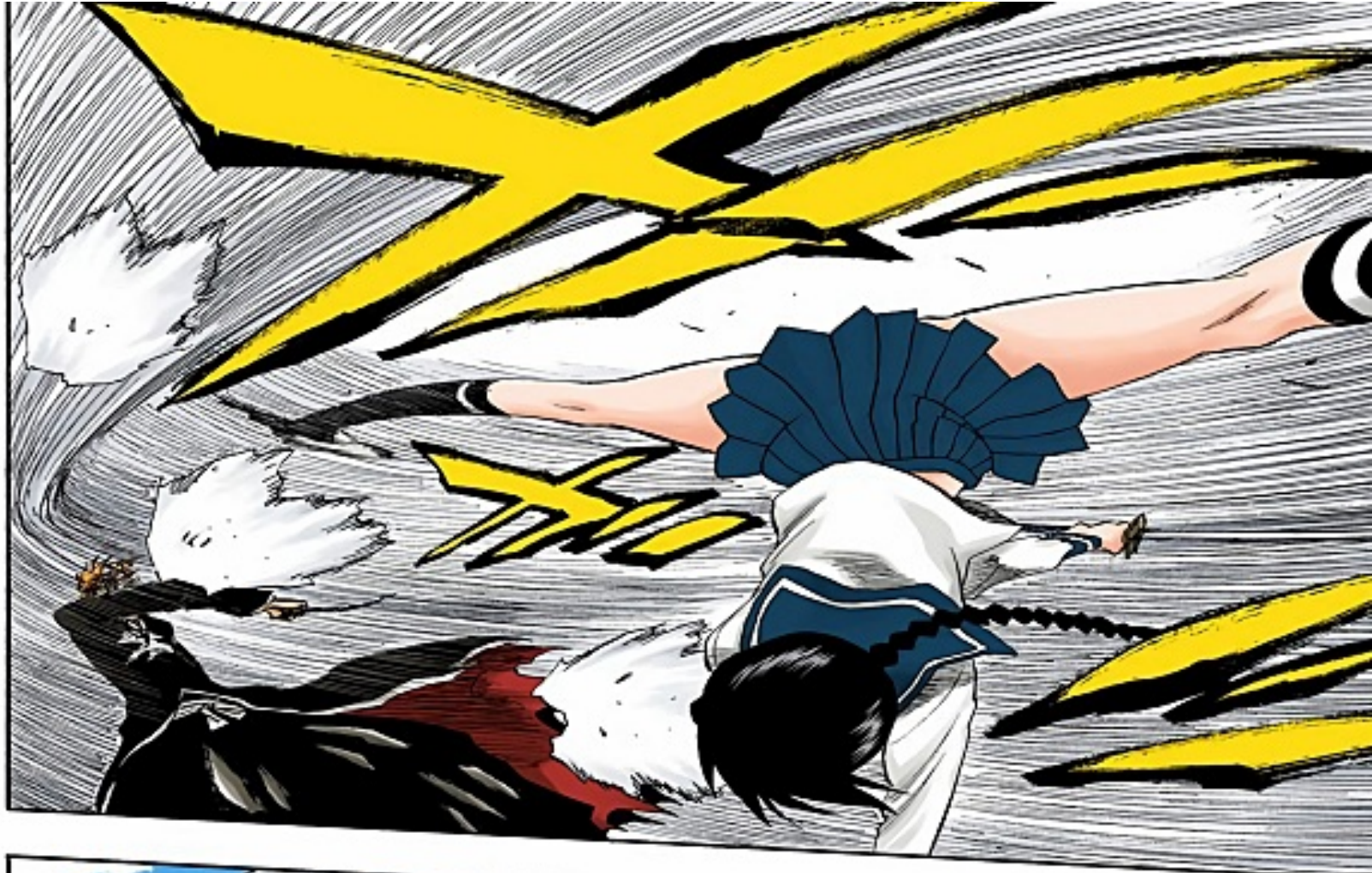


GETSUGA  
TENSHŌ.

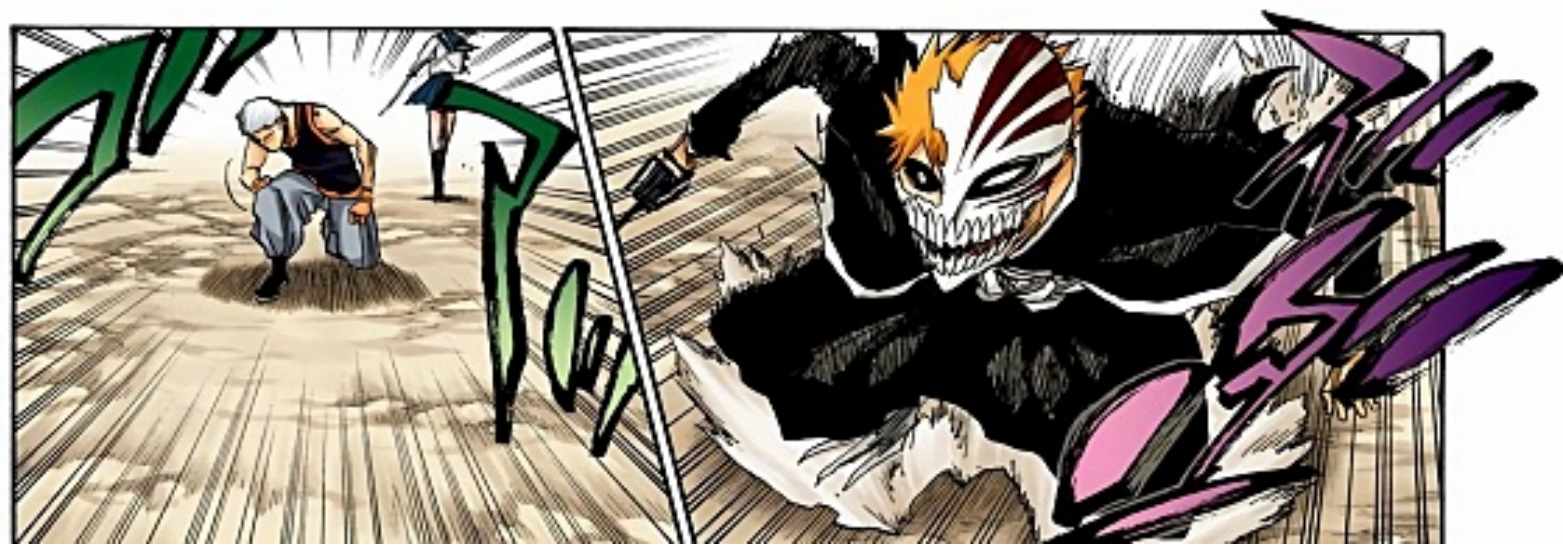




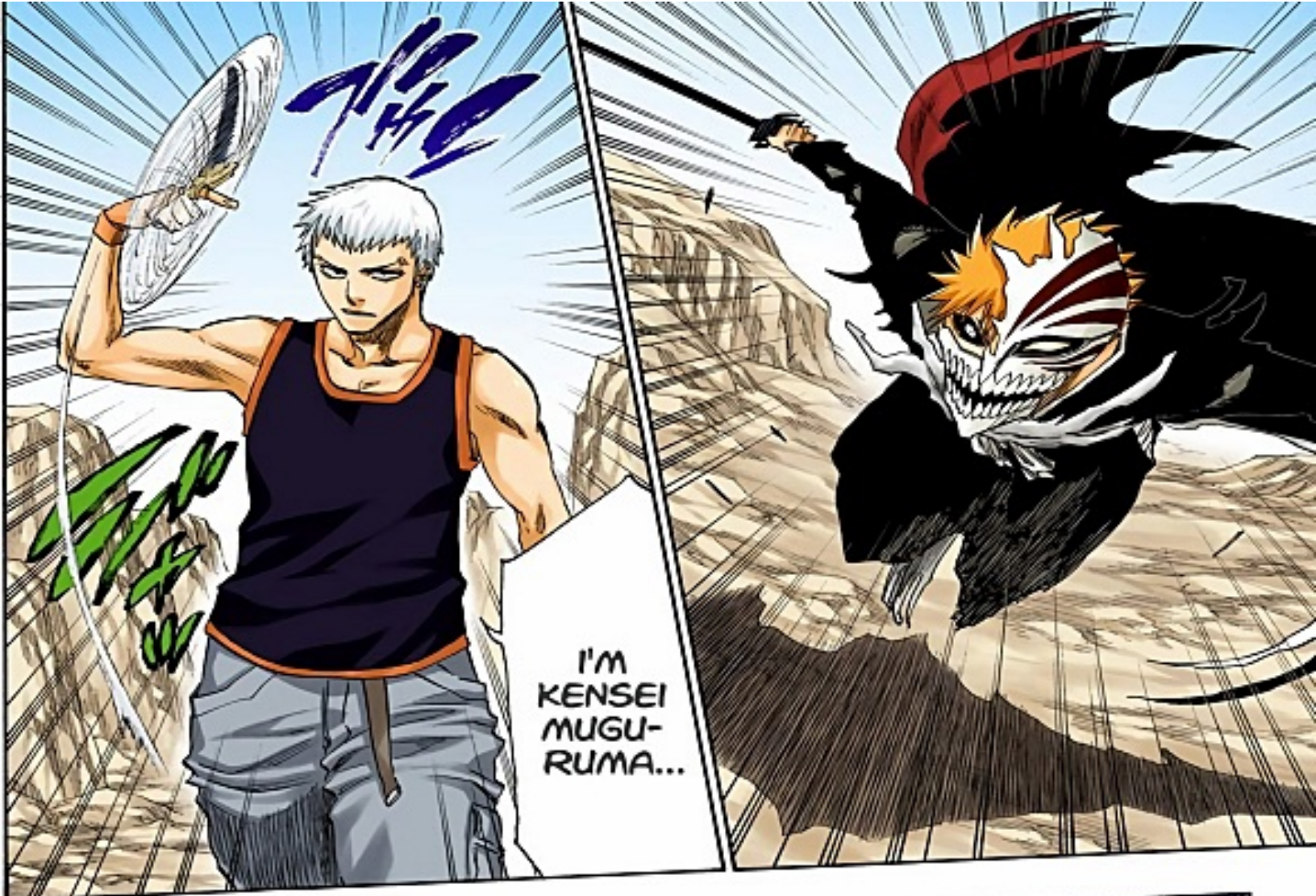




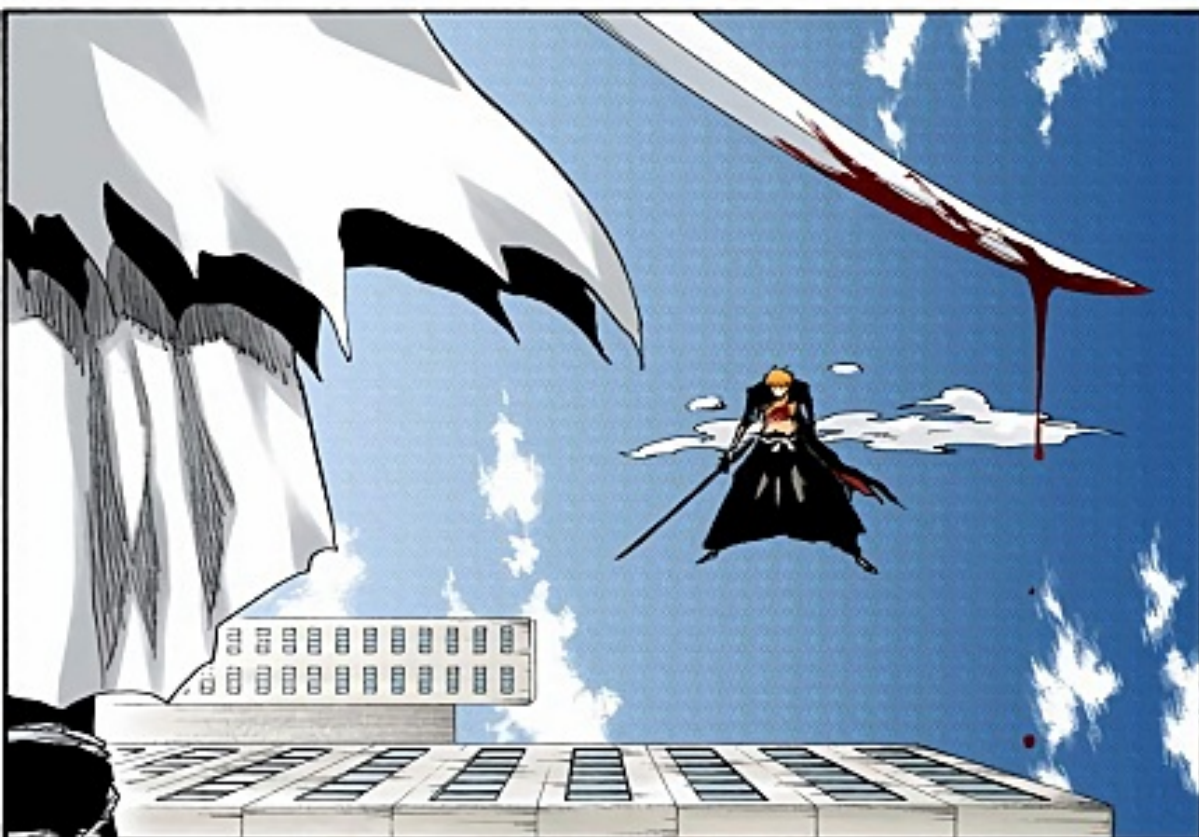




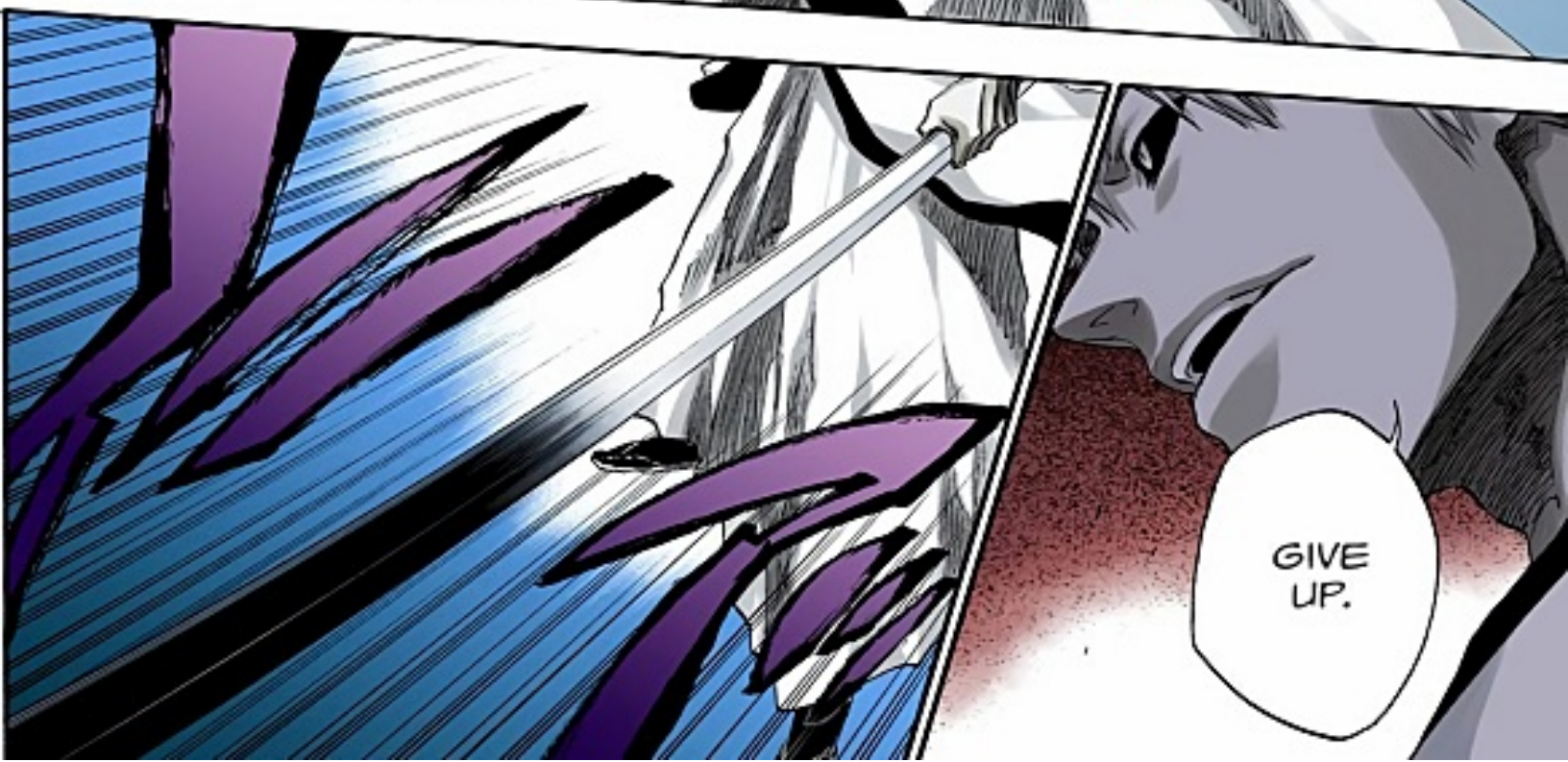
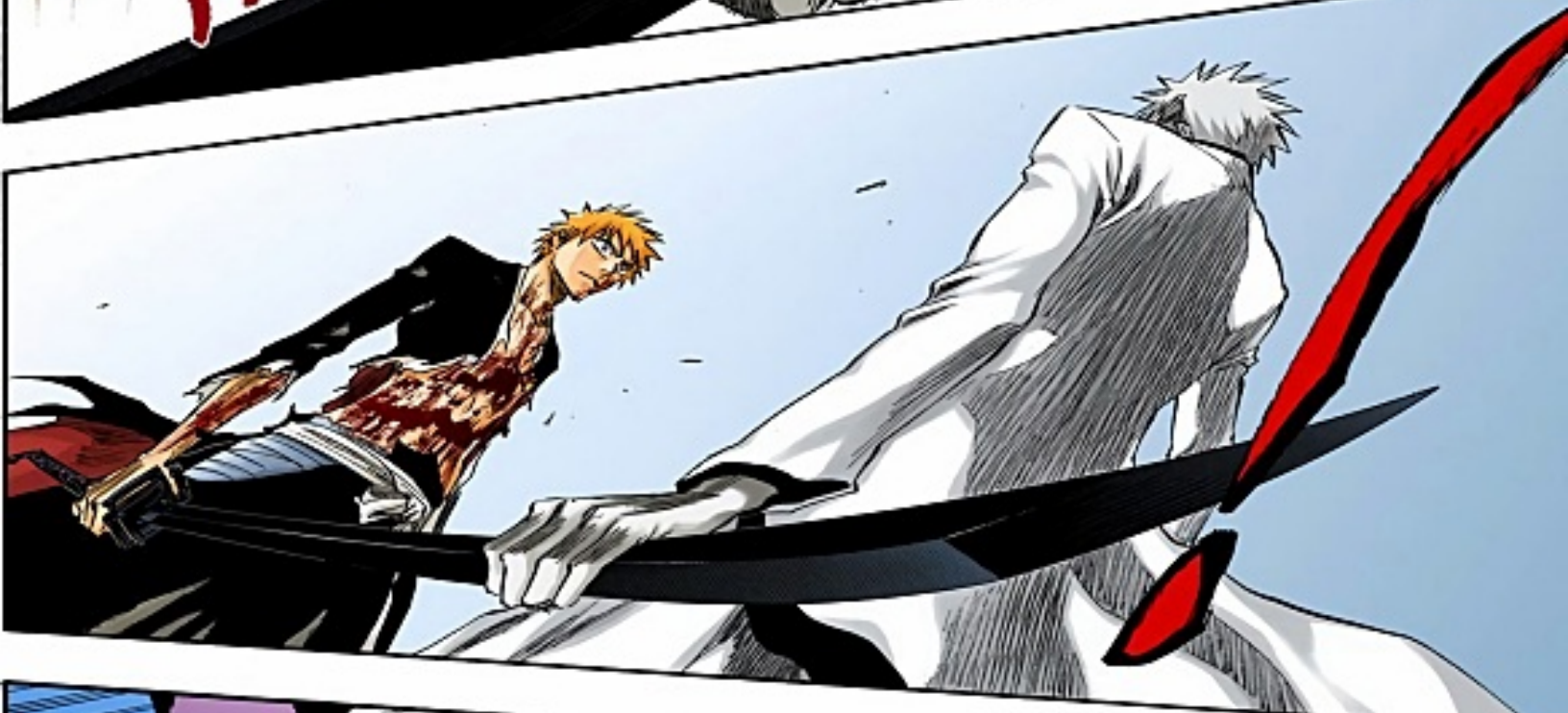












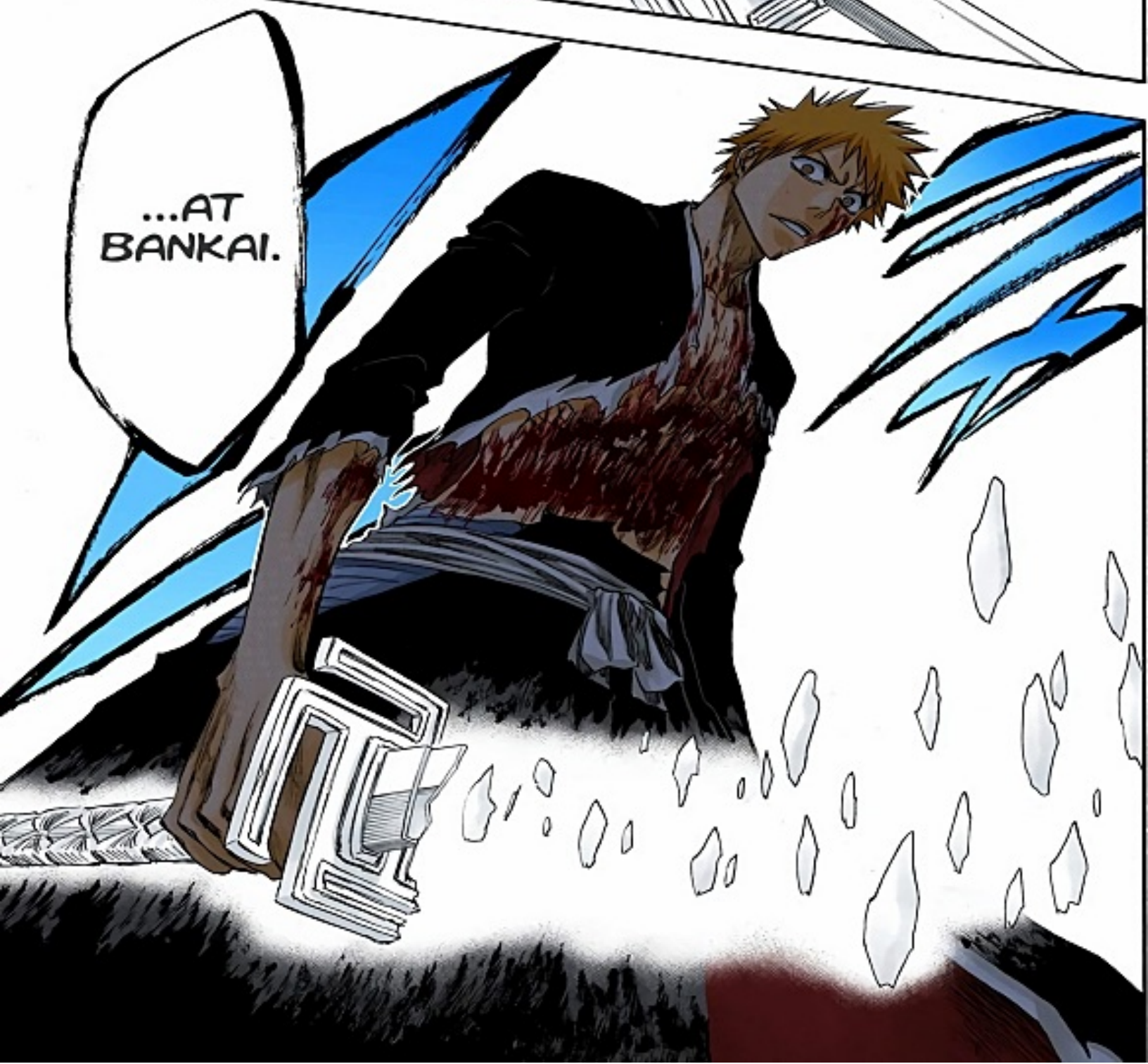




YOU'RE  
NOT  
GOOD  
ENOUGH...



...AT  
BANKAI.





SOUL CANDY "BRUCE" TURNS  
YOU INTO A COWARD.

MAKE YOU SAY "OOK."

SOUL CANDY  
"GRINGO"  
TURNS YOU  
INTO A  
HOODLUM.

MAKES  
YOU SAY  
"THANK  
YOU  
VERY  
MUCH."

SHUT  
UP!!

I-I-I'M  
SCARED,  
OOK!!

WAAH!  
A RICE  
BALL!!

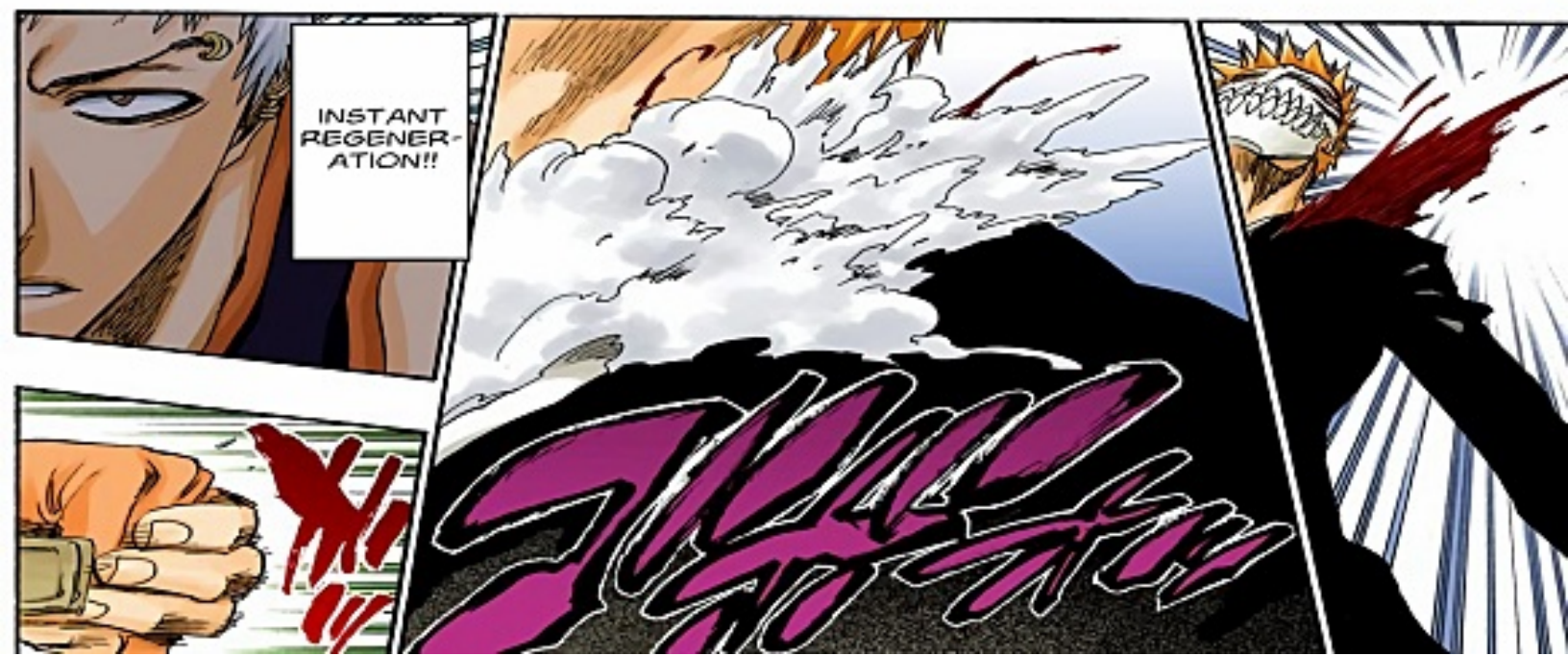
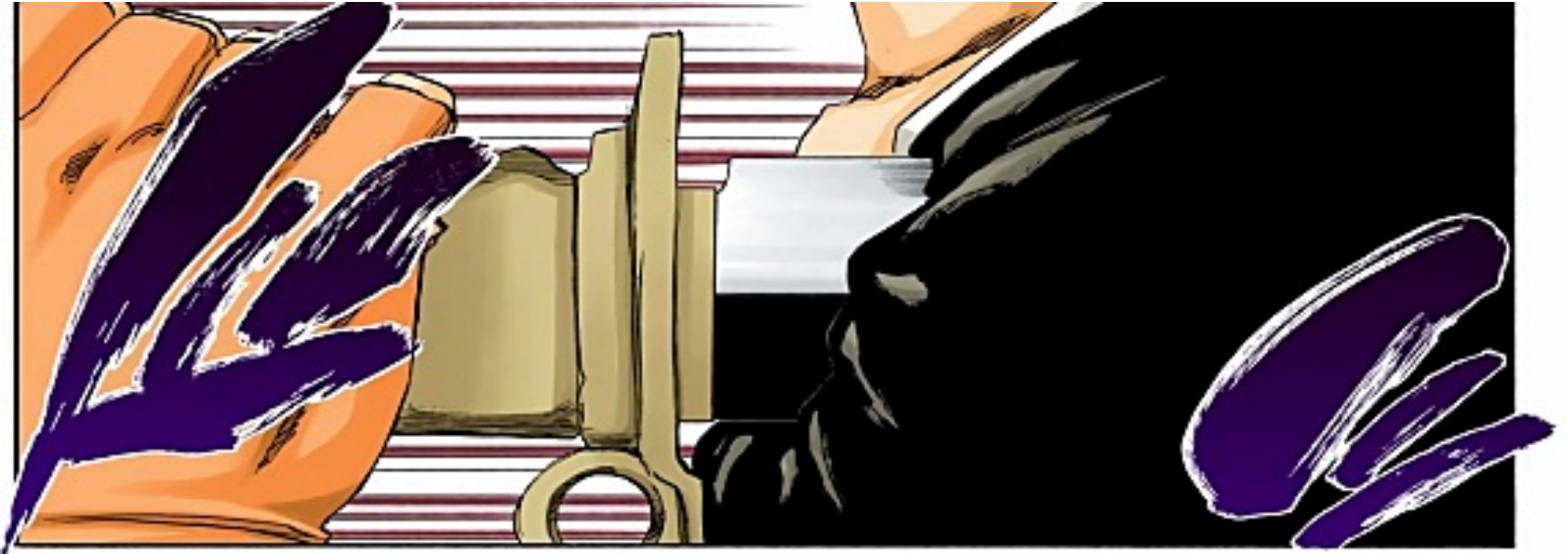
STOP CRYING  
OVER A  
STUPID RICE  
BALL!!  
I'LL KILL YOU!  
THANK YOU  
VERY MUCH!!



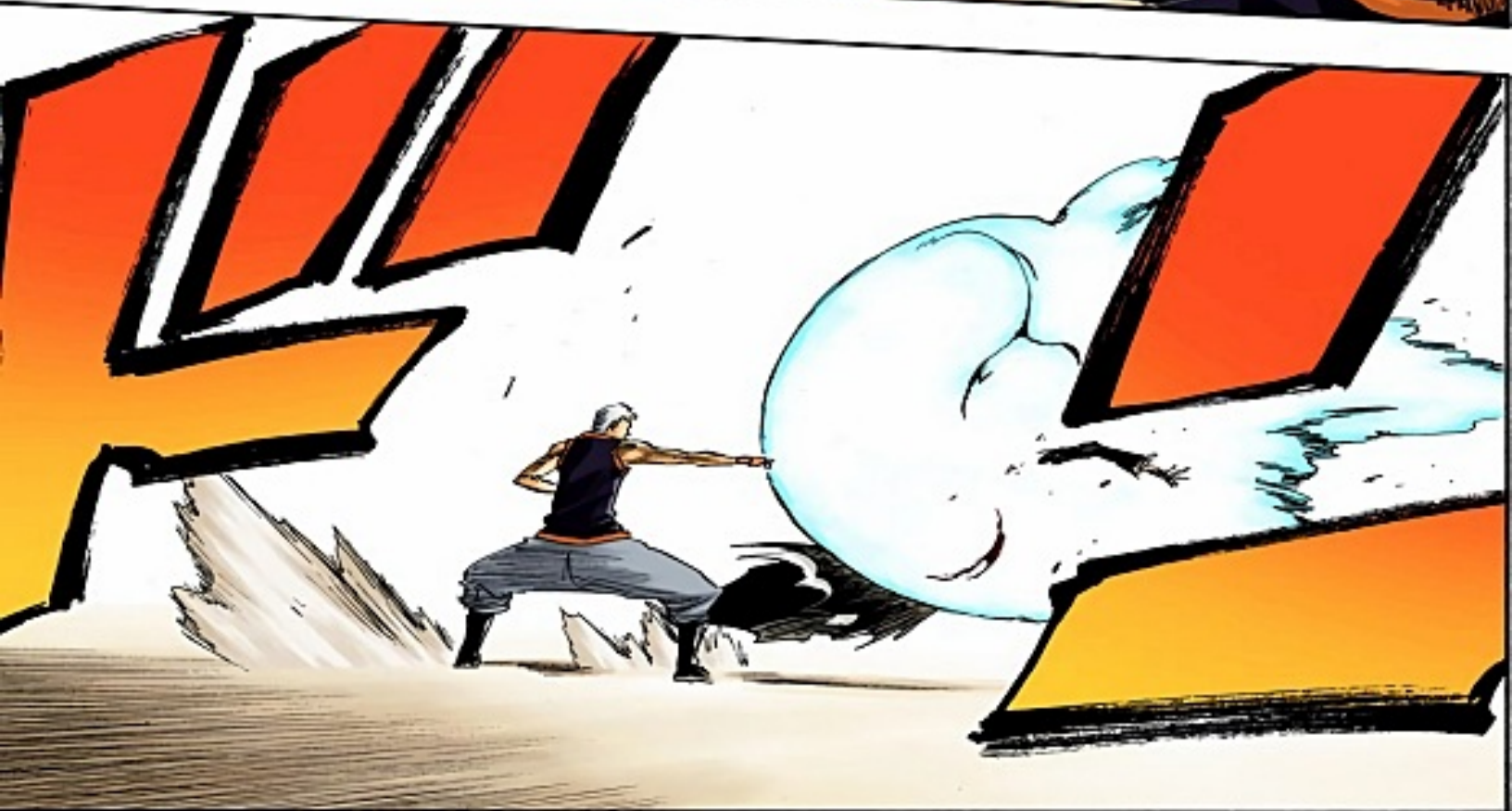




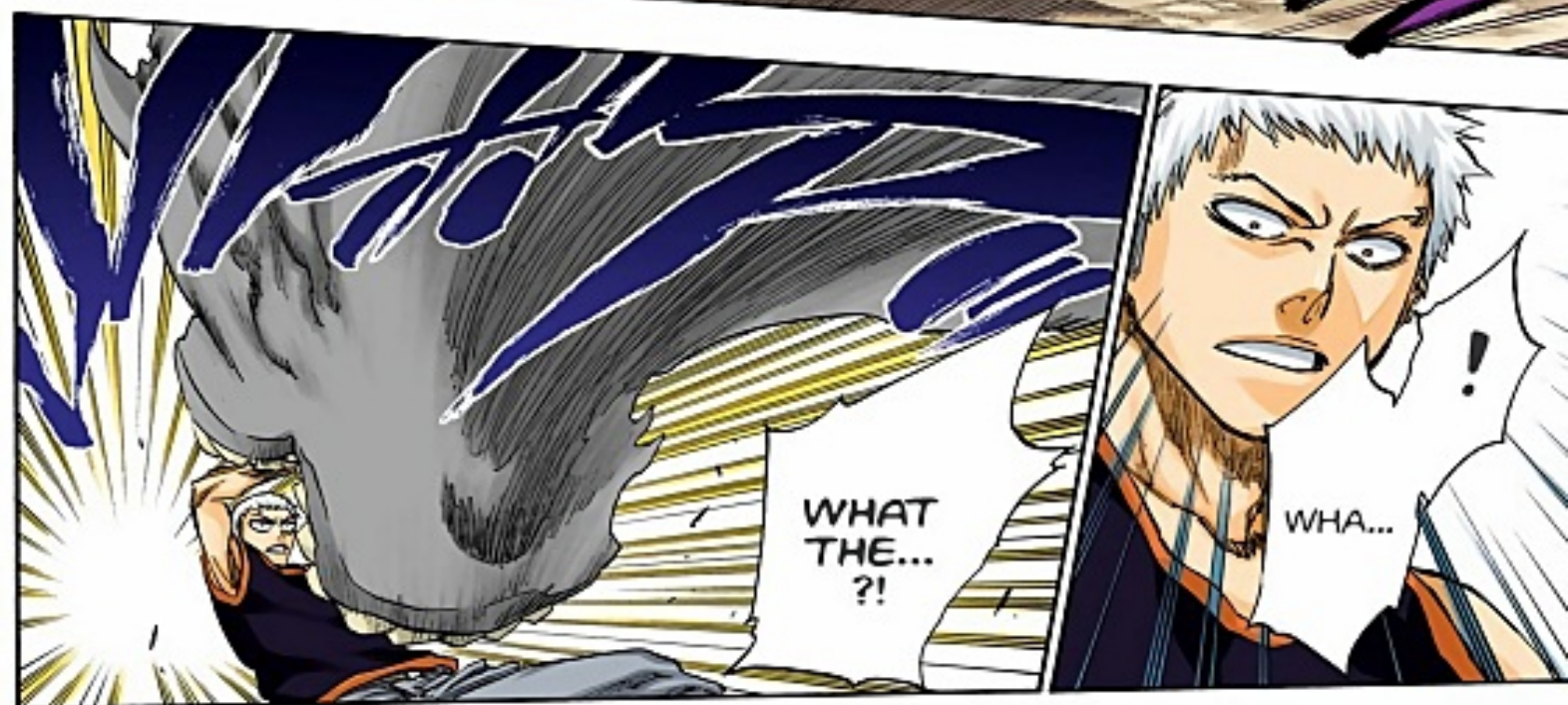
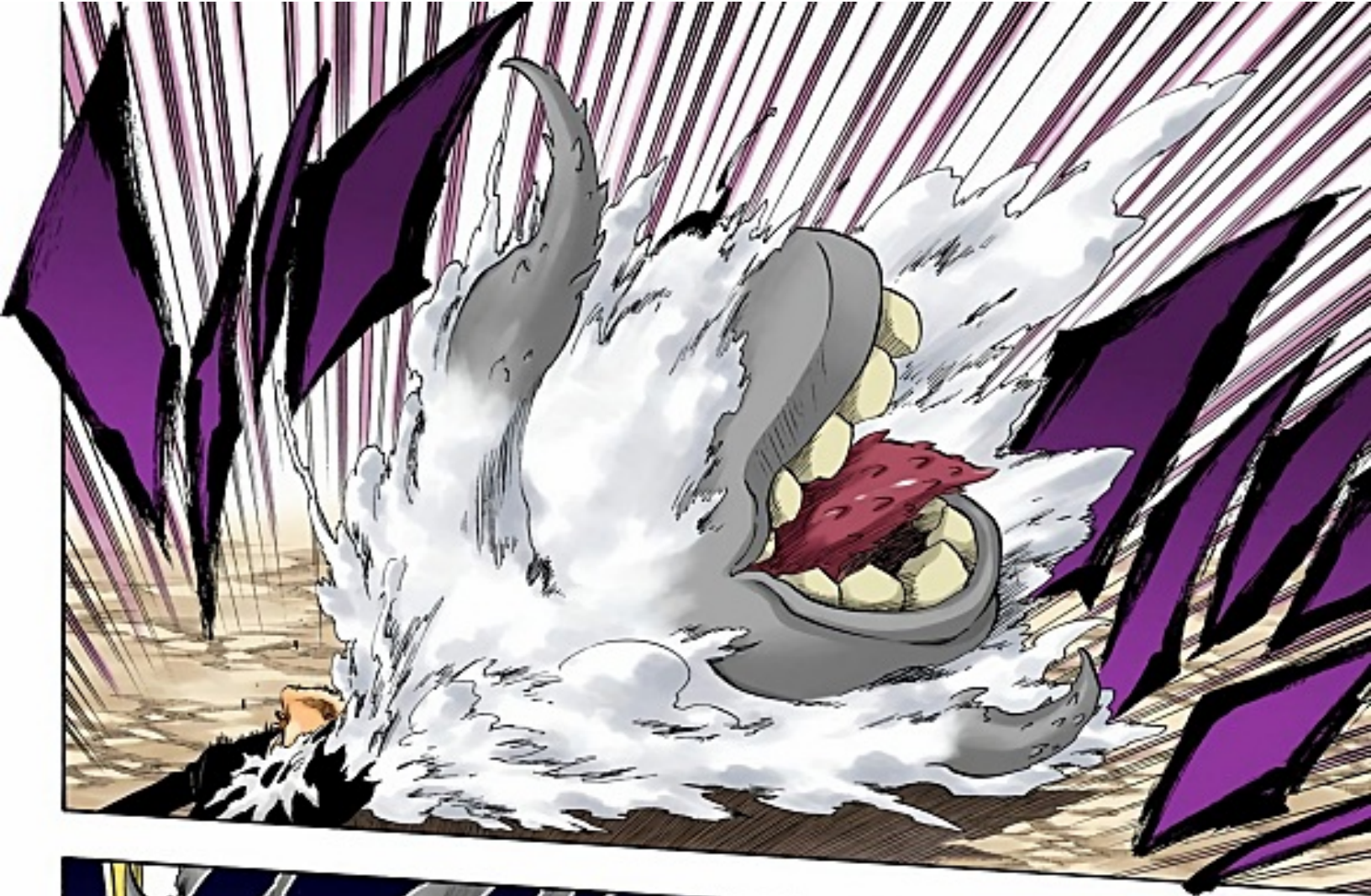




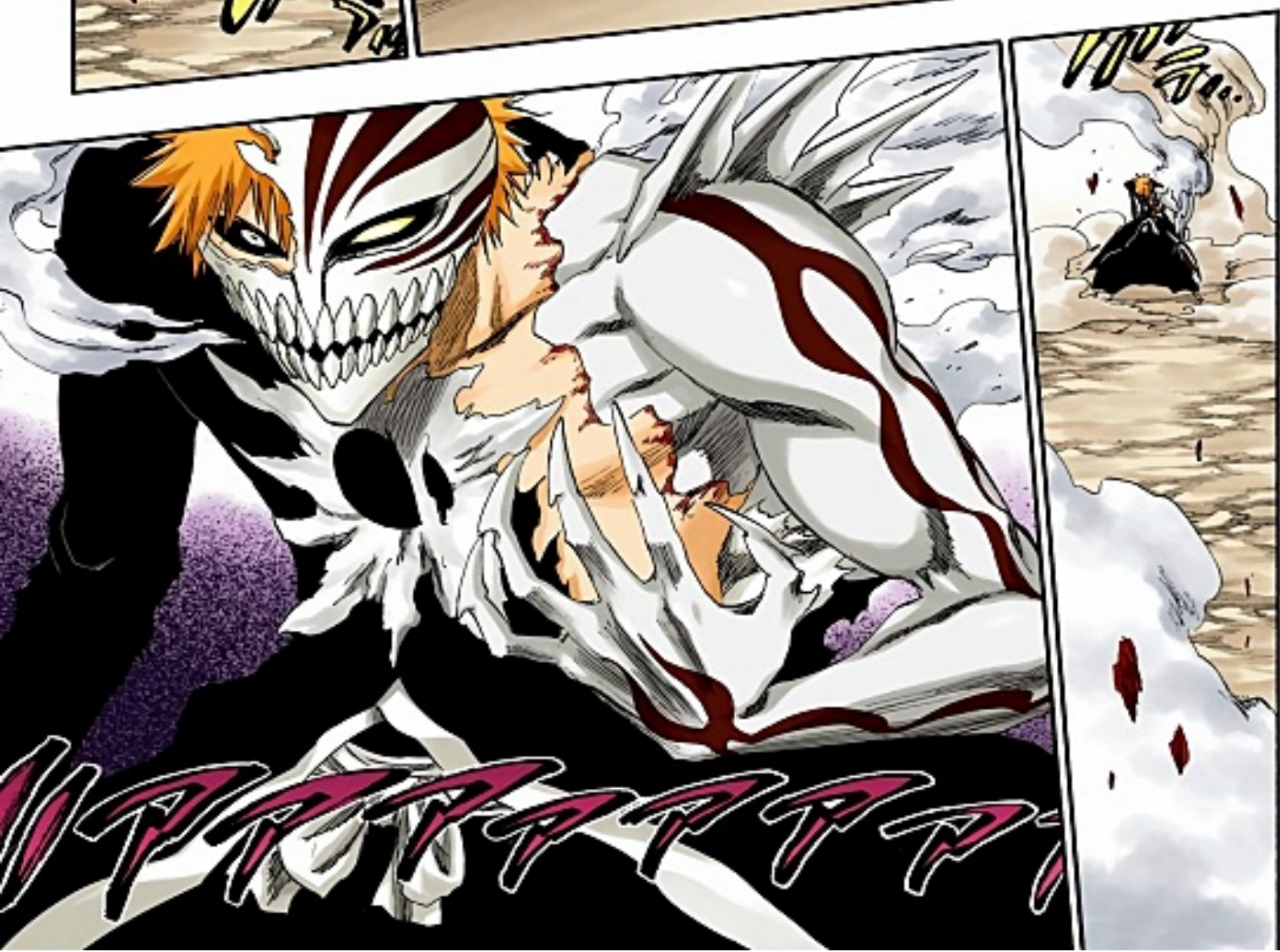
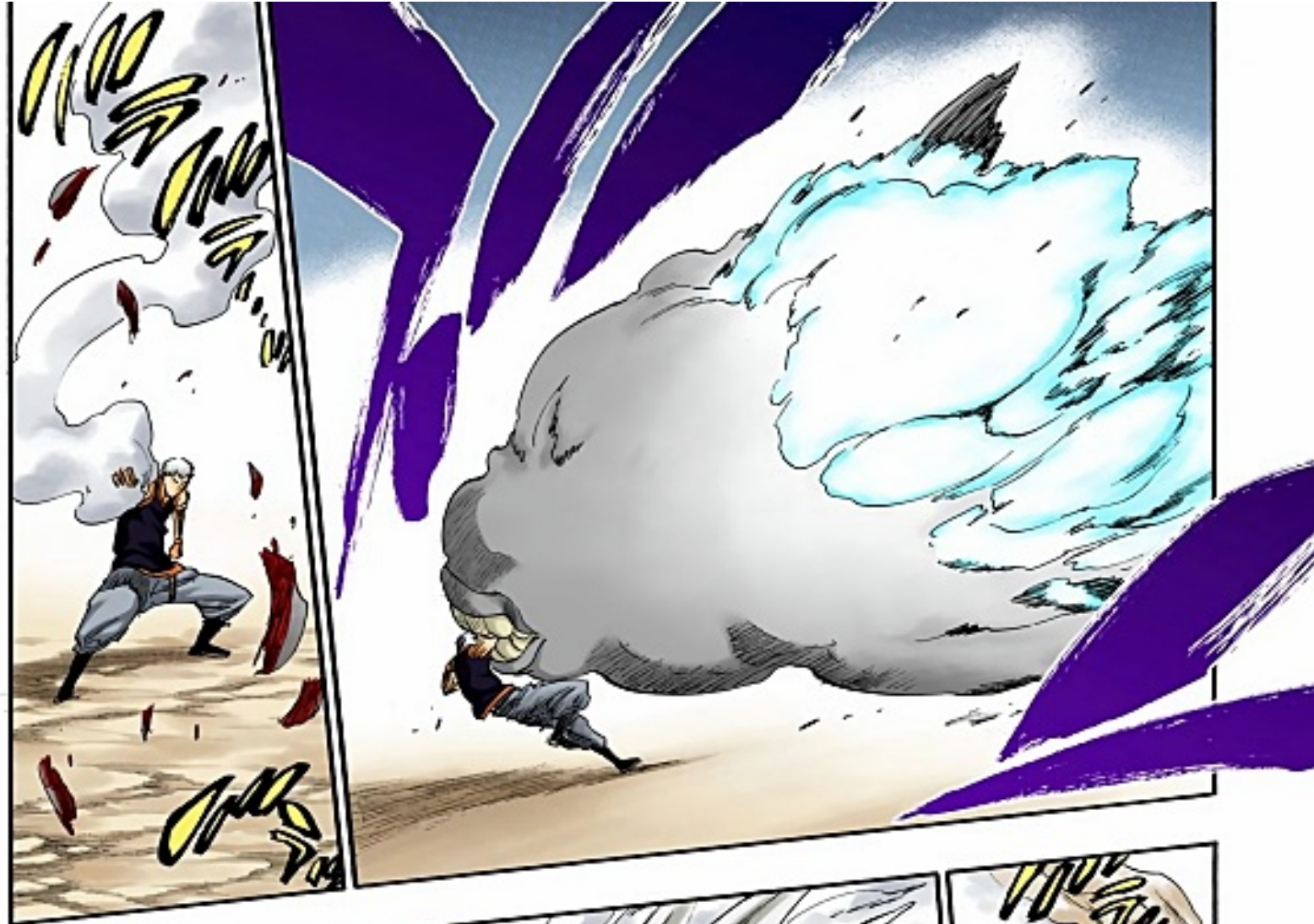




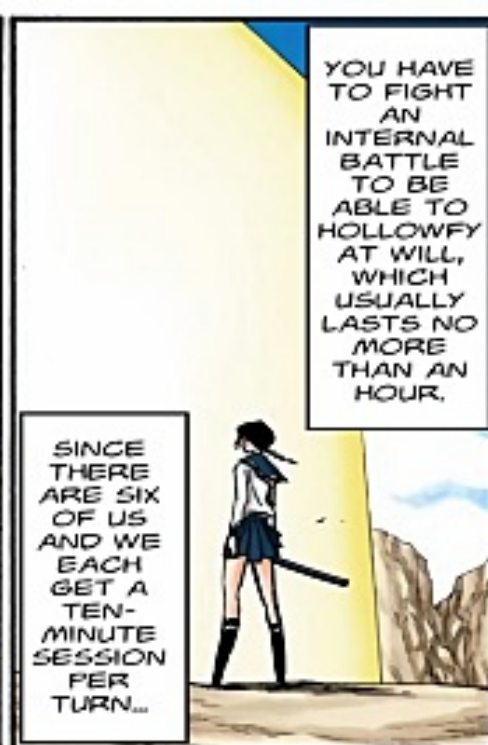








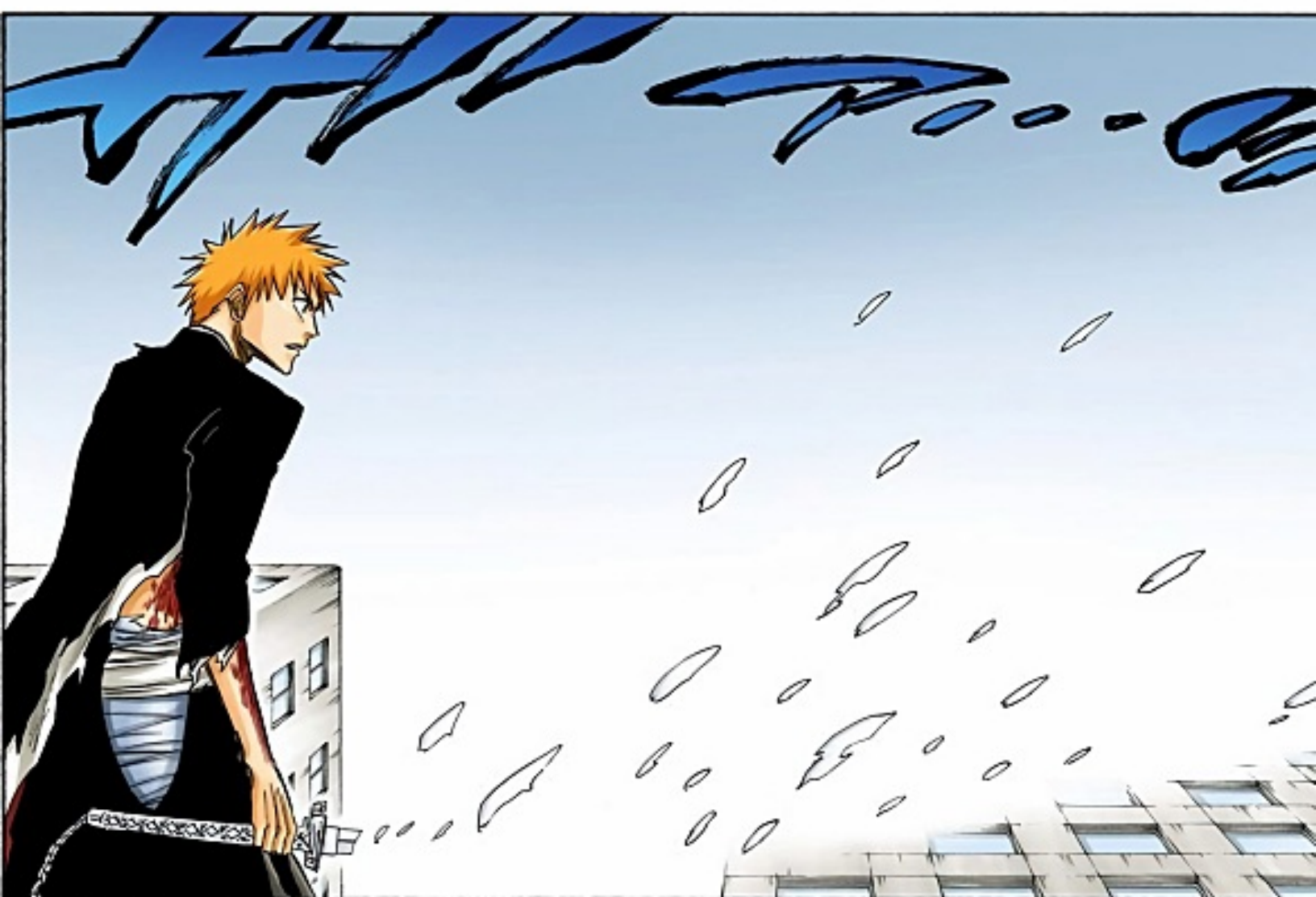












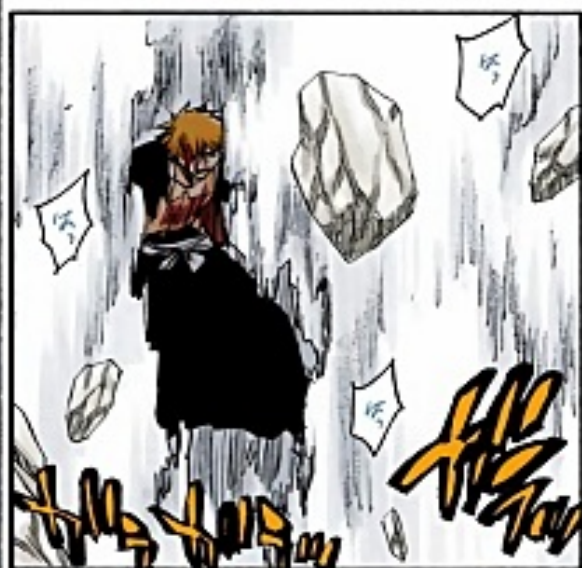
















**A KILLER  
INSTINCT  
!!!**



**TO  
HACK  
THEM  
TO  
PIECES!**

**TO  
TEAR  
THEM  
APART!**

**THE  
WILL TO  
MERCIL-  
LESSLY  
CRUSH  
ANY  
ENEMY!**

**AN  
INSA-  
TIABLE  
HUNGER  
FOR  
BATTLE**

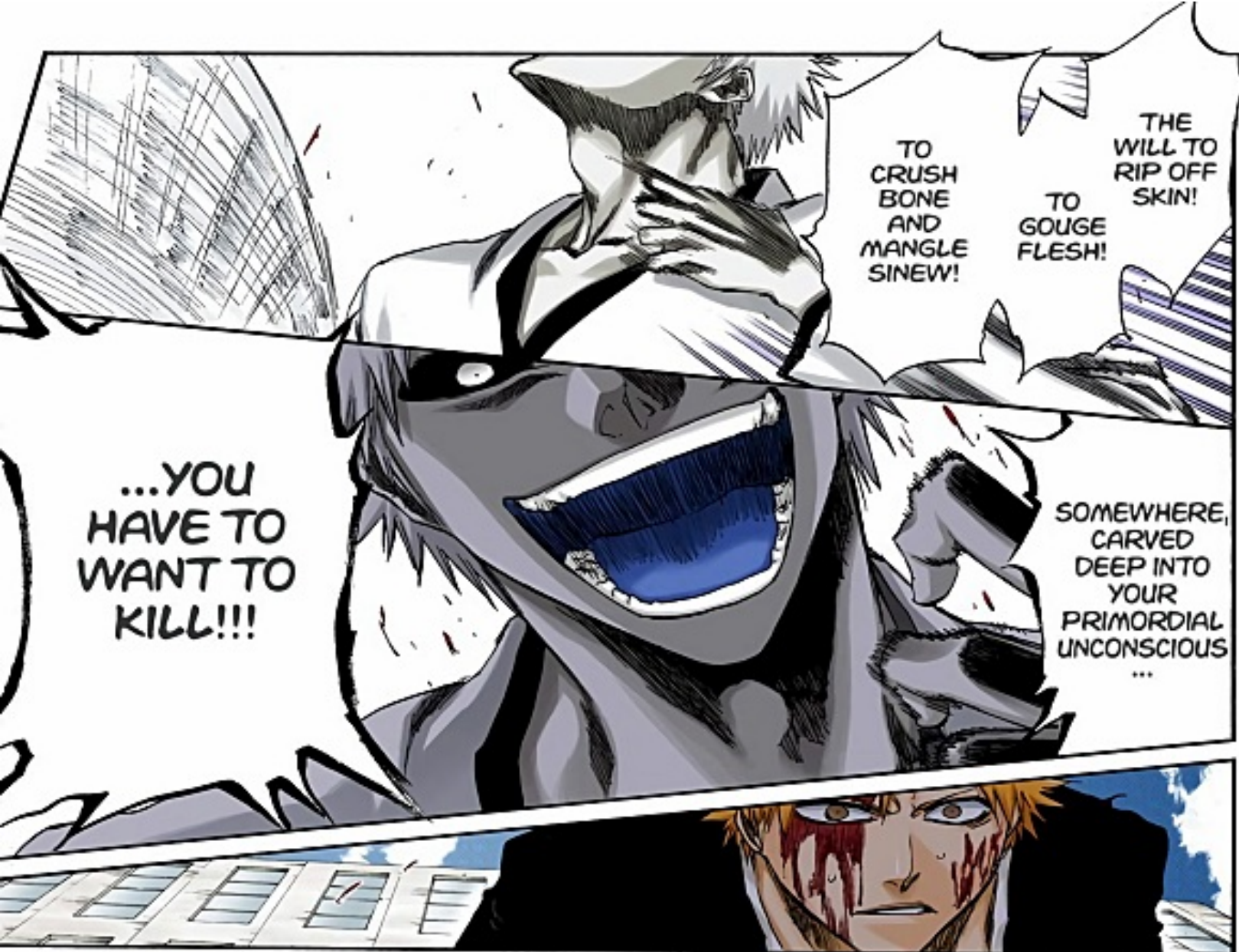
**FOR  
POWER!**

**HOW ELSE  
DOES ONE  
POWERFUL  
BEING  
DOMINATE  
ANOTHER?**

**THAT'S  
WHAT IT  
TAKES TO  
BECOME  
A KING!**

**A RAVENOUS  
BLOODLUST  
!!**





...YOU  
HAVE TO  
WANT TO  
KILL!!!

TO CRUSH  
BONE  
AND  
MANGLE  
SINEW!

THE  
WILL TO  
RIP OFF  
SKIN!  
  
TO  
GOUGE  
FLESH!

SOMEWHERE,  
CARVED  
DEEP INTO  
YOUR  
PRIMORDIAL  
UNCONSCIOUS  
...



THAT'S  
WHY  
YOU'LL  
NEVER  
DEFEAT  
ME...

...ICHIGO  
!!!

YOU  
TRY TO  
DEFEAT  
YOUR  
ENEMIES  
WITH  
REASON!

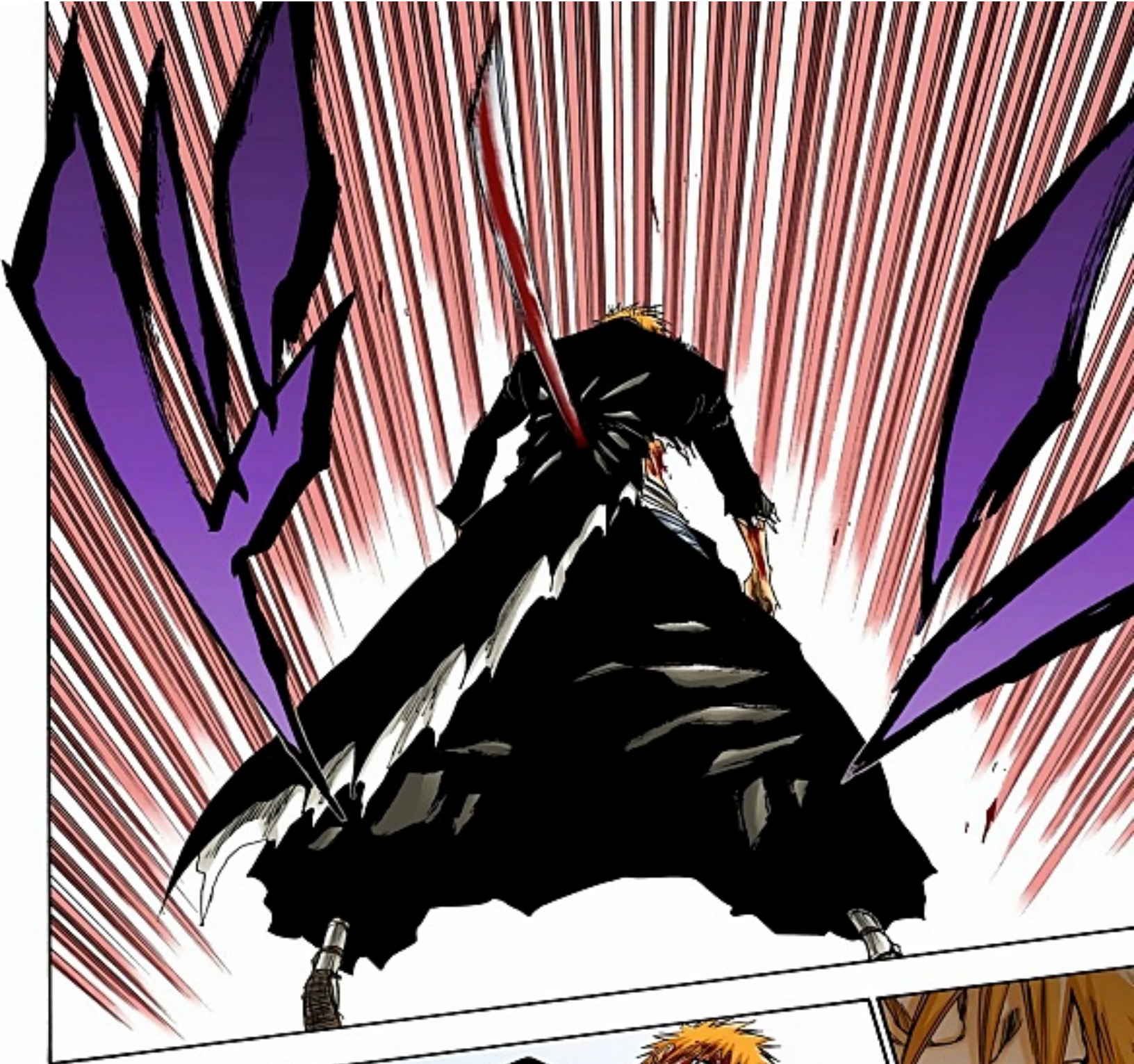
BUT HOW  
CAN YOU  
SLAY WITH  
A SHEATHED  
SWORD?!

YOU  
FIGHT  
WITH  
YOUR  
HEAD!

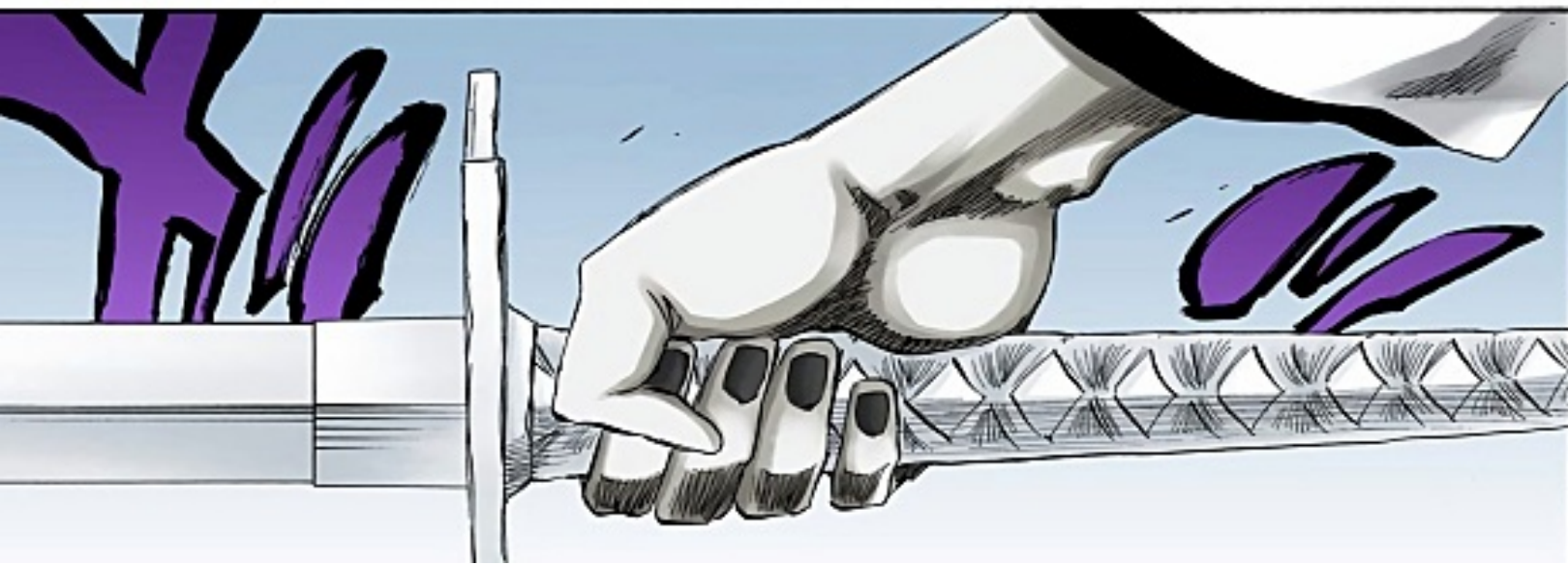
YOU LACK  
THAT  
INDOMI-  
TABLE  
DRIVE!!

AND  
YOU  
DON'T  
HAVE  
IT!!













INSTINCT?







SWORD



SEEK

BATTLE



SWORD



I WON'T GIVE IT TO YOU

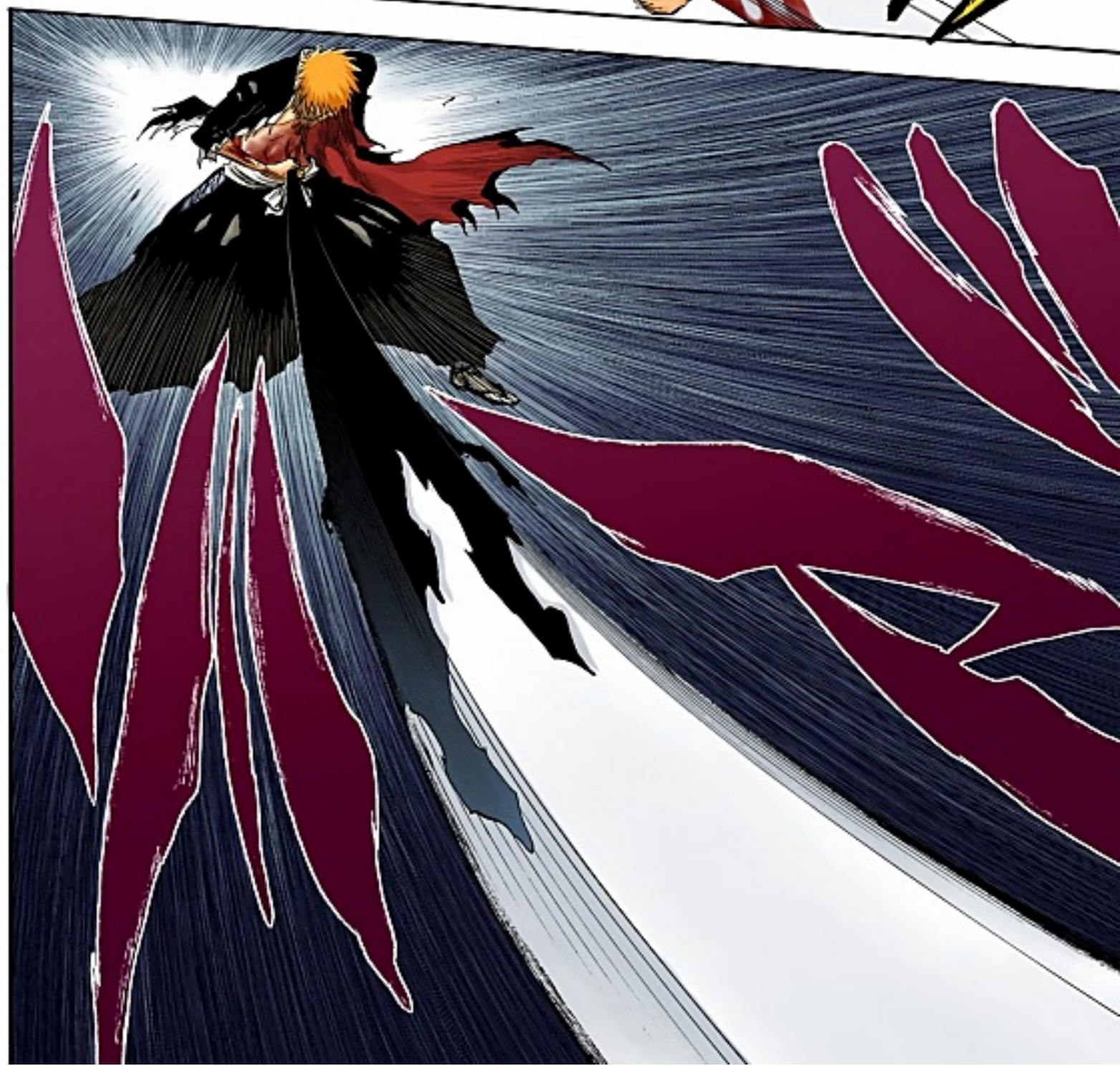


SWORD



SWORD











MAKES  
YOU SAY  
"MEOW."

MAKES  
YOU  
TRICKY.

SOUL  
CANDY  
"GINNO-  
SUKE"

THEN  
THIS  
BODY  
WILL BE  
MINE  
FOR-  
EVER.  
MEOW!

HEE  
HEE  
HEE  
HEE  
HEE  
HEE  
HEE!

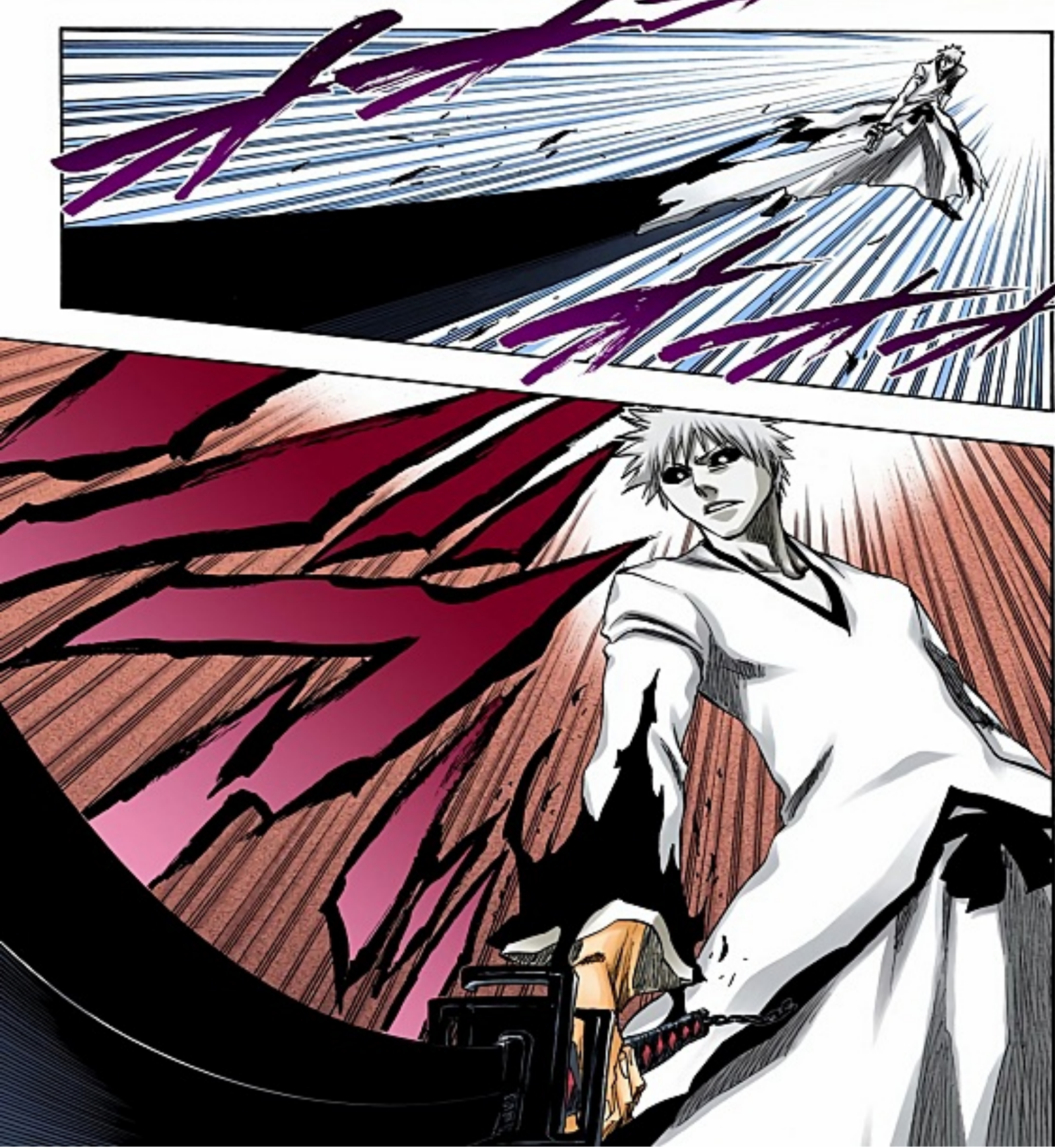
HEY...

MY  
MASTER'S  
ABOUT  
TO DIE.  
MEOW!

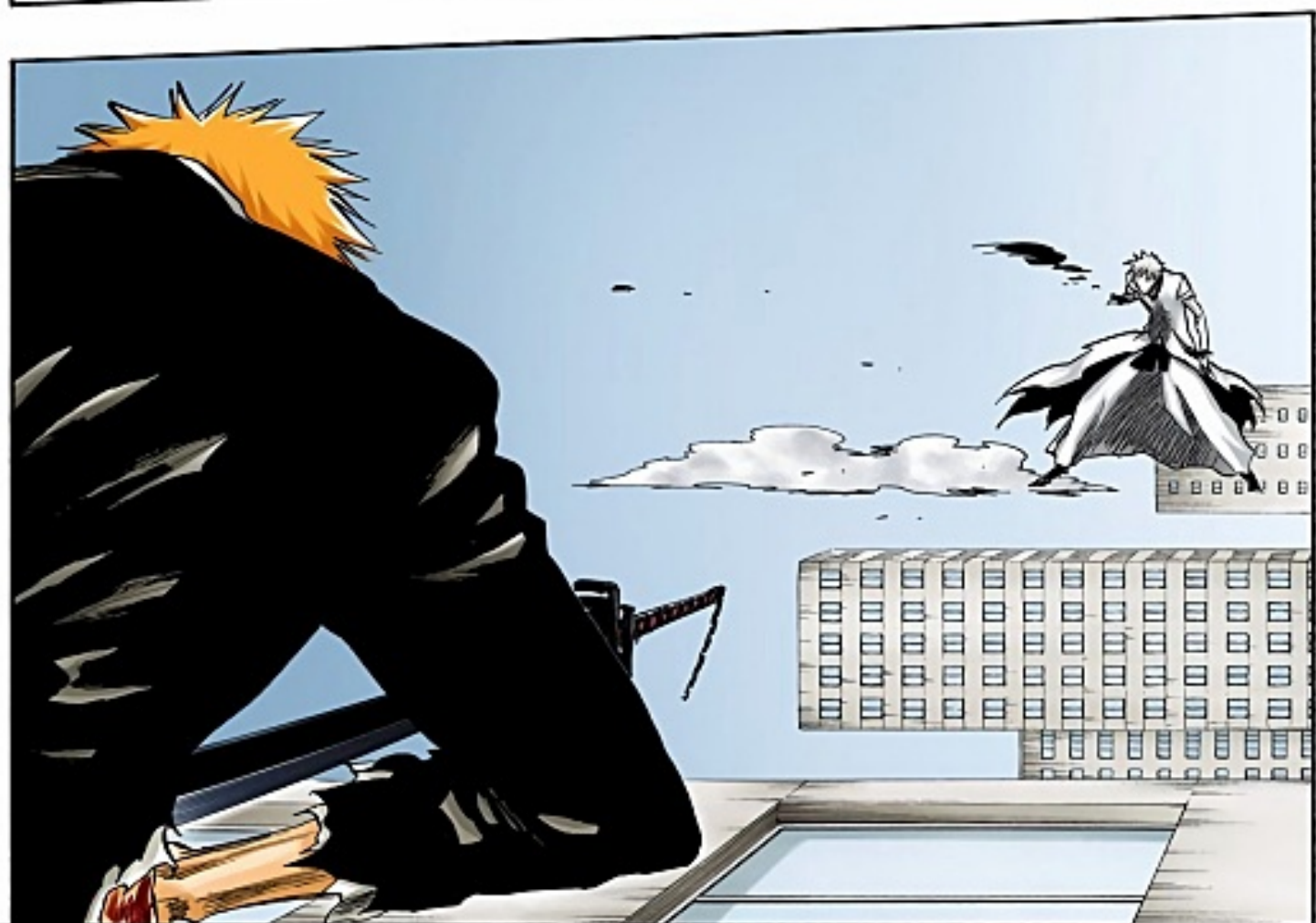




*221-Let Eat The World's End*







**INSTINCT**



INSTINCT



*BLEACH221.*

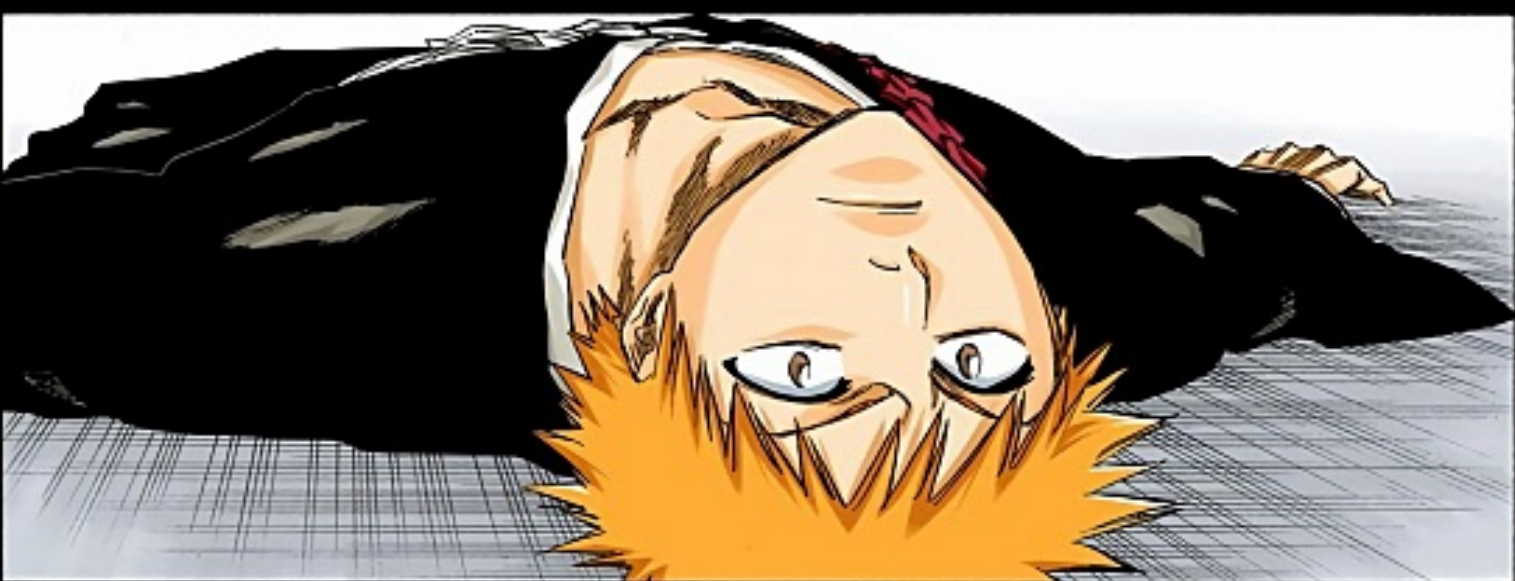


*Let Eat The World's End*



INSTINCT











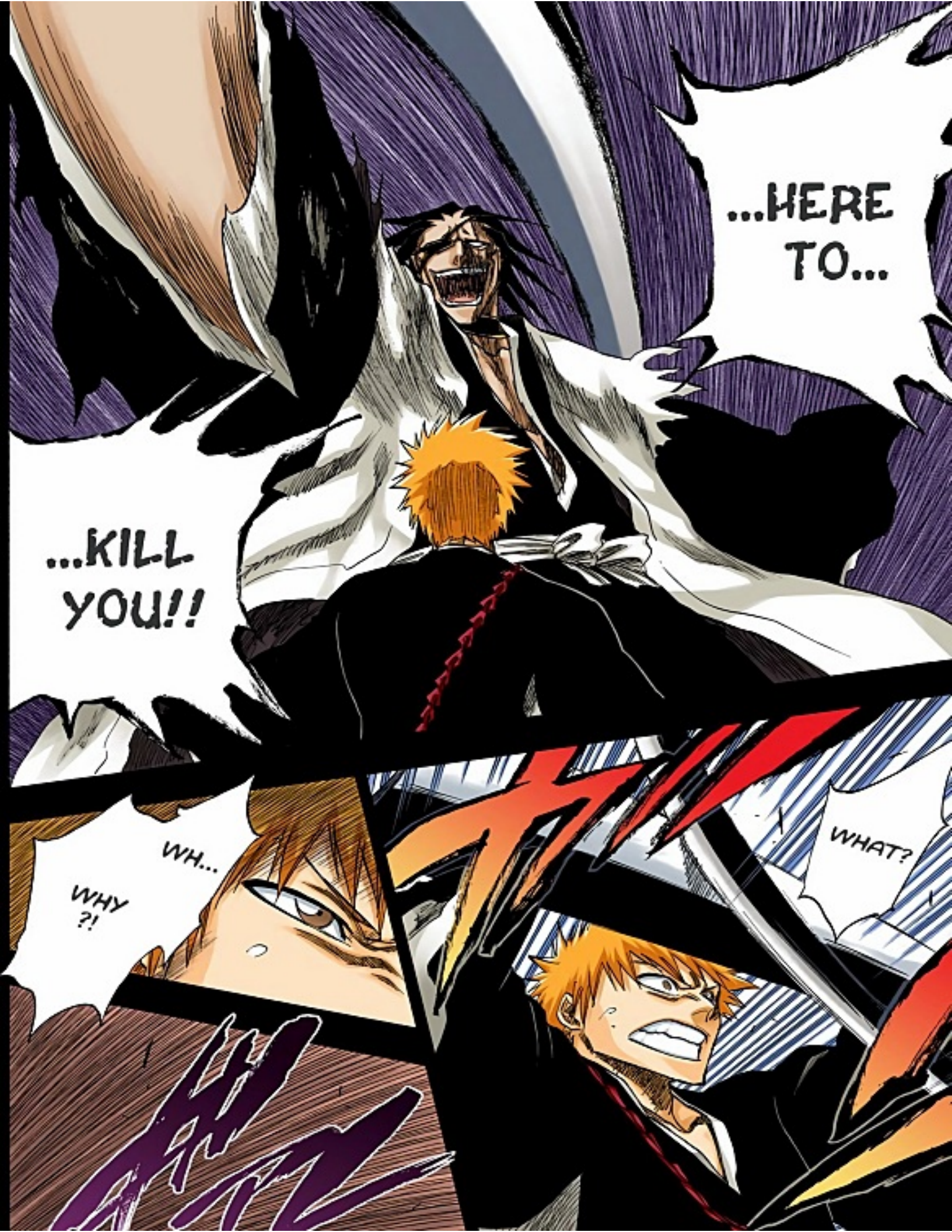
...HERE  
TO...

...KILL  
YOU!!

WH...

WHY  
?!

WHAT?







OUR  
BATTLE'S  
OVER!!

WHAT  
ARE YOU  
TALKING  
ABOUT?!  
YOU'RE  
KEN-  
PACHI!!



I HAVE NO  
REASON TO  
FIGHT YOU!!

BUT...



IT ISN'T  
OVER  
UNTIL  
SOME-  
BODY'S  
DEAD!

A  
BATTLE  
WITH  
SWORDS  
ISN'T A  
FIST-  
FIGHT.

OVER?

NOTHING'S  
OVER.



ACCEPT  
IT...

...ICHIGO.



YOU  
NEED A  
REASON...

...TO DO  
BATTLE?









BORN  
TO...

...ICHIGO!!

...SEEK  
BATTLE  
FOR-  
EVER...

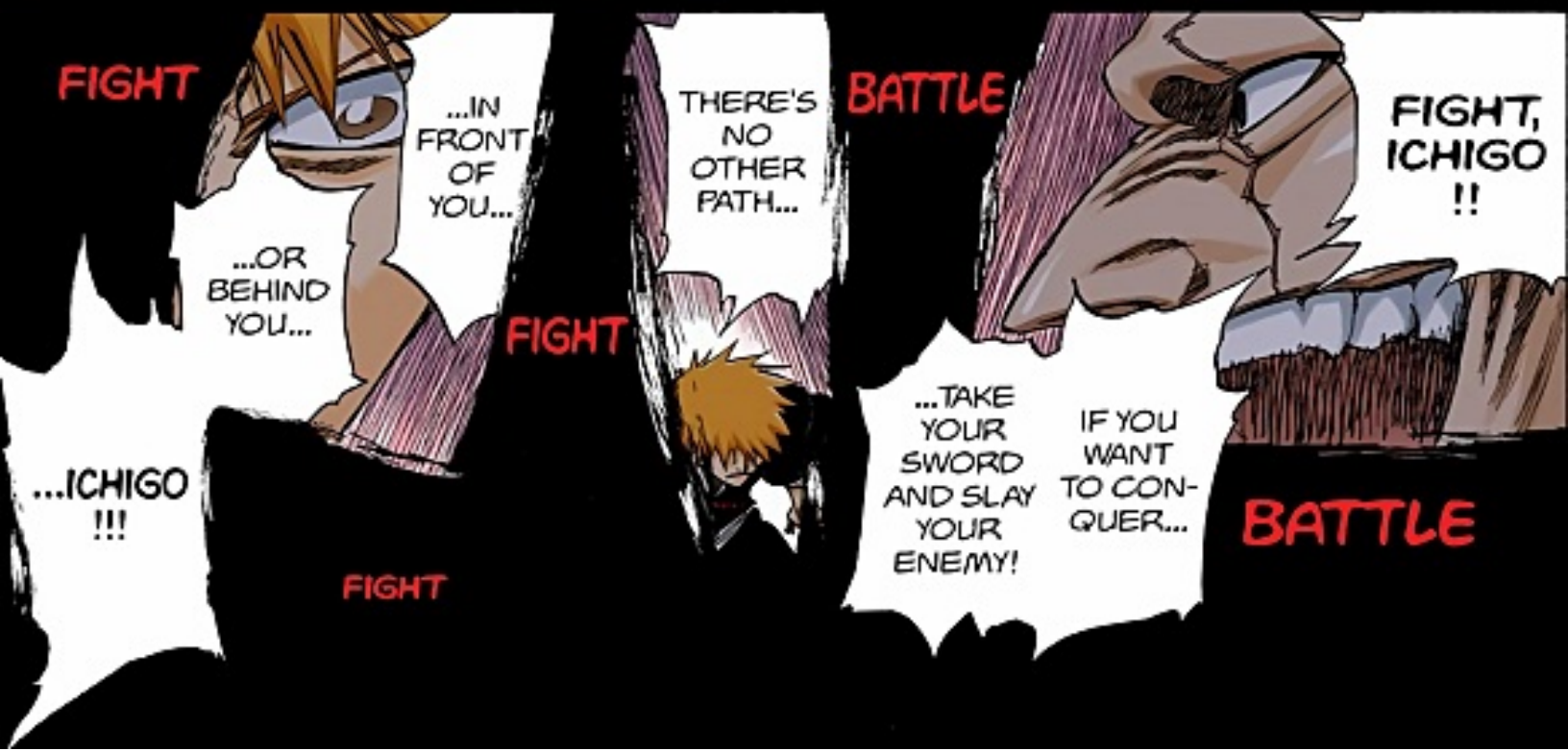


...TO  
GAIN  
POWER!

...BECAUSE  
IT'S THE  
ONLY WAY...

**BATTLE**

YOU  
INSTINCTIVELY  
SEEK BATTLE...



**FIGHT**

...OR  
BEHIND  
YOU...

...IN  
FRONT  
OF  
YOU...

THERE'S  
NO  
OTHER  
PATH...

**FIGHT**

...ICHIGO  
!!!

**FIGHT**

**BATTLE**

...TAKE  
YOUR  
SWORD  
AND SLAY  
YOUR  
ENEMY!

IF YOU  
WANT  
TO CON-  
QUER...

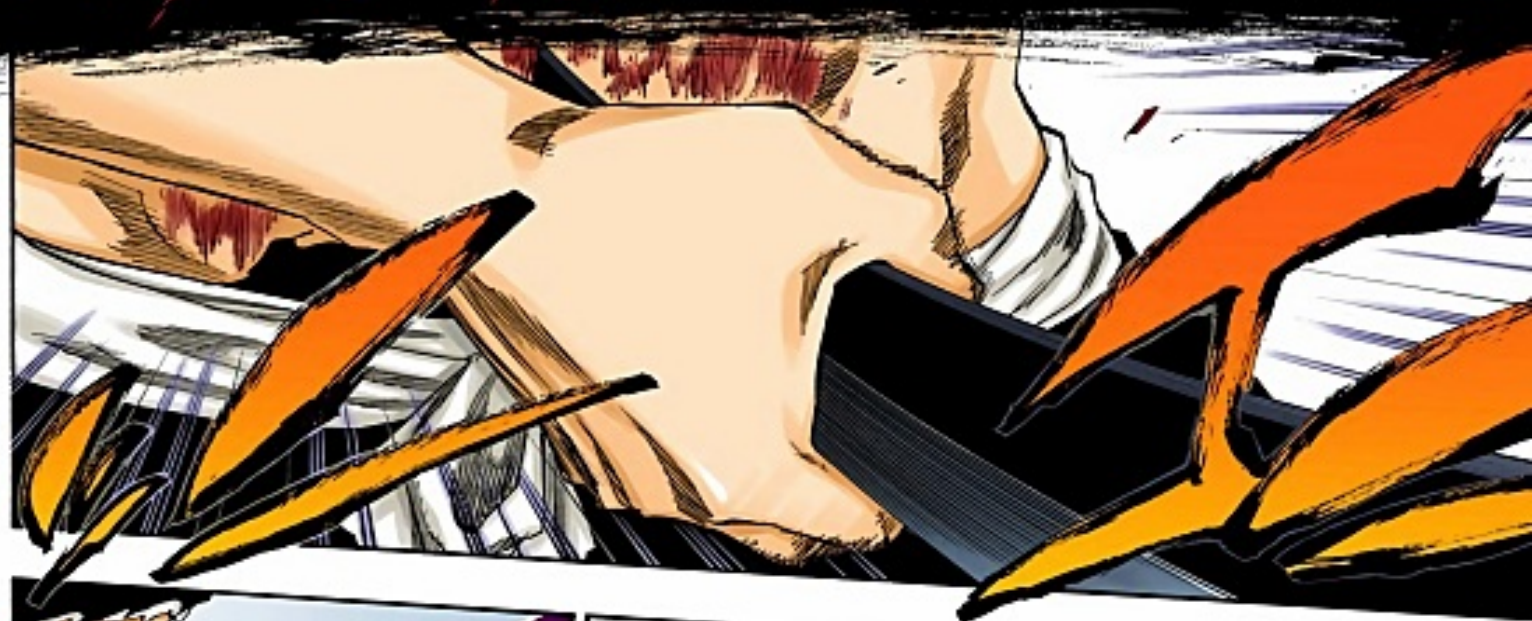
FIGHT,  
ICHIGO  
!!

**BATTLE**

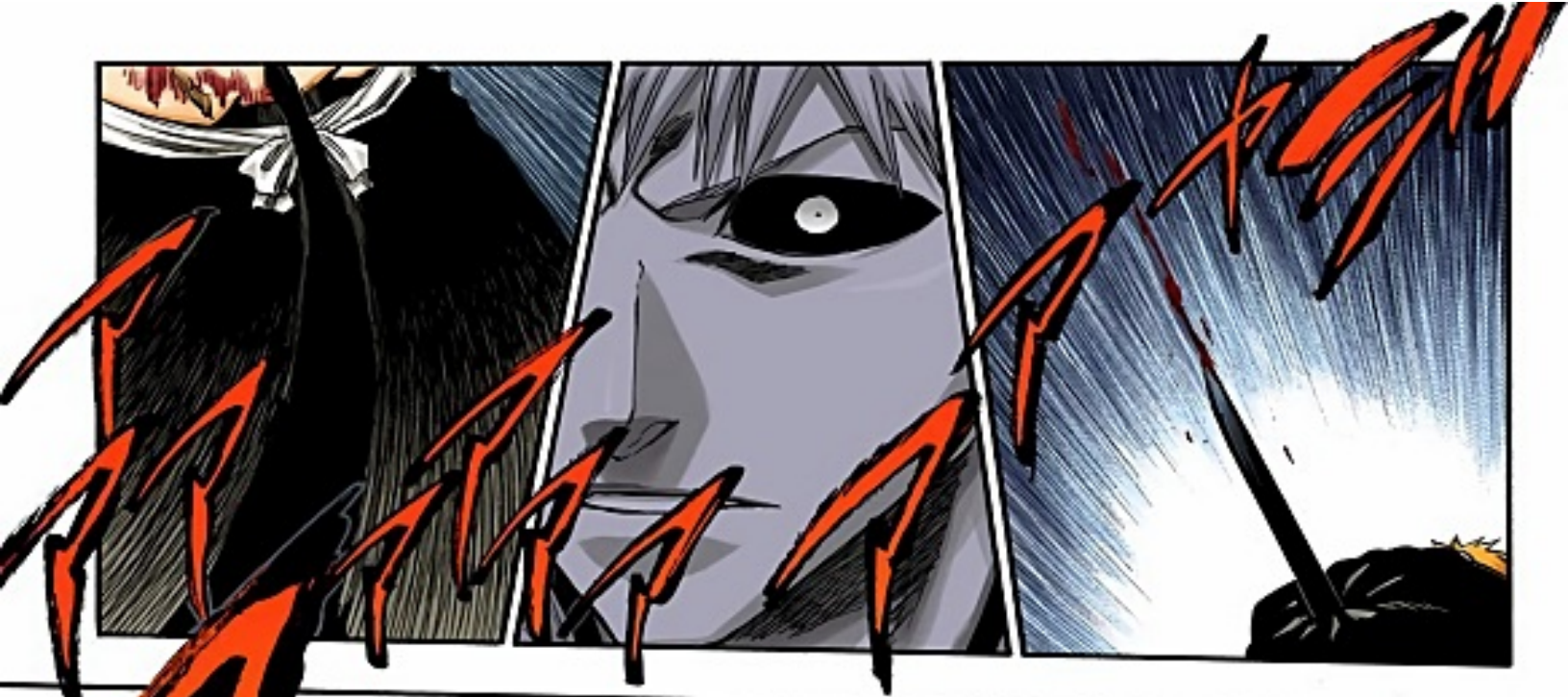




(BATTLE)



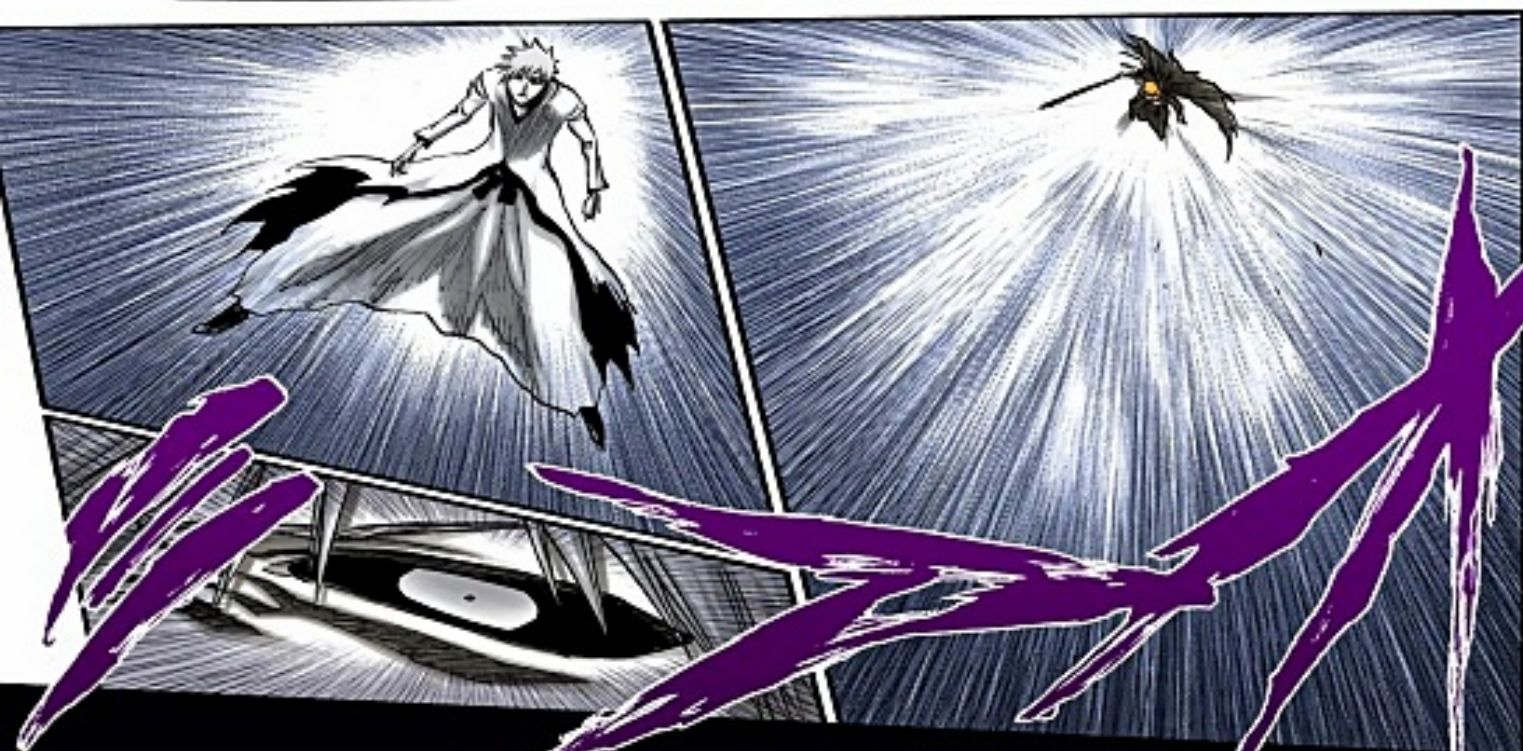
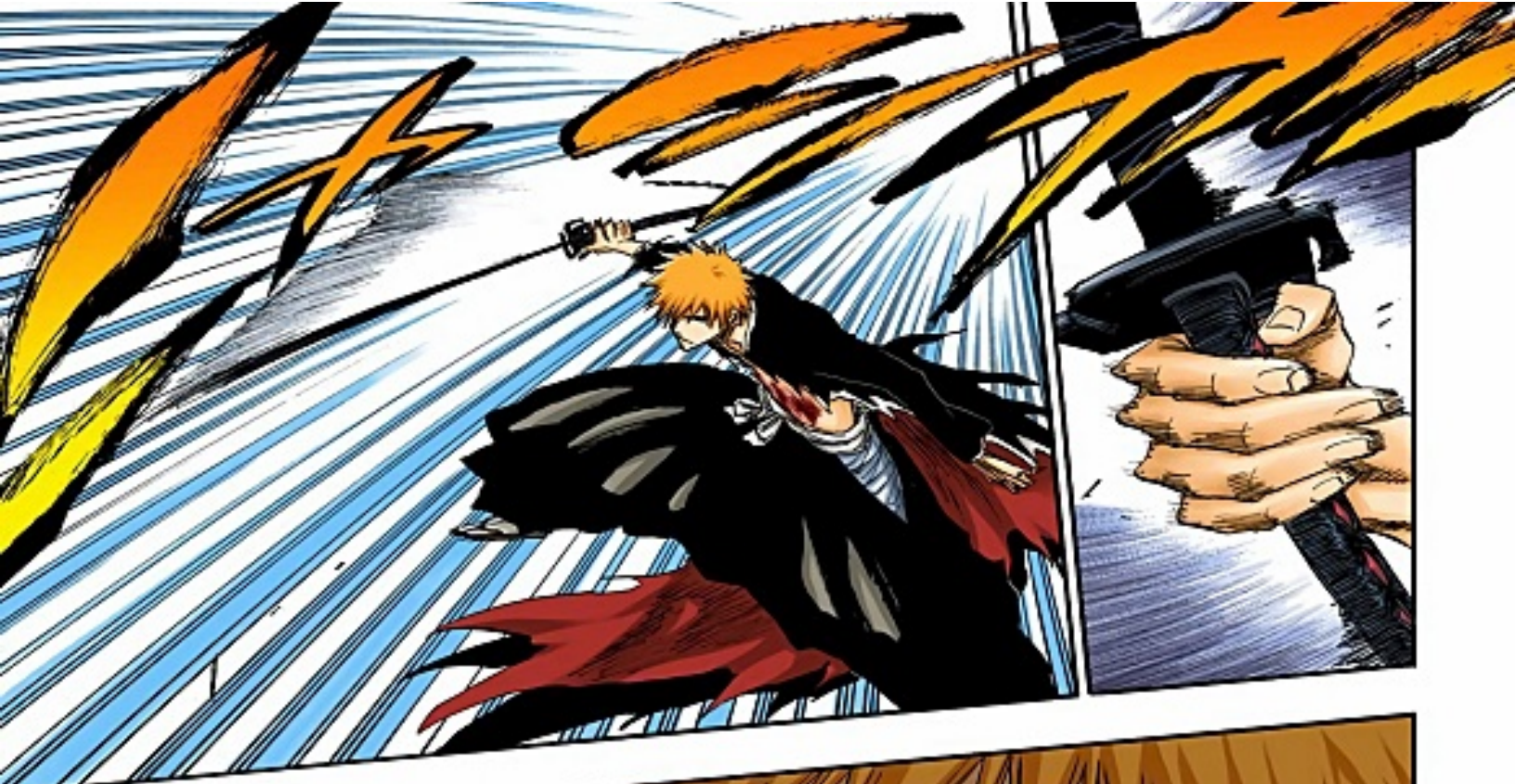






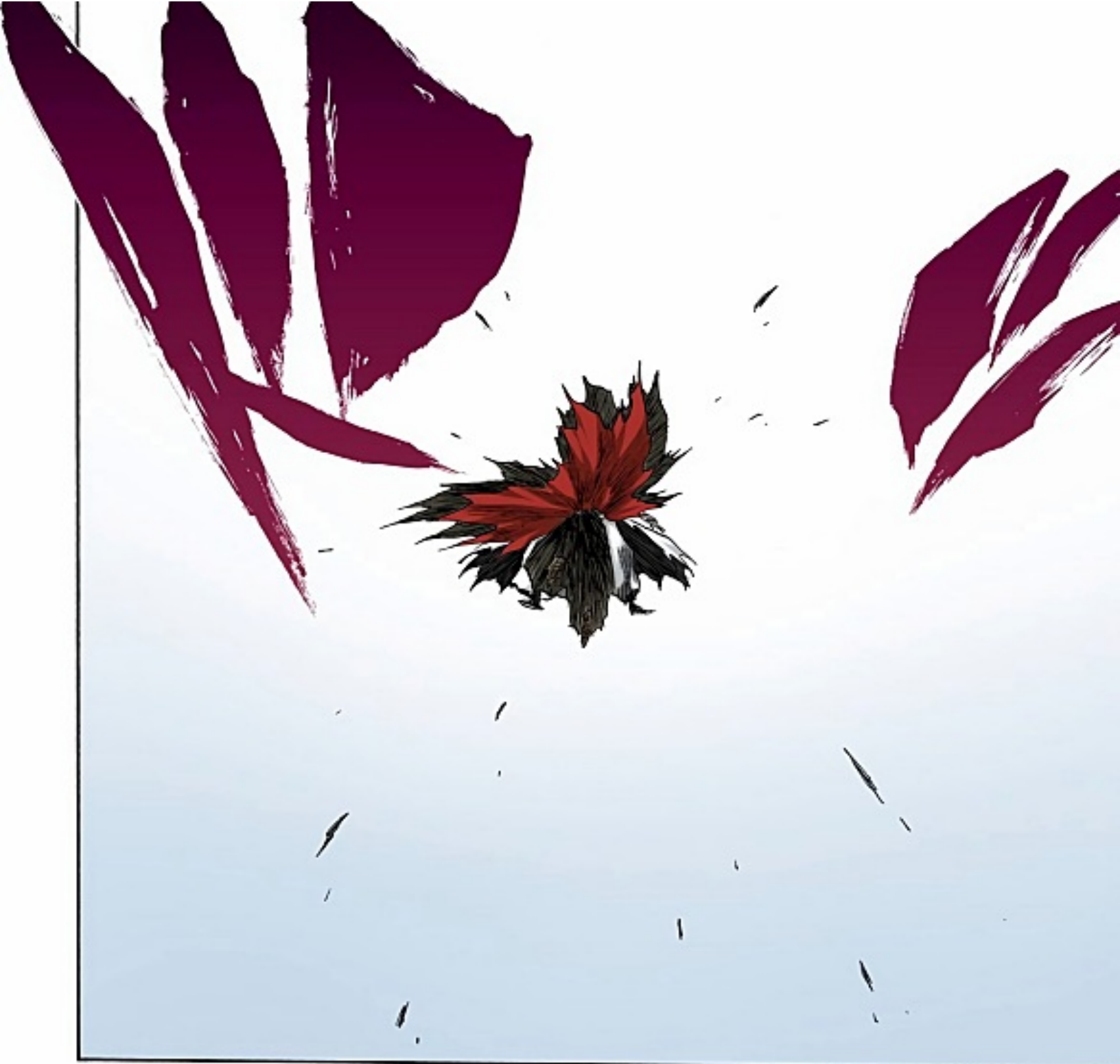




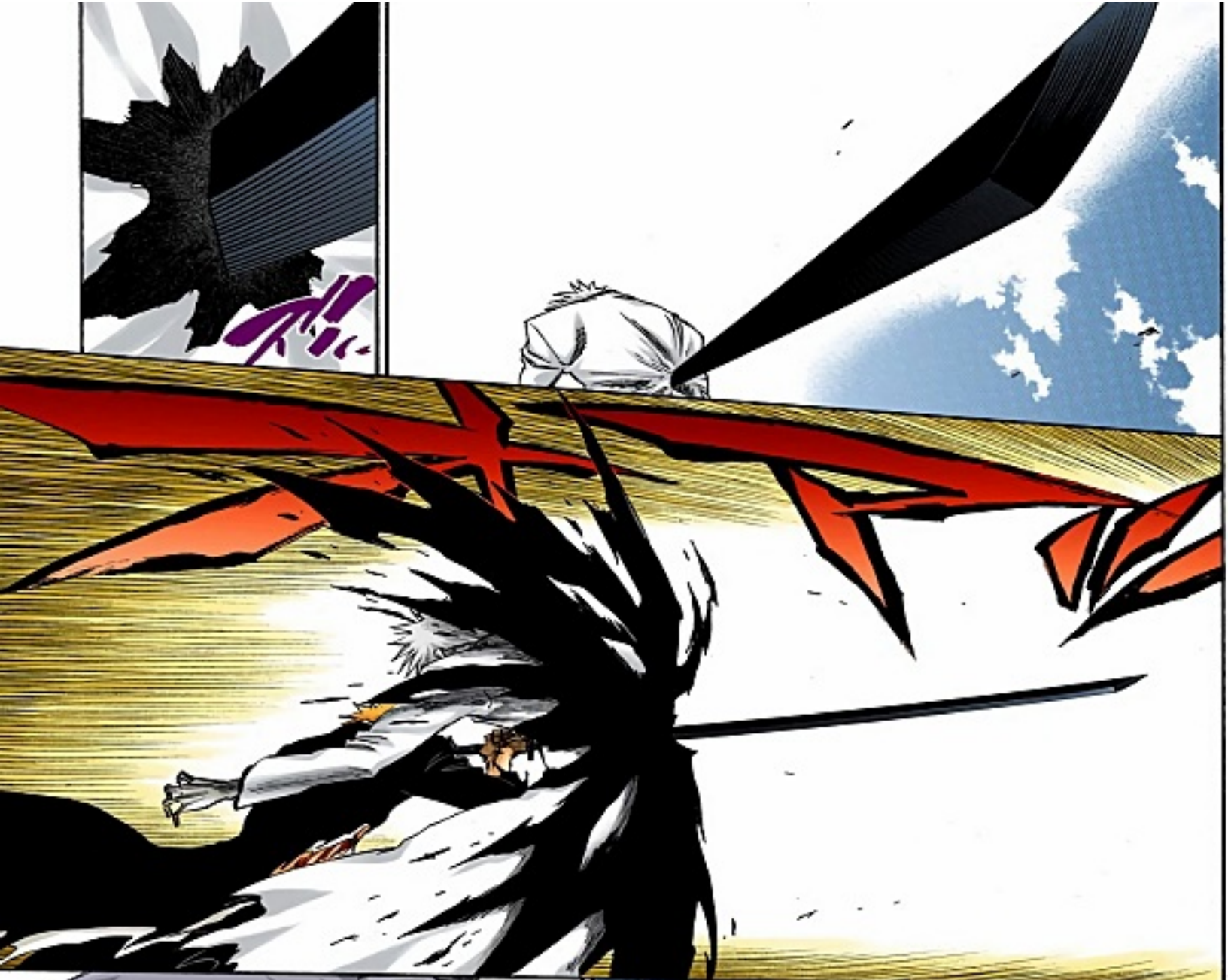


HA...









...HAD A  
LITTLE...

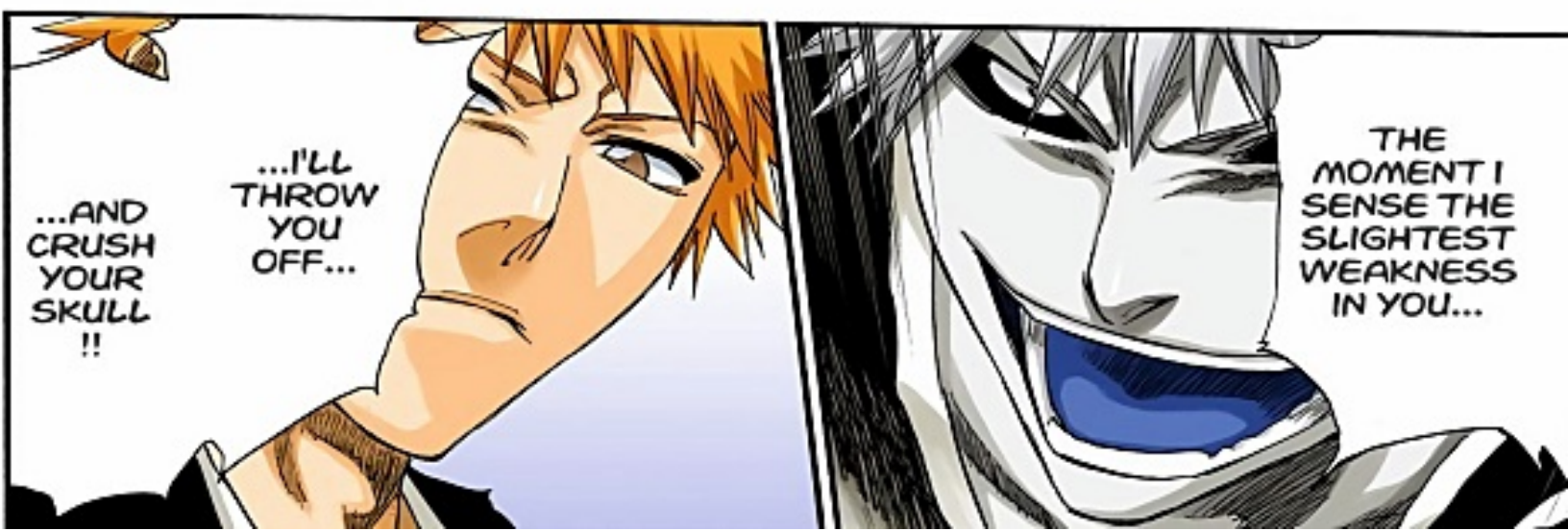
GUESS  
YOU...

BLAST  
...

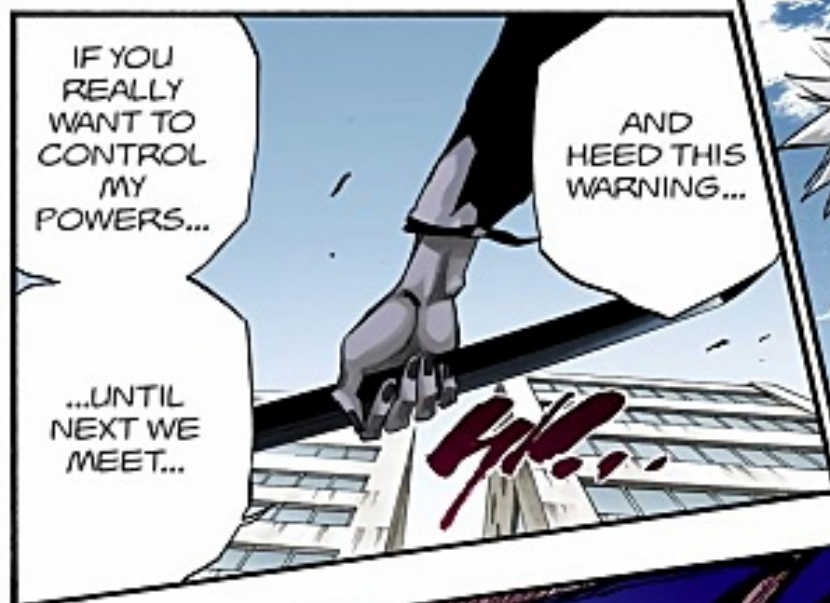
...AFTER  
ALL.

...KILLER  
INSTINCT...





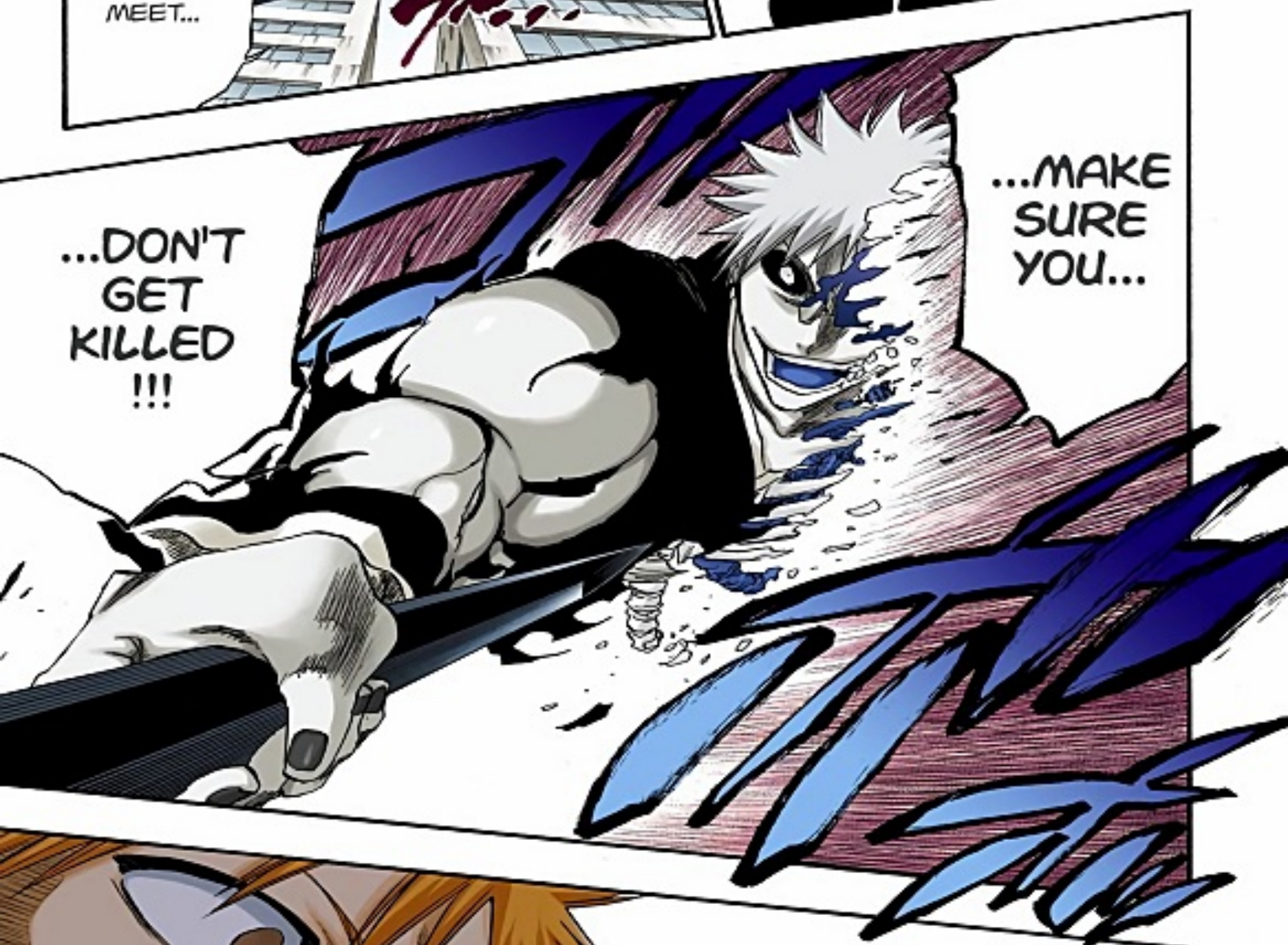




IF YOU  
REALLY  
WANT TO  
CONTROL  
MY  
POWERS...

AND  
HEED THIS  
WARNING...

...UNTIL  
NEXT WE  
MEET...

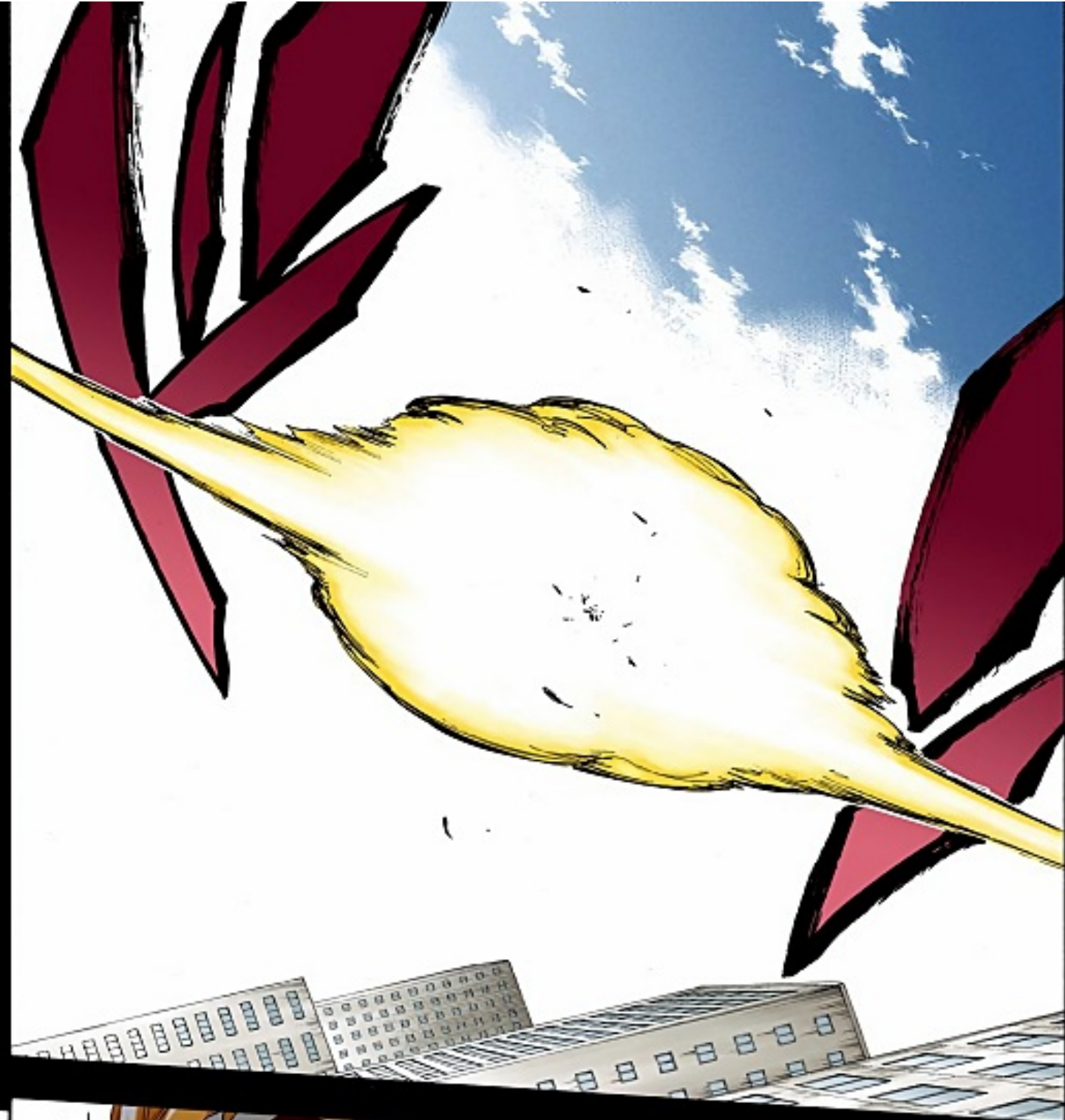


...DON'T  
GET  
KILLED  
!!!

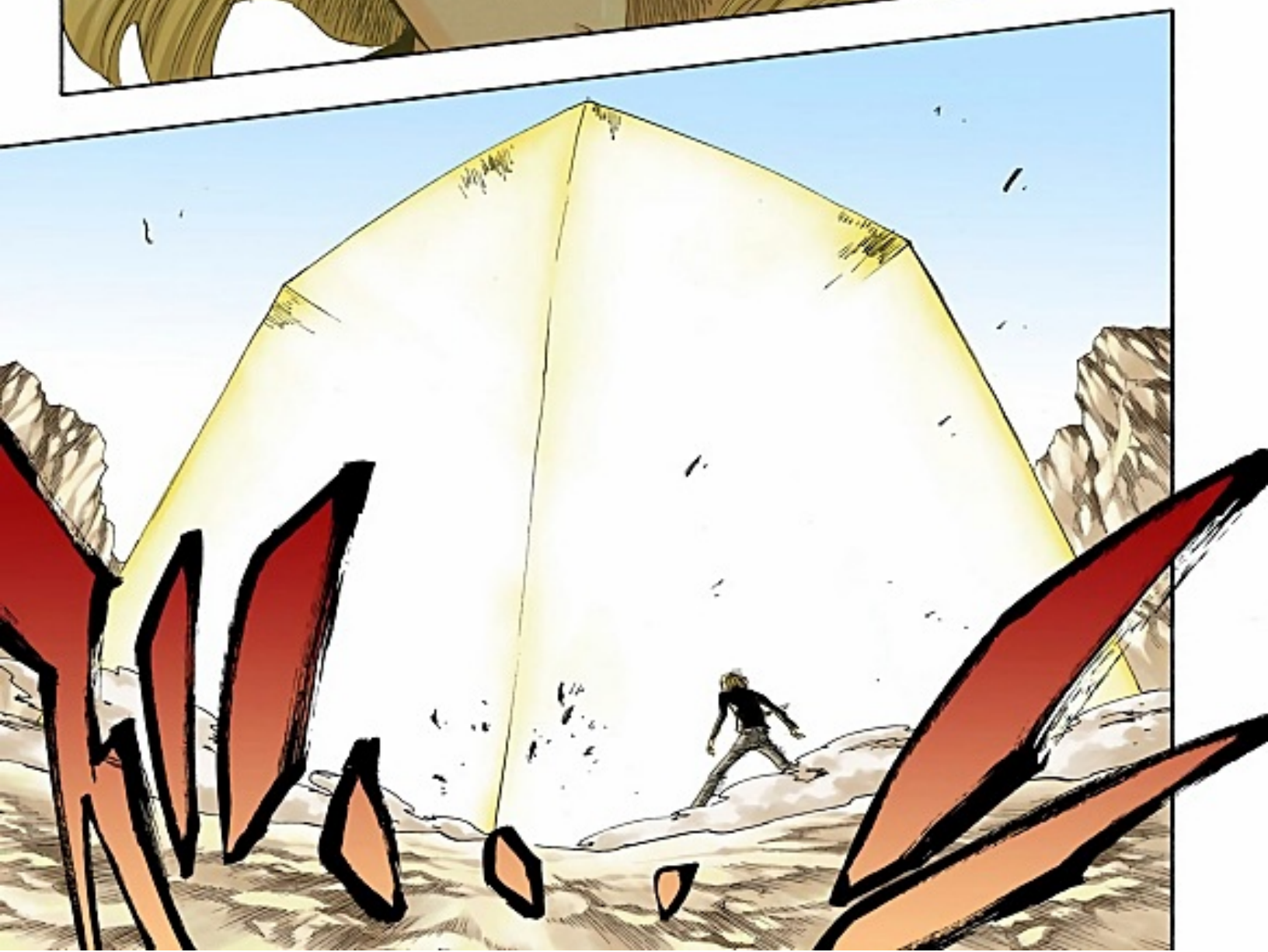
...MAKE  
SURE  
YOU...













MAKES  
YOU SAY  
"SHALL I?"

WHAT?  
YOUR  
BUTT,  
SHALL  
I?

BUT  
WHAT'RE  
YOU  
HOLDING  
?!

WELL ...  
YOU TOLD  
ME TO  
HOLD IT,  
SO...

MAKES  
YOU  
FRISKY.

WHAT'RE  
YOU  
DOING,  
RANGIKU  
...?

EEEEK  
!!

SOUL  
CANDY

"MO-  
MONE"  
(NEW)

↑  
CENSORED



222: NO SHAKING THRONE

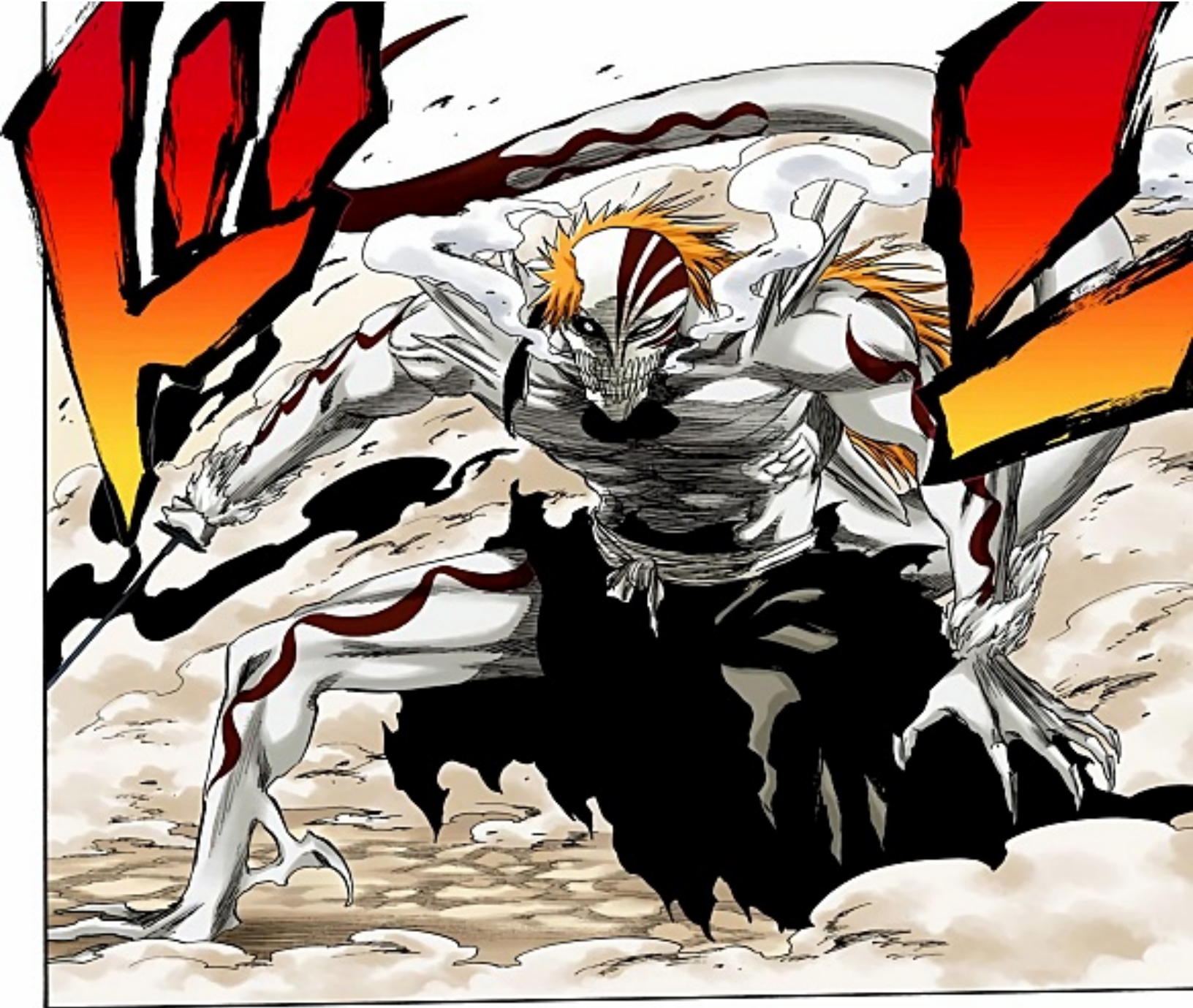
WHOA !!

HUH ?!

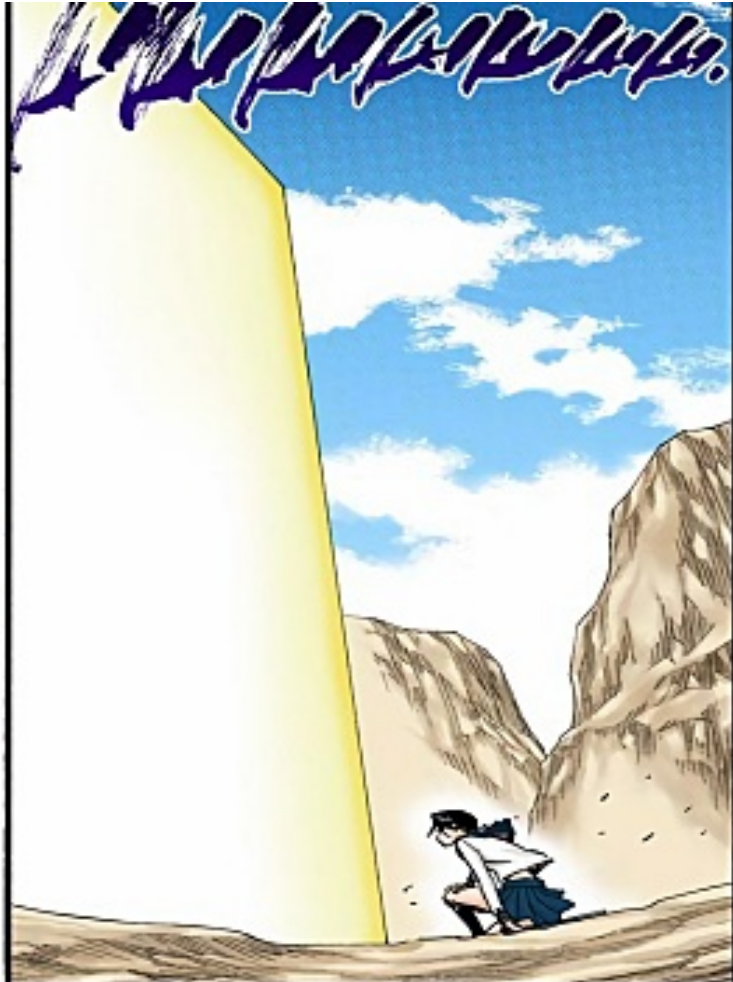
HWA !!

HA!





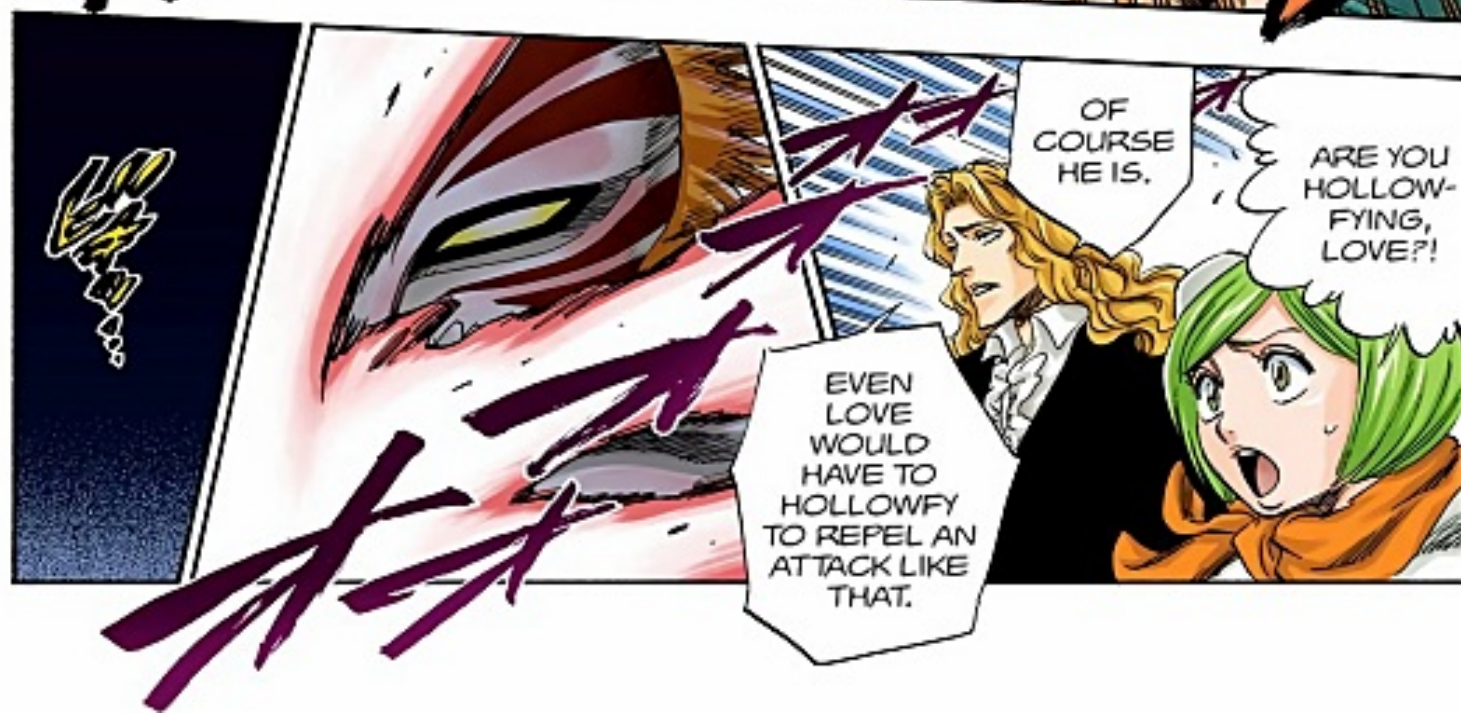
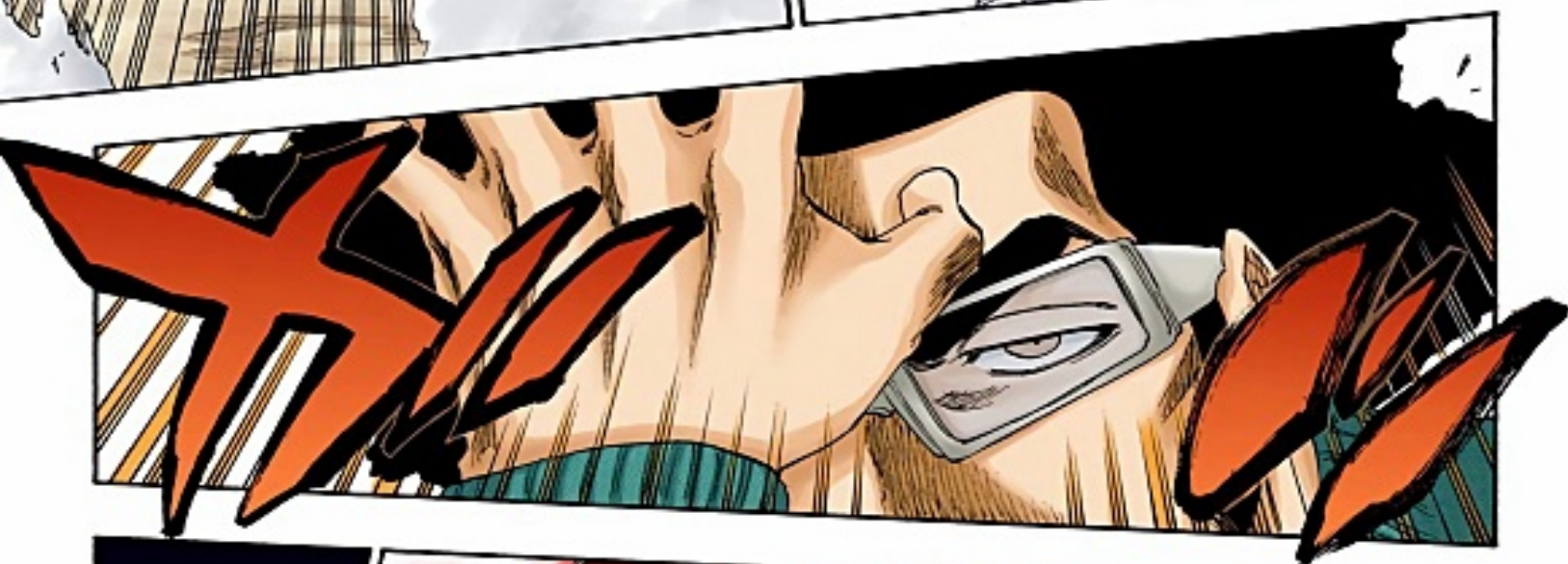




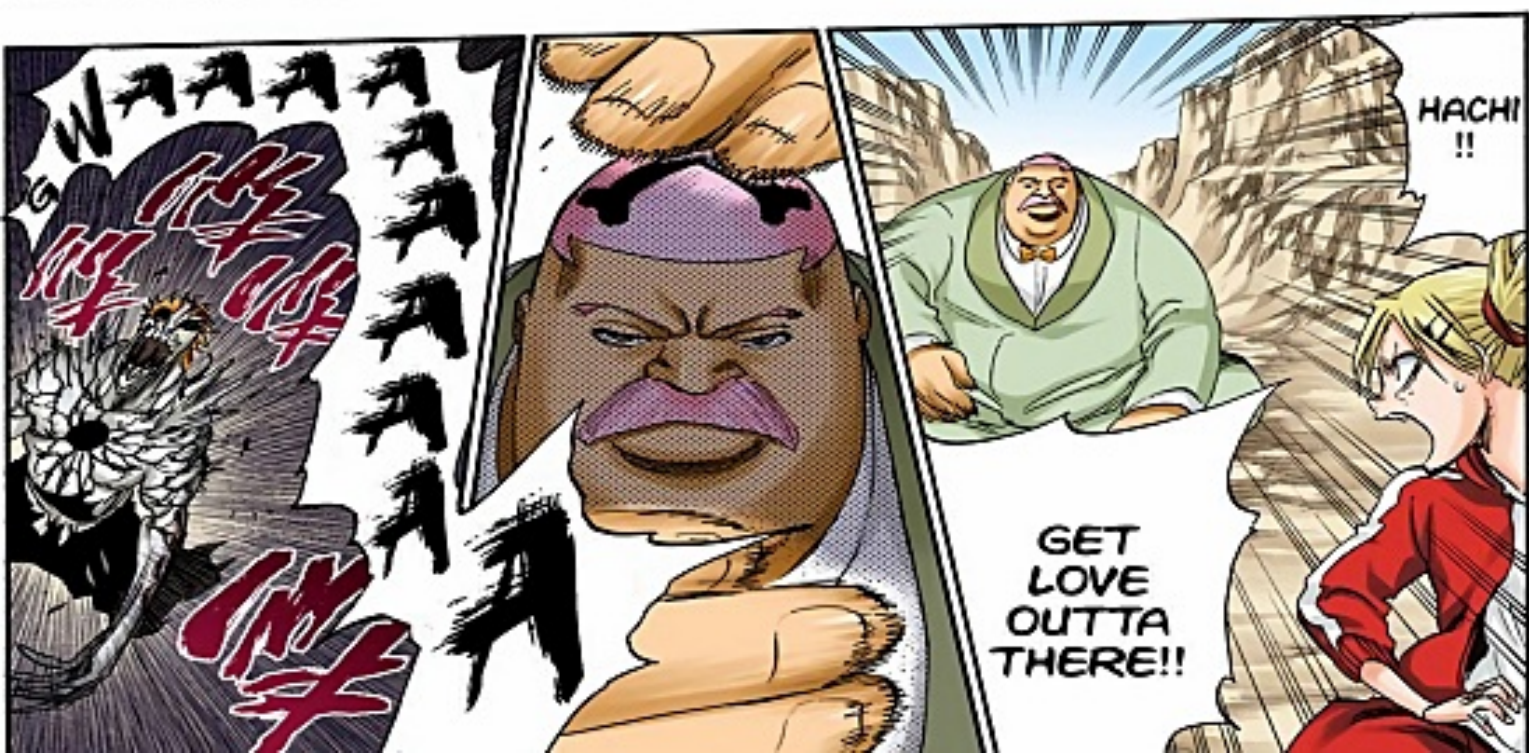
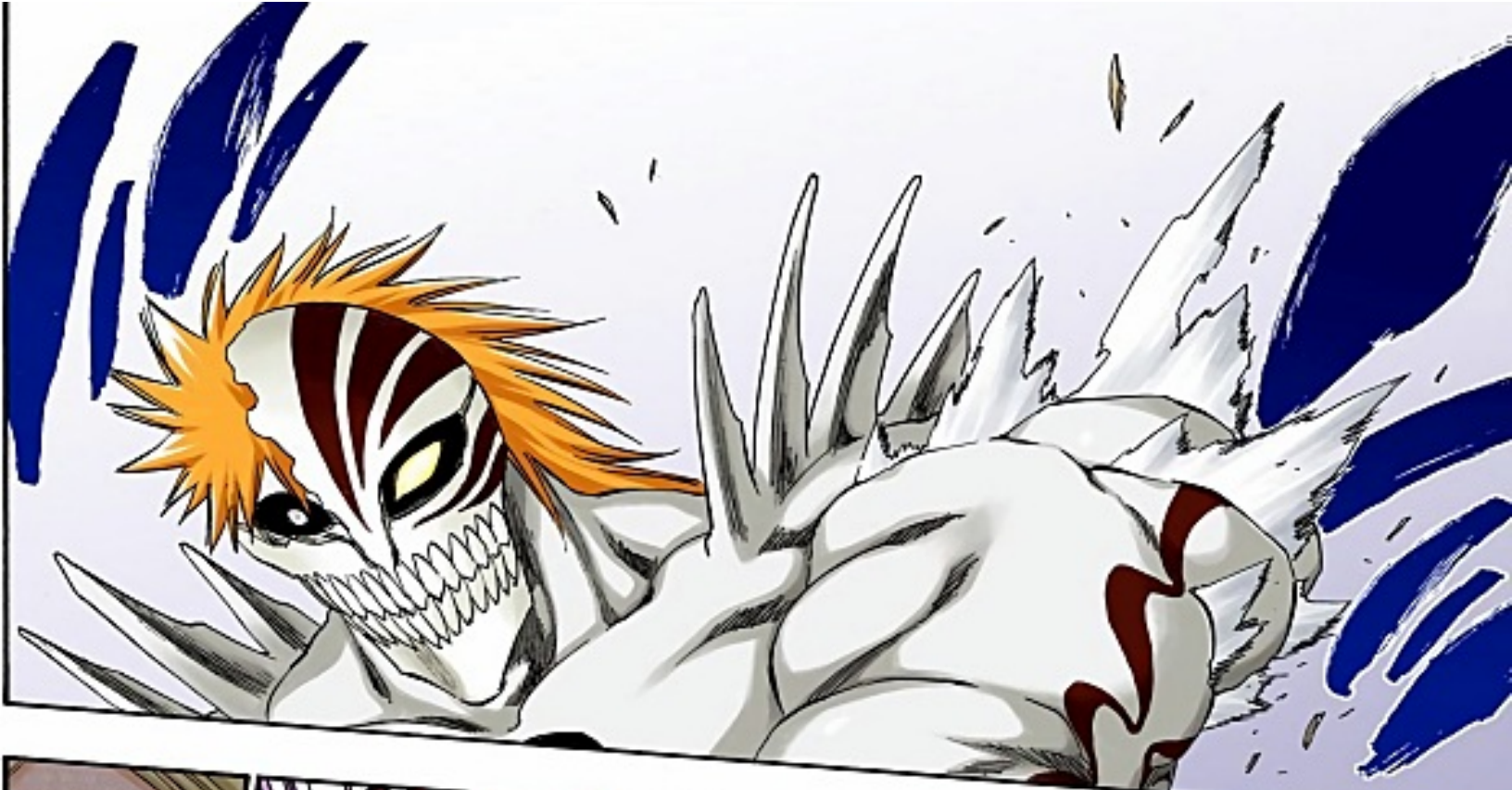




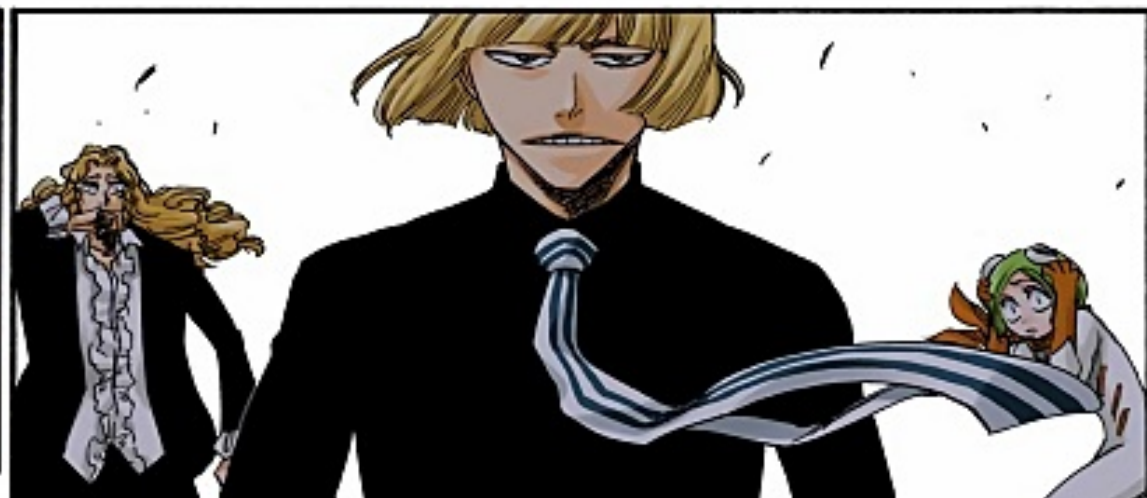
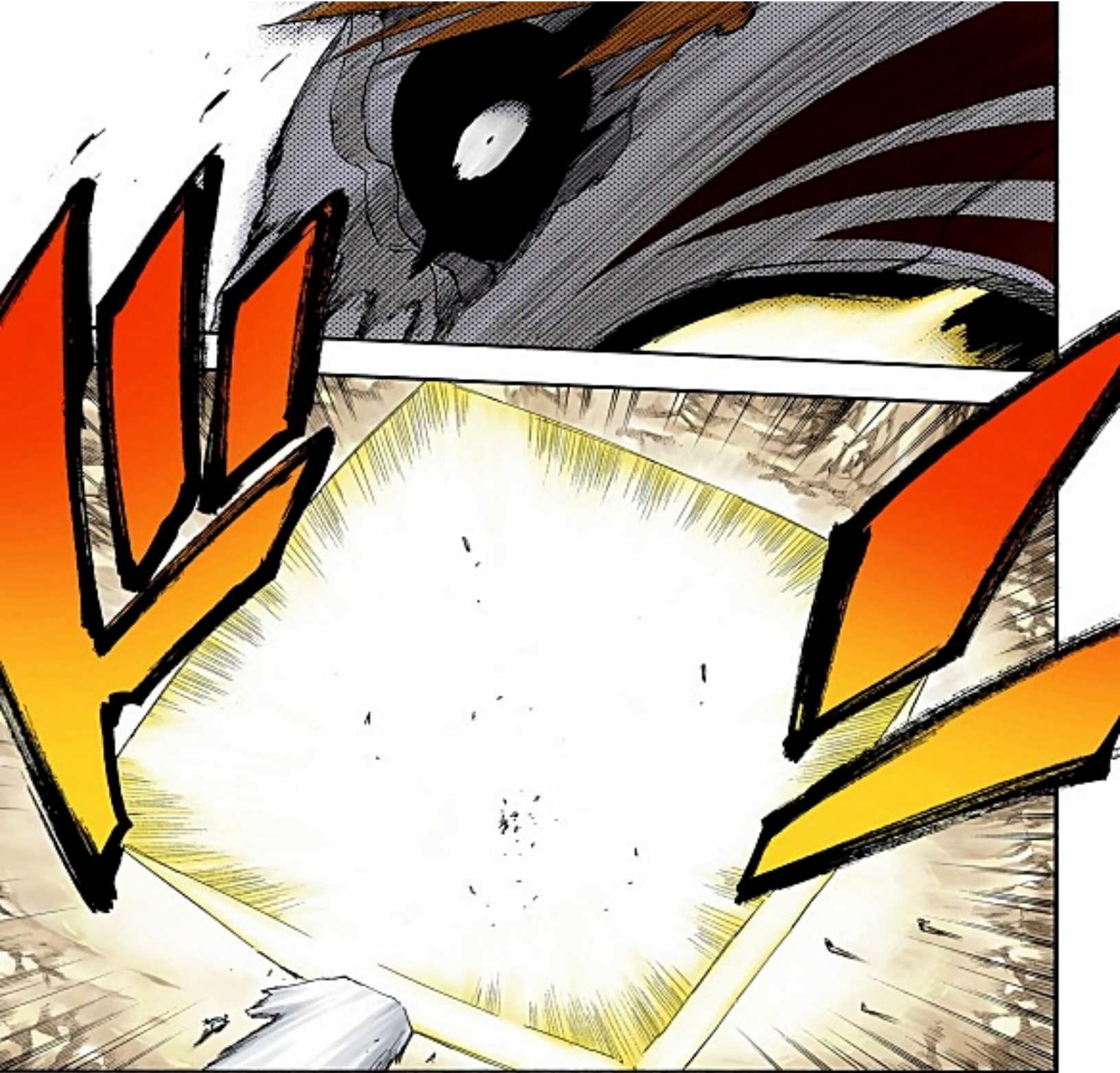




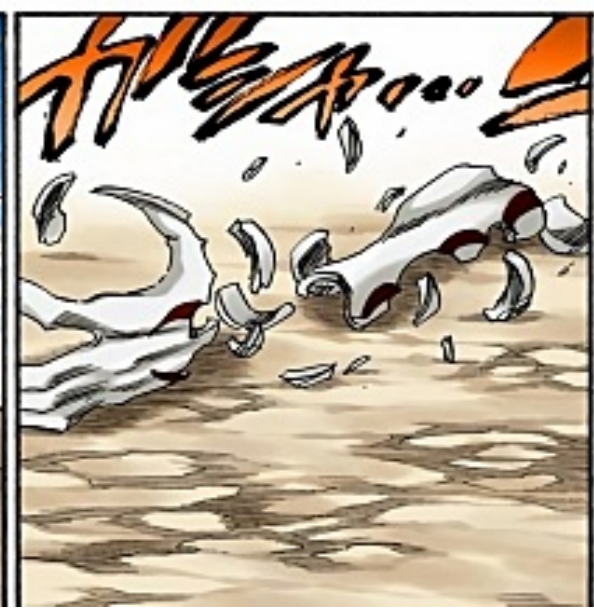
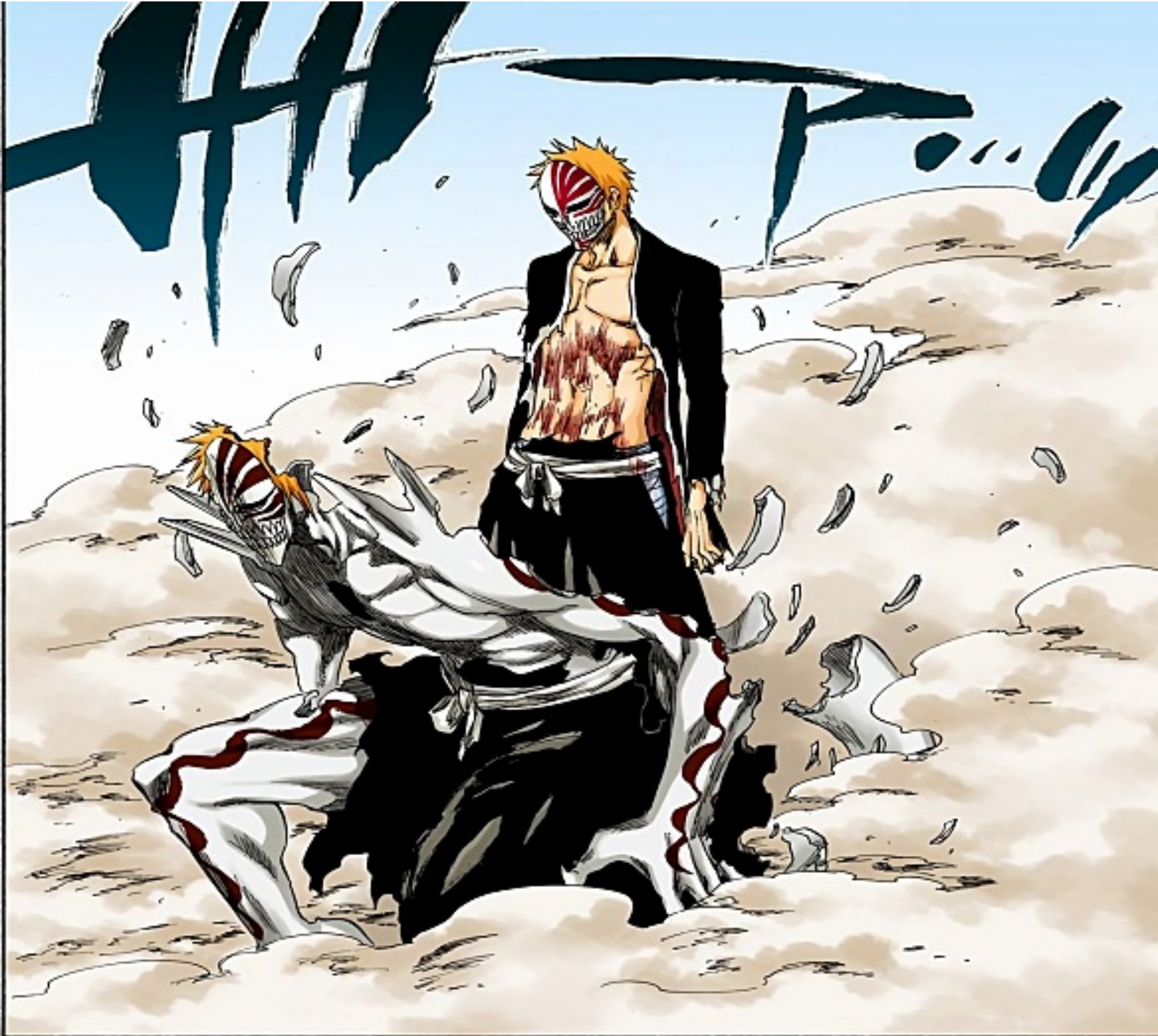




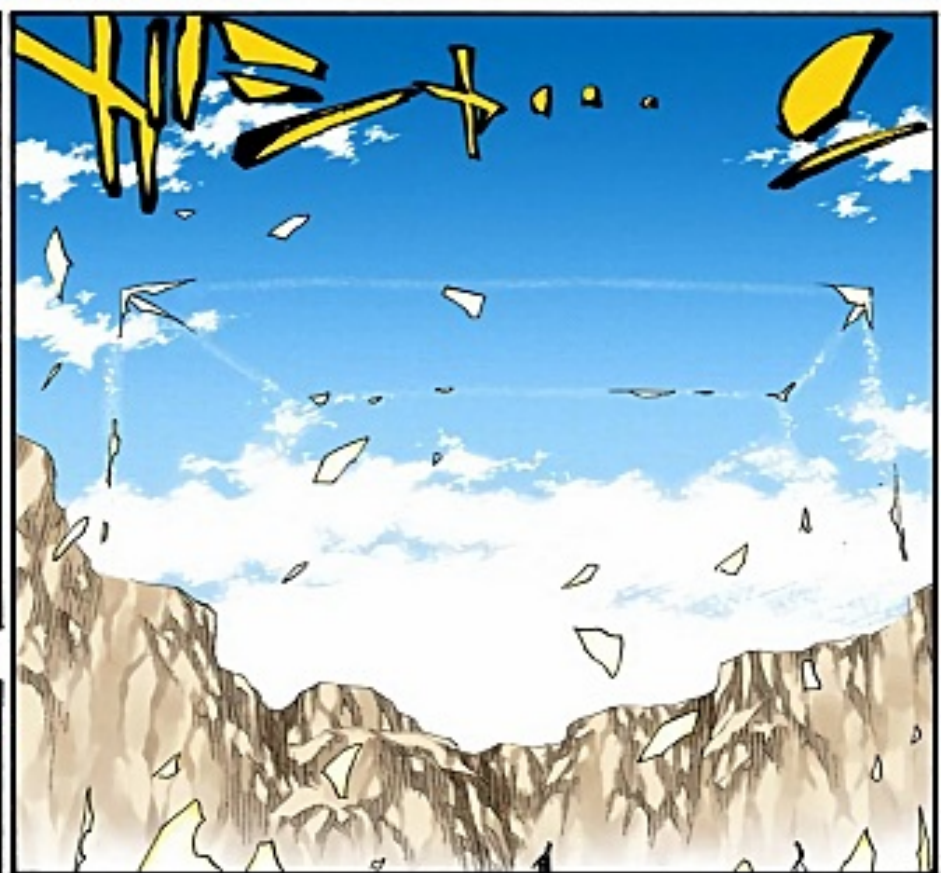
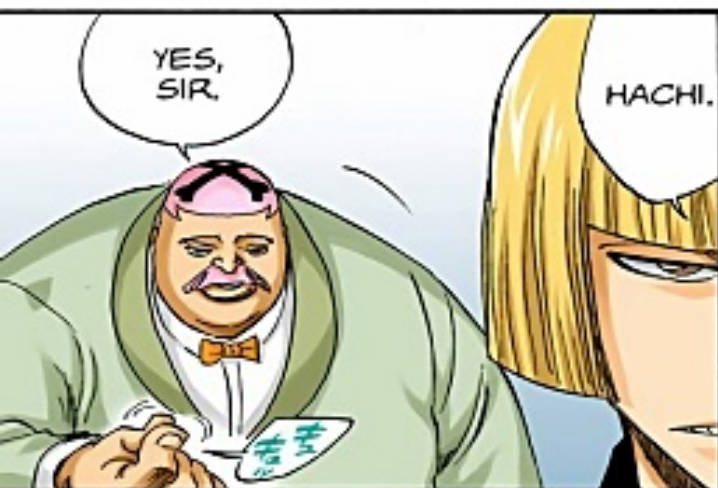




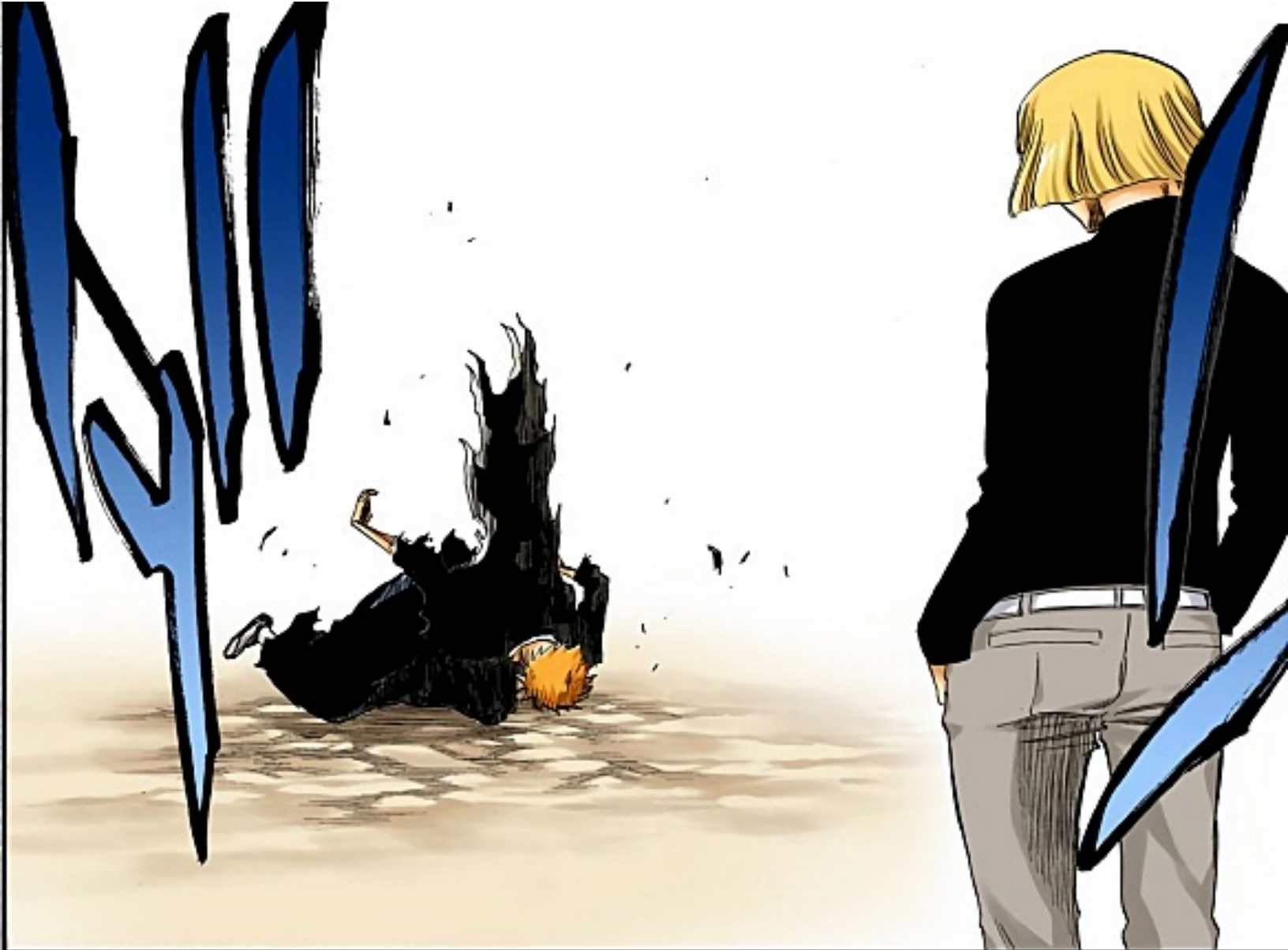




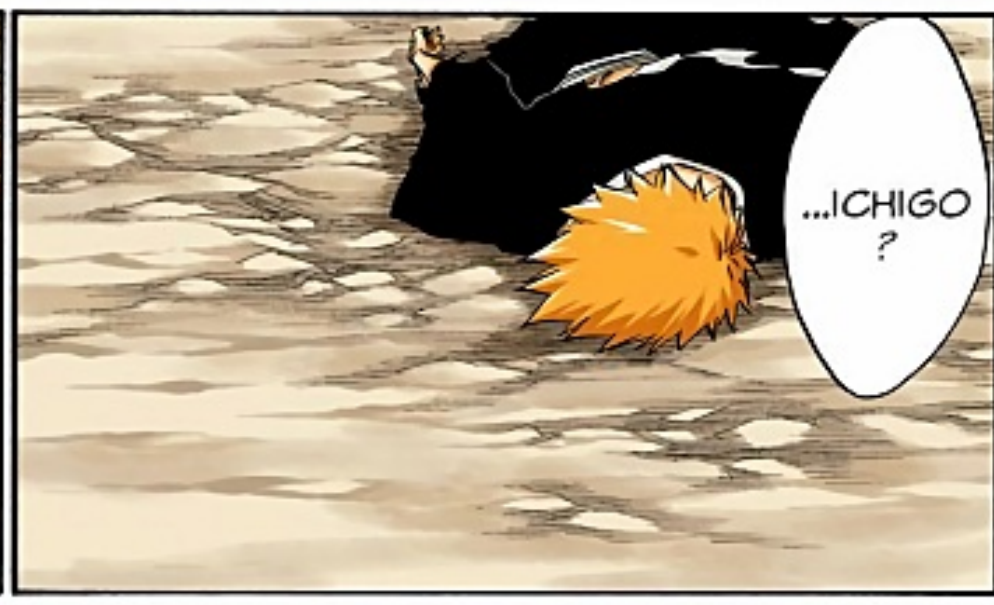
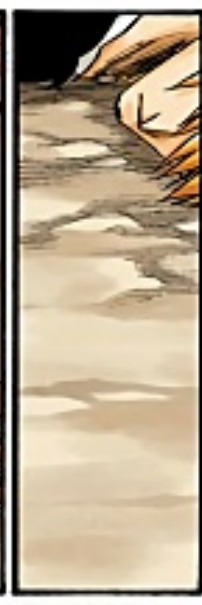




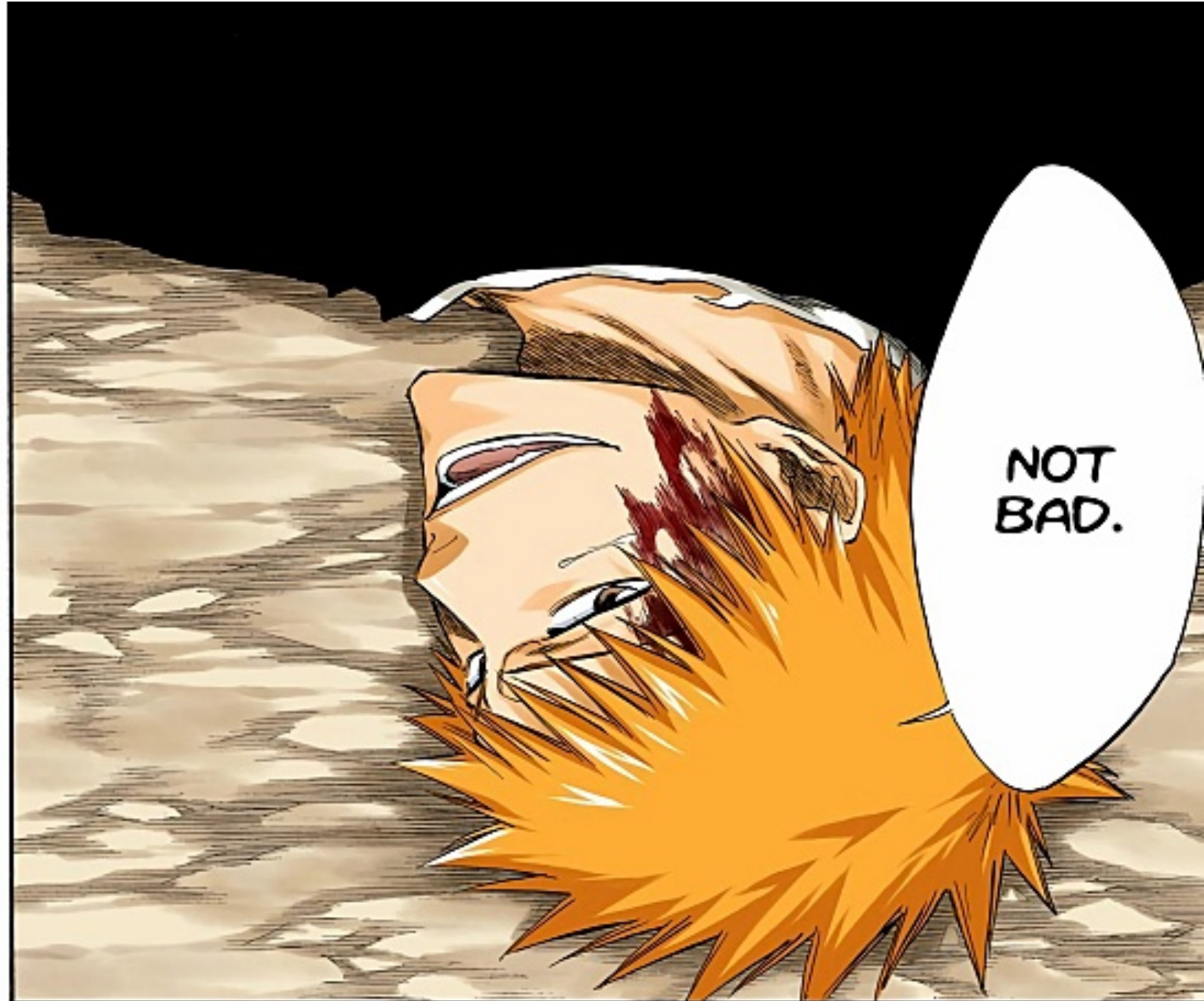












**DON'T EVER  
FORGET...**



...I'LL  
THROW  
YOU OFF...

...AND  
CRUSH  
YOUR  
SKULL!!

THE  
MOMENT I  
SENSE...

...THE  
SLIGHTEST  
WEAKNESS  
IN YOU...



SORRY...



I  
WON'T  
LET  
YOU.

**BLEACH 222**


# **NO SHAKING THRONE**







SIGH...



ICHIGO WASN'T  
AT SCHOOL  
AGAIN TODAY.



I CAN  
FEEL HIS  
SPIRITUAL  
PRESSURE  
SO I KNOW  
HE'S ALL  
RIGHT,  
BUT...



I KNOW  
RUKIA'S  
WORRIED  
ABOUT  
HIM TOO.



SO  
MAYBE I  
SHOULDN'T  
GO LOOKING  
FOR HIM. NO,  
I'D BETTER  
NOT.



KNOWING  
HIM, HE'S  
PROBABLY  
DOING  
SOME  
SECRET  
TRAINING  
SOME-  
WHERE.

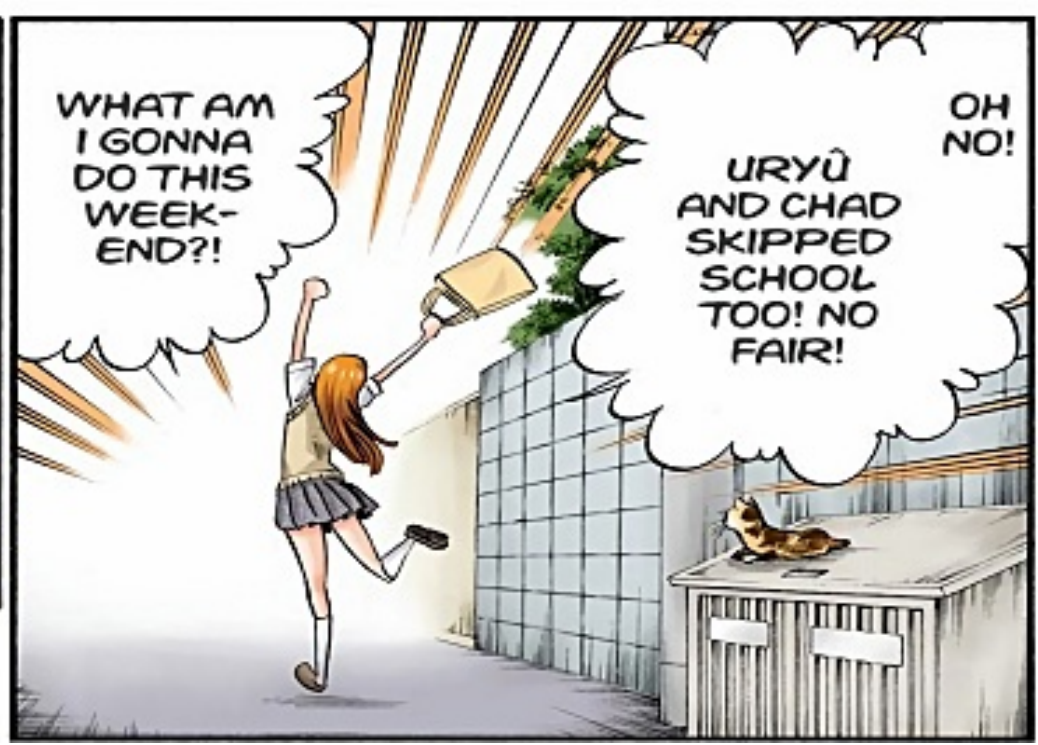
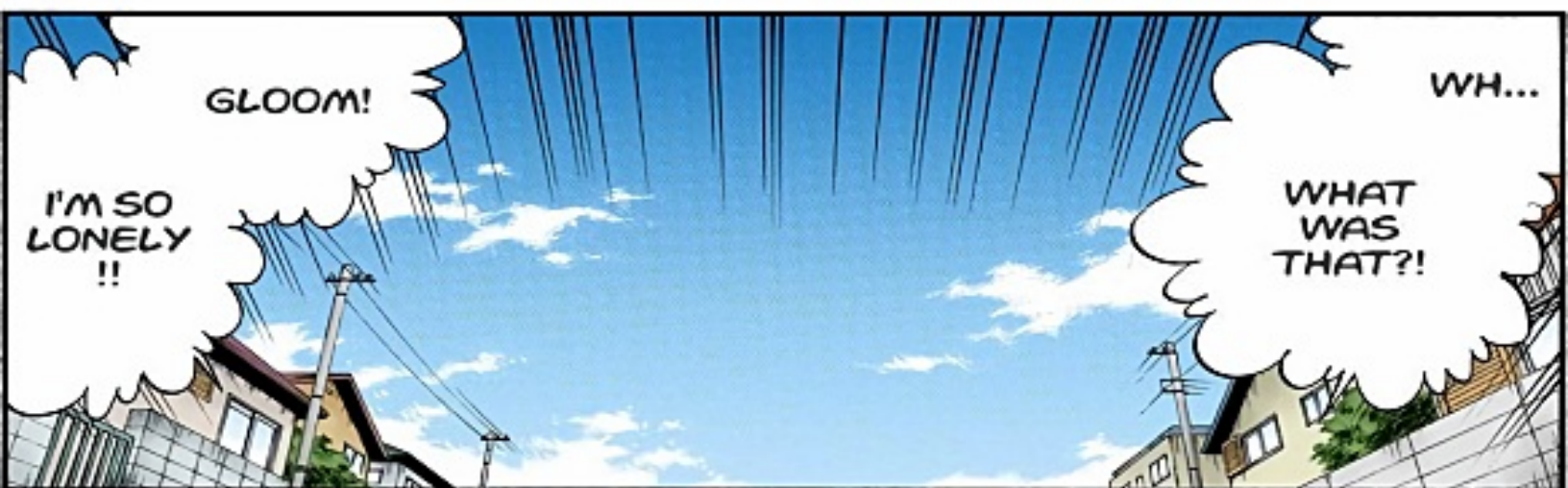
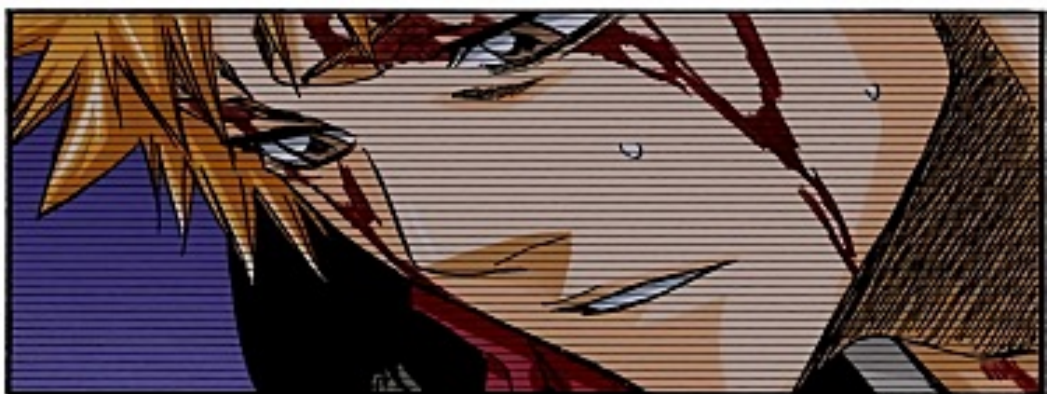


...GO OFF  
WITHOUT  
SAYING  
ANYTHING  
TO HER?



DID  
HE...



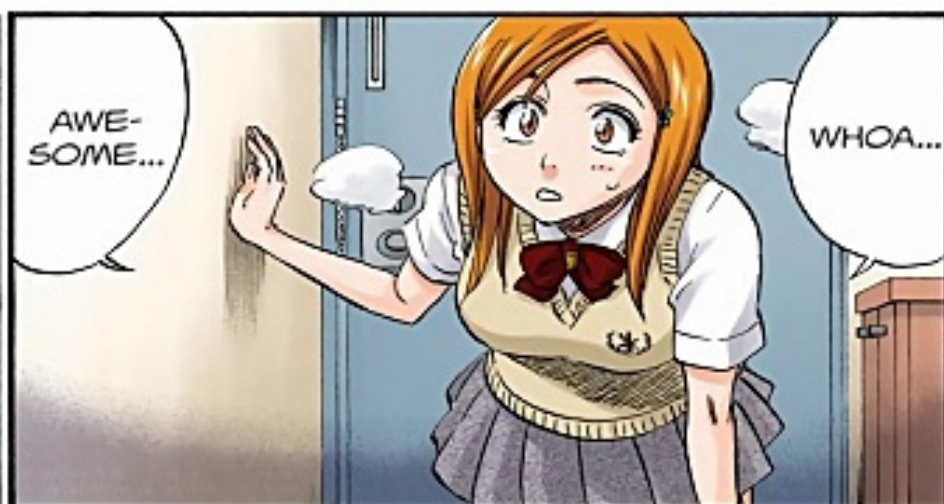




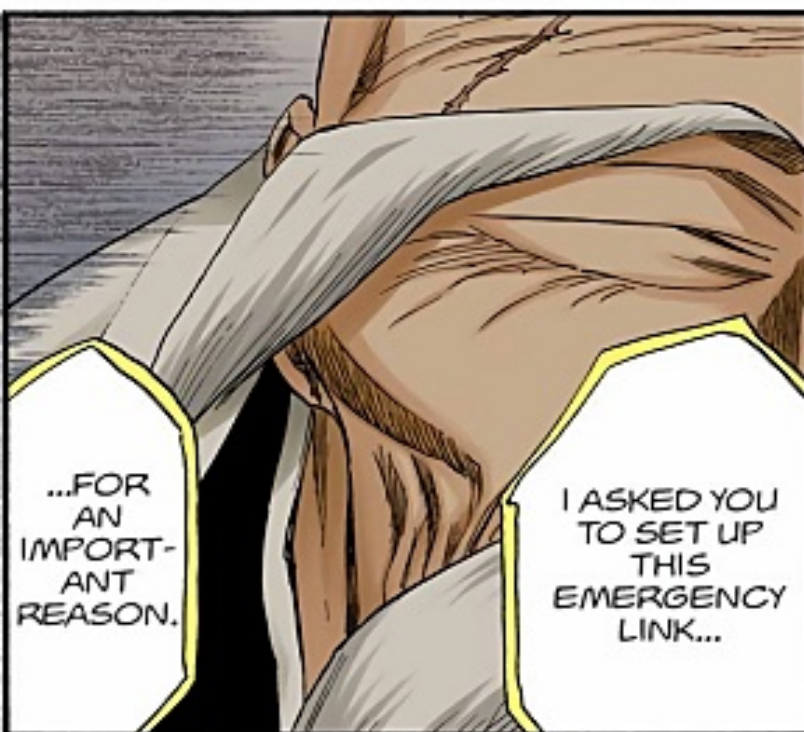




KRSHHH

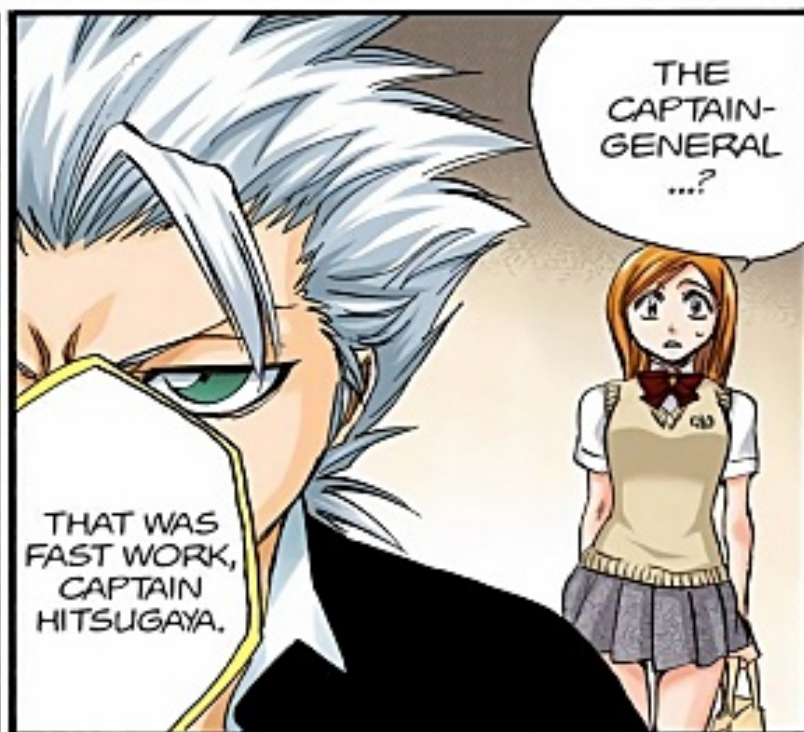






...FOR  
AN  
IMPORT-  
ANT  
REASON.

I ASKED YOU  
TO SET UP  
THIS  
EMERGENCY  
LINK...



THE  
CAPTAIN-  
GENERAL  
...?

THAT WAS  
FAST WORK,  
CAPTAIN  
HITSUGAYA.



...SÔSUKÉ  
AIZEN'S  
TRUE  
OBJECTIVE.

WE'VE  
DISCOVERED...





HIDE  
SOME-  
WHERE  
SAFE...

HIDE  
SOME-  
WHERE  
SAFE...

MAKES  
YOU VERY  
DILIGENT,  
BUT...

...STUPID.

SOUL  
CANDY

"KING"  
(NEW)

THIS SPOT  
HAS A 97%  
CHANCE  
OF BEING  
SAFE...

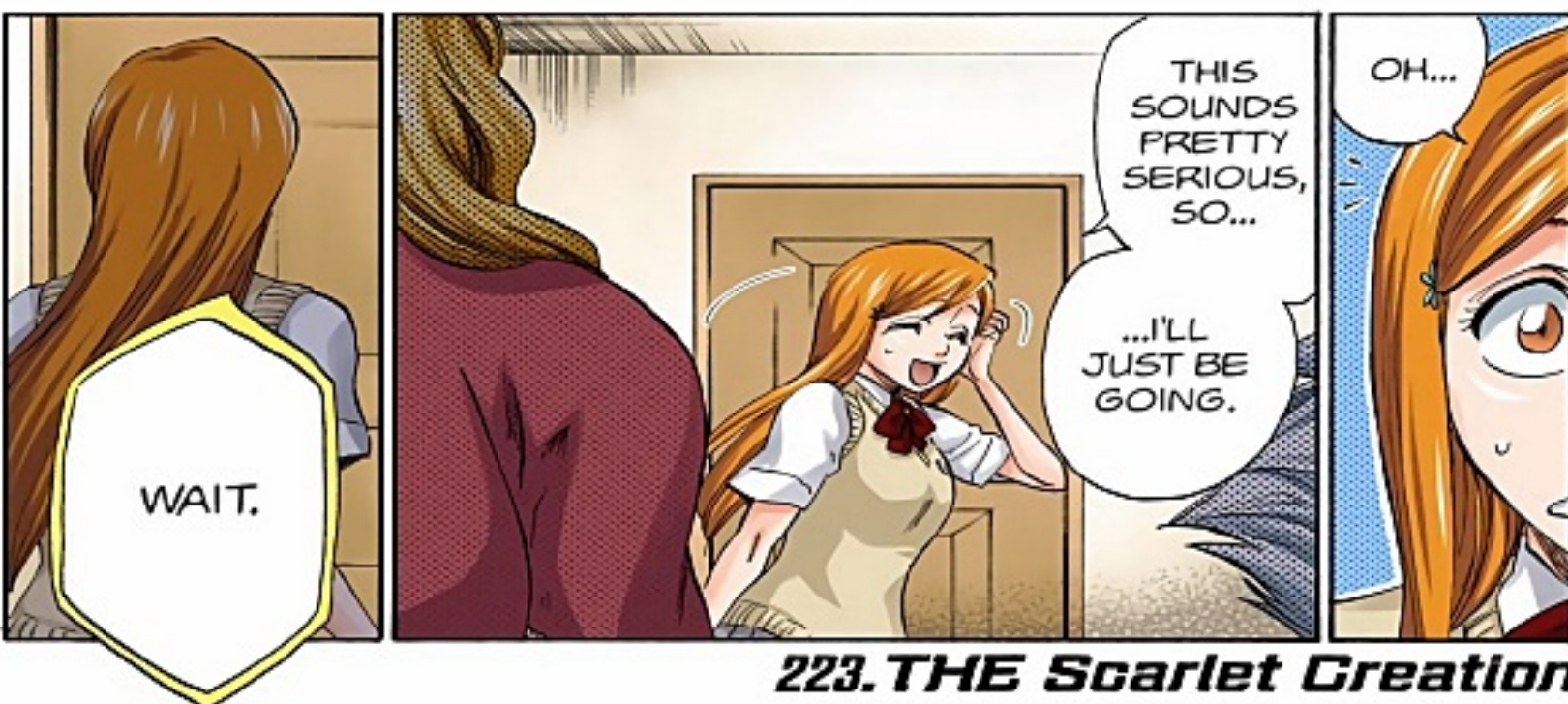
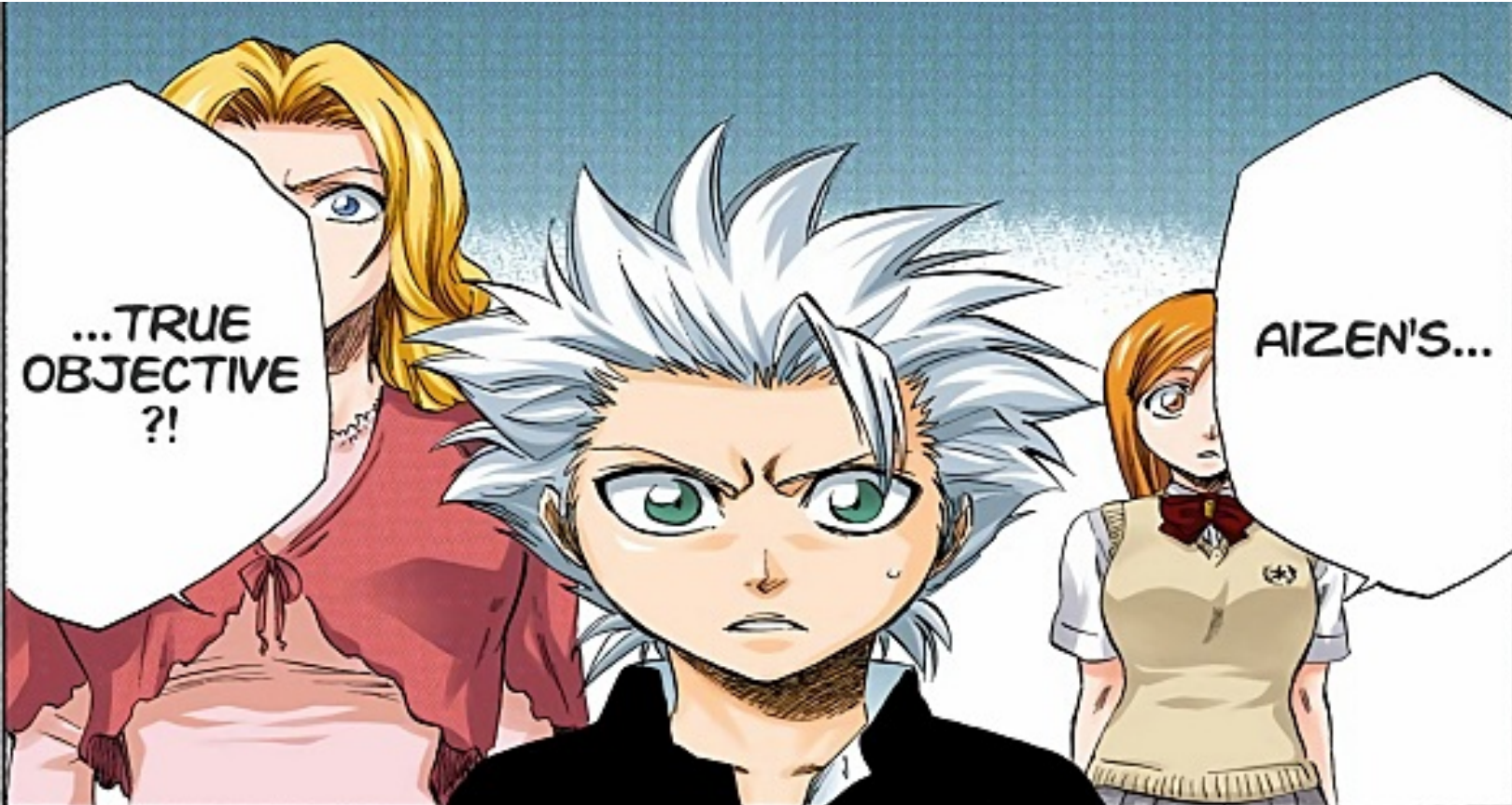
MAKES  
YOU  
SPOUT  
MEANING-  
LESS  
PERCENT-  
AGES.

I  
MEAN  
...

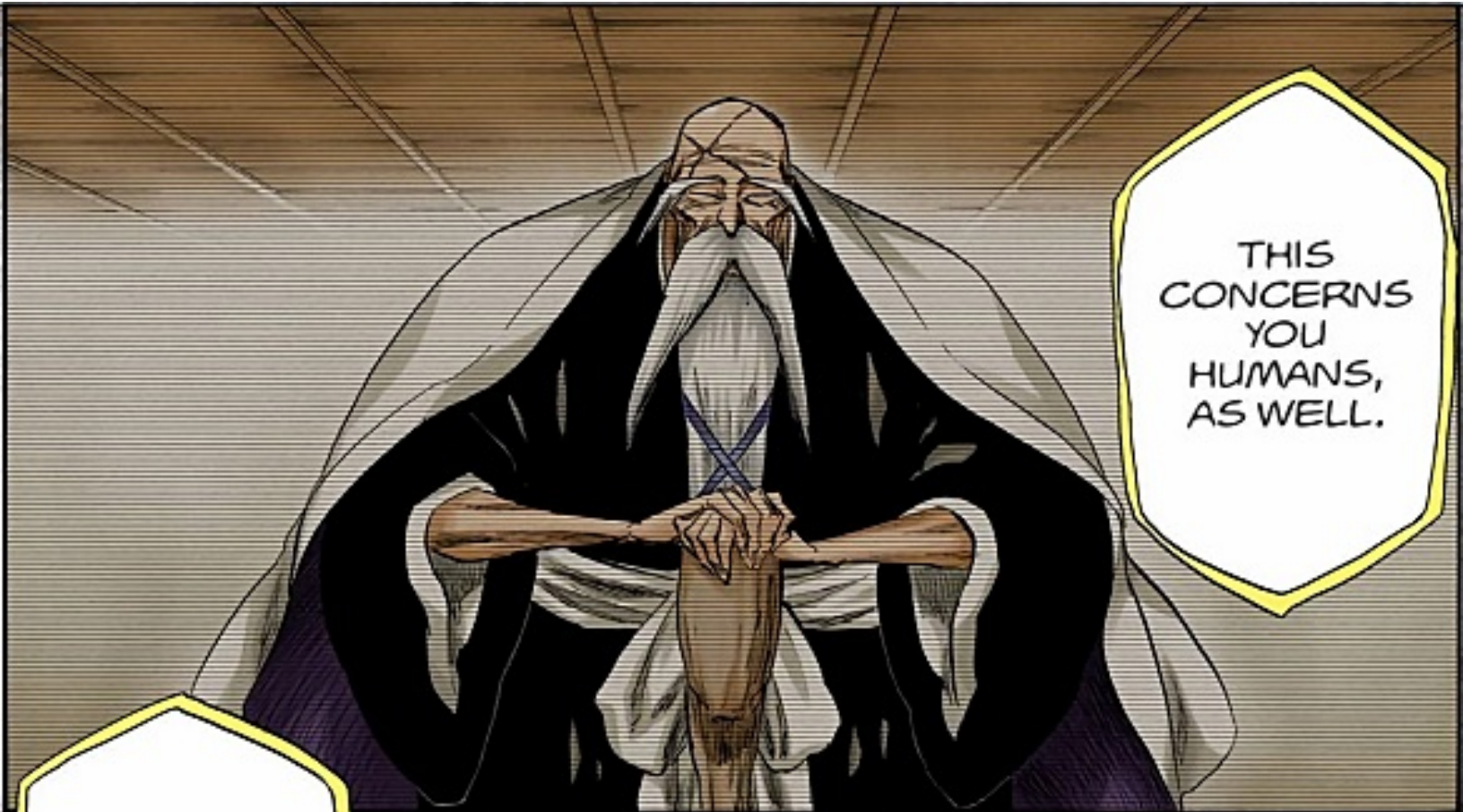
REALLY  
SAFE!

FORGETS  
WHAT TO  
SAY.





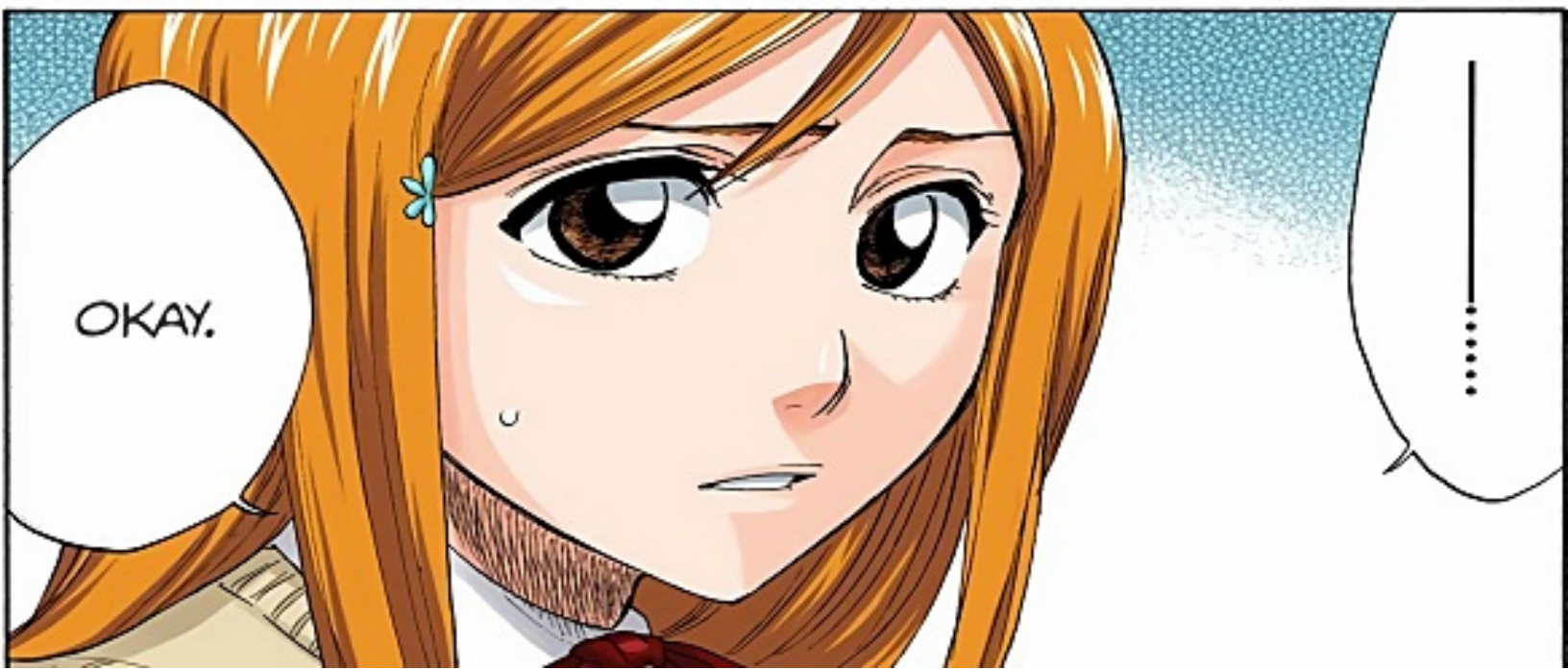




THIS  
CONCERNS  
YOU  
HUMANS,  
AS WELL.



STAY AND  
LISTEN.



OKAY.

.....



# BLEACH 223 THE Scarlet Creation



ブリーチ223.ザ・スカーレット・クリエイション






THE FIFTH  
COMPANY  
CAPTAIN'S  
ROOM...

IT'S BEEN  
ONE MONTH  
SINCE AIZEN  
ESCAPED.

...THE  
UNDERGROUND  
CHAMBER OF  
THE COUNCIL  
OF 46, THE  
SEIJÔTÔ  
KYORIN  
AND...

...THE  
DAIREISHO-  
KAIRÔ GREAT  
ARCHIVE ARE  
STILL BEING  
EXAMINED.



WHAT'S  
GOING  
ON...

...CAPTAIN-  
GENERAL  
?



FEW  
CAPTAINS  
HAVE ANY  
IDEA WHAT'S  
INSIDE  
THEM.

THOSE  
LOCATIONS  
ARE  
GENERALLY  
OFF-LIMITS.

IT'S  
BEEN  
HARD  
GOING.





VERY WELL.

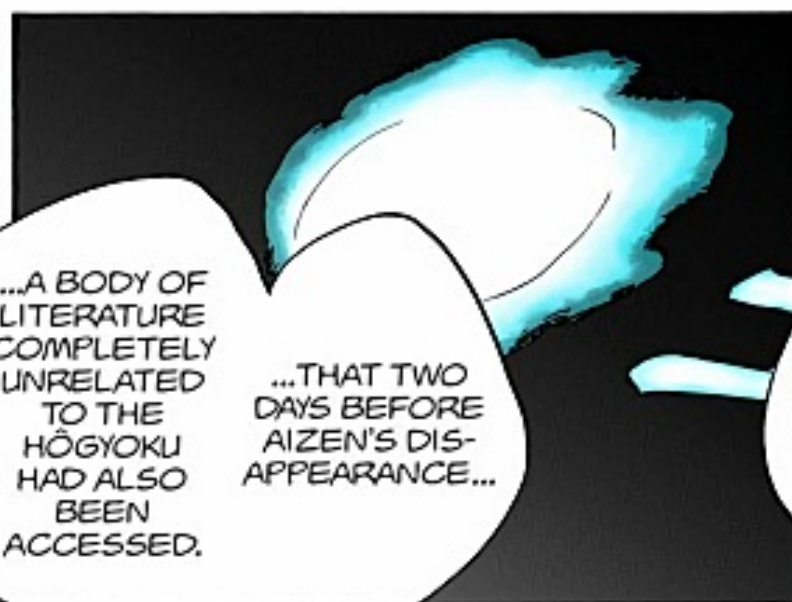


WHAT IS IT YOU WANT TO TELL US?



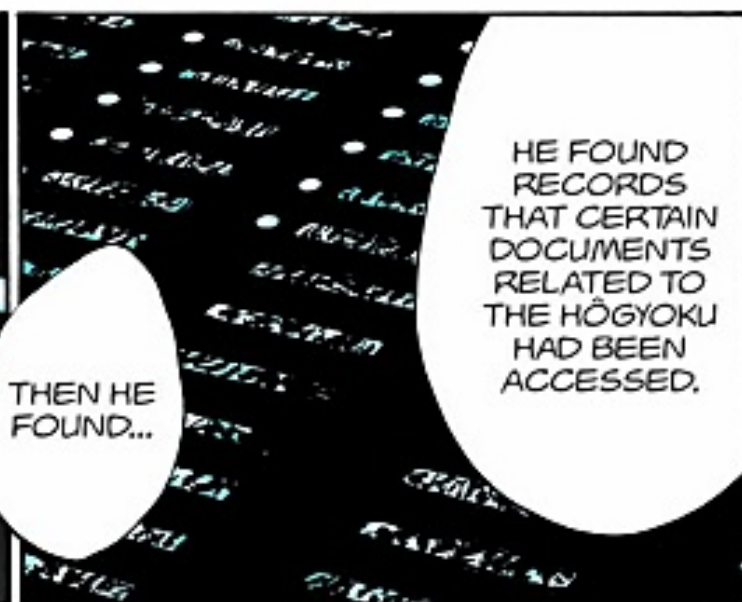
...MADE AN UNUSUAL DISCOVERY THE OTHER DAY.

UKITAKE, WHILE INVESTIGATING THE GREAT ARCHIVE...



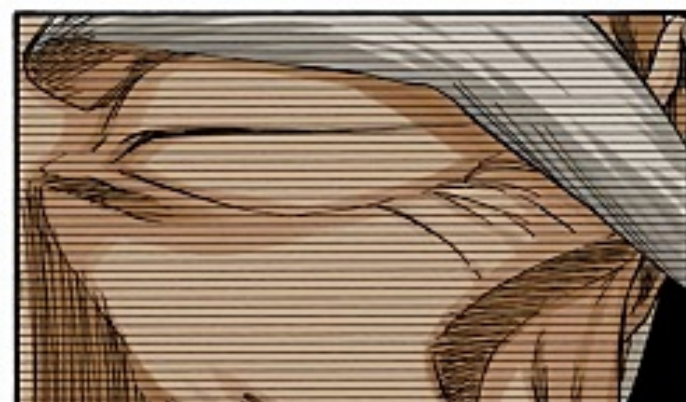
...A BODY OF LITERATURE COMPLETELY UNRELATED TO THE HÖGYOKU HAD ALSO BEEN ACCESSED.

...THAT TWO DAYS BEFORE AIZEN'S DISAPPEARANCE...



THEN HE FOUND...

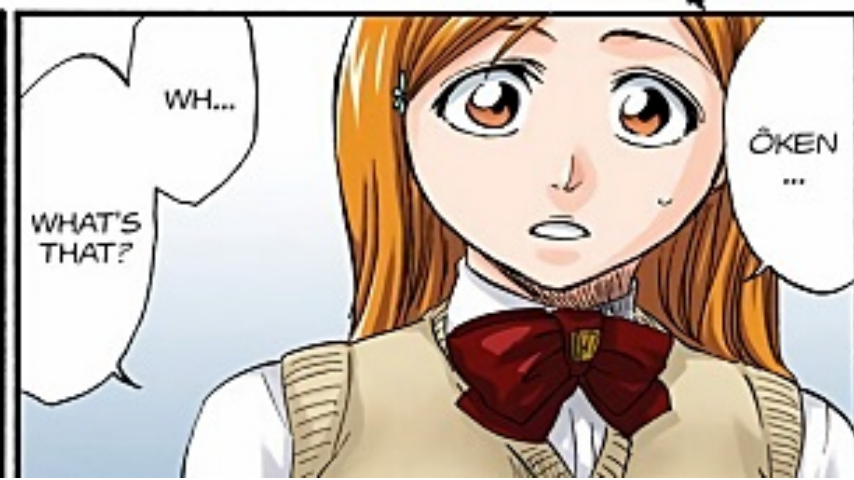
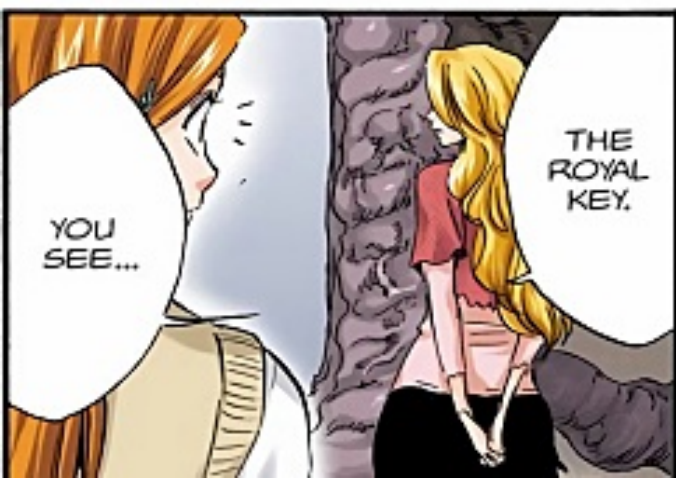
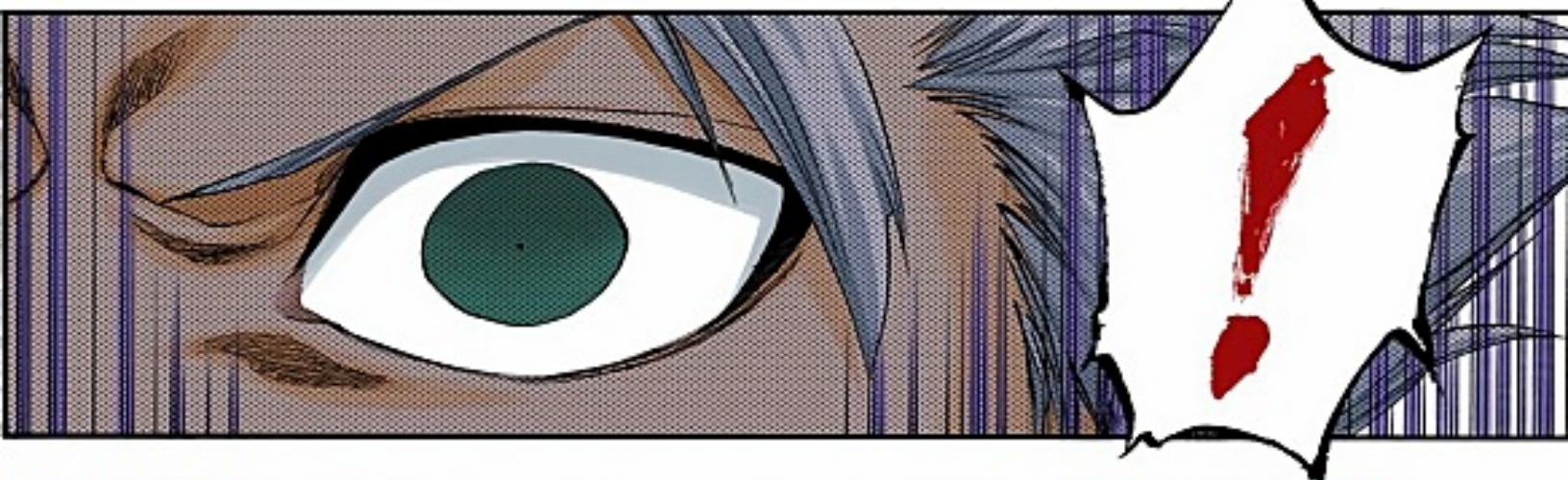
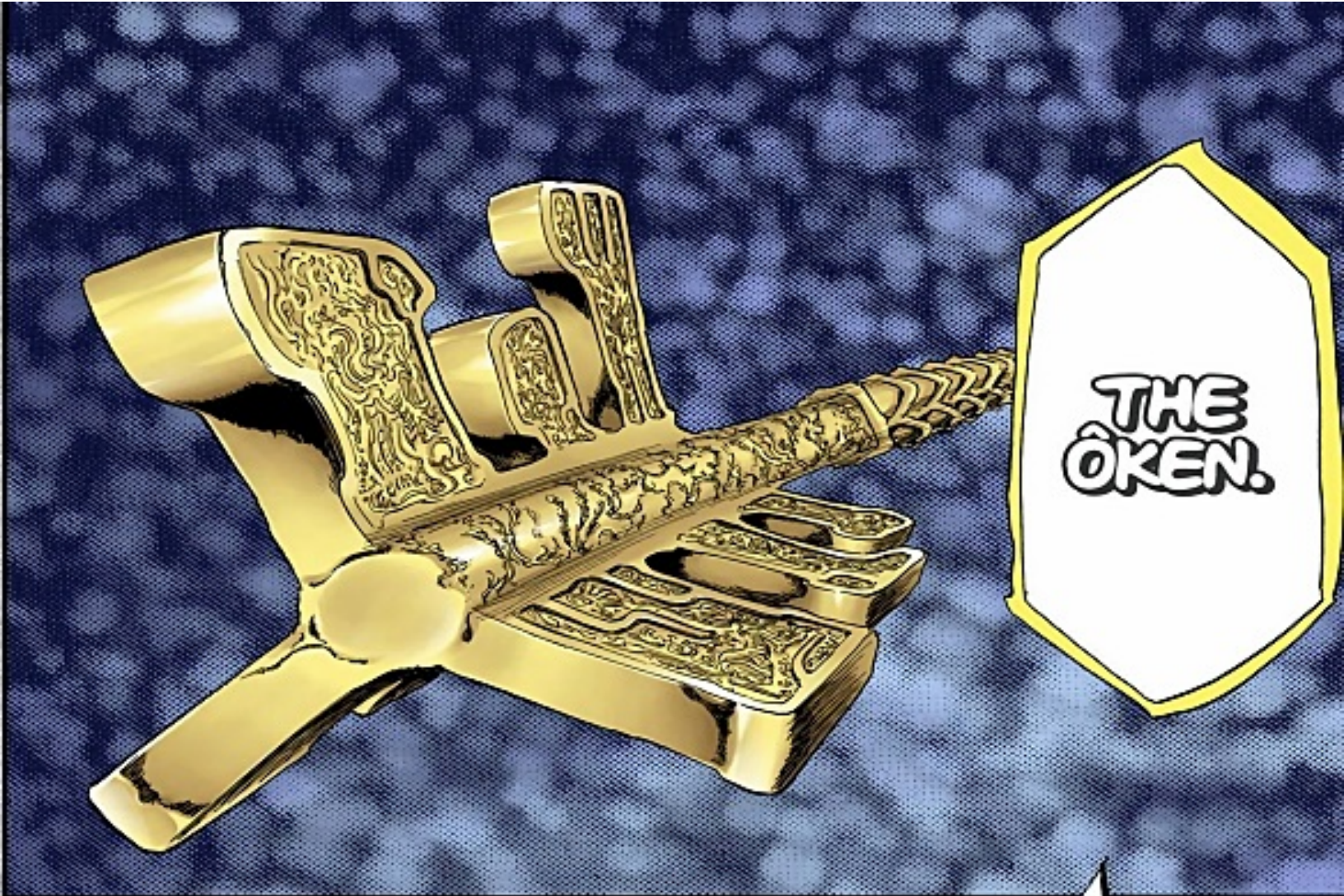
HE FOUND RECORDS THAT CERTAIN DOCUMENTS RELATED TO THE HÖGYOKU HAD BEEN ACCESSED.



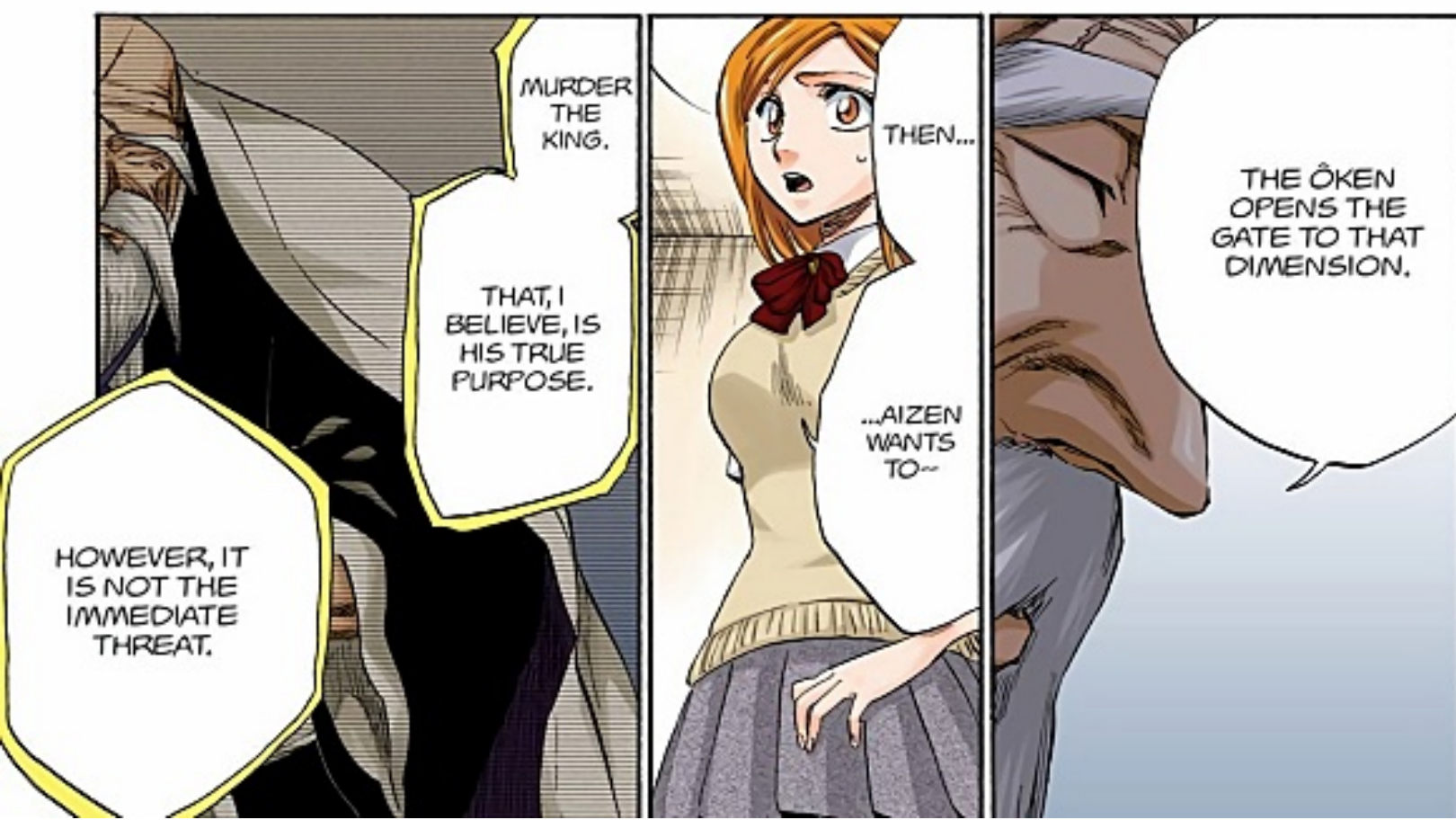
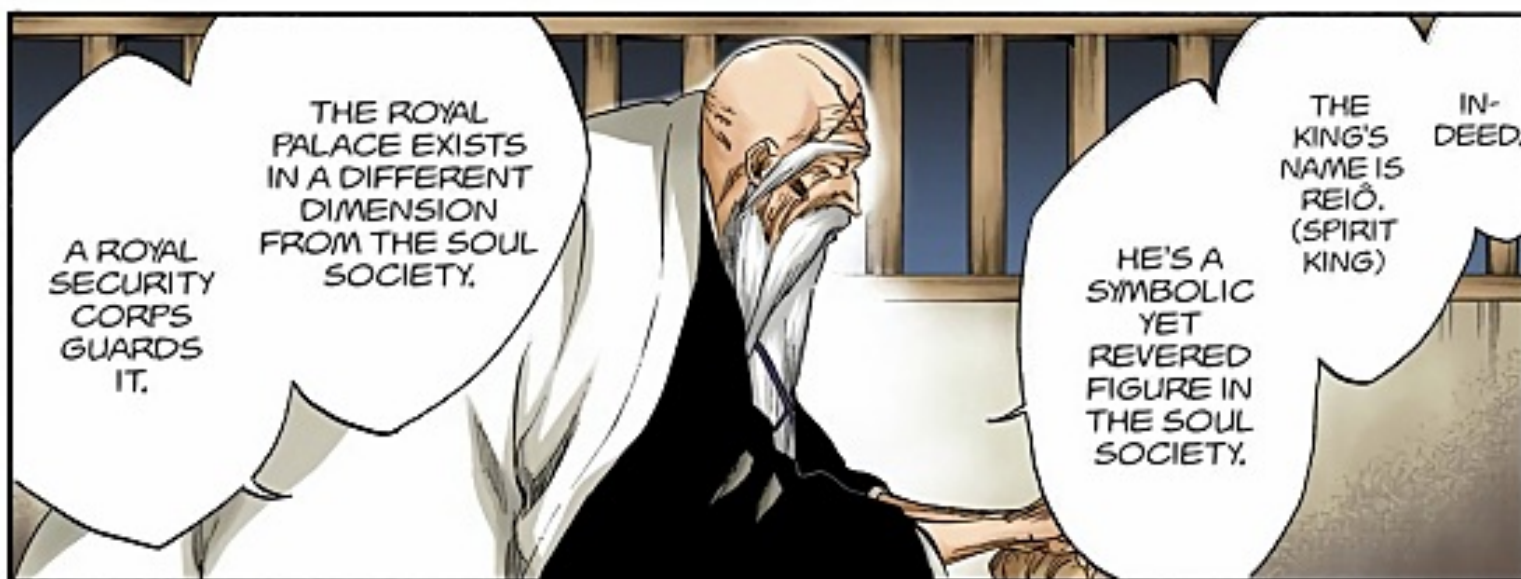
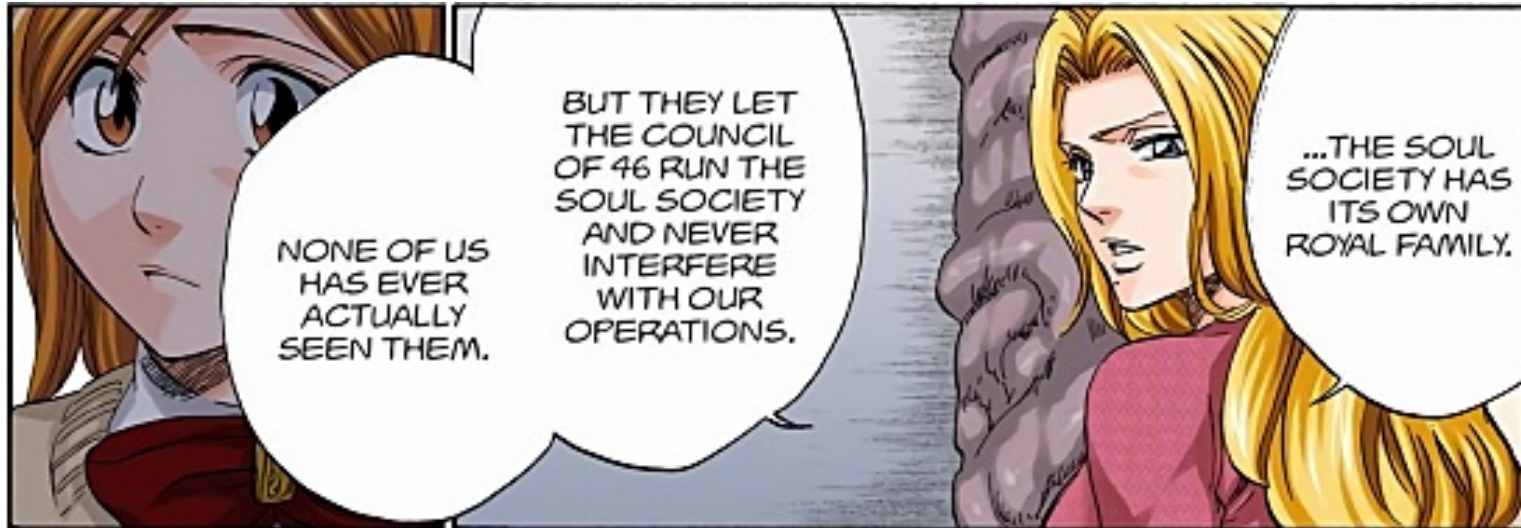
LITERATURE ABOUT WHAT?

...










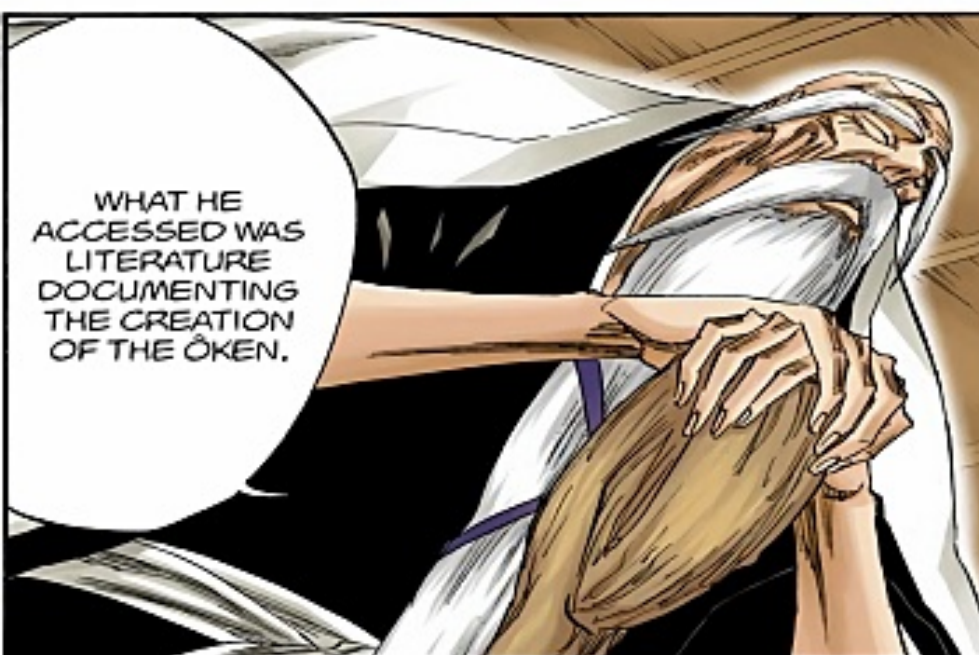




NO.



DOES  
THE BOOK  
AIZEN WAS  
LOOKING  
AT SHOW  
THE  
LOCATION  
OF THE  
ÔKEN?



WHAT HE  
ACCESSED WAS  
LITERATURE  
DOCUMENTING  
THE CREATION  
OF THE ÔKEN.

YOU  
WON'T  
FIND IT  
IN ANY  
BOOK.

THAT SECRET  
HAS BEEN  
PASSED DOWN  
ORALLY BY THE  
CAPTAIN-  
GENERALS OF  
THE COURT  
GUARD FOR  
GENERATIONS.

...HOW  
IT WAS  
MADE.



王鍵創生

(THE ÔKEN SÔSEIHÔ)

HE  
KNOWS...

\*THE CREATION OF THE ÔKEN



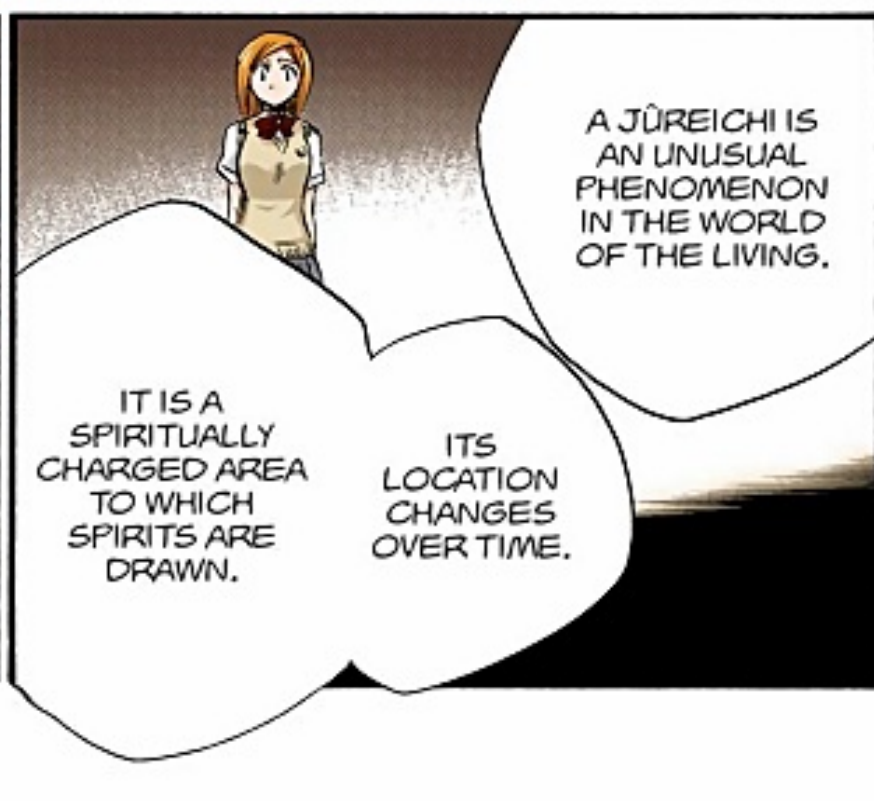
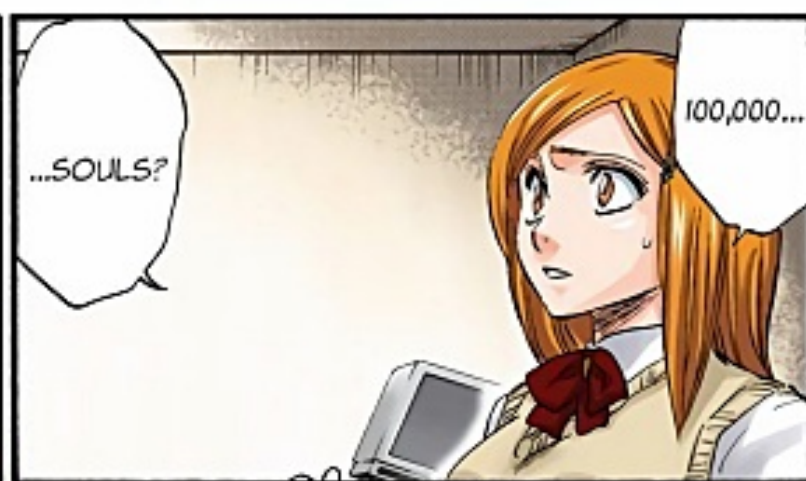
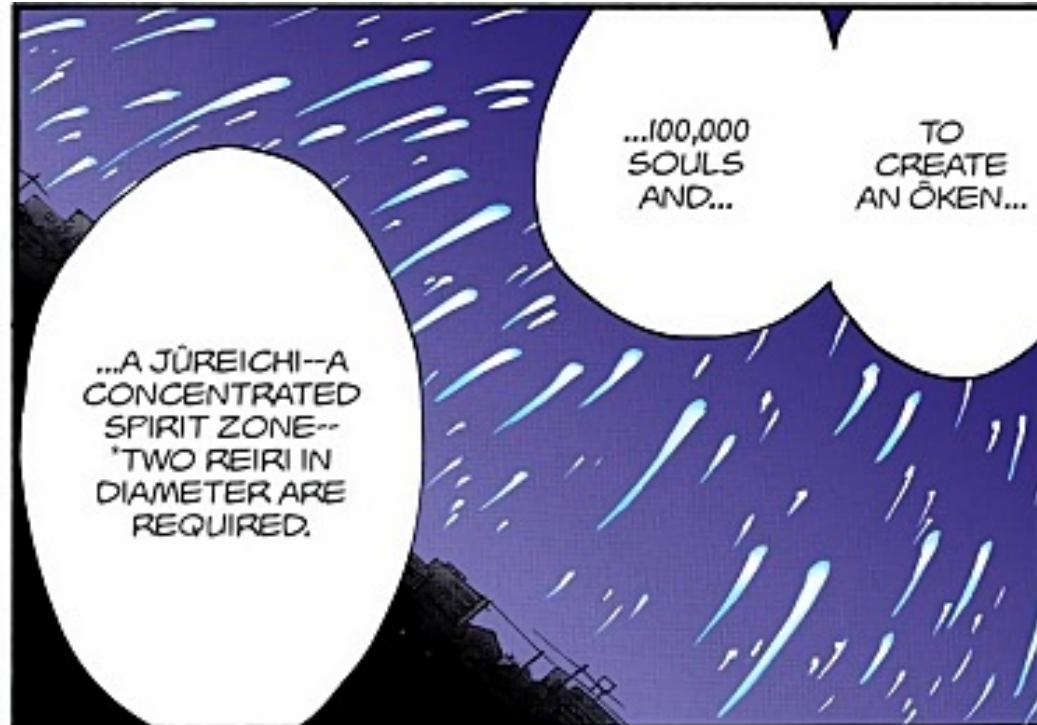
NO.

...HE COULD  
ALREADY  
HAVE MADE  
HIS OWN  
ÔKEN.



THEN...









PERHAPS  
100,000  
SOULS AND  
A JÛREICHI  
ARE...

...A BIT TOO  
ABSTRACT.

TO PUT IT  
SIMPLY...







...COMPLETES THE  
OKEN AS INDICATED  
IN THE LITERATURE...

...IF AIZEN...



...KARAKURA  
AND ITS  
PEOPLE...

...ALL OF  
THEM...

...WILL BE  
CARVED OUT  
OF THIS  
WORLD AND  
ERASED FROM  
EXISTENCE.



...TO  
STOP  
HIM?

...SOME  
WAY...



ISN'T  
THERE  
...



NO...



N...





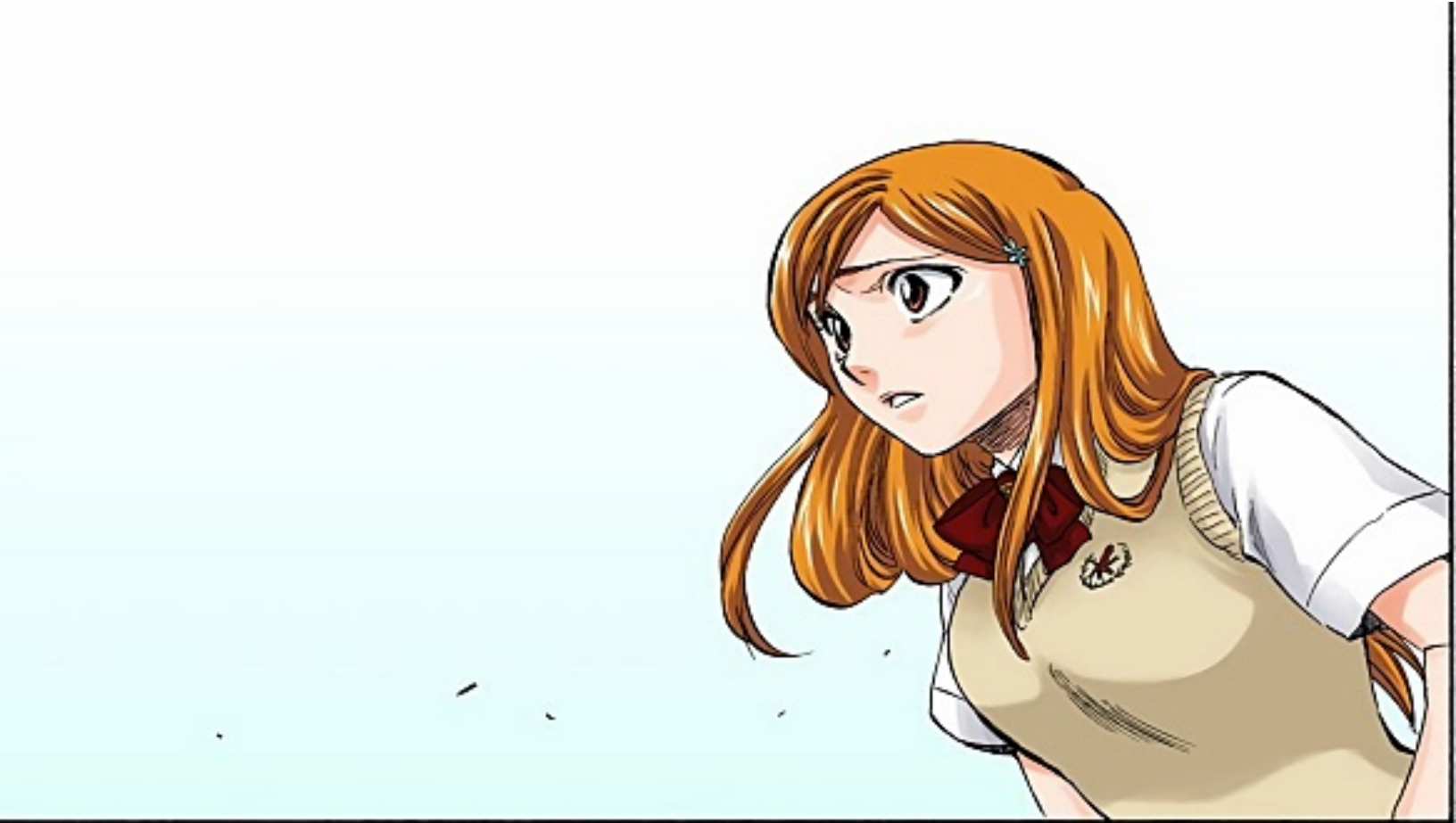
WE  
WILL  
FIND A  
WAY.



...THE  
THIRTEEN  
COURT  
GUARD  
COMPANIES  
EXIST.

THAT IS  
WHY...





AND UNTIL  
THEN, AIZEN  
CANNOT  
ASSEMBLE  
HIS ARMY.



ACCORDING TO  
KUROTSUCHI, THE  
HÖGYOKU REMAINS  
IN A DORMANT  
STATE FOR A TIME  
AFTER IT IS  
REMOVED FROM  
A SOUL.





THE  
BATTLE  
WILL COME  
IN WINTER!

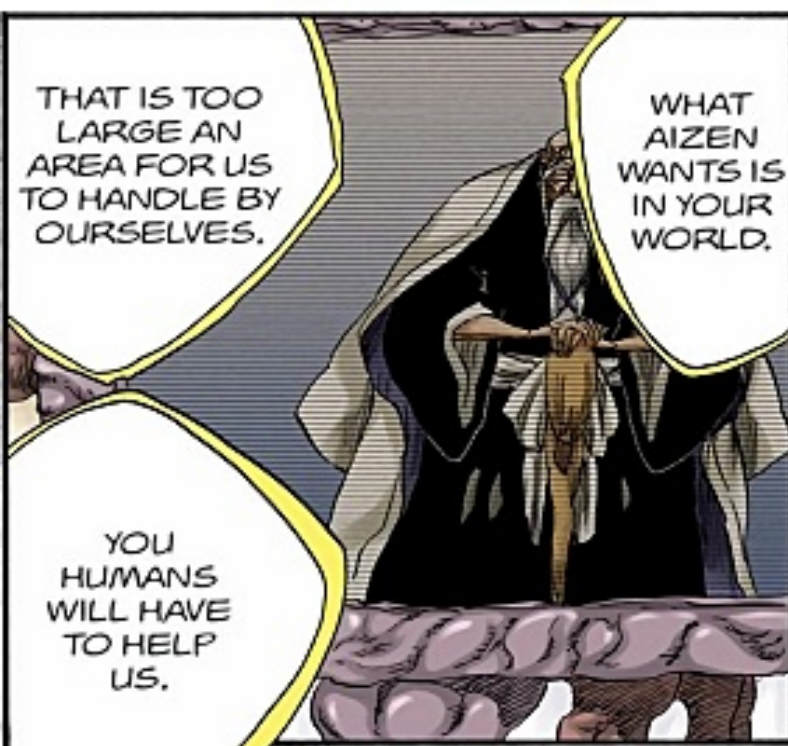


YES,  
SIR!



...AND  
PREPARE  
YOURSELVES  
FOR BATTLE!

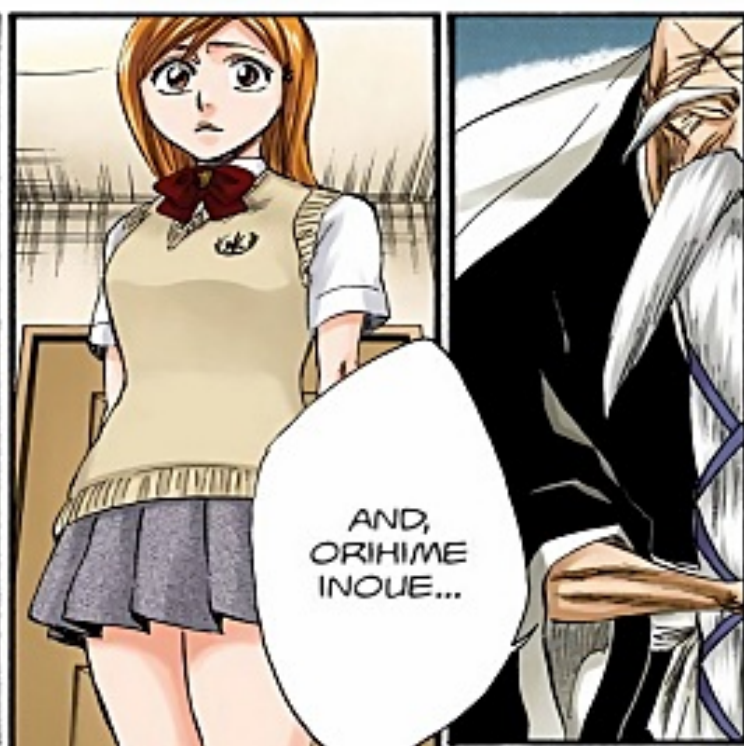
UNTIL  
THEN,  
SHARPEN  
YOUR  
SKILLS...



THAT IS TOO  
LARGE AN  
AREA FOR US  
TO HANDLE BY  
OURSELVES.

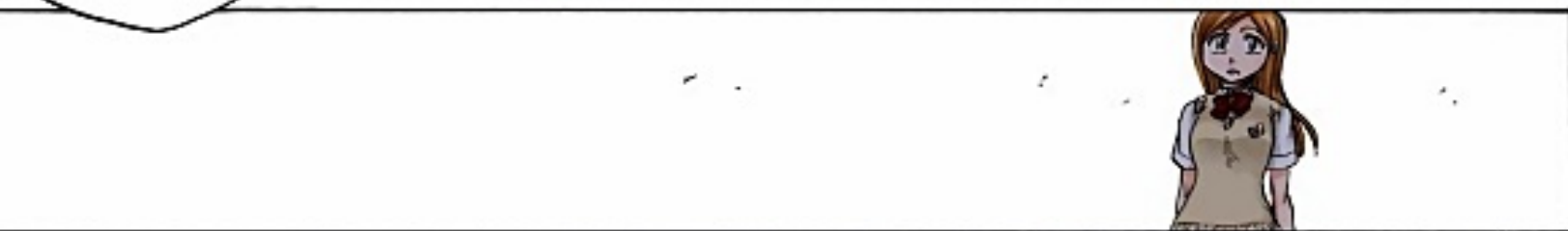
WHAT  
AIZEN  
WANTS IS  
IN YOUR  
WORLD.

YOU  
HUMANS  
WILL HAVE  
TO HELP  
US.



AND,  
ORIHIME  
INOUE...









WAIT A  
MOMENT,  
CAPTAIN  
HITSUGAYA.

OH...



RIGHT.

I'LL  
GO  
WITH  
YOU.



...AND  
NOTIFY  
IKKAKU  
AND THE  
OTHERS...

...CAPTAIN-  
GENERAL!



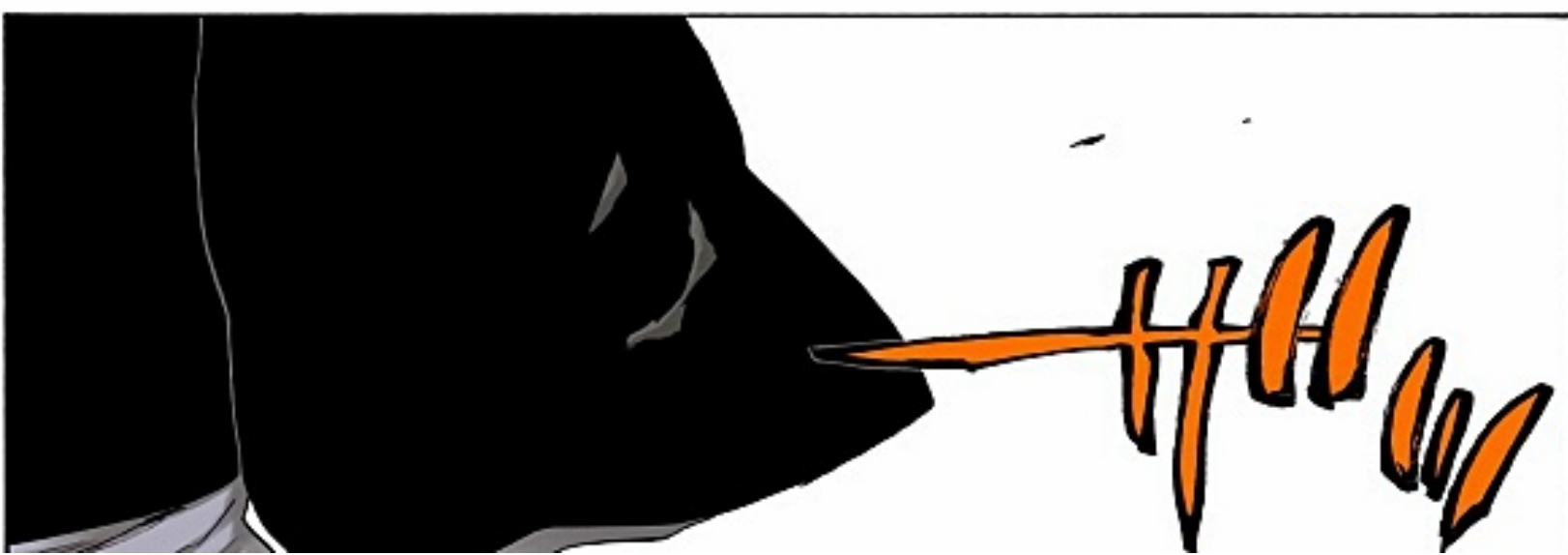
...WHO'S BEEN  
WAITING TO  
SPEAK WITH  
YOU.

THERE'S  
SOME-  
ONE  
HERE...



...STAY AND  
LISTEN?

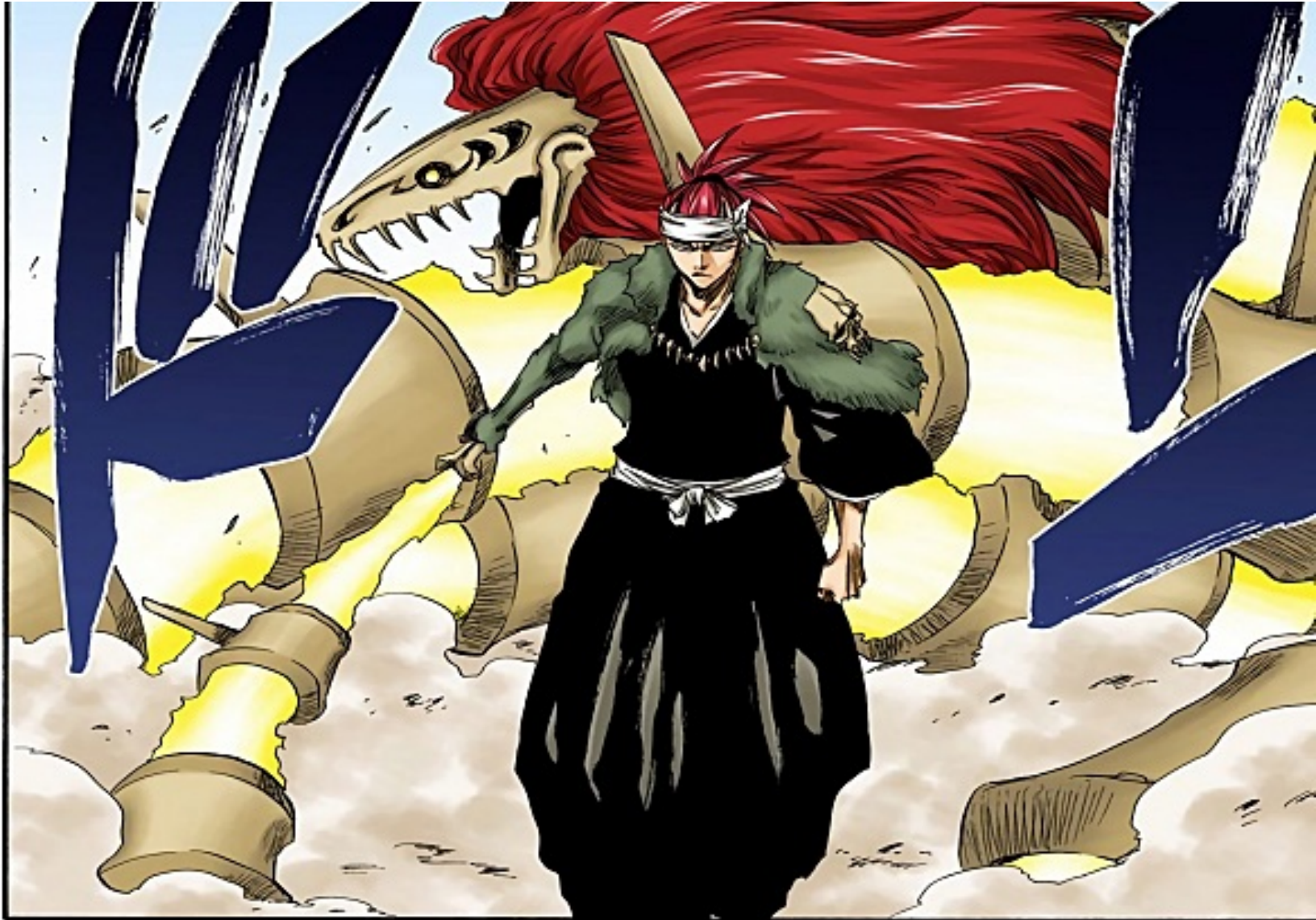
WON'T  
YOU...



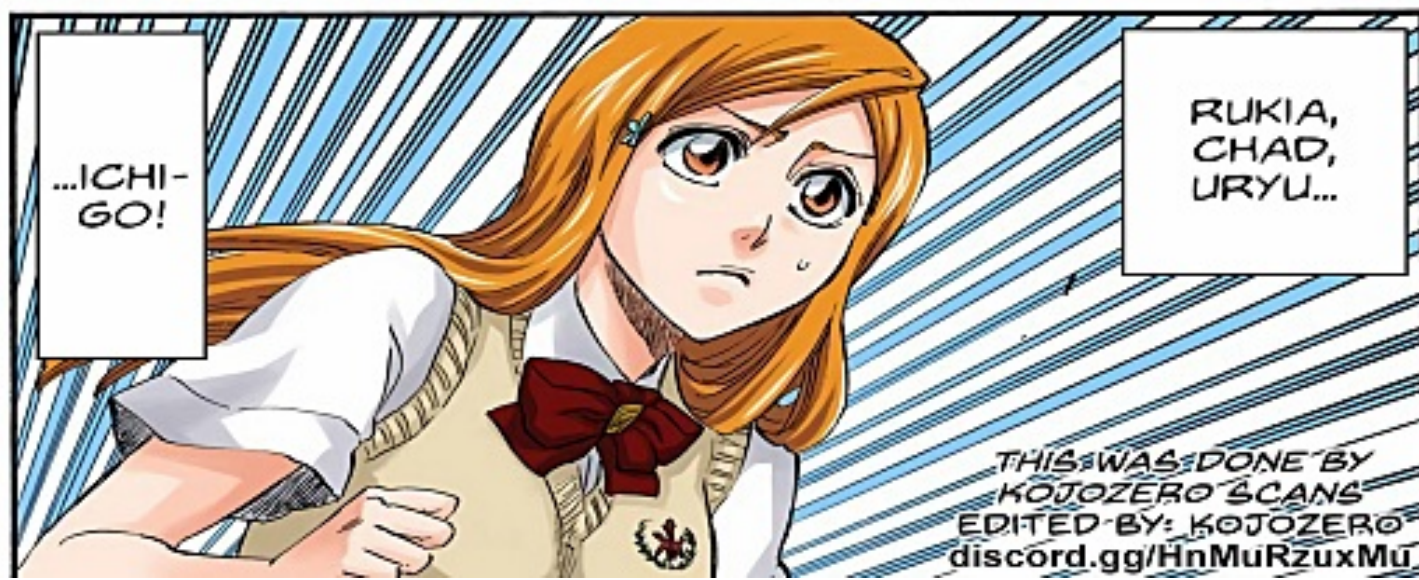














DEPUTY  
VICE  
CHAIR-  
WOMAN

IT'S ALL  
THANKS  
TO YOU,  
NEMU!

THANK  
YOU, DEPUTY  
VICE CHAIR-  
WOMAN  
!!

WE  
CAN  
SELL  
THEM.

YOU  
WERE  
RIGHT!  
WE'VE  
GOT  
CANDID  
SHOTS OF  
EVERY-  
BODY.

ARM  
WRENCH  
!!  
HOP.

YOU'RE  
BREAKING  
MY ARM!

AHH...

NANA

NANA  
WILL BE  
THRILLED!

YAY!!

HEH  
HEH  
HEH  
...





WHAT  
ARE YOU  
DOING?

YES  
MA'AM  
!

NEMU!

IT WAS MY  
PLEASURE.





デジタルカラー版

# BLEACH—ブリーチ—

25 巻

久保帯人

© 久保帯人 2006, 2012

初版発行 2006 年

デジタル版発行 2012 年

発行所 集英社

<http://www.shueisha.co.jp>

この作品は、著者カラー原画に加え、著者の原画をもとに集英社でデジタル彩色を行った特別編集版です。

本作品の内容あるいはデータを、全部・一部にかかわらず、無断で複製、改竄、公衆送信（インターネット上への掲載を含む）することは、法律で禁じられています。また、個人的な使用を目的とする複製であっても、コピーガードなどの著作権保護技術を解除して行うことはできません。





BLEACH

25



久保帯人

◆ 集英社

# BLEACH THE MOVIE

BLEACHが映画になりました。  
設定画から絵コンテまで、  
あらゆるものから作り手の  
気構えが伝わってきます。  
凄いものになりそうです。  
アニメに満足してる人、  
更に深い満足を楽しめる筈です。  
アニメに満足していない人、  
アキッと満足できる筈です。  
俺も必ず観に行きます。  
だから、初日の舞台挨拶だけ  
誰か代わってくんないかなあ。

● 週刊少年ジャンプ・H18年12号・20号  
掲載分収録



久保帯人

背表紙・カバー折り返し

※表記はコミックス発売当時のものになります。



JUMP COMICS 

本体・表紙

※表記はコミックス発売当時のものになります。